www.actuator.ru тел.:(495) 662-87-56, e-mail: iai@actuator.ru

ROBO

(GB)





	Coupling type	Aluminum base	Width 52mm	RCP2-SA5C	21
	, , ,		Width 58mm	RCP2-SA6C	23
			Width 73mm	RCP2-SA7C	25
		Iron base	Width 60mm	RCP2-SS7C	27
RCP2			Width 80mm	RCP2-SS8C	29
nCF2		High-speed type	Width 80mm	RCP2-HS8C	31
series	Motor reversing type	Aluminum base	Width 52mm	RCP2-SA5R	33
			Width 58mm	RCP2-SA6R	35
			Width 73mm	RCP2-SA7R	37
		Iron base	Width 60mm	RCP2-SS7R	39
			Width 80mm	RCP2-SS8R	41
		High-speed type	Width 80mm	RCP2-HS8R	43
		Belt type	Width 58mm	RCP2-BA6/BA6	J 45
			Width 68mm	RCP2-BA7/ BA7	U 47
	Standard type	Coupling type	Width 25mm	RCP2-RA2C	105
			Width 35mm	RCP2-RA3C	107
RCP2			Width 45mm	RCP2-RA4C	109
NCF 2			Width 64mm	RCP2-RA6C	111
series			Width 100mm	RCP2-RA10C	113
	Single-guide type	Coupling type	Width 45mm	RCP2-RGS4C	115
Rod			Width 64mm	RCP2-RGS6C	117
	Double-guide type	Coupling type	Width 35mm	RCP2-RGD3C	119
			Width 45mm	RCP2-RGD4C	121
			Width 64mm	RCP2-RGD6C	123
	2-finger gripper type		Width 60mm	RCP2-GRS	205
RCP2			Width 74mm	RCP2-GRM	207
	3-finger gripper type	Lever type	Width 62mm	RCP2-GR3LS	209
series			Width 80mm	RCP2-GR3LM	211
Gripper		Slide type	Width 62mm	RCP2-GR3SS	213
			Width 80mm	RCP2-GR3SM	215
		Madhallas	DODO DEDI		
RCP2		Vertical type	RCP2-RTBL		219
carias		Flat type	RCP2-RTCL		221
series					
DCD2CB	Coupling type	Aluminum base	Width 52mm	RCP2CR-SA5C	231
RCP2CR			Width 58mm	RCP2CR-SA6C	233
series			Width 73mm	RCP2CR-SA7C	235
		Iron base	Width 60mm	RCP2CR-SS7C	237
Cleanroom Suitable			Width 80mm	RCP2CR-SS8C	239
		High-speed type	Width 80mm	RCP2CR-HS8C	241
DCDaW	Slider type	Coupling type	Width 160mm	RCP2W-SA16C	271
RCP2W	Rod type	Coupling type	Width 45mm	RCP2W-RA4C	273
	· "		MC-III- O.L.	DODOW DAGO	

Width 64mm

Width 100mm

High-thrust type

RCP2W-RA6C

RCP2W-RA10C

24 VDC Pulse Motor

RCP2

PCON and PSEL



30w 60w

Pulse Motor

20w

52 mm



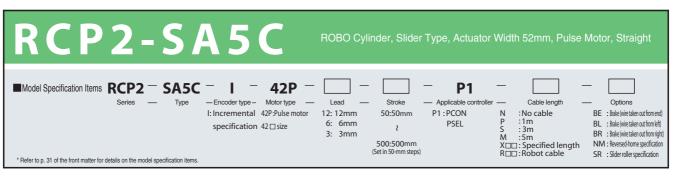
Arm / Flat Type

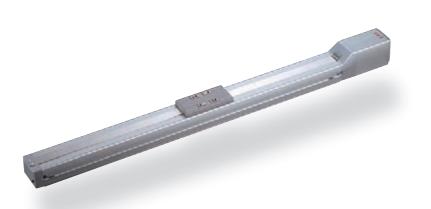
58 mm 60 mm

68 mm

80 mm

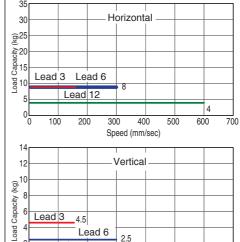
RCP2 **ROBO** Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



2.5

400

Speed (mm/sec)

500

600

700

300

Lead 6

Lead 12

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the

- correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications							
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed							
Model	Lead (mm)	Maximum load of Horizontal (kg)	vapacity (Note 1) Vertical (kg)	Stroke (mm)	Stroke	50 ~ 500 (Set in 50-mm steps)	
RCP2-SA5C-I-42P-12-①-P1-②-③	12	4	1		12	600	
RCP2-SA5C-I-42P-6-①-P1-②-③	6	8	2.5	50 ~ 500 (Set in 50-mm steps)	6	300	
RCP2-SA5C-I-42P-3-①-P1-②-③	3	8	4.5		3	150	
Explanation of numbers ① Stroke ② Cable length ③ Options						(Unit: mm	



30w

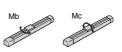
60w

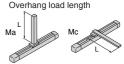
100w

Options		
		_
Name	Model	Page
Brake (Cable exiting the end)	BE	P381
Brake (Cable exiting the left)	BL	P381
Brake (Cable exiting the right)	BR	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

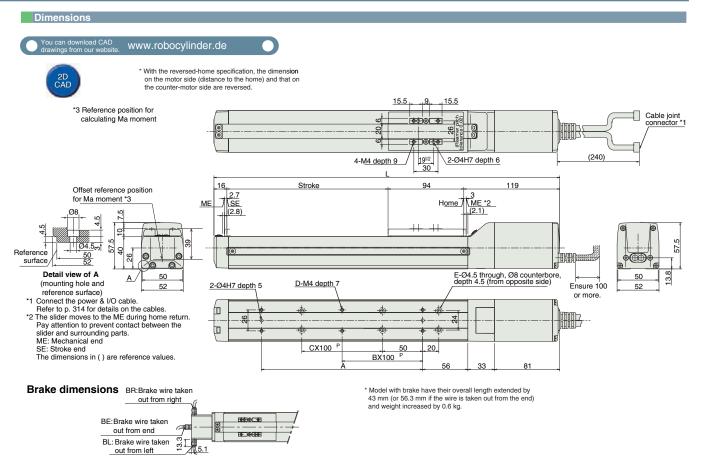
Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with special alumite treatment
Allowable load moment	Ma: 4.9N • m Mb: 6.8N • m Mc: 11.7N • m
Overhang load length	Ma direction: 150mm or less, Mb/Mc directions: 150mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment









ME 7

.5 12.7	■ Dimensions and Weight by Stroke										
(SE (2.8)	Stroke	50	100	150	200	250	300	350	400	450	500
(2.8)	L	279	329	379	429	479	529	579	629	679	729
	A	73	100	100	200	200	300	300	400	400	500
<u>•</u>	В	0	0	0	1	1	2	2	3	3	4
	С	0	0	1	1	2	2	3	3	4	4
	D	4	4	4	6	6	8	8	10	10	12
	E	4	4	6	6	8	8	10	10	12	12
	Weight (kg)	1.5	1.6	1.7	1.8	1.9	2.1	2.2	2.3	2.4	2.5

	Controllers						
RCP2 series actua	ators can be operate	d using the following controllers. Cho	ose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	E	PCON-C-42PI-NP-2-0	Supporting up to	pporting up to 12 positioning 512 points points			
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0					
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line driver specification)	í i	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector				
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Rod Type

Arm / Flat Type

60 mm

80 mm

20w

30w 60w



Arm / Flat Type

40 mm

58 mm

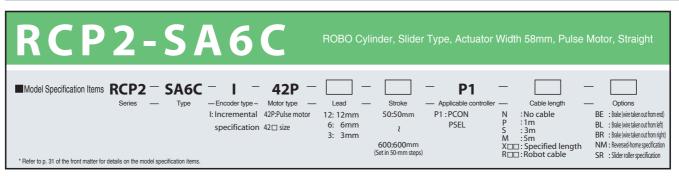
60 mm

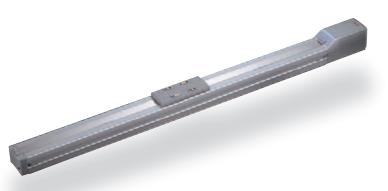
68 mm

73 mm

80 mm

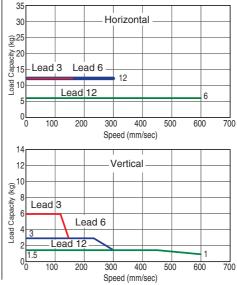
ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the

- correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications							
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed							eed
Model	Lead (mm)	Maximum load c Horizontal (kg)		Stroke (mm)	Stroke	50 ~ 550 (Set in 50-mm steps)	600 (mm)
RCP2-SA6C-I-42P-12-①-P1-②-③	12	6	1.5		12	600	540
RCP2-SA6C-I-42P-6-①-P1-②-③	6	12	3	50 ~ 600 (Set in 50-mm steps)	6	300	270
RCP2-SA6C-I-42P-3-①-P1-②-③	3	12	6		3	150	135
Explanation of numbers Stroke Cable length Options							(Unit: mm/s)



30w

60w

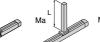
100w

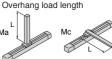
150w

Options		
Name	Model	Page
Brake (Cable exiting the end)	BE	P381
Brake (Cable exiting the left)	BL	P381
Brake (Cable exiting the right)	BR	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

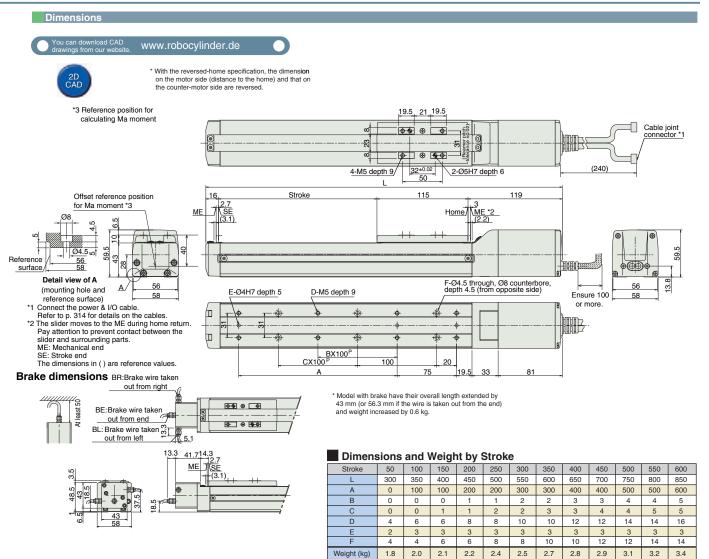
Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with special alumite treatment
Allowable load moment	Ma: 8.9N • m Mb: 12.7N • m Mc: 18.6N • m
Overhang load length	Ma direction: 220mm or less, Mb/Mc directions: 220mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment









Applicable	Applicable Controllers							
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.								
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page	
Positioner type		PCON-C-42PI-NP-2-0	Supporting up to	512 mainte				
Positioner type meeting safety category	A)	PCON-CG-42PI-NP-2-0	512 positioning points					
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points				
Pulse-train input type (differential line driver specification)	á	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305	
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)				
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points				
Program control type	Ñ	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335	

Controller -Integrated Type

Slider Type

Rod Type

Arm/

Flat (

Gripper / Rotary Type

/ Clear /pe Ty

om Spi

plash of Type C

> 40 mm

mm

60 mm

73

80 mm

Pulse Motor

20w

30w

60w



Slider Type

Rod

Vrm / Flat Type

Gripper/ Rotary Type

Cleanroon Type

Splash Proof Tyl

00

40 mm

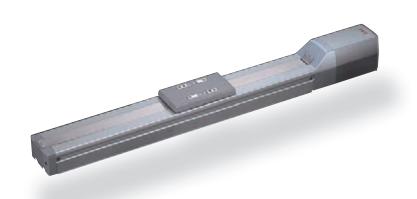
> 58 mm

60 mm

72

80 mm RCP2 ROBO Cylinder

CP2-SA7C ROBO Cylinder, Slider Type, Actuator Width 73mm, Pulse Motor, Straight **P1** ■Model Specification Items RCP2 — SA7C Type - Encoder type -Motor type Lead Cable length Options N :No cable P :1m S :3m M :5m X□□:Specified length R□□:Robot cable P1:PCON I: Incremental 56P:Pulse motor 16: 16mm 100:100 mm BE: Brake (wire taken out from end) 8: 8mm **PSEL** BL: Brake (wire taken out from left) specification 56□ size 4: 4mm 800:800mm NM: Reversed-home specification SR: Slider roller specification * Refer to p. 31 of the front matter for details on the model specification items



With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

TO Horizontal Head 4 Lead 8 Series 30 Series 30 Lead 16

100 200 400 500 600 700 Speed (mm/sec) 35 Vertical 30 (B) 25 Lead 4 Load Lead 8 Lead 16 0.5 400 Speed (mm/sec)

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 4 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed Lead (mm) Maximum load capacity (Note 1) Stroke (mm) Stroke Horizontal (kg) Vertical (kg) RCP2-SA7C-I-56P-16-1-P1-2-3 16 16 533 480 100 ~ 800 RCP2-SA7C-I-56P-8-1 -P1-2-3 8 ~40 ~10 8 266 240 Set in 100-mm step RCP2-SA7C-I-56P-4-1-P1-2-3 4 40 4 133 120 ~15 Explanation of numbers 1 Stroke 2 Cable length 3 Options (Unit: mm/s)



20w

30w

60w

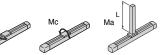
100w

150w

Options		
Name	Model	Page
Brake (Cable exiting the end)	BE	P381
Brake (Cable exiting the left)	BL	P381
Brake (Cable exiting the right)	BR	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø12mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with special alumite treatment
Allowable load moment	Ma: 13.9N • m Mb: 19.9N • m Mc: 38.3N • m
Overhang load length	Ma direction: 230mm or less, Mb/Mc directions: 230mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

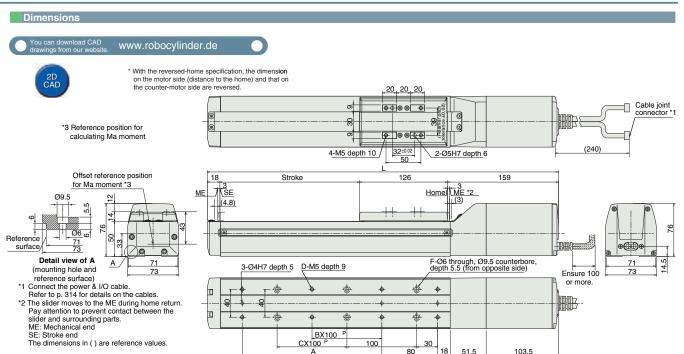
Direction of allowable load moment



Overhang load length

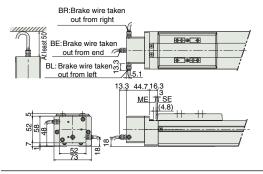






Brake dimensions

* Models with brake have their overall length extended by 43 mm (or 56.3 mm if the wire is taken out from the end) and weight increased by 0.6 kg.



■ Dimensions and Weight by Stroke

			_	•				
Stroke	100	200	300	400	500	600	700	800
L	403	503	603	703	803	903	1003	1103
Α	100	200	300	400	500	600	700	800
В	0	1	2	3	4	5	6	7
С	0	1	2	3	4	5	6	7
D	6	8	10	12	14	16	18	20
F	4	6	8	10	12	14	16	18
Weight (kg)	3.3	3.8	4.2	4.7	5.1	5.6	6.0	6.5

Controller

Applicable Controllers

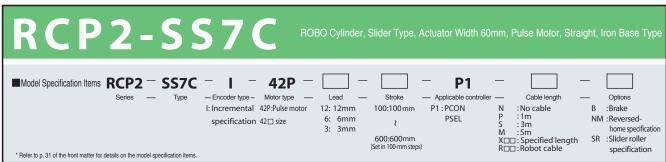
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type		PCON-C-56PI-NP-2-0	Supporting up to				
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	512 positioning points	512 points		2A max.	
Solenoid valve type	3-1	PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	ũ	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V		→P305
Pulse-train input type (open collector specification)	ype llector	PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	()			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type			Programmable type capable of operating up to 2 axes	1500 points			→P335

Rod

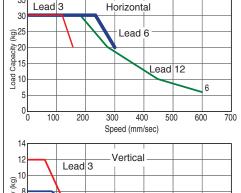
30w







■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





Actuator Specifications

40 mm

58 mm

60 mm

68 mm

80 mm

- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the
- correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

Load Capacity Lead 12 100 200 300 400 600 Speed (mm/sec) ■ Stroke and Maximum Speed

Lead 6

Actuator Specifications				
■ Lead and Load Capacity (Note	1) Take note that the maxim	mum load capacity	will decrease as the	e speed increases.
Model	Lead (mm)	Maximum load of Horizontal (kg)	vapacity (Note 1) Vertical (kg)	Stroke (mm)
RCP2-SS7C-I-42P-12-①-P1-②-③	12	~30	~4	
RCP2-SS7C-I-42P-6-①-P1-②-③	6	~30	~8	100 ~ 600 (Set in 100-mm steps)
RCP2-SS7C-I-42P-3-①-P1-②-③	3	~30	~12	
Explanation of numbers (1) Stroke (2) Cable length (3) Options				

Stroke Lead	100 ~ 500 (Set in 100-mm steps)	600 (mm)
12	600	470
6	300	230
3	150	115
		(Unit: mm/s)

Pulse `
Motor

30w

60w

100w

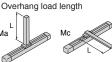
150w

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

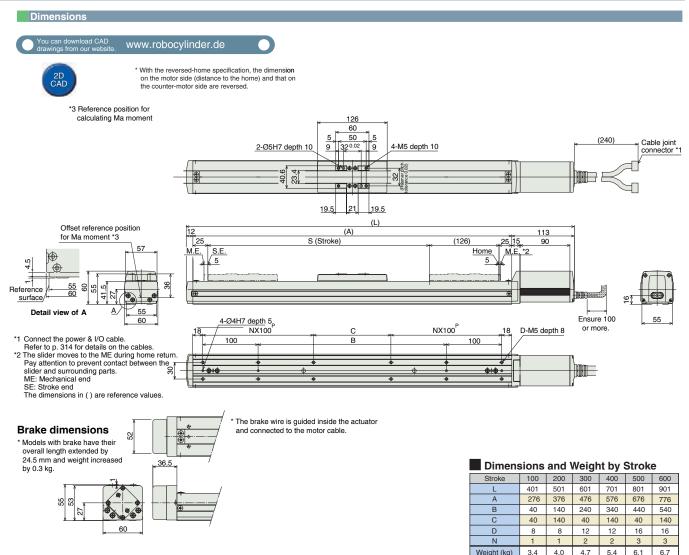
Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 14.7N • m Mb: 14.7N • m Mc: 33.3N • m
Overhang load length	Ma direction: 300mm or less, Mb/Mc directions: 300mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment









				L	vveignt (kg) 3.4	4.0 4.7	5.4 6.1	_
Control	ler							
Applicable (Controllers							
RCP2 series actu	uators can be operate	ed using the following controllers. Cho	ose the type that best suit	s your specific purpose.				
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capa	city Reference p	pag
Positioner type	e Su 5	Supporting up to						
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points				
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points				
Pulse-train input type (differential line river specification)	đ	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V	2A max.	→P305	i
Pulse-train input type (open collector specification)	or	Pulse-train input type supporting an open collector						
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points				
Program control type	I	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335	j

ype Sli

Rod Type

Arm / Fla Type

> Gripper / Rotary Type

Cleanroom Type

Splasi Proof Ty

n De Control

40 mm

58 mm

60 mm

> 68 mm

80 mm

Pulse

20w

30w

100w



40 mm

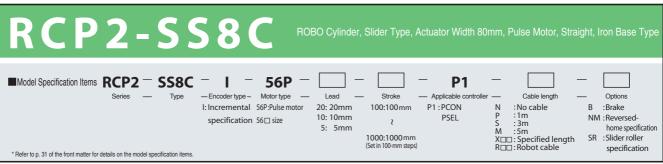
58 mm

60 mm

68

80 mm

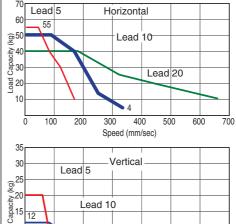
RCP2 ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



Lead 10

300

0.5

100

Lead 20

500

400

Speed (mm/sec)

0.5

600

Load C

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

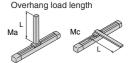
(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 5 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases ■ Stroke and Maximum Speed Lead (mm) Maximum load capacity (Note 1) Stroke (mm) 1000 Horizontal (kg) Vertical (kg) 625 RCP2-SS8C-I-56P-20-1-P1-2-3 515 20 <600> <600> 100 ~ 1000 333 310 RCP2-SS8C-I-56P-10-1-P1-2-3 10 ~50 255 10 <300> <300> Set in 100-mm ster 165 155 RCP2-SS8C-I-56P-5-1-P1-2-3 ~55 5 <150> <150> Explanation of numbers Stroke Cable length Options * The figures in <> apply when the actuator is used vertically. (Unit: mm/s)

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 36.3N • m Mb: 36.3N • m Mc: 77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb/Mc directions: 450mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

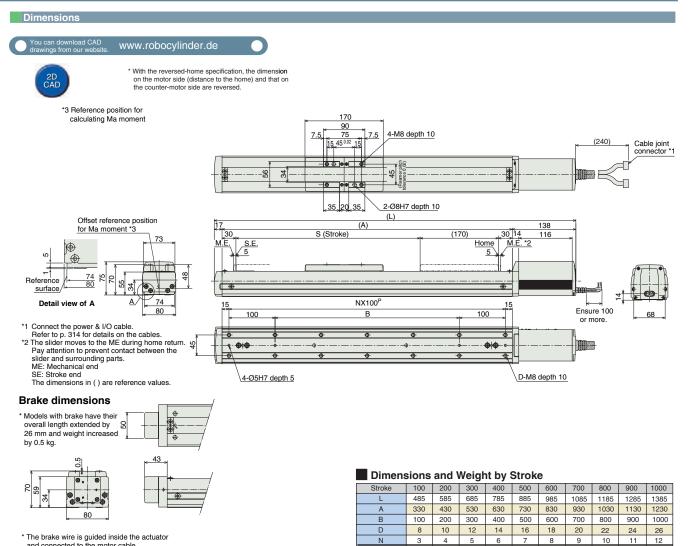
Direction of allowable load moment



60w

RCP2-SS8C





Controller

and connected to the motor cable

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	I	PCON-C-56PI-NP-2-0	Supporting up to				
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	512 positioning points	512 points		2A max.	
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			, B205
Pulse-train input type (differential line driver specification)	Ó	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V		→P305
Pulse-train input type (open collector specification)	pe ector	PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	()			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type			Programmable type capable of operating up to 2 axes	1500 points			→P335

Weight (kg)

8.1

9.2

10.2 11.3 12.3 13.4

14.5

15.5 16.6

Rod

20w

30w

60w 100w





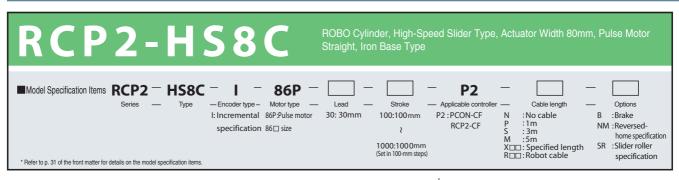
40 mm

58 mm

60 mm

80 mm

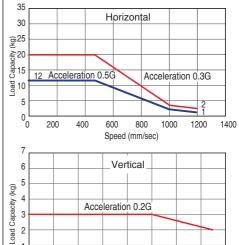
RCP2 ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



400 500

Speed (mm/sec)

600 700 800

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the

correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

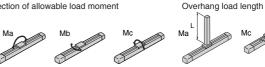
(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the actuator is operated vertically). The maximum acceleration is 0.5 G in horizontal application and 0.2 G in vertical application.

Actuator Specifications								
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed								
Model	Lead (mm)	Maximum load of Horizontal (kg)	capacity (Note 1) Vertical (kg)	Stroke (mm)	Stro	ke 100 ~ 800 (Set in 100-mm steps)	900 (mm)	1000 (mm)
RCP2-HS8C-I-86P-30-①-P2-②-③	30	~20	~3	100 ~1000 (Set in 100-mm steps)	30	1200 <750>	1000 <750>	800 <750>
Explanation of numbers ① Stroke ② Cable length ③ Options (Unit: mm/s)								

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 36.3N • m Mb: 36.3N • m Mc: 77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb/Mc directions: 450mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





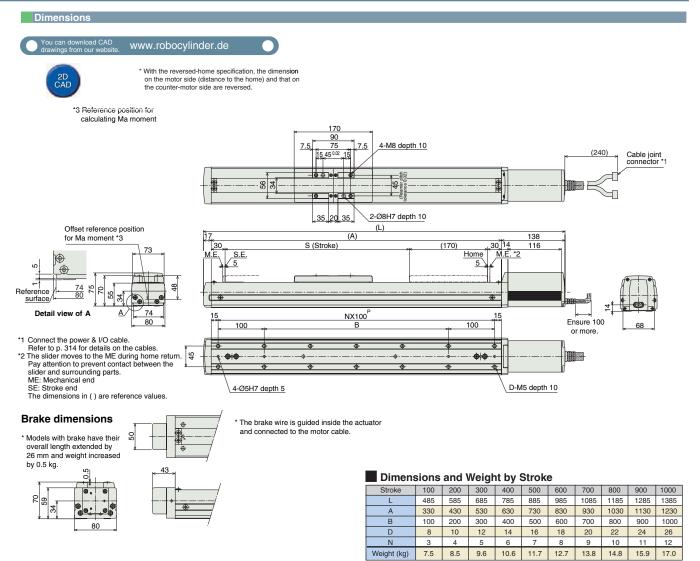
2

100 200 300



60w





Applicable Controller	'S			
Contact IAI for the H	S8C compatible conti	roller.		

e d

Rod Type

Arm / Flat Type

> Gripper Rotary Ty

> // Clea

pe Pr

Splash oof Type

ontroller

mm

58 mm

60 mm

> 68 mm

mm

80 mm

20w

30w 60w

100w



58 mm

60 mm

68 mm 73 mm

80 mm

RCP2 ROBO Cylinder

P2-SA5R lacktriangle Model Specification Items $\ \mathbf{RCP2}^-\ \mathbf{SA5R}^-$ - Encoder type - Motor type Cable length Options N :No cable P :1m S :3m M :5m X□□:Specified length R□□:Robot cable P1:PCON I: Incremental 42P:Pulse motor 12: 12mm 50:50mm :Brake B :Brake NM :Reversedhome specification R :Opposite motor reversing direction SR :Slider roller 6: 6mm specification 42□ size **PSEL** γ 3: 3mm 500:500mm * Refer to p. 31 of the front matter for details on the model specification items. specification



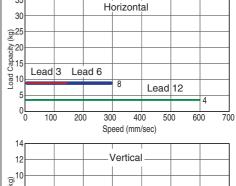
(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical

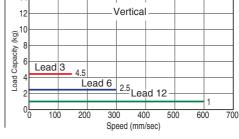
speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





Actuator Specifications				
■ Lead and Load Capacity (Note 1) Take	note that the maxir	num load capacity	will decrease as th	e speed increases
Model	Lead (mm)	Maximum load of Horizontal (kg)		Stroke (mm)
RCP2-SA5R-I-42P-12-①-P1-②-③	12	4	1	
RCP2-SA5R-I-42P-6-①-P1-②-③	6	8	2.5	50 ~ 500 (Set in 50-mm steps)
RCP2-SA5R-I-42P-3-①-P1-②-③	3	8	4.5	
Explanation of numbers Stroke Cable length Options				

Stroke and waximum Speed										
Stroke Lead	50 ~ 500 (Set in 50-mm steps)									
12	600									
6	300									
3	150									
	(I Init: mm/e)									

60w

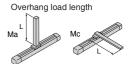
150w

100w

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Inverse motor-reversing direction	R	P387
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with white alumite treatment
Allowable load moment	Ma: 4.9N • m Mb: 6.8N • m Mc: 11.7N • m
Overhang load length	Ma direction: 150mm or less, Mb/Mc directions: 150mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment



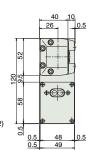
Dimensions



* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

*1 Connect the power & I/O cable.
Refer to p. 314 for details on the cables.
*2 The slider moves to the ME during home return.
Pay attention to prevent contact between the
slider and surrounding parts.
ME: Mechanical end
SE: Stroke end
The dimensions in () are reference values.

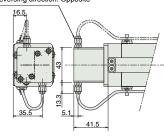
*The offset reference position for Ma moment is the same as that of the SA5 type. (Refer to p. 22)



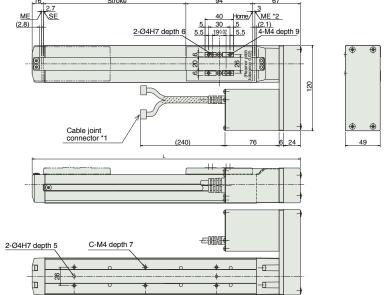
Brake dimensions

* Models with brake have their overall length extended by 40 mm and weight increased by 0.4 kg.

Reversing direction: Opposite



* If taken out from a side face, the brake wire must come out from the motor reversing side.



Dimensions and Weight by Stroke

BX100 P

_ Dillicit	Difficiliation and Weight by Otroke									
Stroke	50	100	150	200	250	300	350	400	450	500
L	227	277	327	377	427	477	527	577	627	677
Α	73	100	100	200	200	300	300	400	400	500
В	0	0	0	1	1	2	2	3	3	4
С	4	4	4	6	6	8	8	10	10	12
Weight (kg)	2.0	2.1	2.2	2.3	2.4	2.6	2.7	2.8	2.9	3.0

Controller

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	I I	PCON-C-42PI-NP-2-0	Supporting up to				
Positioner type meeting safety category	A	PCON-CG-42PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points) D205
Pulse-train input type (differential line driver specification)	out type rential line pecification) set-train out type n collector	PCON-PL-42PI-NP-2-0 PCON-PL-42PI-NP-2-0 Pulse-train input type supporting a differential line driver		(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type	Ĩ	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

30w

60w 100w



40 mm

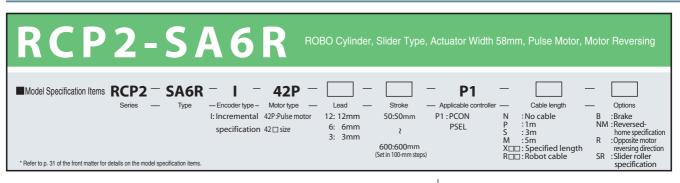
58

60

68 mm 73 mm

80 mm

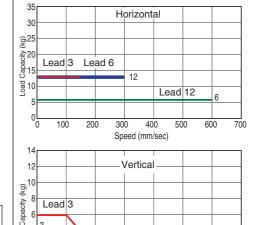
RCP2 ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



Lead 12

400

Speed (mm/sec)

0.5

700

600

Lead 6

300

200

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the

correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases ■ Stroke and Maximum Speed Lead (mm) Maximum load capacity (Note 1) Stroke (mm) 50 ~ 550 (Set in 50-mm ste Horizontal (kg) Vertical (kg) RCP2-SA6R-I-42P-12-1-P1-2-3 12 12 540 $50 \sim 600$ RCP2-SA6R-I-42P-6-1-P1-2-3 6 ~3 300 270 6 (Set in 50-mm step RCP2-SA6R-I-42P-3-1-P1-2-3 12 3 150 3 135 Explanation of numbers Stroke Cable length Options (Unit: mm/s)

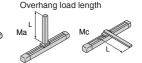
Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Inverse motor-reversing direction	R	P387
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with white alumite treatment
Allowable load moment	Ma: 8.9N • m Mb: 12.7N • m Mc: 18.6N • m
Overhang load length	Ma direction: 220mm or less, Mb/Mc directions: 220mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)



Load (

100



60w

Dimensions



* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

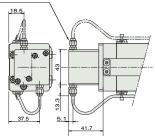
- *1 Connect the power & I/O cable.
 Refer to p. 314 for details on the cables.
 *2 The slider moves to the ME during home return.
 Pay attention to prevent contact between the
 slider and surrounding parts.
 ME: Mechanical end
 SE: Stroke end
 The dimensions in () are reference values.

*The offset reference position for Ma moment is the same as that of the SA6 type. (Refer to p. 24)

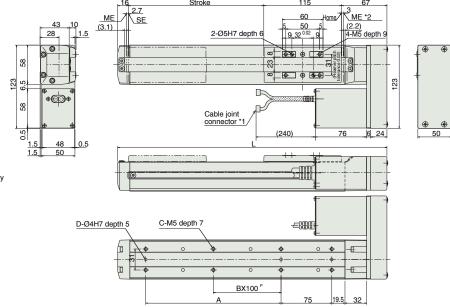
Brake dimensions

* Models with brake have their overall length extended by 40 mm and weight increased by 0.4 kg.

Reversing direction: Opposite



* If taken out from a side face, the brake wire must come out from the motor reversing side.



Dimensions and Weight by Stroke

_			_	•								
Stroke	50	100	150	200	250	300	350	400	450	500	550	600
L	248	298	348	398	448	498	548	598	648	698	748	798
Α	0	100	100	200	200	300	300	400	400	500	500	600
В	0	0	0	1	1	2	2	3	3	4	4	5
С	4	6	6	8	8	10	10	12	12	14	14	16
D	2	3	3	3	3	3	3	3	3	3	3	3
Weight (kg)	2.3	2.5	2.6	2.7	2.9	3.0	3.2	3.3	3.4	3.6	3.7	3.9

Controller

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.

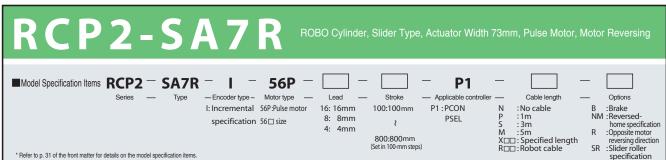
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	I	PCON-C-42PI-NP-2-0	Supporting up to				
Positioner type meeting safety category	A	PCON-CG-42PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line driver specification)	Ó	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type	Ĩ	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

80 mm

30w

60w

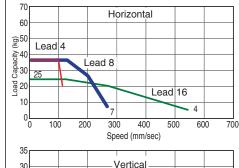


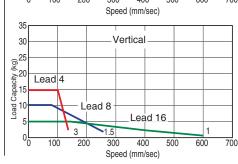




Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





40 mm

52 mm

speed you desire.

Explanation of numbers Stroke Cable length Options

is operated vertically). This is the maximum acceleration.

58 mm

68

73

80 mm

Actuator Specifications				
■ Lead and Load Capacity (Note 1) Take	e note that the maxir	mum load capacity	will decrease as th	e speed increases.
Model	Lead (mm)	Maximum load of Horizontal (kg)	apacity (Note 1) Vertical (kg)	Stroke (mm)
RCP2-SA7R-I-56P-16-①-P1-②-③	16	~25	~5	
RCP2-SA7R-I-56P-8-①-P1-②-③	8	~35	~10	100 ~ 800 (Set in 100-mm steps)
RCP2-SA7R-I-56P-4-①-P1-②-③	4	~35	~15	

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the

(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 4 or the actuator

■ Stroke and Maximum Speed					
Stroke Lead	100 ~ 700 (Set in 100-mm steps)	800 (mm)			
12	533 <400>	480 <400>			
6	266	240			
3	133	120			
		(Unit: mm/s)			

Pulse Motor

20w

30w

60w

100w

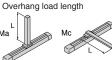
150w

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Inverse motor-reversing direction	R	P387
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø12mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Base	Material: Aluminum with white alumite treatment
Allowable load moment	Ma: 13.9N • m Mb: 19.9N • m Mc: 38.3N • m
Overhang load length	Ma direction: 230mm or less, Mb/Mc directions: 230mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment





Dimensions

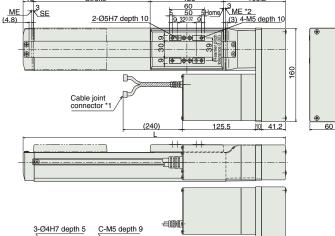


* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

*1 Connect the power & I/O cable.
Refer to p. 314 for details on the cables.
*2 The slider moves to the ME during home return.
Pay attention to prevent contact between the
slider and surrounding parts.
ME: Mechanical end
SE: Stroke end
The dimensions in () are reference values.

*The offset reference position for Ma moment is the same as that of the SA7 type. (Refer to p. 26)

4 ME 3 0.5 (4.8) 50 33 60 0.5 0.5

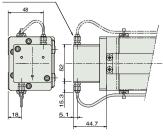


BX100

Brake dimensions

* Models with brake have their overall length extended by 43 mm and weight increased by 0.6 kg.

Reversing direction: Opposite



* If taken out from a side face, the brake wire must come out from the motor reversing side.

Dimensions and Weight by Stroke

_ Dillicit	Billionological weight by offorce							
Stroke	100	200	300	400	500	600	700	800
L	350.2	450.2	550.2	350.2	750.2	850.2	950.2	1050.2
Α	100	200	300	400	500	600	700	800
В	0	1	2	3	4	5	6	7
С	8	8	10	12	14	16	18	20
Weight (kg)	4.7	5.2	5.6	6.1	6.5	7.0	7.4	7.9

Controller

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	I	PCON-C-56PI-NP-2-0	Supporting up to				
Positioner type meeting safety category	A	PCON-CG-56PI-NP-2-0	512 positioning points	ng 512 points			
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			. 5205
Pulse-train input type (differential line driver specification)	õ	PCON-PL-56PI-NP-2-0 Pulse-train input type supporting a differential line driver	DC24V	2A max.	→P305		
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type	Ĩ	PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

80

30w 60w







60

ROBO Cylinder

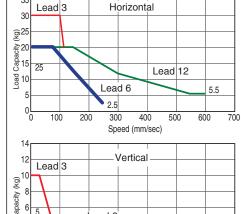
P2-S57 ■Model Specification Items RCP2 — SS7R —Encoder type – Motor type Stroke Cable length Options : No cable : 1m : 3m : 5m I: Incremental 42P: Pulse motor 12: 12mm 100:100mm P1:PCON :Brake NM : Reversed-home specification R : Opposite motor reversing direction SR : Slider roller 6: 6mm PSEL specification 42 □ size 3: 3mm M :5m X□□: Specified length R□□: Robot cable 600:600mm (Set in 100-mm steps) * Refer to p. 31 of the front matter for details on the model specification items.

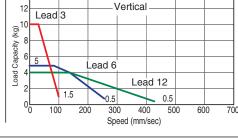


- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.
- (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.

■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





■ Stroke and Maximum Speed

Actuator Specifications				
■ Lead and Load Capacity (Note 1) Take	note that the maxin	num load capacity	will decrease as th	e speed increases
Model	Lead	Maximum load o	Stroke	
Model	(mm)	Horizontal (kg)	Vertical (kg)	(mm)
RCP2-SS7R-I-42P-12-①-P1-②-③	12	~20	~4	
RCP2-SS7R-I-42P-6-①-P1-②-③	6	~20	~5	100 ~ 600 (Set in 100-mm steps)
RCP2-SS7R-I-42P-3-①-P1-②-③	3	~30	~10	

Stroke	100 ~ 500 (Set in 100-mm steps)	600 (mm)
12	600 <440>	470 <400>
6	250	230
3	105	105

Pulse Motor
20w

30w

60w

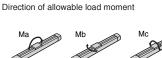
100w

•

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Inverse motor-reversing direction	R	P387
Slide roller specification	SR	P388

Explanation of numbers Stroke Cable length 3 Options

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 14.7N • m Mb: 14.7N • m Mc: 33.3N • m
Overhang load length	Ma direction: 300mm or less, Mb/Mc directions: 300mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)















(A)

126 60

50 32^{0.02}

4-M5 depth 10

32 Soamer pit

19.5 Cable joint connector *1

S (Stroke)

5

2-Ø5H7 depth 10

57 40.6 23.4



Rod Type

80 mm

30w 60w

100w



Dimensions

* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

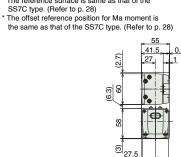
12

S.E

100

M.E

* The reference surface is same as that of the



0.5

*1 Connect the power & I/O cable.
Refer to p. 314 for details on the cables.

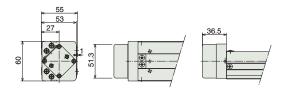
*2 The slider moves to the ME during home return.
Pay attention to prevent contact between the slider and surrounding parts.
ME: Mechanical end
SE: Stroke end
The dimensions in () are reference values.

4-Ø4H7 depth 5/ * Models with brake have their overall length extended by 24.5 mm and weight increased by 0.3 kg.

Brake dimensions

Program

control type



* The brake wire is guided inside the actuator and connected to the motor cable.

PSEL-C-1-42PI-NP-2-0

Dimensions and Weight by Stroke

(67)

10 (57)

M.E. *2

(32.7)

(61.3)

(126)

Home

94

NX100°

Stroke	100	200	300	400	500	600
L	355	455	555	655	755	855
Α	276	376	476	576	676	776
В	40	140	240	340	440	540
С	40	140	40	140	40	140
D	8	8	12	12	16	16
N	1	1	2	2	3	3
Weight (kg)	4.1	4.7	5.4	6.1	6.7	7.4

D-M5 depth 8

	Controllers						
		d using the following controllers. Cho	· ·	, , , ,			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	f	PCON-C-42PI-NP-2-0	Supporting up to	542			
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			. 0005
Pulse-train input type (differential line river specification)	Ó	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	()			
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			

capable of operating

up to 2 axes

1500 points

→P335



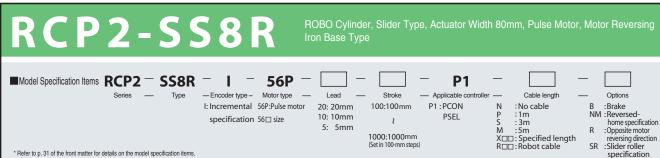
Arm / Flat Type

40 mm

58 mm

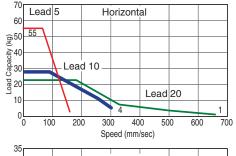
60 mm

80 mm





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical
- speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 5 or the actuator is operated vertically). This is the maximum acceleration.

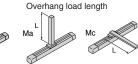


Actuator Specifications								
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed								
Model	Lead (mm)	Maximum load of Horizontal (kg)	vapacity (Note 1) Vertical (kg)	Stroke (mm)	Stroke	100 ~ 800 (Set in 100-mm steps)	900 (mm)	1000 (mm)
RCP2-SS8R-I-56P-20-①-P1-②-③	20	~23	~3		12	600 <333>	600 <333>	515 <333>
RCP2-SS8R-I-56P-10-1-P1-2-3	10	~28	~9	100 ~ 1000 (Set in 100-mm steps)	6	300 <250>	300 <250>	225
RCP2-SS8R-I-56P-5-①-P1-②-③	5	~55	~20		3	160 <140>	155 <140>	125
Explanation of numbers ① Stroke ② Cable length ③ Options	•						(U	Jnit: mm/s)

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Inverse motor-reversing direction	R	P387
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 36.3N • m Mb: 36.3N • m Mc: 77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb/Mc directions: 450mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment



60w

20w

30w

2-Ø8H7 depth 10

(42)

(78)

42)

D-M8 depth 10

(67) 30 10 (57)

M.E. *2

(170)

• •

Home







* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

30

5

100

* The reference surface is same as that of the SS8C type. (Refer to p. 30)

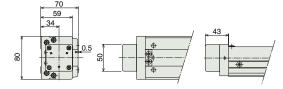
* The offset reference position for Ma moment is the same as that of the SS8C type. (Refer to p. 30)

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*1 Connect the power & I/O cable.
Refer to p. 314 for details on the cables.
*2 The slider moves to the ME during home return.
Pay attention to prevent contact between the
slider and surrounding parts.
ME: Mechanical end
SE: Stroke end
The dimensions in () are reference values.

Brake dimensions

* Models with brake have their overall length extended by 26 mm and weight increased by 0.5 kg.



* The brake wire is guided inside the actuator and connected to the motor cable.

■ Dimensions and Weight by Stroke

В

NX100^F

(A)

4-M8 depth 10

(240)

S (Stroke)

15

170

75 45 0.02

35 20 35

Cable joint connector *1

Stroke	100	200	300	400	500	600	700	800	900	1000
L	414	514	614	714	814	914	1014	1114	1214	1314
Α	330	430	530	630	730	830	930	1030	1130	1230
В	100	200	300	400	500	600	700	800	900	1000
D	8	10	12	14	16	18	20	22	24	26
N	3	4	5	6	7	8	9	10	11	12
Weight (kg)	7.9	9.0	10	11.1	12.1	13.2	14.3	15.3	16.4	17.4

100

Controller

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.

4-Ø5H7 depth 5/

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	I	PCON-C-56PI-NP-2-0	Supporting up to				
Positioner type meeting safety category	a.	PCON-CG-56PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type	1-1	PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	ype al line	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	71303
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	()			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type	Ĩ	PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

30w

60w 100w





40 mm

58 mm 60

68 mm

80 mm

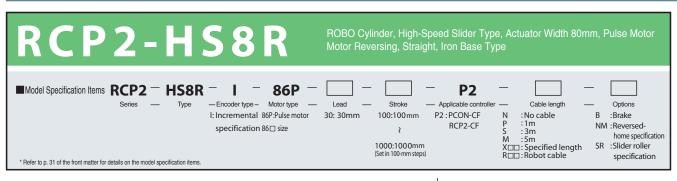
30w

60w

100w

150w

RCP2 **ROBO** Cylinder



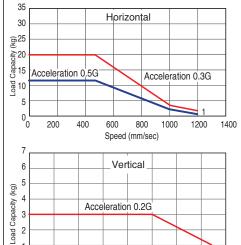


(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the

speed you desire. (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the actuator is operated vertically). The maximum acceleration is 0.5 G in horizontal application and 0.2 G in vertical application.

■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



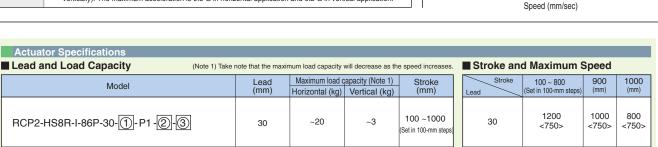
700 800

(Unit: mm/s)

3

2

100 200 300 400

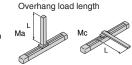


Explanation of numbers Stroke Cable length Options

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Slide roller specification	SR	P388

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Base	Material: Special alloy steel
Allowable load moment	Ma: 36.3N • m Mb: 36.3N • m Mc: 77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb/Mc directions: 450mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Direction of allowable load moment



RCP2-HS8R

(A)

7.5 15

4-M8 depth 10

S (Stroke)

170

90 7.5 75 15 45±0.02

> 35 20 35 Cable joint connector *1



(42)

(78)

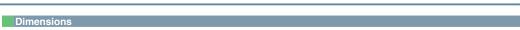
(67) 30 10 (57)

M.E. *2

(170)

Home

138



17 30

5 2-Ø8H7 depth 10

73 34



* With the reversed-home specification, the dimension on the motor side (distance to the home) and that on the counter-motor side are reversed.

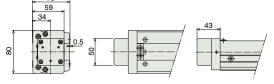
HS8C type. (Refer to p. 32)
* The offset reference position for Ma moment is the same as that of the HS8C type. (Refer to p. 32) 55 1 34 0.5 8 9 2

* The reference surface is same as that of the

ଷ

*1 Connect the power & I/O cable.
Refer to p. 314 for details on the cables.
*2 The slider moves to the ME during home return.
Pay attention to prevent contact between the slider and surrounding parts. ME: Mechanical end

SE: Stroke end
The dimensions in () are reference values. **2000** • Ф D-M8 depth 10 **Brake dimensions** B NX100^F 100 Models with brake have their overall length extended by 26 mm and weight increased by 0.5 kg.



* The brake wire is guided inside the actuator and connected to the motor cable.

Dimensions and Weight by Stroke

Stroke	100	200	300	400	500	600	700	800	900	1000
L	414	514	614	714	814	914	1014	1114	1214	1314
Α	330	430	530	630	730	830	930	1030	1130	1230
В	100	200	300	400	500	600	700	800	900	1000
D	8	10	12	14	16	18	20	22	24	26
N	3	4	5	6	7	8	9	10	11	12
Weight (kg)	7.9	9.0	10	11.1	12.1	13.2	14.3	15.3	16.4	17.4

Controller

Applicable Controllers

Contact IAI for the HS8R compatible controller.

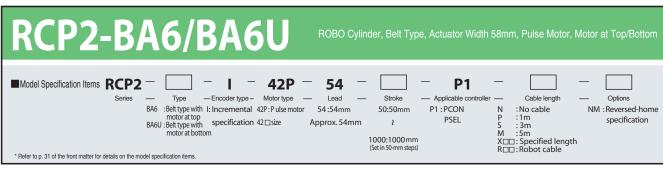
60 mm

30w

60w 100w

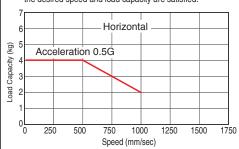






■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



Selection Points

(1) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

(2) The load capacity is based on operation at an acceleration of 0.5 G. This is the maximum acceleration.

(The actuator cannot be operated vertically.)

Actuator Specifications							
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed							
Model	Motor installation direction	Lead (mm)	Maximum load (Horizontal (kg)	apacity (Note 1) Vertical (kg)	Stroke (mm)	Stroke	50 ~ 1000 (Set in 50-mm steps)
RCP2-BA6-I-42P-54-1-P1-2-3	Тор	Approx.		Not a sociale	500 ~ 1000	Approx.	1000
RCP2-BA6U-I-42P-54- 1-P1-2-3	Bottom	54mm	~4	Not possible	(Set in 50-mm steps)	54mm	1000
Explanation of numbers Stroke Cable length Options (Unit: mm/s)							



20w

58 mm

60 mm

68 mm

80 mm

30w

60w

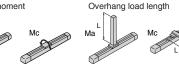
100w

150w

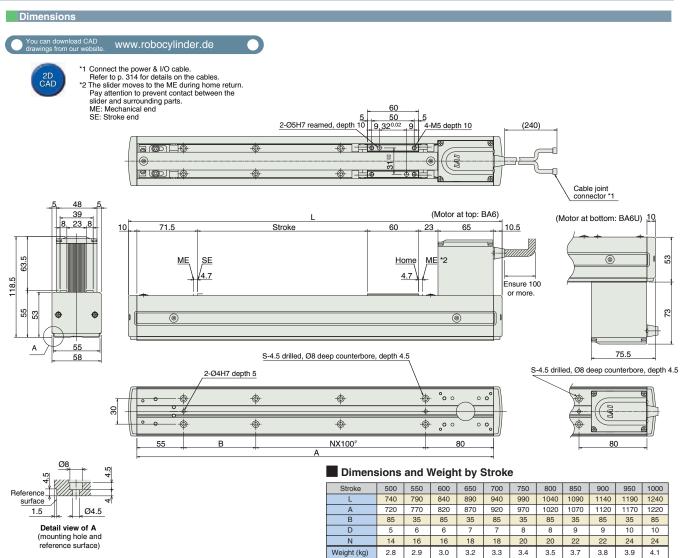
Options		
Name	Model	Page
Reversed-home specification	NM	P385

Actuator Specifications					
Item	Description				
Drive method	Timing belt				
Positioning repeatability	±0.1mm				
Backlash	0.1mm or less				
Base	Material: Aluminum with special alumite treatment				
Allowable load moment	Ma: 8.9N • m Mb: 12.7N • m Mc: 18.6N • m				
Overhang load length	Ma direction: 150mm or less, Mb/Mc directions: 150mm or less				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				

Direction of allowable load moment







Applicable Controllers										
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.										
Name External view Model Features Maximum number of positioning points Input power supply Power-supply capacity Reference page										
Positioner type		PCON-C-42PI-NP-2-0	Supporting up to	512 mateur						
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points						
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points	DC24V	2A max.	→P305			
Pulse-train input type (differential line Iriver specification)	á	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)						
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	()						
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points						
Program control type	I	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335			

RCP2-BA6/BA6U

Rod Type

52 mm

60 mm

80 mm

20w

30w 60w

100w



RCP2 ROBO Cylinder

RCP2-BA7/BA7U

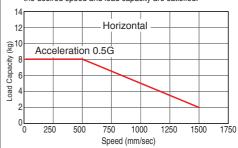
ROBO Cylinder, Belt Type, Actuator Width 68mm, Pulse N

■ Model Specification Items RCP2 54 - Encoder type - Motor type Cable length Options N :No cable
P :1m
S :3m
M :5m
X□□:Specified length
R□□:Robot cable BA7 :Belt type with 1: Incremental 42P: Pulse motor P1:PCON 54: 54mm 600:600 mm NM :Reversed-home motor at top BA7U :Belt type with specification 42 □ size motor at bottom specification **PSEL** 1200:1200mm * Refer to p. 31 of the front matter for details on the model specification items.



■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



Selection Points

(1) The RCP2 series uses a pulse motor, so the load capacity will decrease as the speed increases. Use the correlation diagram of speed and load capacity on the right to check the load capacity corresponding to the speed you desire.

(2) The load capacity is based on operation at an acceleration of 0.5 G. This is the maximum acceleration.

(The actuator cannot be operated vertically.)

Actuator Specifications					
■ Lead and Load Capacity	Note 1) Take note the	at the maximum loa	d capacity will decr	ease as the speed	increases.
Model	Model Motor installation Lead direction (mm) Maximum load Horizontal (kg)		apacity (Note 1) Vertical (kg)	Stroke (mm)	
RCP2-BA7-I-42P-54- ①-P1-②-③	Тор	Approx.	0	Not a cosible	600 ~ 1200
RCP2-BA7U-I-42P-54- 1-P1-2-3	Bottom	54mm	~8	Not possible	(Set in 50-mm steps)

Explanation of numbers Stroke Cable length Options

Pulse Motor

58 mm

60 mm

73 mm

80 mm

20w

30w

60w

150w

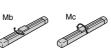
100w

47 RCP2-BA7/BA7U

Options		
Name	Model	Page
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Timing belt
Positioning repeatability	±0.1mm
Backlash	0.1mm or less
Base	Material: Aluminum with special alumite treatment
Allowable load moment	Ma: 13.8N • m Mb: 19.7N • m Mc: 29.0N • m
Overhang load length	Ma direction: 150mm or less, Mb/Mc directions: 150mm or less
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

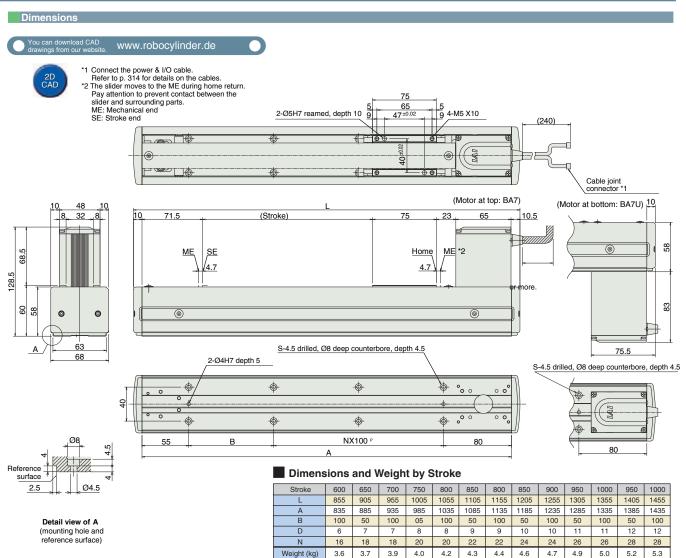
Direction of allowable load moment











Controller Applicable Controllers RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose. Positioner type PCON-C-42PI-NP-2-0 Supporting up to 512 points 512 positioning Positioner type meeting safety points PCON-CG-42PI-NP-2-0 category Same control actions Solenoid valve PCON-CY-42PI-NP-2-0 as those applicable 3 points type to solenoid valves →P305 Pulse-train input type (differential line Pulse-train input DC24V PCON-PL-42PI-NP-2-0 2A max. type supporting differential line driver driver specification) (-) Pulse-train Pulse-train input input type (open collector PCON-PO-42PI-NP-2-0 type supporting an open collector specification) Dedicated serial Serial PCON-SE-42PI-0-0 communication 64 points communication type type Programmable type Program PSEL-C-1-42PI-NP-2-0 capable of operating 1500 points →P335 control type up to 2 axes

RCP2-BA7/BA7U

oller - Sed Type

Slider Type

Rod Type

> Arm / Flat Type

Gripper/ Rotary Type

Cleanroo Type

m Splas

Controlle

40 mm

58

mm

73 mm

80 mm

Pulse

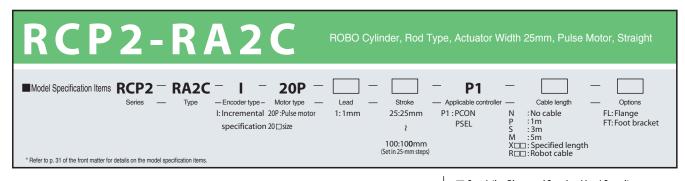
20w

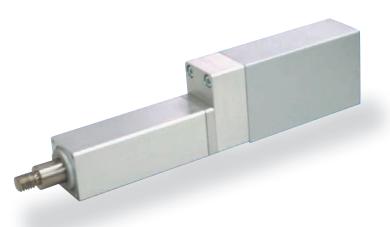
30w

60w

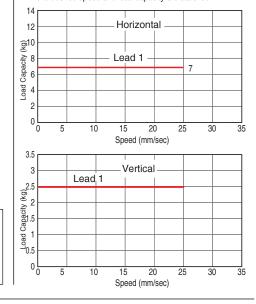
150w

RCP2 ROBO Cylinder





Correlation Diagram of Speed and Load Capacity
With the RCP2 series, the load capacity will decrease as
the speed increases due to the characteristics of the pulse
motor used in the actuator. Use the table below to check if
the desired speed and load capacity are satisfied.



(1) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.

(2) The load capacity is based on operation at an acceleration of 0.05 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. Take note that if the rod receives an external force from any direction other than the moving direction of the rod, the detent may be damaged.

Lead and Load Capacity						■ Stroke and	d Maximum Speed
Model	Lead (mm)	Maximum lo Horizontal (kg)		Maximum push force (N) (Note 1)		Stroke	25 ~ 100 (Set in 25-mm steps)
RCP2-RA2C-I-20P-1-1-1-2-3	1	7	2.5	100	25 ~ 100 (Set in 25-mm steps)	1	25
Explanation of numbers (7) Stroke (2) Cable length (3) Options (Note 1) Refer to p. 408 for the graph of push force.						(Unit: n	

Options		
Name	Model	Page
Flange	FL	P382
Foot bracket	FT	P384

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø6mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø12mm
Rod non-rotation accuracy	±2.1°
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





Due to structural limitations, the RA2C is not available in the reversed-home specification.

Note

Do not apply an external force on the rod in any direction other than the moving direction of the rod. If the rod receives an external force from the right-angle direction or rotating direction, the detent may be damaged.

- *1 Connect the motor/encoder cables. Refer to p. 314 for details on the cables. *2 The rod moves to the ME during home return. Pay attention to prevent contact between the rod and surrounding parts.

ME: Mechanical end SE: Stroke end

Cable joint connector *1 Rod diameter Ø12 (200) 12 10 M8X1.25 (2.5)ME *2 12.5 19 61 Ensure 100 or more. Home position

4	
10 15	1
4-M3, effective depth	15

Dimensions, Weight and Maximum Speed by Stroke

			-,	
Stroke	25	50	75	100
Q	75	100	125	150
L	157.5	182.5	207.5	232.5
Weight (kg)	0.4	0.5	0.6	0.7

Col	ntro	ller
00		1101

Applicable Controllers

RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.

Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type		PCON-C-20PI-NP-2-0	Supporting up to	F12 points			
Positioner type meeting safety category		PCON-CG-20PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-20PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	line ation) iin oe	PCON-PL-20PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-20PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-20PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-20PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Rod Type

20w

30w

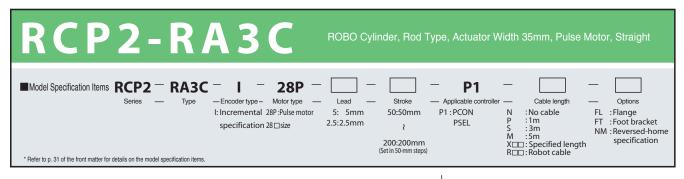
60w

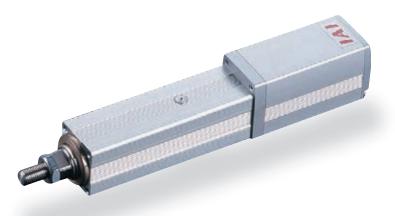
100w 150w

60w

150w

RCP2 ROBO Cylinder



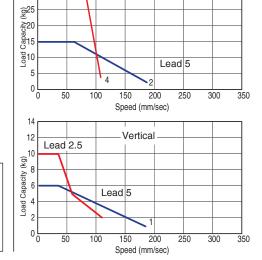


With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

35 Lead 2.5 Havingental

Horizontal

30



(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

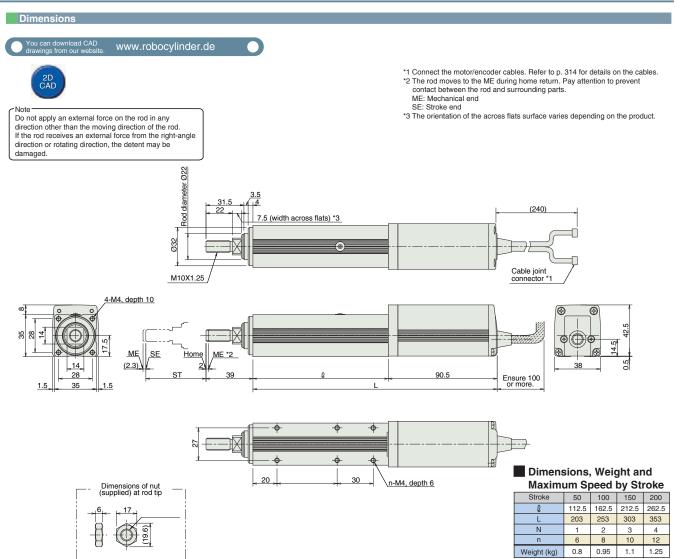
- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. Take note that if the rod receives an external force from any direction other than the moving direction of the rod, the detent may be damaged.

Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases.							
Model	Lead (mm)	Maximum load co				Stroke	50 ~ 200 (Set in 50-mm steps)
RCP2-RA3C-I-28P-5- 1-P1-2-3	5	~15	~6	73.5	50 ~ 200	5	187
RCP2-RA3C-I-28P-2.5-①-P1-②-③	2.5	~30	~10	156.8	(Set in 50-mm steps)	2.5	114
Explanation of numbers 1 Stroke 2 Cable length 3 Options (Note 2) Refer to p. 408 for the graph of push force. (Unit: mn							

Options		
Name	Model	Page
Flange	FL	P382
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø8mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø22mm
Rod non-rotation accuracy	±1.5°
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





Applicable	Controllers						
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.							
Name External view Model Features Maximum number of positioning points Input power supply Power-supply capacity Reference page							
Positioner type		PCON-C-28SPI-NP-2-0	Supporting up to				
Positioner type meeting safety category		PCON-CG-28SPI-NP-2-0	512 positioning points				
Solenoid valve type		PCON-CY-28SPI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line driver specification)		PCON-PL-28SPI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-28SPI-NP-2-0	Pulse-train input type supporting an open collector	,			
Serial communication type		PCON-SE-28SPI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-28SPI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

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RCP2-RA3C

Controller itegrated Type

Slider Type

Rod Type

> Arm / Flat Type

Gripper / Rotary Type

Cleanro Type

Splash Proof Type

ller

mm 32

35 mm

mm 45

55 mm

64 mm

100

Pulse Motor

20w

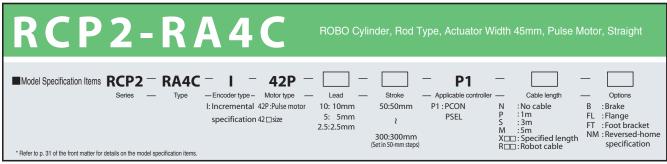
30w 60w

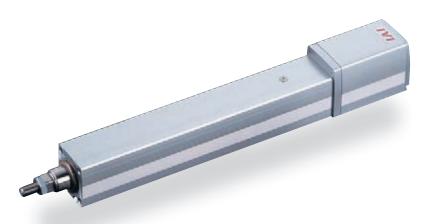
100w

60w

150w

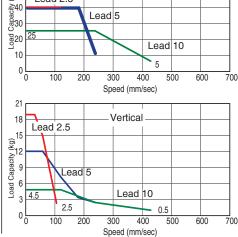
ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. Horizontal <u>\$</u>50 Lead 2.5

Lead 5



(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. Take note that if the rod receives an external force from any direction other than the moving direction of the rod, the detent may be damaged.

Actuator Specifications

■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases.

. , ,							
Model	Lead (mm)	Maximum load capacity (Note 1) Horizontal (kg) Vertical (kg)		Maximum push force (N) (Note 2)	Stroke (mm)		
RCP2-RA4C-I-42P-10-①-P1-②-③	10	~25	~4.5	150			
RCP2-RA4C-I-42P-5-①-P1-②-③	5	~40	~12	284	50 ~ 300 (Set in 50-mm steps)		
RCP2-RA4C-I-42P-2.5-①-P1-②-③	2.5	40	~19	358			

Explanation of numbers 1 Stroke 2 Cable length 3 Options (Note 2) Refer to p. 408 for the graph of push force.

Stroke Lead	50 ~ 200 (Set in 50-mm steps)	250 (mm)	300 (mm)	
10	458	458	350	
5	250	237	175	

■ Stroke and Maximum Speed

125 <114> * The figures in < > apply when the actuator is used vertically. (Unit: mm/s)

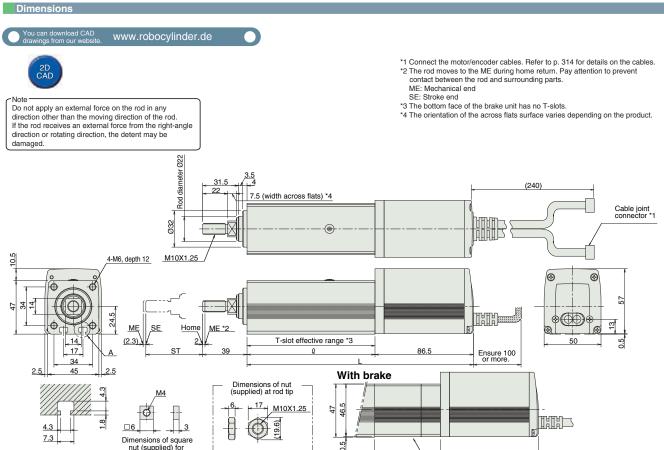
118

<114>

Options		
Name	Model	Page
Brake	В	P381
Flange	FL	P382
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø8mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø22mm
Rod non-rotation accuracy	±1.5°
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





* Models of the brake specification have their overall length extended by 58 mm and weight increased by 0.4 kg compared to the standard specification.

mounting with T-slot

Detail view of A

Dimensions, Weight and Maximum Speed by Stroke

86.5

Brake unit

Stroke	50	100	150	200	250	300
Q	112.5	162.5	212.5	262.5	312.5	362.5
L	199	249	299	349	399	449
Weight (kg)	1.35	1.6	1.85	2.1	2.35	2.6

Applicable (Controllare						
		d using the following controllers. Cho	ose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	1	PCON-C-42PI-NP-2-0	Supporting up to				
Positioner type meeting safety category	A.	PCON-CG-42PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line river specification)	đ	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

110

RCP2-RA4C

Rod Type

37 mm

20w

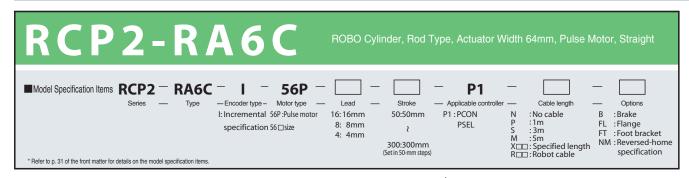
30w

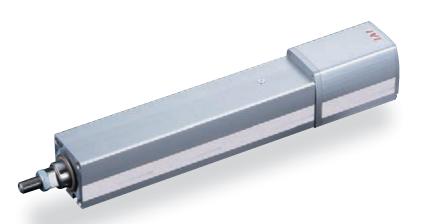
60w 100w

60w

150w

ROBO Cylinder

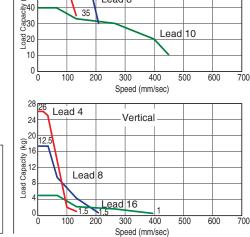




■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. ___Lead 4 Horizontal

Lead 8

60 <u>§</u>50



(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. Take note that if the rod receives an external force from any direction other than the moving direction of the rod, the detent may be damaged.

ote that the ma	aximum load capa	acity will decrea	se as the sp	eed increases.
Lead (mm)				
16	~40	~5	240	
8	~50	~17.5	470	50 ~ 300 (Set in 50-mm steps)
	Lead (mm)	Lead (mm) Maximum load c Horizontal (kg) 16 ~40	Lead (mm) Maximum load capacity (Note 1) Horizontal (kg) Vertical (kg) 16 ~40 ~5	(mm) Horizontal (kg) Vertical (kg) force (N) (Note 2) 16 ~40 ~5 240

Model	(mm)	Horizontal (kg)	. , ,	force (N) (Note 2)	(mm)
RCP2-RA6C-I-56P-16-①-P1-②-③	16	~40	~5	240	
RCP2-RA6C-I-56P-8-①-P1-②-③	8	~50	~17.5	470	50 ~ 300 (Set in 50-mm steps)
RCP2-RA6C-I-56P-4-①-P1-②-③	4	~55	~26	800	
planation of numbers 1 Stroke 2 Cable length 3 Options		(Note 2) I	Refer to p. 408	for the graph	of push force.

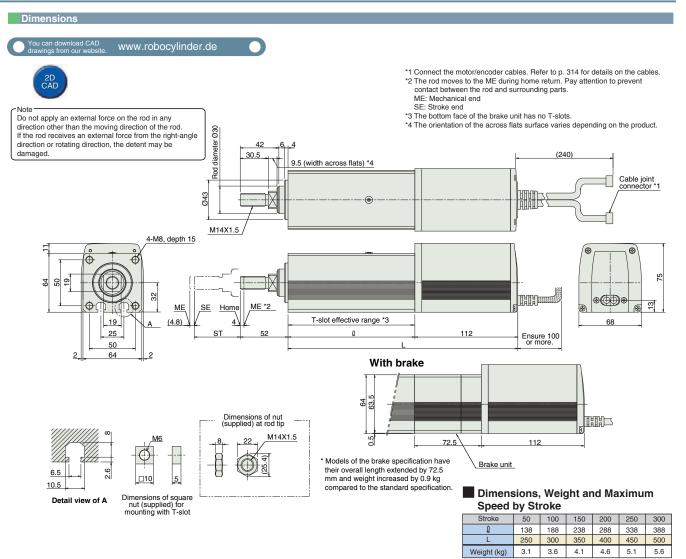
Stroke	50 ~ 300 (Set in 50-mm steps)	
16	450<400>	
8	210	
4	130	
* The figures in <> apply when the actuator is used vertically. (Unit: mm/s)		

■ Stroke and Maximum Speed

Options				
Name	Model	Page		
Brake	В	P381		
Flange	FL	P382		
Foot bracket	FT	P384		
Reversed-home specification	NM	P385		

Actuator Specifications				
Description				
Ball screw Ø12mm, rolled C10				
±0.02mm				
0.05mm or less				
Ø30mm				
±1.0°				
0~40°C, 85% RH or below (non-condensing)				





. Salessie	Controllers						
RCP2 series actu	ators can be operate	ed using the following controllers. Cho	oose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	£Î.	PCON-C-56PI-NP-2-0	Supporting up to	512 v state		2A max.	→P305
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line river specification)	á	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V		
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2-RA6C

Slider Type

Rod Type

> rm / Flat Type

Gripper / Rotary Type

Cleanroom Type

Splash Proof Type

Controller

25 mm

35 mm

mm

55 mm

75

100 mm

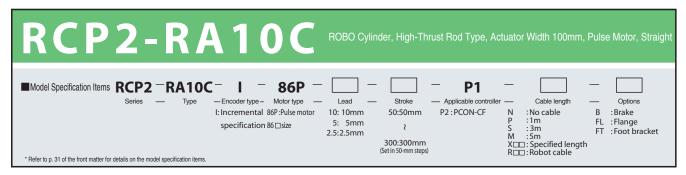
> Pulse Motor

20w

30w

100w

ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. Lead 2.5 Horizontal 300 Lead 5 150 Capacity (Lead 10 Load (50 100 150 200

Speed (mm/sec) 1000 Vertical 150 Lead 2.5 Capacity Lead 10 Load Lead 5 6 50 100 150 200 Speed (mm/sec)

■ Stroke and Maximum Speed

15

300

250

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.04 G (lead 10), 0.02 G (lead 5) or 0.01 G (lead 2.5). These are the maximum accelerations for the respective lead specifications. Take note that if the rod receives an external force from any direction other than the moving direction of the rod, the detent may be damaged.

Actuator Specifications ■ Lead and Load Capacity

(Note 1) Take note that the maximum load capacity will decrease as the speed increases.

Model	Lead (mm)	Maximum load ca Horizontal (kg)		Maximum push force (N) (Note 2)	
RCP2-RA10C-I-86P-10-①-P2-②-③	10	~80	~80	1500	
RCP2-RA10C-I-86P-5-①-P2-②-③	5	150	~100	3000	50 ~ 300 (Set in 50-mm steps)
RCP2-RA10C-I-86P-2.5-①-P2-②-③	2.5	300	~150	6000	

(Note 2) Refer to p. 408 for the graph of push force.

Stroke Lead	50 ~ 300 (Set in 50-mm steps)		
10	250<167>		
5	125		
2.5	63		

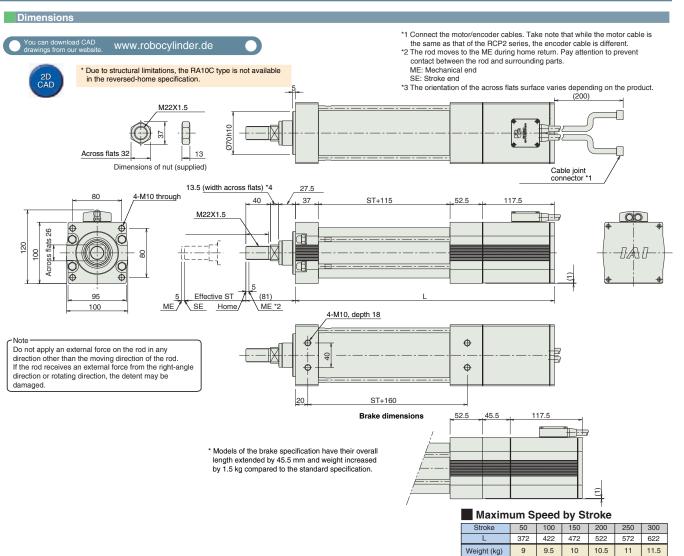
 * The figures in < > apply when the actuator is used vertically. (Unit: mm/s)

Options						
Name	Model	Page				
Cable outlet direction	A1~A3	P381				
Brake	В	P381				
Flange	FL	P382				
Foot bracket	FT	P384				

Actuator Specifications	
Item	Description
Drive method	Ball screw rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø40mm
Rod non-rotation accuracy	±1.0°
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Explanation of numbers Stroke Cable length Options





Applicable Controllers Contact IAI for the RCP2-RA10C compatible controller.

Slider

lider

Rod Type

> \rm / Flat Type

Gripper/ Rotary Typi

er/ Cle Type

oom Sp

ash Type Conti

25 mm

35

mm

55 mm

64 mm

100

Pulse Motor

20w

30w

60w



35 mm

55 mm 64 mm

100

Pulse Motor

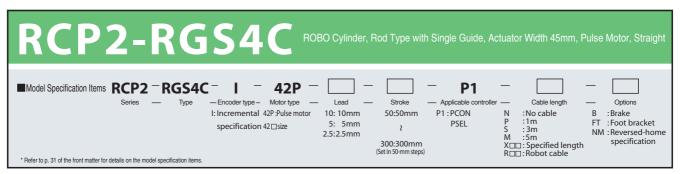
20w

30w

60w

100w

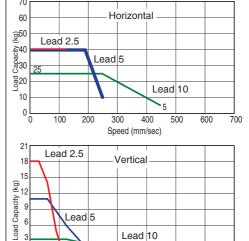
ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



Lead 10

Speed (mm/sec)

400

500

600

300

1.5 100 200

(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.

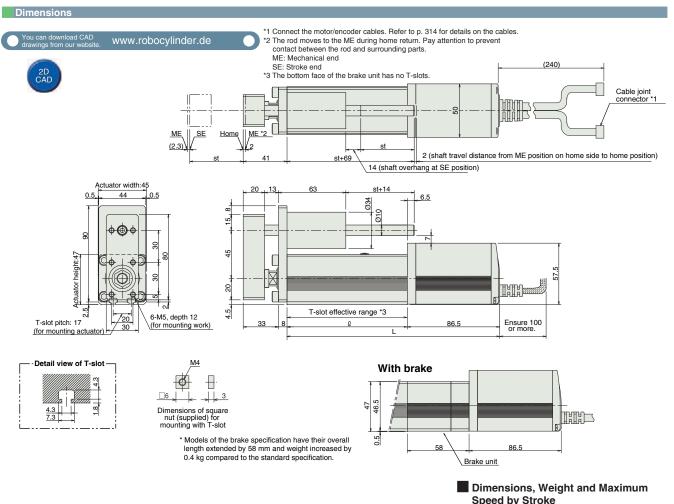
 (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The
- horizontal load capacity assumes use of an external guide. The horizontal load capacity assumes use of an external guide. Refer to Technical Reference (p. 413) for the weight that can be supported with the supplied guide alone.

Actuator Specifications									
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed									
Model	Lead (mm)	Maximum load co Horizontal (kg)				Stroke Lead	50 ~ 200 (Set in 50-mm steps)	250 (mm)	300 (mm)
RCP2-RGS4C-I-42P-10-①-P1-②-③	10	~25	~3.5	150		10	458	458	350
RCP2-RGS4C-I-42P-5-①-P1-②-③	5	~40	~11	284	50 ~ 300 (Set in 50-mm steps)	5	250	237	175
RCP2-RGS4C-I-42P-2.5-①-P1-②-③	2.5	40	~18	358		2.5	125 <114>	118 <114>	87
Explanation of numbers 1 Stroke 2 Cable length 3 Ontions		(Note 2) I	Refer to p. 408	for the graph	of push force.	* The figures in < > apply	when the actuator is us	sed vertically. (Unit: mm/s

Options		
Name	Model	Page
Brake	В	P381
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications					
Item	Description				
Drive method	Ball screw Ø8mm, rolled C10				
Positioning repeatability	±0.02mm				
Backlash	0.05mm or less				
Guide	Single guide, guide rod diameter ø10mm, ball bush type				
Rod diameter	Ø22mm				
Rod non-rotation accuracy	±0.05°				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				





Speed by Stroke

	•					
Stroke	50	100	150	200	250	300
Q	112.5	162.5	212.5	262.5	312.5	362.5
L	199	249	299	349	399	449
Weight (kg)	1.8	2.1	2.4	2.7	2.9	3.2

Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Cha	ose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	£	PCON-C-42PI-NP-2-0	Supporting up to				→P305
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points		2A max.	
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line river specification)	đ	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V		
Pulse-train input type (open collector specification)	Н	PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2-RGS4C

Rod Type

100 mm

20w

30w

60w 100w

ROBO Cylinder





60

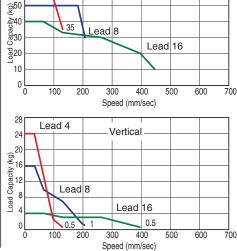
(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire. (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The

horizontal load capacity assumes use of an external guide. The horizontal load capacity assumes use of an external guide. Refer to Technical Reference (p. 413) for the weight that can be supported with the supplied guide alone.

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

Horizontal



Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. Lead Maximum load capacity (Note 1) Maximum push

Model	(mm)	Horizontal (kg)	. , , ,	force (N) (Note 2)	(mm)	
RCP2-RGS6C-I-56P-16-①-P1-②-③	16	~40	~4	240		
RCP2-RGS6C-I-56P-8-①-P1-②-③	8	~50	~16	470	50 ~ 300 (Set in 50-mm steps)	
RCP2-RGS6C-I-56P-4-1-P1-2-3	4	~55	~24	800		
Explanation of numbers Stroke Cable length Options (Note 2) Refer to p. 408 for the graph of push force.						

-		000	
(Note 2)	Refer to p. 408	for the graph	of push force.

	·
Stroke	50 ~ 300 (Set in 50-mm steps)
16	450<400>
8	210
4	130

 * The figures in < > apply when the actuator is used vertically. (Unit: mm/s)

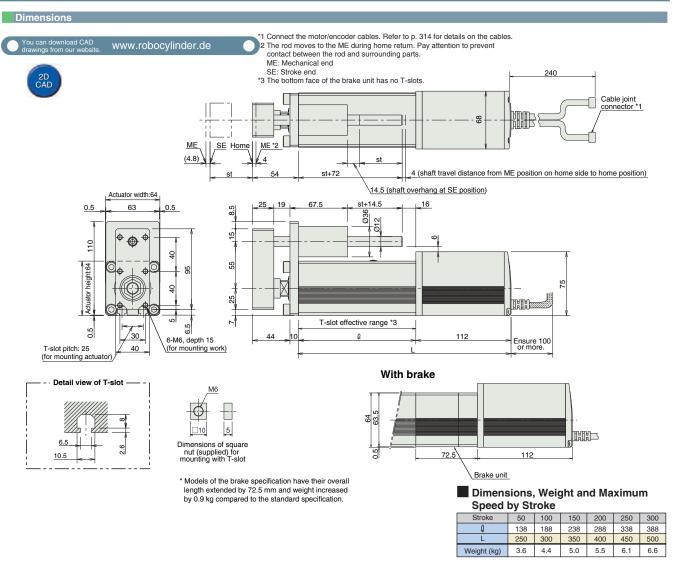
■ Stroke and Maximum Speed

Options		
.,		_
Name	Model	Page
Brake	В	P381
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications				
Item	Description			
Drive method	Ball screw Ø12mm, rolled C10			
Positioning repeatability	±0.02mm			
Backlash	0.05mm or less			
Guide	Single guide, guide rod diameter Ø12mm, ball bush type			
Rod diameter	Ø30mm			
Rod non-rotation accuracy	±0.05°			
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)			

60w





Controller Applicable Controllers RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose. Positioner type PCON-C-56PI-NP-2-0 Supporting up to 512 points 512 positioning Positioner type meeting safety points PCON-CG-56PI-NP-2-0 category Same control actions Solenoid valve PCON-CY-56PI-NP-2-0 as those applicable 3 points type to solenoid valves →P305 Pulse-train input type (differential line Pulse-train input PCON-PL-56PI-NP-2-0 DC24V 2A max. type supporting differential line driver driver specification) (-) Pulse-train input type (open collector Pulse-train input PCON-PO-56PI-NP-2-0 type supporting an open collector specification) Dedicated serial Serial PCON-SE-56PI-0-0 communication 64 points communication type type Programmable type Program PSEL-C-1-56PI-NP-2-0 capable of operating 1500 points →P335 control type up to 2 axes

RCP2-RGS6C

Rod Type

> Arm/F Type

> Grippe Rotary T

> per/ C y Type

ne Pr

sh Contr

25 mm

mm

37 mm

55

64 mm

100

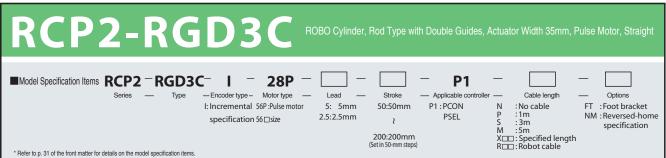
Pulse Motor

20w

30w 60w

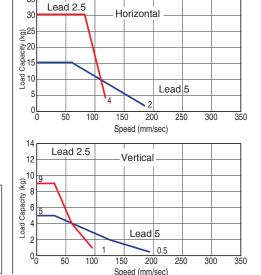
150w

ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.



(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

(2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.

(3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. The horizontal load capacity assumes use of an external guide. Refer to Technical Reference (p. 413) for the weight that can be supported with the supplied guide alone.

Actuator Specifications ■ Stroke and Maximum Speed ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. Maximum load capacity (Note 1) Maximum push Stroke (mm) Horizontal (kg) | Vertical (kg) | force (N) (Note 2) RCP2-RGD3C-I-28P-5-1 -P1-2-3 5 73.5 50 ~ 200 Set in 50-mm steps) RCP2-RGD3C-I-28P-2.5-1 -P1 - 2 - 3 2.5 ~30 ~9 156.8

Explanation of numbers ① Stroke ② Cable length ③ Options (Note 2) Refer to p. 408 for the graph of push force.

_ 01.01.0 01.1	а шахинані ороса			
Stroke Lead	50 ~ 200 (Set in 50-mm steps) 187			
5	187			
2.5	114<93>			

(Unit: mm/s)

Options		
Name	Model	Page
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Description
Ball screw Ø8mm, rolled C10
±0.02mm
0.05mm or less
Double guide, guide rod diameter Ø10mm, ball bush type
Ø22mm
±0.05°
0~40°C, 85% RH or below (non-condensing)



Slid Typ

Rod Type

> rm / Flat Type

Gripper/ Rotary Type

Cleanroom

Splash Proof Type

32 mm

35 mm

55

64 mm

100 mm

Pulse Motor

20w

30w

60w 100w

150w

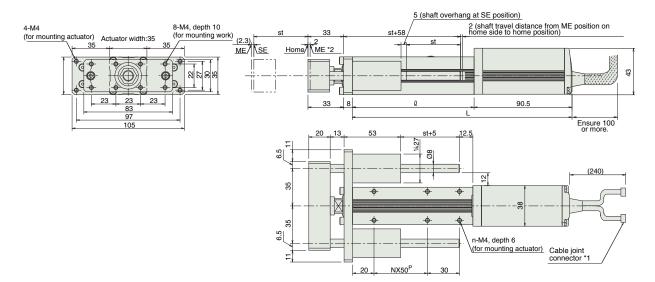
Dimensions

*1 Connect the motor/encoder cables. Refer to p. 314 for details on the cables. Part of moves to the ME during home return. Pay attention to prevent contact between the rod and surrounding parts.

ME: Mechanical end

SE: Strok

2D CAD



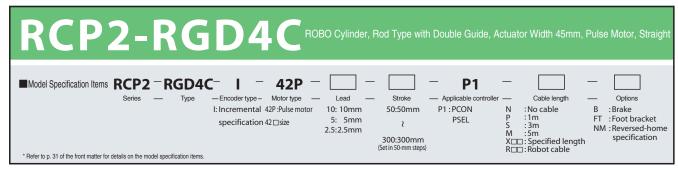
Dimensions, Weight and Maximum Speed by Stroke

				.,	
Stro	ke	50	100	150	200
Q		112.5	162.5	212.5	262.5
L		203	253	303	353
N		1	2	3	4
n		6	8	10	12
Weigh	t (kg)	1.1	1.3	1.4	1.6

						3 (3/	
Controll	er						
Applicable (
		d using the following controllers. Cho					
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	£Î	PCON-C-28PI-NP-2-0	Supporting up to	512 points			
Positioner type meeting safety category		PCON-CG-28PI-NP-2-0	512 positioning points	312 points			
Solenoid valve type		PCON-CY-28PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line driver specification)	đ	PCON-PL-28PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-28PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-28PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-28PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

150w

ROBO Cylinder



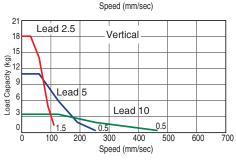


- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.
- (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. The horizontal load capacity assumes use of an external guide. Refer to Technical Reference (p. 413) for the weight that can be supported with the supplied guide alone.

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. Horizontal 60 Lead 2.5 <u>₹</u>40 Lead 5 98 30 8 8 g20 Lead 10 10

300

100



400

500

600

700

Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. Maximum load capacity (Note 1) Maximum push Lead (mm) Horizontal (kg) | Vertical (kg) | force (N) (Note 2) RCP2-RGD4C-I-42P-10-1 -P1-2-3 10 ~3.5 50 ~ 300 RCP2-RGD4C-I-42P-5-1-P1-2-3 5 ~40 ~11 284 (Set in 50-mm steps) RCP2-RGD4C-I-42P-2.5-1 - P1 - 2 - 3 2.5 40 358 ~18 Explanation of numbers Stroke Cable length Options

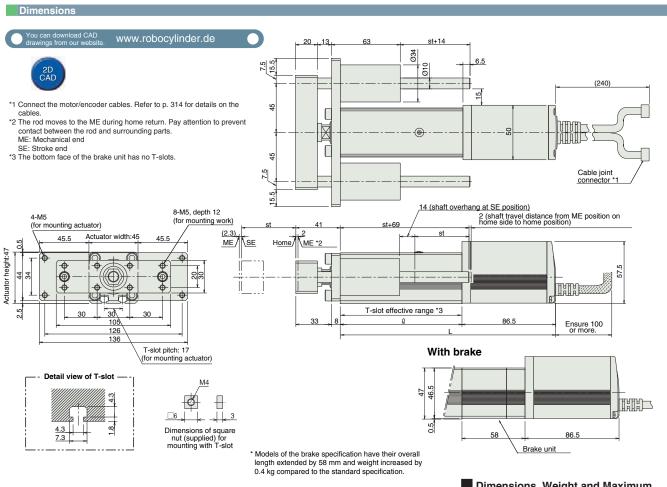
(Note 2) Refer to p. 408 for the graph of push force.

■ Stroke and Maximum Speed								
Stroke Lead	50 ~ 200 (Set in 50-mm steps)	250 (mm)	300 (mm)					
10	458	458	350					
5	250	237	175					
2.5	125 118 <114> <114>		87					
* The figures in <> apply when the actuator is used vertically. (Unit: mm/s)								

Model	Page
В	P381
FT	P384
NM	P385

Actuator Specifications					
Item	Description				
Drive method	Ball screw Ø8mm, rolled C10				
Positioning repeatability	±0.02mm				
Backlash	0.05mm or less				
Guide	Double guide, guide rod diameter Ø10mm, ball bush type				
Rod diameter	Ø22mm				
Rod non-rotation accuracy	±0.05°				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				





Dimensions, Weight and Maximum Speed by Stroke

	. ,					
Stroke	50	100	150	200	250	300
Q	112.5	162.5	212.5	262.5	312.5	362.5
L	199	249	299	349	399	449
Weight (kg)	2.2	2.5	2.8	3.1	3.4	3.7

Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Cho	ose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference pag
Positioner type	E	PCON-C-42PI-NP-2-0	Supporting up to	512 points		→ 2A max.	
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points			→P305
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line lriver specification)	đ	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V		
Pulse-train input type (open collector specification)	Н	PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type	Í	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2-RGD4C

Type

Rod Type

> Arm / Flat Type

Gripper/ Rotary Typ

Cleanroo Type

> Splash Proof Type

> > Controller

mm

35 mm

37 mm

55 mm

64 mm

100 mm

> Pulse Motor

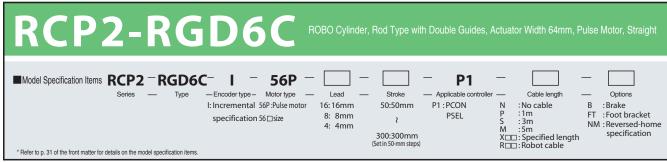
20w

30w

100w

150w

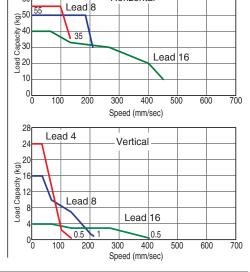
ROBO Cylinder





(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the correlation diagram of speed and load capacity on the right to check the load capacity at the speed you desire.

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. Lead 4 Horizontal



(3) The load capacity is based on operation at an acceleration of 0.2 G. This is the maximum acceleration. The horizontal load capacity assumes use of an external guide. The horizontal load capacity assumes use of an external guide. Refer to Technical Reference (p. 413) for the weight that can be supported with the supplied guide alone.

Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. Maximum load capacity (Note 1) Maximum push Lead (mm) Stroke (mm) Horizontal (kg) | Vertical (kg) | force (N) (Note 2) RCP2-RGD6C-I-56P-16-1-P1-2-3 16 ~5 50 ~ 200 RCP2-RGD6C-I-56P-8-1-P1-2-3 8 ~50 ~17.5 470 Set in 50-mm steps RCP2-RGD6C-I-56P-4-1-P1-2-3 4 ~55 800 ~26 Explanation of numbers Stroke Cable length Options (Note 2) Refer to p. 408 for the graph of push force.

■ Stroke and Maximum Speed						
Stroke Lead	50 ~ 300 (Set in 50-mm steps)					
5	450<400>					
2.5	210					
4	130					
* The figures in <> apply	(when the actuator is used vertically (1 I = 11 (-)					

Model	Page
В	P381
FT	P384
NM	P385
	B FT

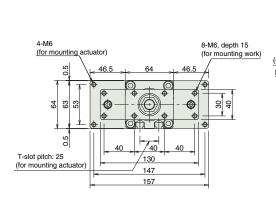
Actuator Specifications						
Item	Description					
Drive method	Ball screw Ø12mm, rolled C10					
Positioning repeatability	±0.02mm					
Backlash	0.05mm or less					
Guide	Double guide, guide rod diameter Ø12mm, ball bush type					
Rod diameter	Ø22mm					
Rod non-rotation accuracy	±0.05°					
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)					

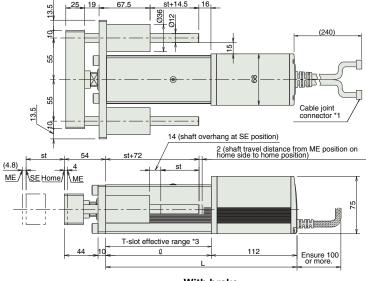






- *1 Connect the motor/encoder cables. Refer to p. 314 for details on the
- *2 The rod moves to the ME during home return. Pay attention to prevent contact between the rod and surrounding parts.
 ME: Mechanical end
 SE: Stroke end
- *3 The bottom face of the brake unit has no T-slots.

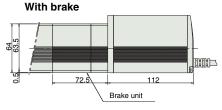




Detail view of T-slot



Models of the brake specification have their overall length extended by 72.5 mm and weight increased by 0.9 kg compared to the standard specification.



■ Dimensions, Weight and Maximum Speed by Stroke

-									
Stroke	50	100	150	200	250	300			
Q	138	188	238	288	338	388			
L	250	300	350	400	450	500			
Weight (kg)	4.4	5.0	5.5	6.1	6.7	7.3			

Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Cho	ose the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ē	PCON-C-56PI-NP-2-0	Supporting up to	512 mateur			
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line lriver specification)	đ	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	→P305
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	()			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2-RGD6C

Rod

20w

30w

60w 100w









60w

100w

150w

ROBO Cylinder

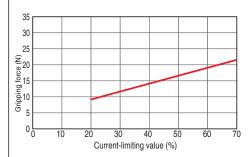
■Model Specification Items RCP2 — GRS **20P** 10 **P1** — Encoder type – Motor type – Gear ratio Stroke Applicable controller Cable length Options N : No cable P : 1m S : 3m M : 5m X□□: Specified length R□□: Robot cable I: Incremental 20P:Pulse motor 1: Gear ratio P1:PCON SB: Shaft bracket 10:10mm FB:Flange bracket **PSEL** specification 20 □ size (5 mm per side) * Refer to p. 31 of the front matter for details on the model specification items.



■ Adjustment of Gripping Force

Depending on the push-motion operation required, the gripping force (push force) can be adjusted to a desired level within the current-limiting values of 20 to 70% on the controller side.

 * The gripping force in the diagram below indicates the sum of gripping forces of both fingers.



- (1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating speed is twice this value.
- (2) The maximum gripping force is the sum of gripping forces of both fingers when the gripping point distance is 0 and overhang distance is 0. Although the weight of a work that can be physically transferred varies depending on the friction coefficient determined by the finger material and work material, as well as on the shape of the work, a rough guide is that normally the work weight should not exceed 1/10 to 1/20 of the gripping force. (Provide a greater allowance if the actuator is operated at high acceleration/deceleration or

Actuator Specifications

Explanation of numbers (1) Cable length (2) Options

■ Lead and Load Capacity Maximum gripping force (N) Model

RCP2-GRS-I-20P-1-10-P1-11-2 10 21

Stroke and waximum opening/crosing speed							
	Stroke Gear ratio	100 (mm)					
	1	33.3					

(Unit: mm/s)

Options		
Name	Model	Page
Shaft bracket	SB	P387
Flange bracket	FB	P381

Actuator Specifications	
Item	Description
Drive method	Timing belt + Trapezoid screw (lead 1.5)
Positioning repeatability	±0.01mm
Backlash	0.15mm or less per side (Fingers always pressured to open side via spring)
Guide	Cross-roller guide
Allowable load moment	Ma: 6.3N • m Mb: 6.3N • m Mc: 7.0N • m
Weight	0.36kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

www.actuator.ru тел.:(495) 662-87-56, e-mail: iai@actuator.ru





62 mm

68 mm

69 mm

20w

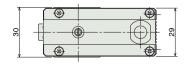
30w

60w

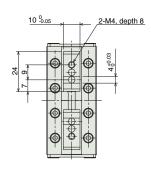
100w 150w

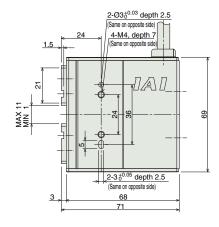
Dimensions

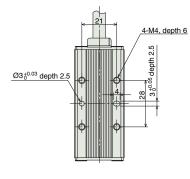




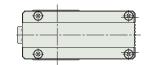
* The cable bending radius is the same as that on other models.







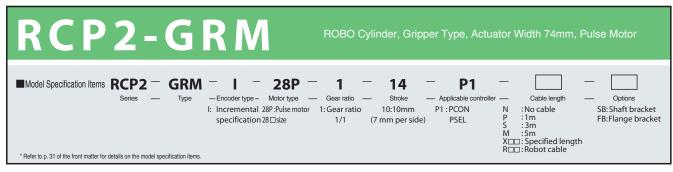
Note The holes in the slider shown above, other than tapped holes, are used to install the slider onto the actuator body. They cannot be used as finger positioning holes. Use the key slots to position the fingers.



Weight (kg) 0.36

Applicable (Controllers						
RCP2 series actu	ators can be operate	ed using the following controllers. Choos	se the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĩ	PCON-C-20PI-NP-2-0	Supporting up to 512 positioning	512 points			
Positioner type meeting safety category		PCON-CG-20PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-20PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line river specification)	á	PCON-PL-20PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-20PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-20PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-20PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2 ROBO Cylinder

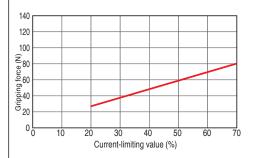




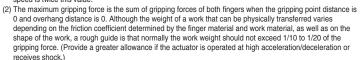
■ Adjustment of Gripping Force

Depending on the push-motion operation required, the gripping force (push force) can be adjusted to a desired level within the current-limiting values of 20 to 70% on the controller side.

* The gripping force in the diagram below indicates the sum of gripping forces of both fingers.



(1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating speed is twice this value.



Actuator Specifications ■ Lead and Load Capacity

 Model
 Gear ratio (mm)
 Maximum gripping force (N)
 Stroke (mm)

 RCP2-GRM-I-28P-1-14-P1-①
 1
 80
 14

■ Stroke and Maximum Opening/Closing Speed

Stroke	100
Gear ratio	(mm)
1	36.7

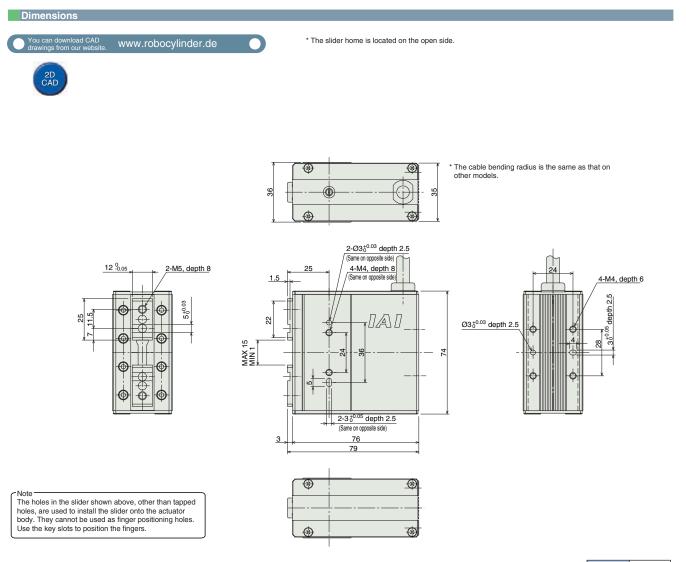
Explanation of numbers (Cable length) Cable length (Unit: mm/s)

Options		
Name	Model	Page
Shaft bracket	SB	P387
Flange bracket	FB	P381

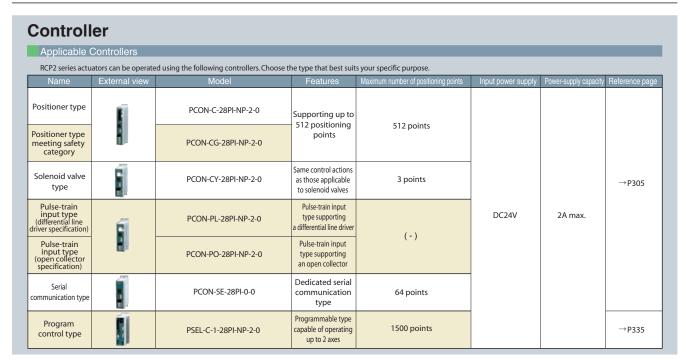
Actuator Specifications	
Item	Description
Drive method	Timing belt + Trapezoid screw (lead 1.5)
Positioning repeatability	±0.01mm
Backlash	0.15mm or less per side (Fingers always pressured to open side via spring)
Guide	Cross-roller guide
Allowable load moment	Ma:6.3N • m Mb:6.3N • m Mc:8.3N • m
Weight	0.5kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

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Weight (kg) 0.5



Controller -Integrated Type

Slider Type

Rod Type

> Arm / Flat Type

Gripper Rotary Ty

Cleanro Type

Splas Proof Ty

Controller

mm

64 mm

mm

74 mm

mm

104-284 mm

Pulse Motor

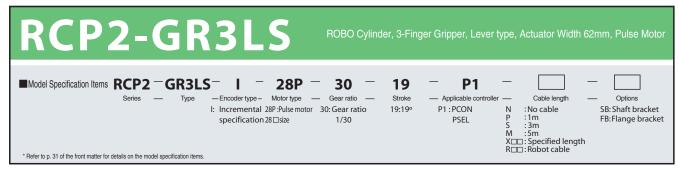
20w

30w

100w

150w

RCP2 **ROBO** Cylinder





- (1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating
- (2) The maximum gripping force is the sum of gripping forces of all fingers when the gripping point distance is 10 and overhang distance is 0. Refer to the explanation on the right when determining the weight of a work that can be physically transferred.

■ Correlation Diagram of Gripping Force and Current-Limiting Value

Lever type (GR3LS/ GRSLM)



* The values in the graph below indicate gripping forces at a gripping point of 10 mm. The actual gripping force decreases in inverse proportion to the distance from the

opening/closing fulcrum.

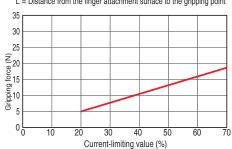
Calculate the actual gripping force using the formulas below:

Effective gripping force (S type) = P x 24 / (L + 14)

Effective gripping force (M type) = P x 28.5 / (L + 18.5)

P = Gripping force determined from the graph

L = Distance from the finger attachment surface to the gripping point



Actuator Specifications ■ Lead and Load Capacity Maximum gripping force (N) Model RCP2-GR3LS-I-28P-30-19-P1- 1 - 2 30 18 19

■ Stroke and Maximum Opening/Closing Speed Stroke Gear ratio 30 200

Explanation of numbers (1) Cable length (2) Options (Unit: °/s)

Options		
Name	Model	Page
Shaft bracket	SB	P387
Flange bracket	FB	P381

Actuator Specifications	
Item	Description
Drive method	Worm gear + Worm wheel gear
Positioning repeatability	±0.01°
Backlash	1° or less per side (Fingers always pressured to open side via spring)
Weight	0.6kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

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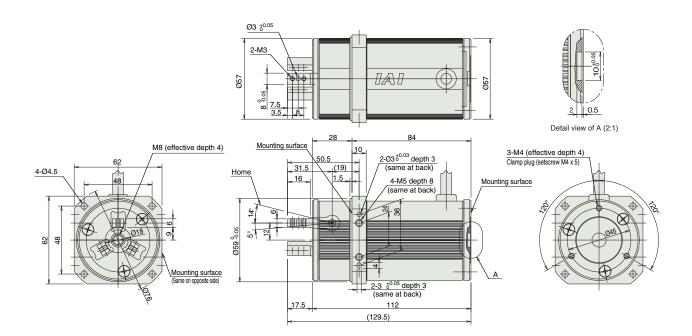






* During home return, the fingers return along a line expanding outward by 1 from the home. Pay attention to prevent contact between the fingers and surrounding parts.





Weight (kg) 0.6

, .ppoas.o	Controllers						
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.							
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĩ	PCON-C-28PI-NP-2-0	Supporting up to 512 positioning	512 mainte			
Positioner type meeting safety category		PCON-CG-28PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-28PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line Iriver specification)	6Î	PCON-PL-28PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-28PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-28PI-0-0	Dedicated serial communication type	64 points			
Program control type	Í	PSEL-C-1-28PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Rod Type

62 mm

68 mm

20w

30w

60w 100w







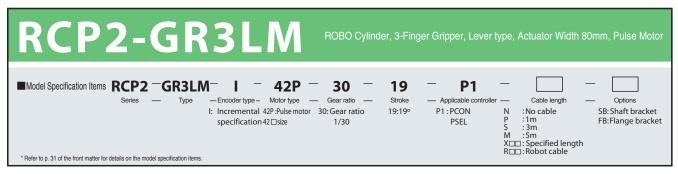
30w

60w

100w

150w

RCP2 **ROBO** Cylinder





- (1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating
- (2) The maximum gripping force is the sum of gripping forces of all fingers when the gripping point distance is 10 and overhang distance is 0. Refer to the explanation on the right when determining the weight of a work that can be physically transferred.

■ Correlation Diagram of Gripping Force and Current-Limiting Value

Lever type (GR3LS/ GRSLM)



* The values in the graph below indicate gripping forces at a gripping point of 10 mm. The actual gripping force decreases in inverse proportion to the distance from the

opening/closing fulcrum.

Calculate the actual gripping force using the formulas below:

Effective gripping force (S type) = P x 24 / (L + 14)

Effective gripping force (M type) = P x 28.5 / (L + 18.5)

P = Gripping force determined from the graph

L = Distance from the finger attachment surface to the gripping point



Actuator Specifications ■ Lead and Load Capacity Maximum gripping force (N) Model RCP2-GR3LM-I-42P-30-19-P1- 1 - 2 30 51 19

■ Stroke and Maximum Opening/Closing Speed Stroke Gear ratio 30 200

Explanation of numbers (1) Cable length (2) Options (Unit: °/s)

Options		
Name	Model	Page
Shaft bracket	SB	P387
Flange bracket	FB	P381

Actuator Specifications	
Item	Description
Drive method	Worm gear + Worm wheel gear
Positioning repeatability	±0.01mm
Backlash	1° or less per side (Fingers always pressured to open side via spring)
Weight	1.1kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

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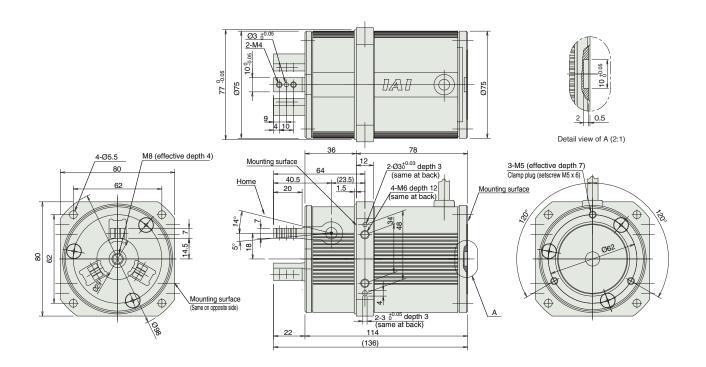




Dimensions

* During home return, the fingers return along a line expanding outward by 1 from the home. Pay attention to prevent contact between the fingers and surrounding parts.





Weight (kg) 1.1

Controller RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose. Positioner type PCON-C-42PI-NP-2-0 Supporting up to 512 positioning 512 points Positioner type meeting safety category points PCON-CG-42PI-NP-2-0 Same control actions Solenoid valve PCON-CY-42PI-NP-2-0 as those applicable 3 points →P305 type to solenoid valves Pulse-train input type (differential line driver specification) Pulse-train input DC24V 2A max. type supporting PCON-PL-42PI-NP-2-0 differential line driver (-) Pulse-train input type (open collector specification) Pulse-train input type supporting an open collector PCON-PO-42PI-NP-2-0 Dedicated serial Serial PCON-SE-42PI-0-0 communication 64 points communication type type Programmable type Program 1500 points PSEL-C-1-42PI-NP-2-0 capable of operating →P335 control type up to 2 axes

30w

30w

60w

100w

150w



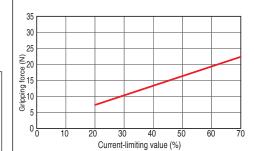


■ Correlation Diagram of Gripping Force and Current-Limiting Value

Slide type (GR3SS/ GRSSM)



* Keep the distance (L) from the finger attachment surface to the gripping point to the following dimensions or less. GR3SS \rightarrow 50mm max. GR3SM \rightarrow 80mm max.



(1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating

(2) The maximum gripping force is the sum of gripping forces of all fingers when the gripping point distance is 10 and overhang distance is 0. Refer to the explanation on the right when determining the weight of a work that can be physically transferred.

Actuator Specifications

■ Lead and Load Capacity

• •			
Model	Gear ratio (mm)	Maximum gripping force (N)	Stroke (mm)
RCP2-GR3SS-I-28P-30-10-P1-①-②	30	22	10

■ Stroke and Maximum Opening/Closing Speed

Stroke	10
Gear ratio	(mm)
30	40

Explanation of numbers (1) Cable length (2) Options (Unit: mm/s)

Options Shaft bracket SB P387 Flange bracket P381

Actuator Specifications	
Item	Description
Drive method	Worm gear + Worm wheel gear
Positioning repeatability	±0.01mm
Backlash	0.3mm or less per side (Fingers always pressured to open side via spring)
Guide	Cross-roller guide
Allowable load moment	Ma:3.8N • m Mb:3.8N • m Mc:3.0N • m
Weight	0.6kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)



Rod Type

68 mm

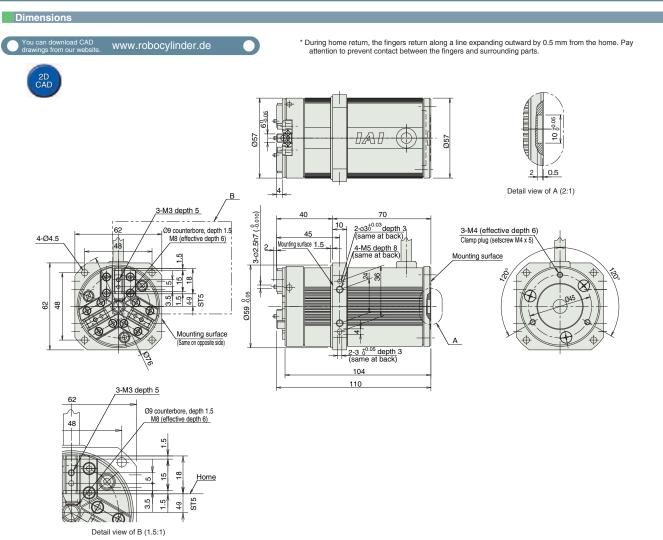
20w

30w

60w

100w

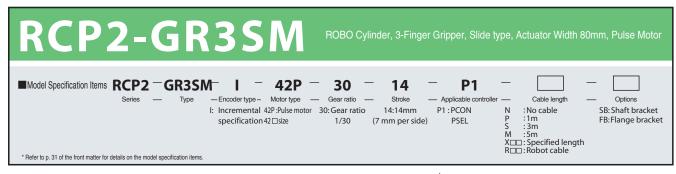
150w



Weight (kg) 0.6

, .ppoas.o	Controllers						
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.							
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĩ	PCON-C-28PI-NP-2-0	Supporting up to 512 positioning	512 mainte			
Positioner type meeting safety category		PCON-CG-28PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-28PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line Iriver specification)	6Î	PCON-PL-28PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-28PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-28PI-0-0	Dedicated serial communication type	64 points			
Program control type	Í	PSEL-C-1-28PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2 **ROBO** Cylinder



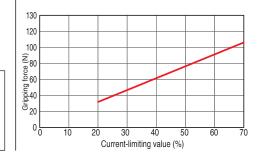


■ Correlation Diagram of Gripping Force and Current-Limiting Value

Slide type (GR3SS/ GRSSM)



* Keep the distance (L) from the finger attachment surface to the gripping point to the following dimensions or less. GR3SS \rightarrow 50mm max. GR3SM \rightarrow 80mm max.



(1) The maximum opening/closing speed indicates the operating speed on one side. The relative operating

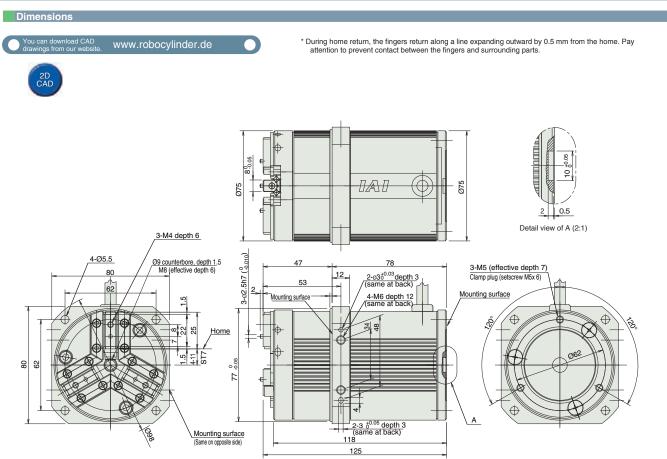
(2) The maximum gripping force is the sum of gripping forces of all fingers when the gripping point distance is 10 and overhang distance is 0. Refer to the explanation on the right when determining the weight of a work that can be physically transferred.

Actuator Specifications ■ Lead and Load Capacity ■ Stroke and Maximum Opening/Closing Speed Maximum gripping force (N) Stroke RCP2-GR3SM-I-42P-30-14-P1-(1) - (2) 30 102 14 30 50 Explanation of numbers (1) Cable length (2) Options (Unit: mm/s)

Options		
Name	Model	Page
Shaft bracket	SB	P387
Flange bracket	FB	P381

Actuator Specifications	
Item	Description
Drive method	Worm gear + Worm wheel gear
Positioning repeatability	±0.01mm
Backlash	0.3mm or less per side (Fingers always pressured to open side via spring)
Guide	Cross-roller guide
Allowable load moment	Ma: 6.3N • m Mb: 6.3N • m Mc: 5.7N • m
Weight	1.2kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





Weight (kg) 1.2

	Controllers						
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.							
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Î	PCON-C-42PI-NP-2-0	Supporting up to				
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line river specification)	6Î	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type	Í	PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Controller -Integrated Type

Slider Type

Rod Type

Arm / FI Type

Gripper/ Rotary Typ

Cleanroo Type

Splas Proof T

Controller

62 mm

64 mm

68 mm

74 mm

> 80 mm

88

104-284 mm

Pulse Motor

20w

30w

60w

100w 150w

Pulse Motor

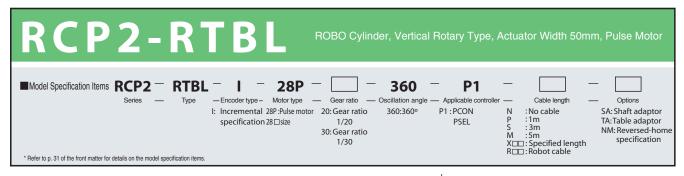
20w

30w

60w

100w

RCP2 ROBO Cylinder



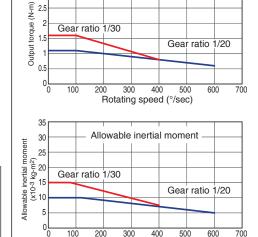


(1) The output torque will decrease as the rotating speed increases. Use the graph of output torque on the right to determine if the required operating speed can be achieved.

(2) The allowable inertial moment of a rotatable work varies depending on the rotating speed. Use the graph of allowable inertial moment on the right to determine if the inertial moment required for operation is within the allowable value.

■ Correlation Diagram of Speed and Load Capacity
With the RCP2 series, the load capacity will decrease as
the speed increases due to the characteristics of the pulse
motor used in the actuator. Use the table below to check
if the desired speed and load capacity are satisfied.

Output torque



Actuator Specifications

 Model
 Gear ratio norque(N•m)
 Allowable inertial moment (kg•m²)
 Oscillation angle (°)

 RCP2-RTBL-I-28P-20-360-P1- ① - ②
 1/20
 1.1
 0.01

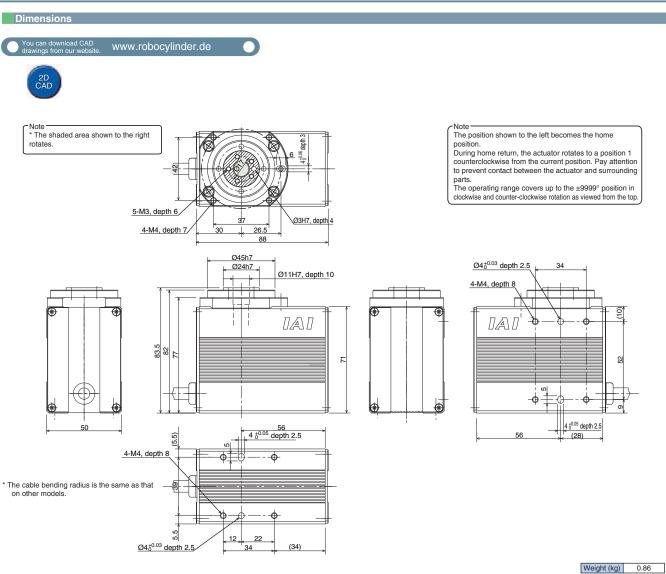
 RCP2-RTBL-I-28P-30-360-P1- ① - ②
 1/30
 1.7
 0.015

Rotating speed (°/sec)

Explanation of numbers (1) Cable length (2) Options (Unit: %s)

Options		
Name	Model	Page
Shaft adapter	SA	P387
Table adapter	TA	P388
Reversed-home specification	NM	P385

Actuator Specifications				
Item	Description			
Drive method	Hypoid gear			
Positioning repeatability	±0.01°			
Backlash	±0.1°			
Allowable thrust load	50N			
Allowable load moment	3.9N • m			
Weight	0.86kg			
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)			



Controller							
Applicable Controllers							
RCP2 series actu	ators can be operate	ed using the following controllers. Choos	e the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type			Supporting up to 512 positioning	512 points			
Positioner type meeting safety category		PCON-CG-28PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-28PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	ć	PCON-PL-28PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-28PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-28PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-28PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

RCP2-RTBL 220

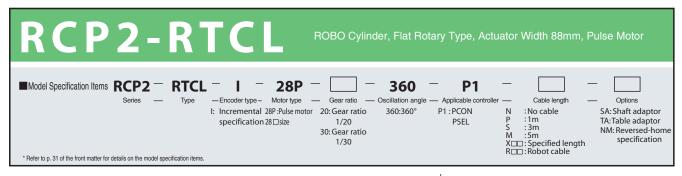
50 mm

20w

30w 60w

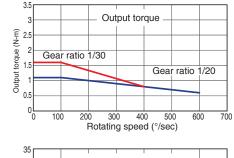
100w

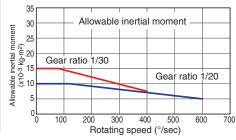
ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





- (1) The output torque will decrease as the rotating speed increases. Use the graph of output torque on the right to determine if the required operating speed can be achieved.

 (2) The allowable inertial moment of a rotatable work varies depending on the rotating speed. Use the graph of
- allowable inertial moment on the right to determine if the inertial moment required for operation is within the allowable value

Actuator Specifications

■ Lead and Load Capacity

Model	Gear ratio	Maximum torque(N•m)	Allowable inertial moment (kg•m²)	Oscillation angle (°)
RCP2-RTCL-I-28P-20-360-P1-1 -2	1/20	1.1	0.01	360
RCP2-RTCL-I-28P-30-360-P1-1-2	1/30	1.7	0.015	360
RCP2-RTCL-I-28P-30-360-P1-1 - 2	1/30	1.7	0.015	

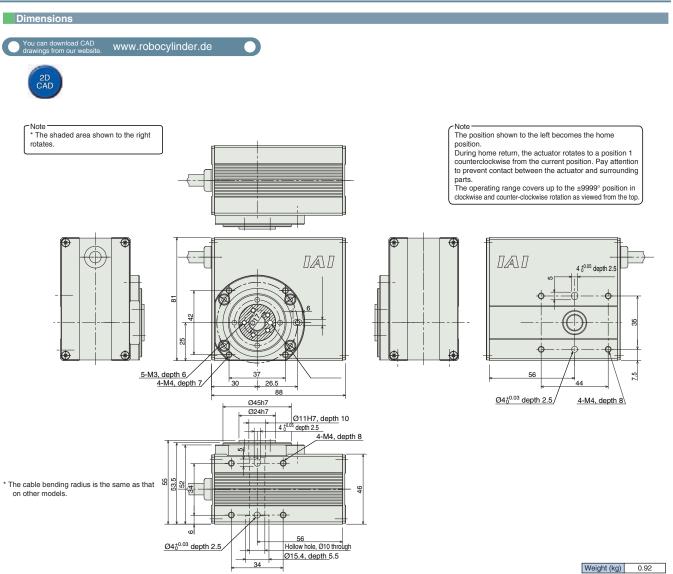
■ Stroke and Maximum Opening/Closing Speed

Gear ratio	±9999°
1/20	600
1/30	400

(Unit: °/s) Explanation of numbers (1) Cable length (2) Options

Options		
Name	Model	Page
Shaft adapter	SA	P387
Table adapter	TA	P388
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Hypoid gear
Positioning repeatability	±0.01°
Backlash	±0.1°
Allowable thrust load	50N
Allowable load moment	3.9N • m
Weight	0.92kg
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)



Applicable	Controllers						
RCP2 series actu	ators can be operate	ed using the following controllers. Choos	e the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type		PCON-C-28PI-NP-2-0	Supporting up to 512 positioning	F12 mainte			
Positioner type meeting safety category		PCON-CG-28PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-28PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line Iriver specification)	Õ	PCON-PL-28PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-28PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-28PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-28PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Slider Type

Rod Type

> Arm / Flat Type

Gripper/ Rotary Typo

Cleanroo Type

Splash Proof Typ

Controlle

62

64 mm

68 mm

74 mm

80 mm

mm 104-284

Pulse Motor

20w

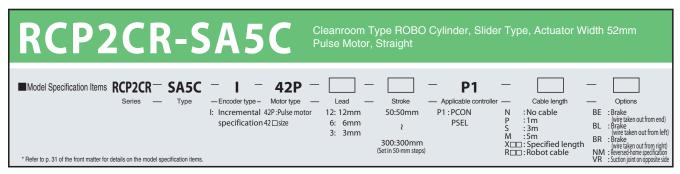
30w 60w

100w



RCP2CR

ROBO Cylinder





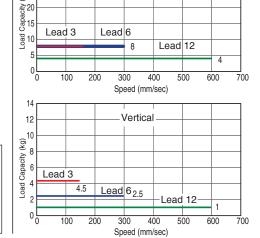
(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration. (4) Mc moment is 7.8 N-m for strokes of 350 or longer.

(5) Class 10 cleanliness is based on the horizontal specification

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

Horizontal

30 <u>\$</u>25



Actuator Specifications ■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases.

Maximum load capacity (Note 1) Horizontal (kg) | Vertical (kg) Stroke (mm) RCP2CR-SA5C-I-42P-12-1-P1-2-3 12 50 ~ 500 RCP2CR-SA5C-I-42P-6-1-P1-2-3 6 8 2.5 (Set in 50-mm steps) RCP2CR-SA5C-I-42P-3- 1-P1-2-3 3 8 4.5 Explanation of numbers Stroke Cable length Options

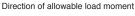
- otrono, maximam opoca ana oaotion voiamo						
50 ~ 500 (Set in 50-mm steps)	Suction volume (N @/mm)					
600	50					
300	30					
150	15					
	(Set in 50-mm steps) 600 300					

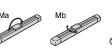
■ Stroke, Maximum Speed and Suction Volume

(Unit: mm/s)

Options		
		_
Name	Model	Page
Brake (Cable exiting the end)	BE	P381
Brake (Cable exiting the left)	BL	P381
Brake (Cable exiting the right)	BR	P381
Reversed-home specification	NM	P385
Vacuum joint on opposite side	VR	P389

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø10mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.1mm or less
Allowable load moment	Ma: 4.9N • m Mb: 6.8N • m Mc: 11.7N • m
Overhang load length	Ma direction: 150mm or less, Mb • Mc directions: 150mm or less
Grease	Low-dust-raising grease (both ball screw and guide)
Cleanliness class	Class 10 (0.1µm)
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





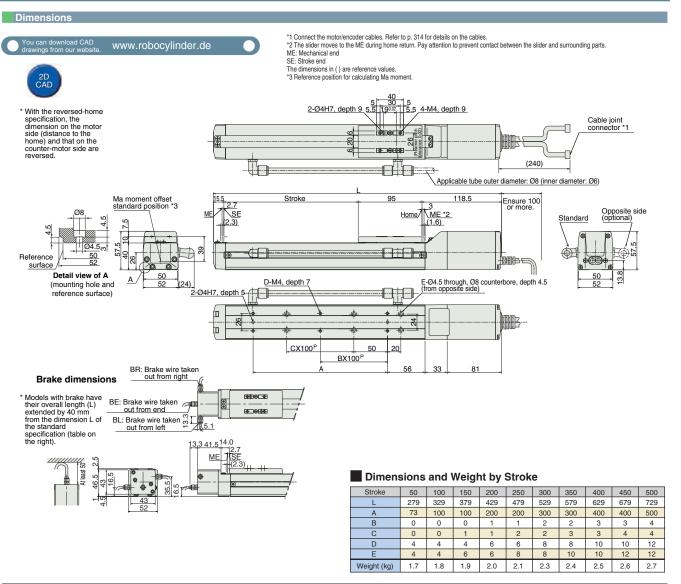






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Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Choos	se the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĩ	PCON-C-42PI-NP-2-0	Supporting up to	512 v state			
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	512 positioning 512 points points				
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points	DC24V	2A max.	→P305
Pulse-train input type (differential line river specification)	ē i	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)			
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector				
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Controller -Integrated Type

Slider Type

Rod Type

Arm / Flat Type

> Gripper/ Rotary Typ

Cleanroon Tyne

Splash Proof Typ

Controller

40 mm

52 mm

60 mm

73

80 mm

> Pulse Motor

20w

30w

60w

10011



Slider Type

Rod Type

Arm / Flat Type

> Gripper / Rotary Type

Cleanroo Type

roller Sp

40 mm

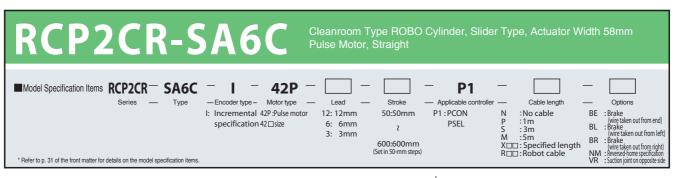
58 mm

60 mm

/3 mm

80 mm

RCP2CR ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





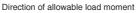
(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

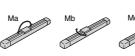
- (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator is operated vertically). This is the maximum acceleration.
- (4) Class 10 cleanliness is based on the horizontal specification.

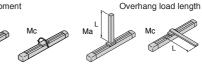
Actuator Specifications ■ Lead and Load Capacity ■ Stroke, Maximum Speed and Suction Volume (Note 1) Take note that the maximum load capacity will decrease as the speed increases Maximum load capacity (Note 1) Lead (mm) Stroke (mm) 50 ~ 550 Set in 50-mm step Horizontal (kg) Vertical (kg) RCP2CR-SA6C-I-42P-12-1-P1-2-3 12 12 600 50 50 ~ 600 RCP2CR-SA6C-I-42P-6-1-P1-2-3 6 12 ~3 6 300 (Set in 50-mm steps) RCP2CR-SA6C-I-42P-3- 1-P1-2-3 3 3 150 12 ~6 15 Explanation of numbers Stroke Cable length Options (Unit: mm/s)

Options						
Name	Model	Page				
Brake (Cable exiting the end)	BE	P381				
Brake (Cable exiting the left)	BL	P381				
Brake (Cable exiting the right)	BR	P381				
Reversed-home specification	NM	P385				
Vacuum joint on opposite side	VR	P389				

Actuator Specifications					
Item	Description				
Drive method	Ball screw Ø10mm, rolled C10				
Positioning repeatability	±0.02mm				
Backlash	0.1mm or less				
Allowable load moment	Ma:8.9N • m Mb:12.7N • m Mc:18.6N • m				
Overhang load length	Ma direction: 220mm or less, Mb • Mc directions: 220mm or less				
Grease	Low-dust-raising grease (both ball screw and guide)				
Cleanliness class	Class 10 (0.1µm)				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				

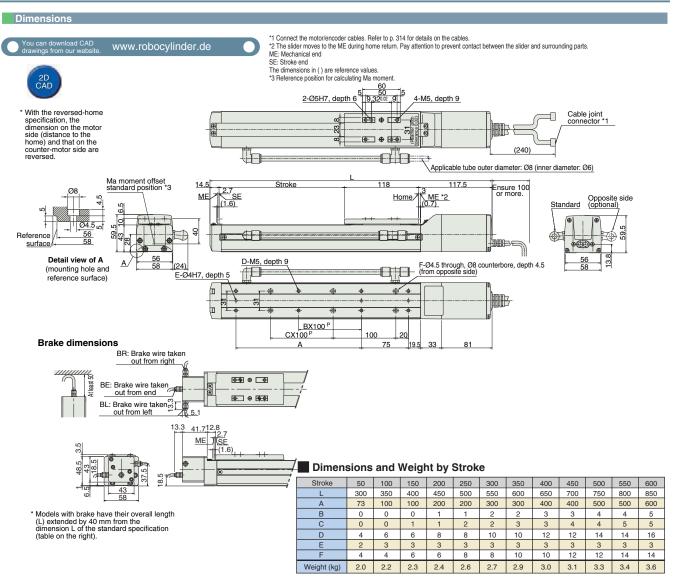






60w





Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Choo	se the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĭ	PCON-C-42PI-NP-2-0	Supporting up to 512 positioning	512 points	DC24V	2A max.	→P305
Positioner type meeting safety category		PCON-CG-42PI-NP-2-0	points				
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line driver specification)	ā	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	()			
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Controller -Integrated Tv

Slider Type

Rod Type

Arm / Flat Type

t Grippe Rotary

ipper/ ary Type

Cleanroom

Splash Proof Type

Controller

40 mm

mm

58 mm

60 mm

mm

80 mm

> Pulse Motor

20w

30w

60w

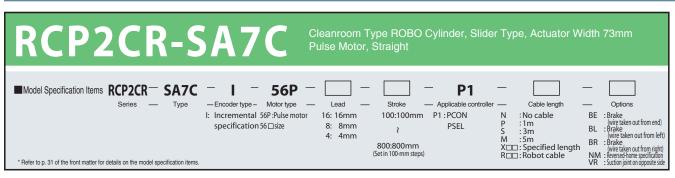
100w







RCP2CR ROBO Cylinder





- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

 (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is
- used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 4 or the actuator is operated vertically). This is the maximum acceleration.

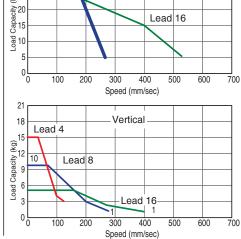
 (4) Class 10 cleanliness is based on the horizontal specification

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied. Lead 4 Lead 8

Horizontal

Lead 16

<u>\$</u>25



Actuator Specifications ■ Lead and Load Capacity

(Note 1) Take note that the maximum load capacity will decrease as the speed increases.

	Model		Maximum load c	apacity (Note 1)	Stroke	
			Horizontal (kg)	Vertical (kg)	(mm)	
	RCP2CR-SA7C-I-56P-16-①-P1-②-③	16	~25	~5		
	RCP2CR-SA7C-I-56P-8-①-P1-②-③	8	~30	~10	100 ~ 800 (Set in 100-mm steps)	
	RCP2CR-SA7C-I-56P-4- ①-P1-②-③	4	~30	~15		
	Explanation of numbers Stroke Cable length Options					

Stroke	100 ~ 700 (Set in 100-mm steps)	800 (mm)	Suction volume (N @/mm)
16	533 <400>	480 <400>	70
8	266	240	40
4	133	120	30

■ Stroke, Maximum Speed and Suction Volume

* The figures in < > apply when the actuator is used vertically.

20w

30w

60w

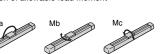
150w

100w

Model	Page
BE	P381
BL	P381
BR	P381
NM	P385
VR	P389
	BE BL BR NM

Actuator Specifications					
Item	Description				
Drive method	Ball screw Ø12mm, rolled C10				
Positioning repeatability	±0.02mm				
Backlash	0.1mm or less				
Allowable load moment	Ma: 13.9N • m Mb: 19.9N • m Mc: 38.3N • m				
Overhang load length	Ma direction: 230mm or less, Mb • Mc directions: 230mm or less				
Grease	Low-dust-raising grease (both ball screw and guide)				
Cleanliness class	Class 10 (0.1µm)				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				

Direction of allowable load moment













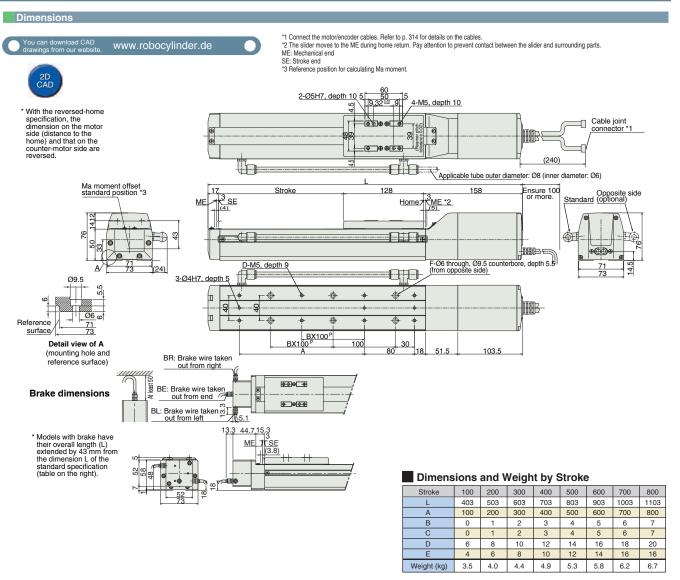






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Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Choos	e the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference pag
Positioner type	Ĩ	PCON-C-56PI-NP-2-0	Supporting up to	512 mainte	DC24V		→P305
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	points	512 positioning 512 points points		2A max.	
Solenoid valve type	Ē	PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			
Pulse-train input type (differential line Iriver specification)	ē i	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	()			
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Controller -Integrated Type

Slider Type

Rod Type

Arm / Flat Type

> Gripper/ Rotary Typ

Cleanroo

Splash Proof Type

Controlle

40 mm

52 mm

60 mm

> 73 mm

80 mm

> Pulse Motor

20w

30w

60w



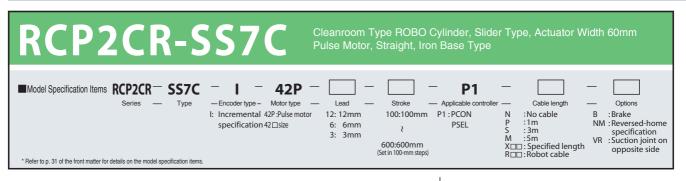
58 mm

60 mm

73 mm

80

RCP2CR ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

Lead 6

30

٥٥

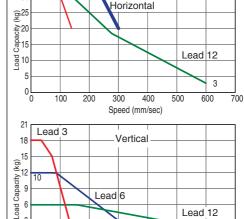
100

200

300

400

Speed (mm/sec)



Lead 12

0.5

600

(2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 3 or the actuator

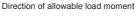
(1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.

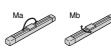
is operated vertically). This is the maximum acceleration.

Actuator Specifications ■ Lead and Load Capacity Stroke, Maximum Speed and Suction Volume (Note 1) Take note that the maximum load capacity will decrease as the speed increases Maximum load capacity (Note 1) Lead (mm) Stroke (mm) 100 ~ 500 Horizontal (kg) Vertical (kg) RCP2CR-SS7C-I-42P-12-1-P1-2-3 12 ~30 16 600 50 100 ~ 600 RCP2CR-SS7C-I-42P-6-1-P1-2-3 6 ~30 ~8 8 300 (Set in 100-mm steps RCP2CR-SS7C-I-42P-3- 1-P1-2-3 3 150 ~30 ~12 Explanation of numbers Stroke Cable length Options (Unit: mm/s)

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Vacuum joint on opposite side	VR	P389

Actuator Specifications					
Item	Description				
Drive method	Ball screw Ø12mm, rolled C10				
Positioning repeatability	±0.02mm				
Backlash	0.05mm or less				
Allowable load moment	Ma:14.7N • m Mb:14.7N • m Mc:33.3N • m				
Overhang load length	Ma direction: 300mm or less, Mb • Mc directions: 300mm or less				
Grease	Low-dust-raising grease (both ball screw and guide)				
Cleanliness class	Class 10 (0.1µm)				
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)				









60w

237

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12 12

Weight (kg)

3.6 4.2 4.9

16

5.6 6.3 6.9

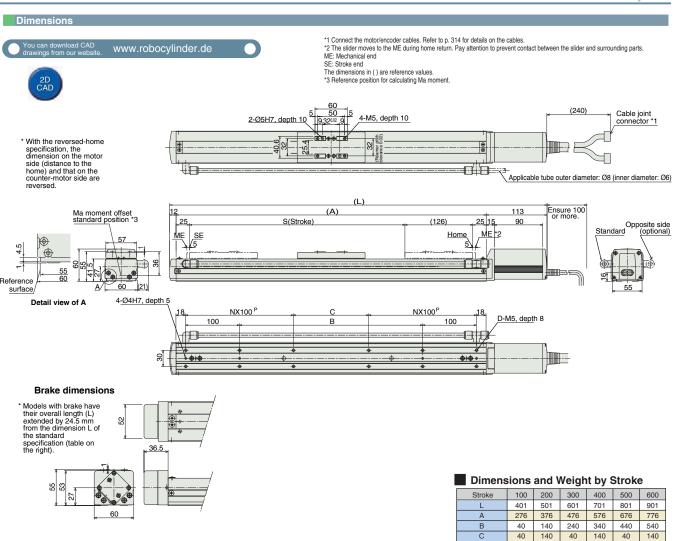
16

Controller -Integrated Type

Slider Type

Rod Type

Arm / Flat Type



Applicable (Controllers						
RCP2 series actu	ators can be operated	d using the following controllers. Choo	se the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type		PCON-C-42PI-NP-2-0	Supporting up to 512 positioning	512 points			
Positioner type meeting safety category	8	PCON-CG-42PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	6	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	4.)	DC24V	2A max.	
Pulse-train input type (open collector specification)	В	PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Pulse Motor

20w

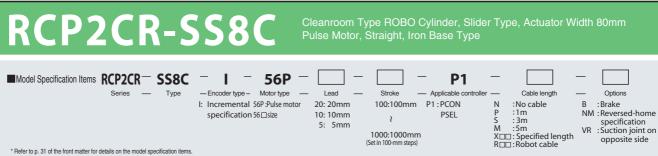
30w

100w

60 mm

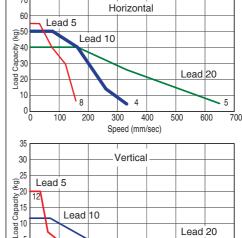
80 mm







■ Correlation Diagram of Speed and Load Capacity
With the RCP2 series, the load capacity will decrease as
the speed increases due to the characteristics of the pulse
motor used in the actuator. Use the table below to check
if the desired speed and load capacity are satisfied.



0.5

Speed (mm/sec)

400

300

0.5

600

500

0.5

100 200

52 Selection

58 mm

60 mm When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.
 With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.

(3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the lead is 5 or the actuator is operated vertically). This is the maximum acceleration.

Actuator Specifications ■ Lead and Load Capacity Stroke, Maximum Speed and Suction Volume (Note 1) Take note that the maximum load capacity will decrease as the speed increases Maximum load capacity (Note 1) Lead (mm) Stroke (mm) 100 ~ 800 1000 Suction Horizontal (kg) Vertical (kg) 666 625 515 RCP2CR-SS8C-I-56P-20-1-P1-2-3 20 ~40 ~5 20 80 <555: <500> < 500: 100 ~ 1000 333 310 RCP2CR-SS8C-I-56P-10- 1 - P1 - 2 - 3 10 ~12 10 255 40 ~50 (Set in 100-mm steps <300> <300> 165 155 RCP2CR-SS8C-I-56P-5- 1-P1-2-3 5 125 ~55 ~20 <150> <150> Explanation of numbers Stroke Cable length Options * The figures in < > apply when the actuator is used vertically.

Pulse Motor	

20w

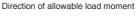
30w

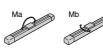
60w

100w

Options		
Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Vacuum joint on opposite side	VR	P389

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Allowable load moment	Ma:36.3N • m Mb:36.3N • m Mc:77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb • Mc directions: 450mm or less
Grease	Low-dust-raising grease (both ball screw and guide)
Cleanliness class	Class 10 (0.1µm)
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)





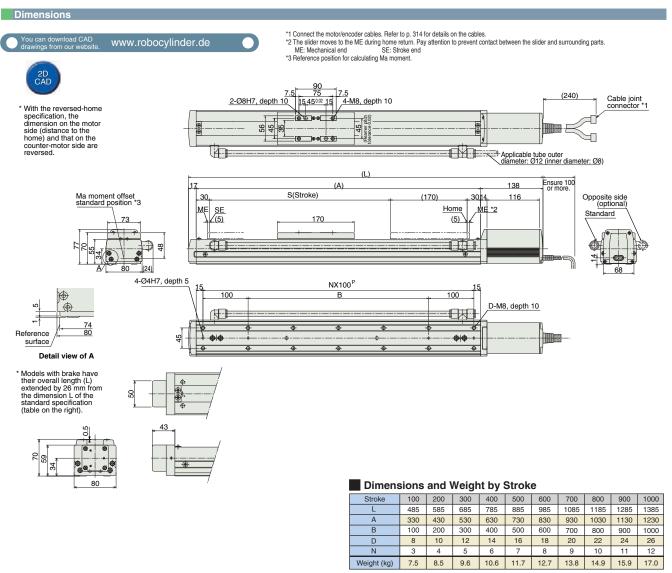






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Applicable	Controllare		_				
				10			
Name	External view	d using the following controllers. Choos Model	e the type that best suit Features	Maximum number of positioning points	landa musa mada	Demands as a site	Defenses asses
Ivallie	External view	Model	reatures	waximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type	Ĩ	PCON-C-56PI-NP-2-0	Supporting up to 512 positioning				
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line driver specification)	ē	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	(-)	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial communication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

ler - Slider Rod Arm/Flat Gripper/ Cleanroom Splas

40 mm

58

52 mm

60 mm

> **73** mm

80 mm

Pulse Motor

20w

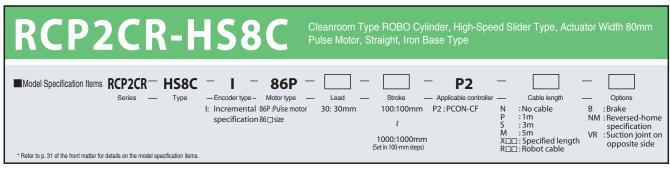
30w

60w 100w

20w

60w

RCP2CR ROBO Cylinder



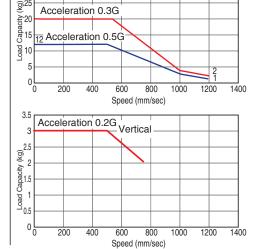


- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire. (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you
- (3) The load capacity is based on operation at an acceleration of 0.3 G (or 0.2 G if the actuator is operated vertically). The maximum acceleration is 0.5 G in horizontal application and 0.2 G in vertical application.

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.

Horizontal

30



Actuator Specifications					
■ Lead and Load Capacity (N	ote 1) Take note that the m	aximum loa	ad capacity will de	ecrease as the	speed increases.
Model		Lead	Maximum load c		Stroke
		(mm)	Horizontal (kg)	Vertical (kg)	(mm)
RCP2CR-HS8C-I-86P-30-①-P	2-2-3	30	~20	~3	100 ~ 1000 (Set in 100-mm steps)
Explanation of numbers ① Stroke ② Cable length ③ Options					

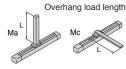
Stroke and Maximum Speed								
Stroke Lead	100 ~ 800 (Set in 100-mm steps)	900 (mm)	1000 (mm)					
30	1200 <750>	1000 <750>	800 <750>					

* The figures in <> apply when the actuator is used vertically. (Unit: mm/s)

Options		
Name	Model	Page
Brake	В	P381
Reversed-home specification	NM	P385
Vacuum joint on opposite side	VR	P389

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø16mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Allowable load moment	Ma:36.3N • m Mb:36.3N • m Mc:77.4N • m
Overhang load length	Ma direction: 450mm or less, Mb • Mc directions: 450mm or less
Grease	Low-dust-raising grease (both ball screw and guide)
Cleanliness class	Class 10 (0.1µm)
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

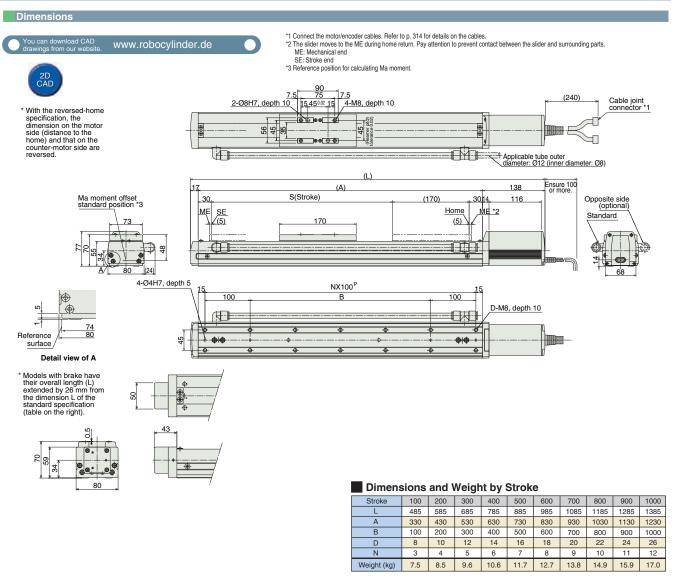






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Controller Applicable Controllers Contact IAI for the HS8C compatible controller.

Controller -Integrated Tvp

Slider Type

Rod Type

Arm / Flat Type

Gripper Rotary Tv

Cleanroo Type

Splash Proof Type

Controller

40 mm

52 mm

58 mm

60 mm

> **73** nm

80 mm

Pulse Motor

20w

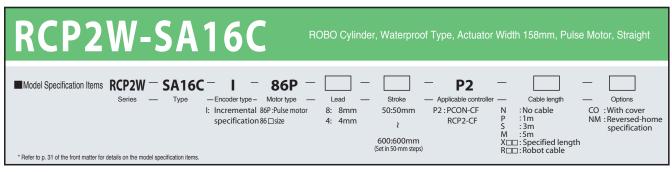
30w

60w 100w

60w

150w

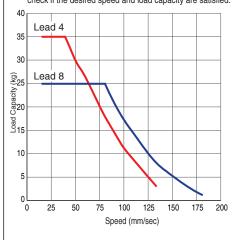
RCP2W ROBO Cylinder





■ Correlation Diagram of Speed and Load Capacity

With the RCP2 series, the load capacity will decrease as
the speed increases due to the characteristics of the
pulse motor used in the actuator. Use the table below to
check if the desired speed and load capacity are satisfied.



- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the stroke you desire.
- (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. The maximum acceleration is 0.2 G.

Actuator Specifications Lead and Load Capacity

lote 1) Take note that the maximum load capacity will decrease as the speed increases.

(Note 1) Take note that the m	axiiiiaiii ioa	a capacity will ac	orcase as the s	poda mordados.
Model		Maximum load ca	Stroke	
Model	(mm)	Horizontal (kg)	Vertical (kg)	(mm)
RCP2W-SA16C-I-86P-8-①-P2-②-③	8	~25	Not	50 ~ 600 (Set in 50-mm steps)
RCP2W-SA16C-I-86P-4-1-P2-2-3	4	~35	possible	

Stroke Lead	50 ~ 600 (Set in 50-mm steps)
8	180
4	122

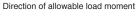
■ Stroke and Maximum Speed

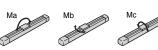
Explanation of numbers Stroke Cable length Options

(Unit: mm/s)

Options		
Name	Model	Page
With cover	CO	P272
Developed bearing asserting the	NIM	DOOF

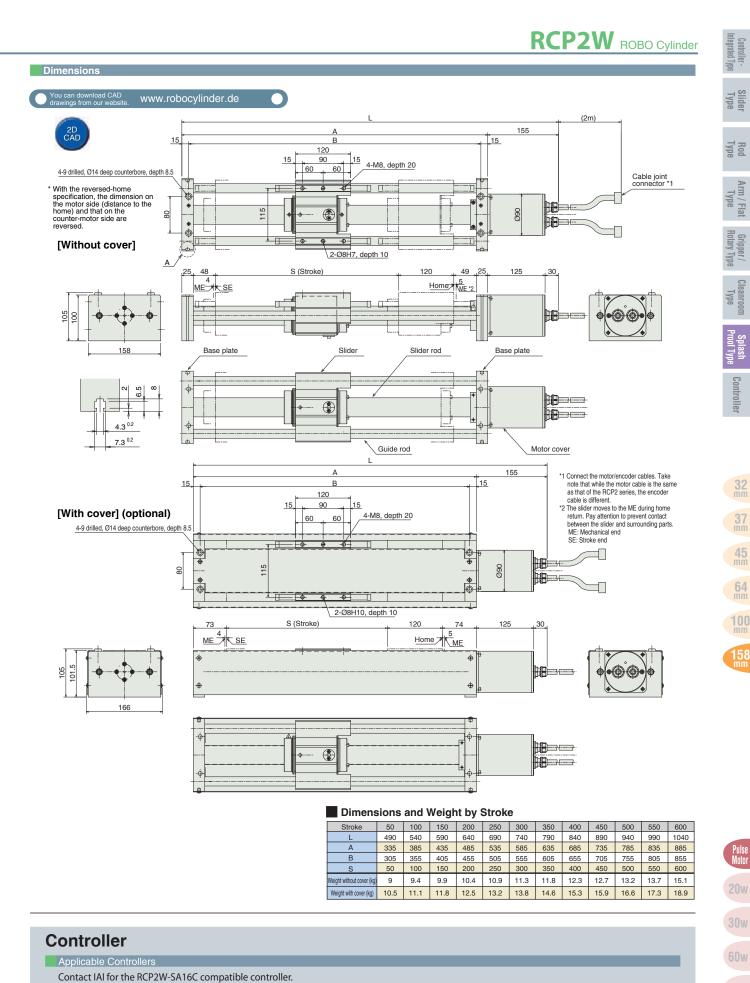
Actuator Specifications	
Item	Description
Drive method	Ball screw Ø12mm, rolled C10
Positioning repeatability	±0.08mm
Backlash	0.1mm or less
Guide	Ø20 non-lubrication direct-acting slide guide
Allowable static load moment	20.0N • m
Overhang load length	Ma direction: 200mm or less
Protective structure	IP67
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)







271



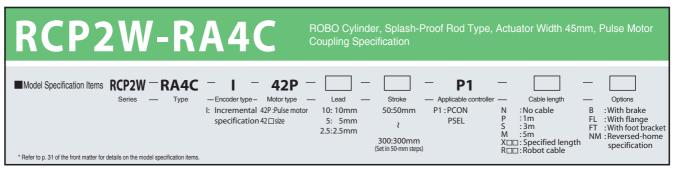
RCP2W-SA16C 272

150w



100 mm

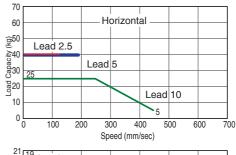
RCP2W ROBO Cylinder

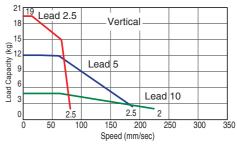




- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the
- (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. The maximum acceleration

■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





Actuator Specifications

■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases.

Model	Lead (mm)	Maximum load c Horizontal (kg)	. , , ,	Maximum push force (N) (Note 2)	Stroke (mm)
RCP2W-RA4C-I-42P-10-①-P1-②-③	10	~25	~4.5	150	
RCP2W-RA4C-I-42P-5-1-P1-2-3	5	40	~12	284	50 ~ 300 (Set in 50-mm steps)
RCP2W-RA4C-I-42P-2.5-①-P1-②-③	2.5	40	~19	358	

Explanation of numbers Stroke Cable length Options

(Note 2) Refer to p. 408 for the graph of push force.

Stroke Lead	50 ~ 200 (Set in 50-mm steps)	250 (mm)	300 (mm)
10	450 <250>	450 <250>	350 <250>
5	190	190	175
2.5	125 <115>	115	85

■ Stroke and Maximum Speed

 * The figures in <> apply when the actuator is used vertically. (Unit: mm/s)



30w

60w

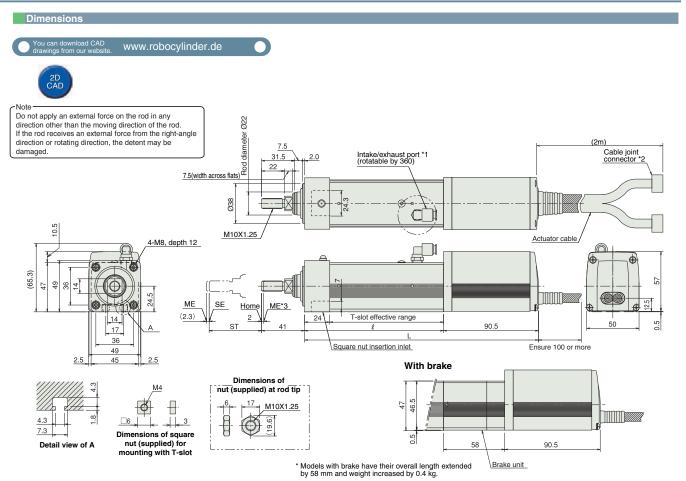
7	7	7
Z		D

Options		
Name	Model	Page
Brake	В	P381
Flange	FL	P382
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø8mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø22mm
Rod non-rotation accuracy	±1.5°
Protective structure	IP65
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

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*1 The intake/exhaust port connects to a line used for bleeding air from inside the actuator. Connect a tube with an outer diameter of 8 and extend the other end of the tube to a place not exposed to water.
*2 Connect the motor/encoder cables. Refer to 9.34 for details on the cables.
*3 The rod moves to the ME during home return. Pay attention to prevent contact between the rod and

surrounding parts. ME: Mechanical end

SE: Stroke end

The dimensions in () are reference values.
*4 There is no T-slot in the bottom face of the brake unit.

Dimensions and Weight by Stroke *The figures in () apply to models with brake.

Those in a apply when the actuator is used vertical						
Stroke	50	100	150	200	250	300
Q	132.5	182.5	232.5	282.5	332.5	382.5
L	223(281)	273(331)	323(381)	373(431)	423(481)	473(531)
Weight (kg)	1.9	2.1	2.2	2.5	2.9	3.1

Applicable Controllers										
RCP2 series actuators can be operated using the following controllers. Choose the type that best suits your specific purpose.										
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page			
Positioner type	i i	PCON-C-42PI-NP-2-0	Supporting up to 512 positioning	512 mainte		2A max.	→P305			
Positioner type neeting safety category		PCON-CG-42PI-NP-2-0	points	512 points						
Solenoid valve type		PCON-CY-42PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points						
Pulse-train input type (differential line river specification)	ā	PCON-PL-42PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V					
Pulse-train input type (open collector specification)		PCON-PO-42PI-NP-2-0	Pulse-train input type supporting an open collector	(-)						
Serial ommunication type		PCON-SE-42PI-0-0	Dedicated serial communication type	64 points						
Program control type		PSEL-C-1-42PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335			

Slider Type

Rod Type

37 mm

64 mm

100 mm

158 mm

Pulse Motor

60w

100w



64 mm

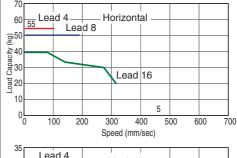
158 mm

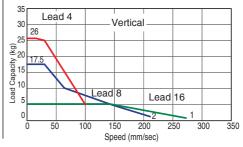
RCP2W **ROBO** Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the
- (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.2 G. The maximum acceleration

Actuator opcomoditoris							
Lead and Load Capacity (Note 1) Take note the	at the ma	aximum load cap	acity will decre	ase as the sp	eed increases.	■ Stroke and	d Maximum Speed
Model	Lead (mm)	Maximum load co		Maximum push force (N)	Stroke (mm)	Stroke	50 ~ 300 (Set in 50-mm steps)
RCP2W-RA6C-I-56P-16-①-P1-②-③	16	~40	~5	240		16	320 <265>
RCP2W-RA6C-I-56P-8-1-2-3	8	50	~17.5	470	50 ~ 300 (Set in 50-mm steps)	8	200
RCP2W-RA6C-I-56P-4- ①-P1-②-③	4	55	~26	800		4	100

50 ~ 300 (Set in 50-mm steps) 16 320 <265> 8 200 100

* The figures in < > apply when the actuator is used vertically. (Unit: mm/s)



20w

60w

100w

150w

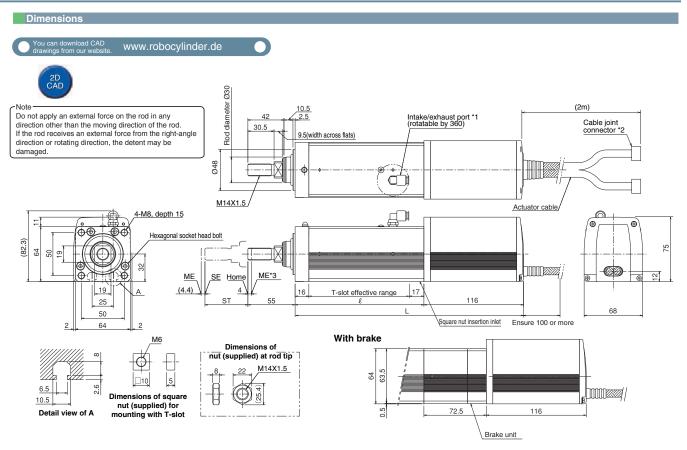
Options		
Name	Model	Page
Brake	В	P381
Flange	FL	P382
Foot bracket	FT	P384
Reversed-home specification	NM	P385

Actuator Specifications	
Item	Description
Drive method	Ball screw Ø12mm, rolled C10
Positioning repeatability	±0.02mm
Backlash	0.05mm or less
Rod diameter	Ø30mm
Rod non-rotation accuracy	±1.0°
Protective structure	IP65
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)

Actuator Specifications

Explanation of numbers 1 Stroke 2 Cable length 3 Options





Models with brake have their overall length extended by 72.5 mm and weight increased by 0.9 kg.

- *1 The intake/exhaust port connects to a line used for bleeding air from inside the actuator. Connect a tube with an outer diameter of 8 and extend the other end of the tube to a place not exposed to water.
 *2 Connect the motor/encoder cables. Refer to 9.34 for details on the cables.
 *3 The rod moves to the ME during home return. Pay attention to prevent contact between the rod and

- surrounding parts. ME: Mechanical end
- SE: Stroke end
- The dimensions in () are reference values
- *4 There is no T-slot in the bottom face of the brake unit.

Dimensions and Weight by Stroke *The figures in () apply to models with brake.

Those in < z apply when the actuator is asset vertical						
Stroke	50	100	150	200	250	300
Q	150	200	250	300	350	400
L	266(338.5)	316(388.5)	366(438.5)	416(488.5)	466(538.5)	516(588.5)
Weight (kg)	3.5	4.0	4.5	5.0	5.5	6.0

Applicable (Controllers						
RCP2 series actu	ators can be operate	d using the following controllers. Choos	e the type that best suit	s your specific purpose.			
Name	External view	Model	Features	Maximum number of positioning points	Input power supply	Power-supply capacity	Reference page
Positioner type		PCON-C-56PI-NP-2-0	Supporting up to 512 positioning	F12 mainte			
Positioner type meeting safety category		PCON-CG-56PI-NP-2-0	points	512 points			
Solenoid valve type		PCON-CY-56PI-NP-2-0	Same control actions as those applicable to solenoid valves	3 points			→P305
Pulse-train input type (differential line river specification)	ā	PCON-PL-56PI-NP-2-0	Pulse-train input type supporting a differential line driver	()	DC24V	2A max.	
Pulse-train input type (open collector specification)		PCON-PO-56PI-NP-2-0	Pulse-train input type supporting an open collector	(-)			
Serial ommunication type		PCON-SE-56PI-0-0	Dedicated serial communication type	64 points			
Program control type		PSEL-C-1-56PI-NP-2-0	Programmable type capable of operating up to 2 axes	1500 points			→P335

Slider Type

Rod Type

Arm / Flat Type

64 mm

100 mm

158 mm

Pulse Motor

60w



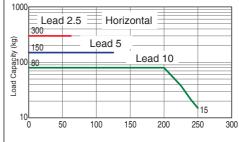
45 mm

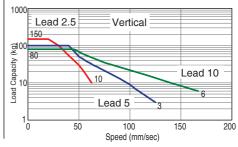
RCP2W **ROBO** Cylinder





■ Correlation Diagram of Speed and Load Capacity With the RCP2 series, the load capacity will decrease as the speed increases due to the characteristics of the pulse motor used in the actuator. Use the table below to check if the desired speed and load capacity are satisfied.





(Unit: mm/s)

- (1) When the stroke increases, the maximum speed will drop to prevent the ball screw from reaching a critical speed. Use the actuator specification table below to check the maximum speed at the
- (2) With the RCP2 series, the load capacity will decrease as the speed increases because a pulse motor is used. Use the diagram of speed and load capacity on the right to check the load capacity at the speed you desire.
- (3) The load capacity is based on operation at an acceleration of 0.04 G (lead 10), 0.02 G (lead 5) or 0.01 G (lead 2.5). These are the maximum accelerations for the respective lead specifications.

Model

В

FL

Actuator Specifications							
■ Lead and Load Capacity (Note 1) Take note that the maximum load capacity will decrease as the speed increases. ■ Stroke and Maximum Speed							
Model	Lead (mm)	Maximum load co		Maximum push force (N)	Stroke (mm)	Stroke	50 ~ 300 (Set in 50-mm steps)
RCP2W-RA10C-I-86P-10-1-P2-2-3	10	~80	~80	1500		10	250 <167>
RCP2W-RA10C-I-86P-5- ①-P2-②-③	5	150	~100	3000	50 ~ 300 (Set in 50-mm steps)	5	125
RCP2W-RA10C-I-86P-2.5-①-P2-②-③	2.5	300	~150	6000		2.5	63
Explanation of numbers ① Stroke ② Cable length ③ Options							

Page

P381

P382 P384



20w

30w

60w

100w

150w

Flange			
Flange Foot bracket			

Name

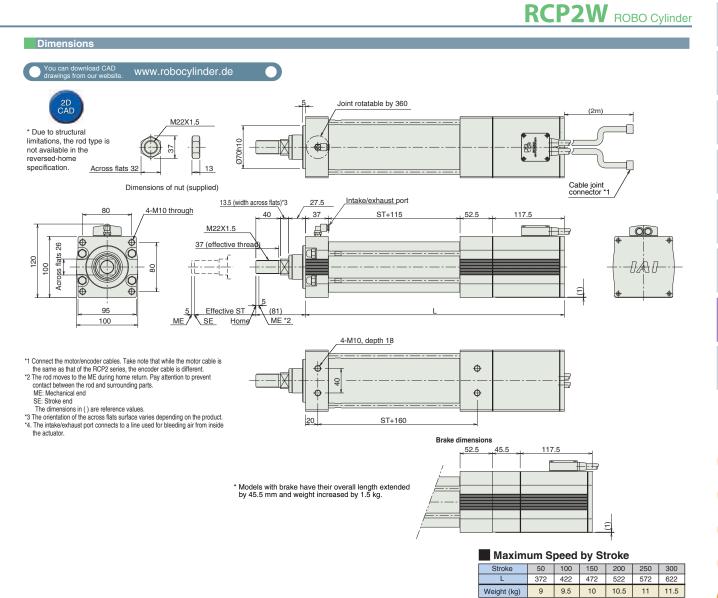
Actuator Specifications				
Item	Description			
Drive method	Ball screw, rolled C10			
Positioning repeatability	±0.02mm			
Backlash	0.05mm or less			
Rod diameter	Ø40mm			
Rod non-rotation accuracy	±1.0°			
Protective structure	IP54			
Ambient operating temperature, humidity	0~40°C, 85% RH or below (non-condensing)			

Options

Brake

Cable outlet direction

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Applicable Controllers			
Contact IAI for the RCP2-RA10C c	compatible controller.		

Controller -Integrated Type

Slider Type

Rod Type

Arm / Flat Type

Gripper/ Rotary Typ

/ Clean

Splash Proof Tyne

Controlle

32 mm

37 mm

45 mm

64 mm

100 mm

158 mm

> Pulse Motor

20w

30w

60w 100w

ACON-/PCON-ABU Controller Module

Absolute unit Module for ACON and PCON controller

Features

1 Easy Change from Incremental to Absolute Encoder Type

Only connecting to ACON/PCON, RCA/RCP2 actuators incremental version will function as absolute version (with back-up battery). ACON/PCON-ABU set includes ACON/PCON-ABU unit, back-up battery (AB-7) and cable connected to controller (CB-AC/PC-PJ002).

* Caution: An error will be indicated when sliders or rod of the actuators move faster than specified speed. Please refer to the specified speed (allowable rotation per minute) in the specification table.

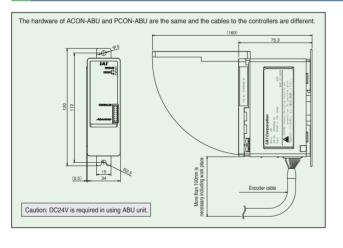
2 No Home Return necessary

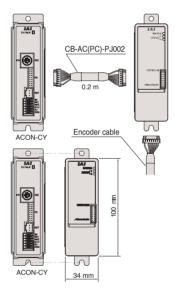
By connecting with ACON/PCON-C, -CG, -CY or -SE type the current position of system will be held even if power is disconnected, the actuator can operate immediately without homing. Encoder data can be saved as long as 20 days.

3 Small Size like as Controller Types SE/CY

It is as compact as CY and SE controller types (width 34 mm, height 100 mm, length 75.3 mm), so space and cost can be saved.

External Dimensions





Specification Table

Item	ACO	N-ABU	PCON	N-ABU		
Controller type to be connected	ACON-C	/CG/CY/SE	PCON-C/CG/CY/SE			
Controller type to be conflected	In ordering controllers to be connected to ABU unit, please add "-ABU" at the end of controller type name, e.g. "ACON-C-20I-NP-2-0-ABU"					
Connected actuators	RCA series RCP2 series *1					
Cables connected to controller	CB-AC-PJ	002 (0.2 m)	CB-PC-PJ0	002 (0.2 m)		
Backup battery (included in a set)	AB-7					
Power voltage	DC24V ±10%					
Power capacity	max. 300mA					
Ambient Temperature		0~40°C (at	best 20°C)			
Ambient Humidity		95% RH (non	-condensing)			
Environment	No corrosive gas, no dust					
Weight	330 g					
Allowable encoder rotation per minute *2	800 rpm	400 rpm	200 rpm	100 rpm		
Position data retainable hours *2	120h	240h	360h	480h		

- *1 ABU unit does not function for types RA2C, RA10C, GRS, GRM, GR3LS,GR3LM, GR3SS, GR3SM, RTBL, RTCL and RCP2-W-SA16.
- *2 Position data retainable hours varies by allowable rotation per minute

Touch Panel

Touch panel to input, change and monitor data of PCON/ACON/SCON/ERC2/ROBONET



Features

1 Easy Input, Change and Monitor Data

Position data and parameter (user parameter) can be changed and position, speed and IO status can be monitored. Dialogue window help users using for the first time.

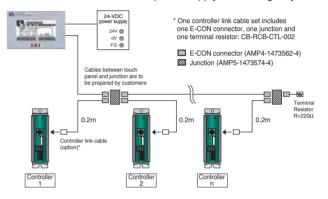
2 Three-color Back Light indicates the Status

In the normal status the back light is white and it turn to pink with error and to red with emergency.

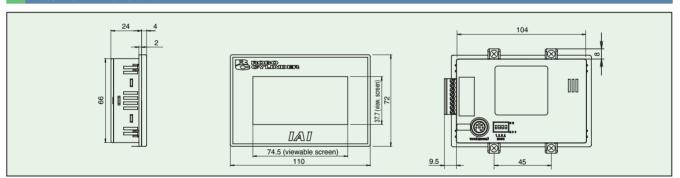
3 Connecting multiple Controllers

Up to 16 controllers of PCON, ACON, SCON, ERC2 or ROBONET can be connected.

The diagram shows only serial communication connection. Please refer to the manual for power supply and emergency.



External Dimensions



Specification Table

	Item	RCM-PM-01			
Su	Power supply voltage	DC 24V			
Bascic specifications	Functional voltage	DC 21.6~26.4V			
SCIĘĆ	Power capacity	less than 2W (less than 80mA)			
sbe	Ambient temperature / humidity	0~50°C / 20~85% RH (non-condensing)			
SCiC	Environment	IP65 (initial stage) only from front side			
	Weight	ca. 160g			
.io	Communication standard	RS485			
nicat	Communication condition	Transmit speed 115.2 kbps, Data bit 8 bit, no parity, Stop bit 1 bit			
Communication	Protocol	Modbus/RTU			
	Controller to be connected	PCON/ACON/SCON/ERC2/ROBONET (max. 16 controllers can be connected)			
	Monitor	Current position, speed, acceleration, error code, error message, PIO status bit, speed wave, current wave, current value			
	Error list	max. 16 error lists (code, detail code, address, time, message)			
_	Position table edit	Position, speed, acceleration, band-width, push-mode, individual zone, incremental position, jog/inching, direct teaching, error message by non allowable data			
읉	Move function	Position, direct movement, jog, screen jump function at error			
Function	Parameter edit	Zone signal, software limit, PIO pattern selection, jog speed, inching distance, speed at push mode, safety speed			
ш	Back light	White (standard), pink (error), red (emergency)			
	View screen adjustment	Contrast and brightness adjustment			
	Gateway monitor function	Current position (max. 4 axes), current speed (max. 4 axes), current level (max. 4 axes), total current level, error monitor for all axes, Gateway system status			

Type

ASE

Touch Panel 294

Controller -Integrated Type

Slider

Rod

Arm / Flat Type

Gripper/ Rotary Tyne

lash Clea

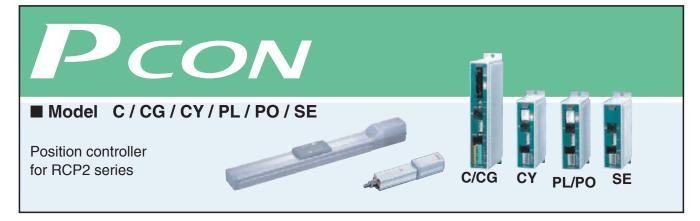
Controller

Controller

PS-24

ERC

PCON Controller

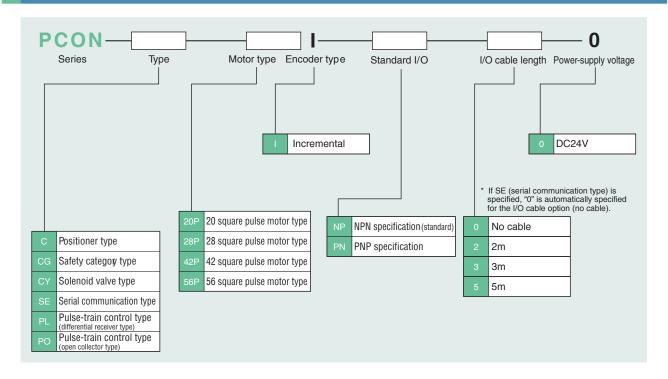


Type List

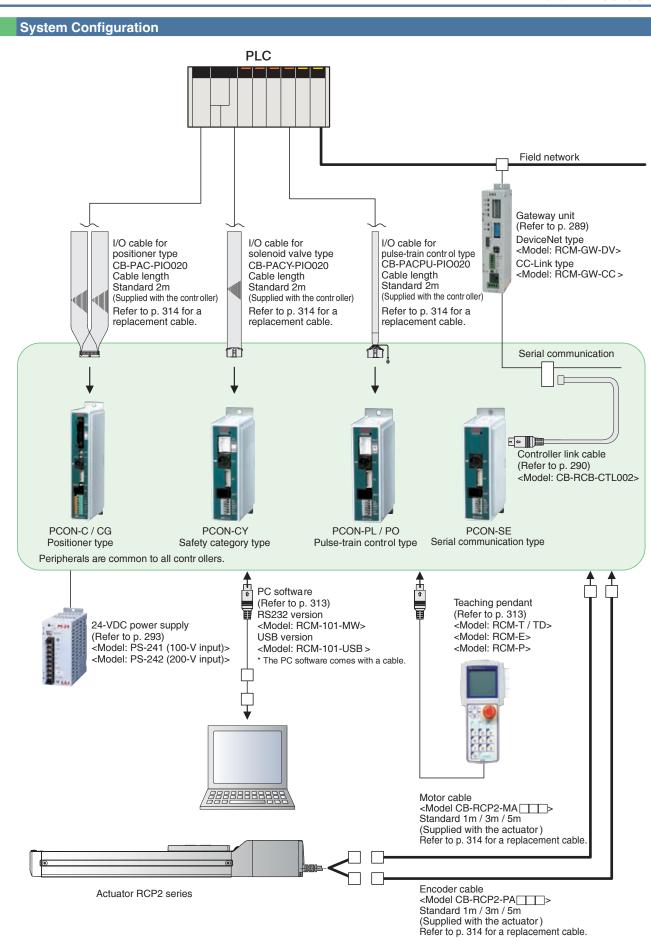
Position controller capable of operating RCP2 series actuator. Select from five types each supporting a different control mode.

Туре	С	CG	CY	PL/PO	SE
Name	Positioner type	Safety category type	Solenoid valve type	Pulse-train control type	Serial communication type
External view					
Description	Positioner supporting up to 512 positioning points	C type conforming to safety category	Same control actions as those used on air cylinders	Controller for pulse-train control	Network controller
Number of position points	512 points	512 points	3 points	_	64 points
	_	_	_	_	_

Model



PCON Controller



Controller -Integrated Type

Slider Type

Rod Type

Arm / Flat Type

> Gripper Rotary Ty

Cleanroon Type

m Splast Proof Ty

Controlle

Controller

PS PS

ERC2

PCON

ACON

CON

P

ASEL

SSEL

306

PCON Controller

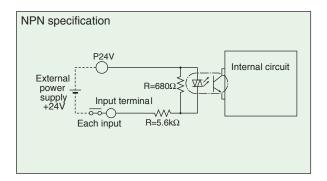
I/O Specifications

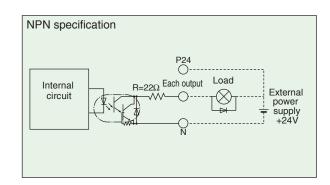
■ Input Part External input specifications

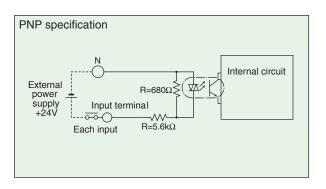
Item	Specification
Input voltage	24VDC ± 10%
Input current	4mA/circuit
Leak current	1mA max./point
Insulation method	Photocoupler

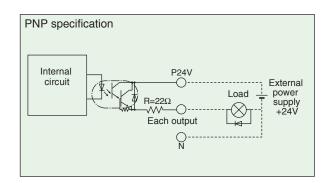
■ Output Part External output specifications

Item	Specification
Load voltage	DC24V
Maximum load current	50mA/point
Residual voltage	2V max.
Insulation method	Photocoupler









I/O Specifications

The four controller types (C/CG, CY, PL/PO and SE) are differentiated by their I/O specifications. Since the positioner type and solenoid valve type allow the I/O signal settings to be changed through the controller, multiple functions can be provided for selection as needed.

■ Controller Functions by Type

Type	C/CG	CY	PL/PO	SE	Features
Name	Positioner type	Solenoid valve type	Pulse-train control type	Serial communication type	reatures
Positioner mode	\bigcirc		×	×	A basic operation mode in which the actuator is operated by specifying a position number and then inputting a start signal.
Teaching mode	0	×	×	×	In this mode, the slider (rod) can be moved by means of an external signal to store the achieved position as position data.
Solenoid valve mode	0	0	×	×	The actuator can be moved simply by ON/OFF of position signals. This mode supports the same control actions you are already familiar with on solenoid valves of air cylinders.
Pulse train mode	×	×	0	×	In this mode, you can operate the actuator freely using pulse trains without inputting position data.
Network support	0	0	×	0	The controller can be connected to a DeviceNet or CC-Link network using a gateway unit.

Explanation of I/O Signal Functions

The table below explains the functions assigned to the respective I/O signals of the controller. Since the signals that can be used vary depending on the controller type and settings, check the signal table for each controller to confirm the available functions.

■ Controller Functions by Type

Category	Abbreviation	Signal name	Function description			
	CSTR	PTP strobe signal (start signal)	Input this signal to cause the actuator to start moving to the position set by the command position number signal.			
	PC1~PC256	Command position number signal	This signal is used to input a target position number (binary input).			
	BKRL	Brake forced-release signal	This signal forcibly releases the brake.			
	RMOD	Running mode switching signal	This signal can switch the running mode when the MODE switch on the controller is set to AUTO (AUTO when this signal is OFF, or MANU when the signal is ON).			
	* STP	Pause signal	Turning this signal OFF causes the moving actuator to decelerate to a stop. The actuator will resume the remaining movement if the signal is turned OFF during the pause.			
	RES	Reset signal	Turning this signal ON resets the alarms that are present. If this signal is turned ON while the actuator is paused (*STP is OFF), the remaining movement can be cancelled.			
	SON	Servo ON signal	The servo remains on while this signal is ON, or off while the signal is OFF.			
	HOME	Home return signal	Turning this signal ON performs home-return operation.			
Input	MODE	Teaching mode signal	Turning this signal ON switches the controller to the teaching mode (provided that CSTR, JOG+ and JOG- are all OFF and the actuator is not moving).			
	JISL	Jog/inching switching signal	The actuator can be jogged with JOG+ and JOG- while this signal is OFF. The actuator performs inching operation with JOG+ and JOG- while this signal is ON.			
	JOG+ JOG-					
	PWRT	Teaching signal	In the teaching mode, specify a desired position number and then turn this signal ON for at least 20 ms to write the current position under the specified position number.			
	ST0~ST6	Start position command	Turning this signal ON in the solenoid valve mode causes the actuator to move to the specified position. (Start signal is not required.)			
	TL	Torque limit selection signal	While this signal is ON, torque is limited by the value set by a parameter. The TLR signal turns ON if torque has reached the specified value.			
	DCLR	Deviation counter clear signal	The position deviation counter is continuously cleared while this signal is ON.			
	PEND/INP	Position complete signal	This signal turns ON when the actuator has entered the positioning band after movement. If the actuator has exceeded the positioning band, PEND does not turn OFF, but INP does. PEND and INP can be swapped using a parameter.			
	PM1~PM256	Completed position number signal	This signal is used to output the position number achieved at completion of positioning (binary output).			
	HEND	Home return complete signal	This signal turns ON upon completion of home return.			
	ZONE1	Zone signal	This signal turns ON when the current actuator position has entered the range specified by parameters.			
	PZONE	Position zone signal	This signal turns ON when the current actuator position has entered the range specified by position data during position movement. PZONE can be used together with ZONE1, but PZONE is valid only during movement to a specified position.			
	RMDS	Running mode status signal	This signal is used to output the running mode status.			
	* ALM	Controller alarm status signal	This signal remains ON while the controller is normal, and turns OFF if an alarm has generated.			
	MOVE	Moving signal	This signal remains ON while the actuator is moving (including the periods during home return and push-motion operation).			
Output	SV	Servo ON status signal	This signal remains ON while the servo is on.			
	* EMGS	Emergency stop status signal	This signal remains ON while the controller is not in the emergency stop mode, and turns OFF once an emergency stop has been actuated.			
	MODES	Mode status signal	This signal turns ON when the controller has switched to the teaching mode via MODE signal input. It turns OFF upon returning to the normal mode.			
	WEND	Write complete signal	This signal remains OFF after the controller has switched to the teaching mode. It turns ON upon completion of data write using the PWRT signal. If the PWRT signal is turned OFF, this signal also turns OFF.			
	PE0~PE6	Current position number signal	This signal turns ON after the controller has completed moving to the target position in the solenoid valve mode.			
	TLR	Torque limiting signal	This signal turns ON once the motor torque has reached the specified value in a condition where torque is being limited by the TL signal.			
	LSO~LS2	Limit switch output signal	Each signal turns ON when the current actuator position has entered the positioning band before or after the target position. If the actuator has already completed home return, these signals are output even before a movement command is issued or while the servo is OFF.			
	TRQS	Torque level status signal	This signal outputs when the current value of the motor reaches the limitation value, before the JOG operation returns to the starting point and the slider (rod) collides to the mechanical end or an obstacle.			

Gripper/ Rotary Typ

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Controller

Models

PS-24

PCON Controller

I/O Signal Table

■ Positioner type (PCON-C / CG)

			Parameter (PIO pattern) selection					
			0	1	2	3	4	5
Pin	0-4		Positioning mode	Teaching mode	256-point mode	512-point mode	Solenoid valve mode 1	Solenoid valve mode 2
number	Category	Number of positioning points	64 points	64 points	256 points	512 points	7 points	3 points
		Zone signal	0	Х	х	Х	0	0
		P zone signal	0	0	0	х	0	0
1A	24V				P	24		
2A	24V				P	24		
3A	-				N	С		
4A	-				N	С		
5A		IN0	PC1	PC1	PC1	PC1	ST0	ST0
6A		IN1	PC2	PC2	PC2	PC2	ST1	ST1 (JOG+)
7A		IN2	PC4	PC4	PC4	PC4	ST2	ST2 (-)
8A		IN3	PC8	PC8	PC8	PC8	ST3	-
9A		IN4	PC16	PC16	PC16	PC16	ST4	-
10A		IN5	PC32	PC32	PC32	PC32	ST5	-
11A		IN6	-	MODE	PC64	PC64	ST6	-
12A	Innut	IN7	-	JISL	PC128	PC128	-	-
13A	Input	IN8	-	JOG+	-	PC256	-	-
14A	1	IN9	BKRL	JOG-	BKRL	BKRL	BKRL	BKRL
15A		IN10	RMOD	RMOD	RMOD	RMOD	RMOD	RMOD
16A	1	IN11	HOME	HOME	HOME	HOME	HOME	-
17A		IN12	* STP	* STP	* STP	* STP	* STP	-
18A	1	IN13	CSTR	CSTR/PWRT	CSTR	CSTR	-	-
19A		IN14	RES	RES	RES	RES	RES	RES
20A	1	IN15	SON	SON	SON	SON	SON	SON
1B		OUT0	PM1	PM1	PM1	PM1	PE0	LSO
2B		OUT1	PM2	PM2	PM2	PM2	PE1	LS1 (TRQS)
3B		OUT2	PM4	PM4	PM4	PM4	PE2	LS2(-)
4B		OUT3	PM8	PM8	PM8	PM8	PE3	-
5B		OUT4	PM16	PM16	PM16	PM16	PE4	-
6B		OUT5	PM32	PM32	PM32	PM32	PE5	-
7B		OUT6	MOVE	MOVE	PM64	PM64	PE6	-
8B	Output	OUT7	ZONE1	MODES	PM128	PM128	ZONE1	ZONE1
9B	Output	OUT8	PZONE	PZONE	PZONE	PM256	PZONE	PZONE
10B		OUT9	RMDS	RMDS	RMDS	RMDS	RMDS	RMDS
11B		OUT10	HEND	HEND	HEND	HEND	HEND	HEND
12B		OUT11	PEND	PEND/WEND	PEND	PEND	PEND	_
13B		OUT12	SV	SV	SV	SV	SV	SV
14B		OUT13	* EMGS	* EMGS	* EMGS	* EMGS	* EMGS	* EMGS
15B		OUT14	* ALM	* ALM	* ALM	* ALM	* ALM	* ALM
16B			-	-	-	-	_	-
17B	-				N	C		
18B	-		NC					
19B	0V		N					
20B	0V		N					

(Note) The signal names inside the parenthesis become the function before returning to the starting point.

■ Solenoid valve type (PCON-CY)

			•	
			Parameter (PIO	pattern) selection
			0	1
Pin	Cotogoni		Solenoid valve mode 0	Solenoid valve mode 1
number	Category	Number of positioning points	3 points	3 points
		Zone signal	х	х
		P zone signal	х	0
1	24V			
2	0V			
3		IN0	ST0	ST0
4	Innut	IN1	ST1(JOG)	ST1(JOG)
5	Input	IN2	ST2(-)	ST2(-)
6		IN3	SON	SON
7		OUT0	LS0	PE0
8		OUT1	LS1(TRQS)	PE1(TRQS)
9	Output	OUT2	LS2(-)	PE2(-)
10	Output	OUT3	SV	PZONE
11		OUT4	HEND	HEND
12		OUT5	* ALM	* ALM

(Note) The signal names inside the parenthesis becom

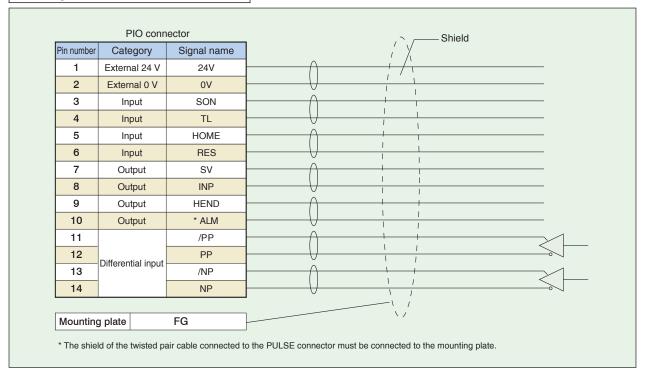
■ Pulse-train type (PCON-PL/PO)

			Parameter (PIO	pattern) selection
			0	1
Pin	Cotogony		Standard mode	Push mode
number	Category	Number of positioning points	1	-
		Zone signal	x	x
		P zone signal	х	х
1	24V			
2	0V			
3		IN0	SON	SON
4	Innut	IN1	TL	TL
5	Input	IN2	HOME	HOME
6		IN3	RES	RES/DCLR
7		OUT0	SV	SV
8	Output	OUT1	INP	INP/TLR
9	Output	OUT2	HEND	HEND
10		OUT3	* ALM	* ALM
11			* PP	* PP
12	Innut		PP	PP
13	Input		* NP	* NP
14			NP	NP

Wiring Diagram for Pulse-Train Input Type

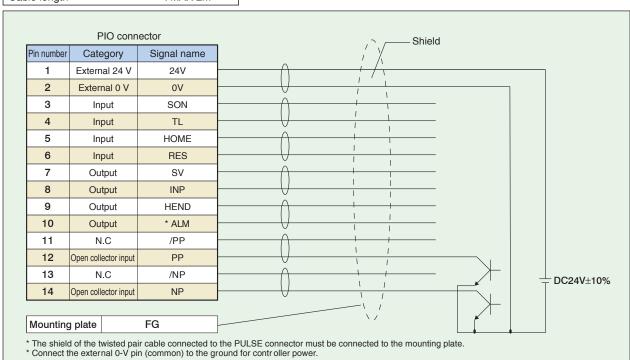
■ Differential Receiver Method (PCON-PL)

Maximum input pulse frequency: MAX 200kpps
Cable length: MAX 10m



■ Open Collector Method (PCON-PO)

Maximum input pulse frequency : MAX 60kpps
Cable length : MAX 2m



PCON 310

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Slider Type

> Rod Type

Arm / Flat Type

Gripper / Rotary Type

Cleanroom Type

> Splash Proof Typ

> > Controller

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PCON Controller

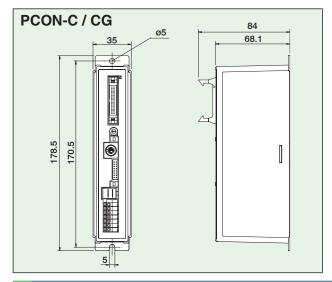
	Command Pulse Input Patterns						
	Command pulse train pattern	Input terminal	Forward	Reverse			
	Forward pulse train	PP•/PP					
	Reverse pulse train	NP•/NP					
	Forward pulse trains	and reverse pulse trains indica	te the motor revolutions in forward direction ar	d reverse direction, respectively.			
logic	Pulse train	PP•/PP					
Negative logic	Sign	Sign NP•/NP Low		High			
Z	Command p	oulses indicate the motor revol	utions, while the sign of the command indicate	s the rotating direction.			
	Phase-A/B pulse train	PP•/PP					
	Thase 77 b paise train	NP•/NP					
	Phase	-A/B (x4) pulses with a 90° pha	ase difference specify both the revolutions and	rotating direction.			
	Forward pulse train	PP•/PP					
	Reverse pulse train	NP•/NP					
Positive logic	Pulse train	PP•/PP					
Positiv	Sign	NP•/NP	High	Low			
	Phase-A/B pulse train	PP•/PP					
		NP•/NP					

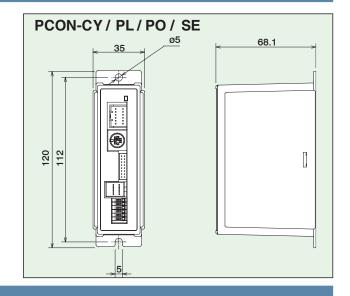
Specification Table						
Item		Specification				
Controller type	C CG		CY	PL	PO	SE
Connectable actuators			RCP2 series a	ctuator (Note 1)		
Number of controlled axes			1 a	ıxis		
Operation method	Position	ner type	Solenoid valve type	Pulse-train	control type	Serial communication type
Number of positioning points	512 p	oints	3 points	_	_	64 points
Backup memory			EEP	ROM		
I/O connector	40-pin c	onnector	12-pin connector	14-pin co	onnector	None
Number of I/O points	16 input points /	16 output points	4 input points / 6 output points	4 input points /	4 output points	None
I/O power supply	Externally supplied 24VDC ± 10%			_		
Serial communication	RS485 1ch					
Peripheral communication cable	CB-PAC-I	PIO 🗆 🗆	CB-PACY-PIO	CB-PACPU	-PIO 🔲 🗌	CB-RCB-CTL002
Command pulse-train input method		_		Differential line driver	Open collector	_
Maximum input pulse frequency (Note 2)		_		Max 200kpps	Max 60kpps	_
Position detection method	Incremental encoder					
Drive-source cutoff relay at emergency stop	Built-in			External		
Forced release of electromagnetic brake	Brake release	switch ON/OFF		ase terminal signal (ON/OFF on power of	connector
Motor cable				□□ (20m max.)		
Encoder cable				□□ (20m max.)		
Input power supply			DC24\			
Power-supply capacity				max.		
Dielectric strength voltage				V 1MΩ		
Vibration resistance	XYZ directions 10~57Hz One-side amplitude 0.035mm (continuous), 0.075mm (intermittent) 58~150Hz 4.9m/s2 (continuous), 9.8m/s2 (intermittent)			ermittent)		
Ambient operating temperature	0~40°C					
Ambient operating humidity	10~95% (non-condensing)					
Operating ambience	Free from corrosive gases					
Protection class			IP	20		
Weight	Approx	x. 300g		Approx	k. 130g	

(Note 1) The high-thrust type (RFA), high-speed type (HS8C/HS8R) and waterproof type (RCP2W-SA16) cannot be operated. (Note 2) With the open collector specification, keep the maximum input frequency to 60 kpps or below to prevent malfunction.

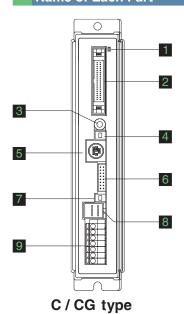
PCON Controller

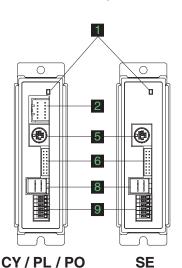
External Dimensions





Name of Each Part





type

type * PIO connector pins CY: 12 pins PL/PO: 14 pins

Blinking (green) LED indicators

These LED indicate the condition of the controller.

Unlit Servo on Lit (red) Alarm present Lit (green) Servo off 1 Automatic servo-off mode

2 PIO connector

Connect a cable for communicating with a PLC or other external equipment.

3 Address-setting rotary switch

This switch is used to set the address of each controller when multiple controllers are linked.

4 Mode switch

This switch is used to switch between teaching operation (MANU) and automatic operation (AUTO).

Operation details

MANU	I/O commands are not accepted. Data can be written from a teaching pendant.
AUTO	I/O commands are valid, while operations from a teaching pendant are not accepted. Monitoring is possible.

5 SIO connector

Connect a teaching-pendant or PC cable, or a controller to connect to a gateway unit.

Operation details

Pin number	Signal	Pin	Remarks
1	SGA	RS485 differential signal+	
2	SGB	RS485 differential signal-	
3	5V	+5-V output	For RS232/485 conversion
4	ENBL	Enable signal	
5	EMGA	EMG line connection to external equipment	
6	24V	24-V power for T/P	For T/P
7	0V	Ground	
8	EMGB	EMG line connection to external equipment	
9	0V	Ground for EMG line connection to external equipment	

6 Encoder/brake connector

Connect the encoder/brake cables of the actuator.

7 Brake release switch

A switch to forcibly release the brake

8 Motor connector

Connect the motor cable of the actuator.

9 Power terminal block

Supplies the main controller power and actuates an emergency stop.

C/CG types

Pin number	Signal Name	Name	
7	S1	TP_EMG external drive-source	
6	S2	cutoff terminal	
5	MPI	Motor drive-source cutoff terminal	
4	MPO	Motor drive-source cutoff terminal	
3	24V	Positive side of the 24-V power supply	
2	0V	Negative side of the 24-V power supply	
1	EMG	EMG signal (application of 24 V)	

CY / PL / PO / SE types

Pin number	Signal Name	Name
6	BK	Brake release
5	MPI	Motor drive-source cutoff terminal
4	MPO	Motor drive-source cutoff terminal
3	24V	Positive side of the 24-V power supply
2	0V	Negative side of the 24-V power supply
1	EMG	EMG signal (application of 24 V)

PCON

Slider Type

Rod

Arm / Flat Type

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Splash Proof Type

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PCON Controller

Options

■ Teaching Pendant

An input device that provides all functions you need for trial operation and adjustment, such as position data input, test operation, as well as monitoring of current axis positions and input/output signals.

Name	Teaching Pendant	Simple teaching pendant	Data setting unit	
Model	RCM-T (standard specification) RCM-TD (with deadman switch *1)	RCM-E	RCM-P	
Standard price	_	_	_	
External view				
Features	A standard, user-friendly teaching pendant equipped with a large LCD screen. A deadman switch type ensuring added safety is also available.	An economical type offering the same functions as the RCA-T at a substantially lower price.	An affordable data setting unit that provides all editing functions other than those relating to axis operation. * This unit does not support operations relating to axis movement.	
Display	21 characters x 16 lines on LCD	16 characters x 2 lines on LCD	16 characters x 2 lines on LCD	
Weight	Approx. 550g	Approx. 400g	Approx. 360g	
Cable length	5m	5m	5m	
Ambient operating temperature, humidity	Ter	nperature: 0~40°C, Humidity: 85% RH or bel	ow	
External dimensions	105 32.5, 7.5 80 04.8	(113.5) 151, 262, 6.3 Q S S S S S S S S S S S S S S S S S S S	1A1	

^{*1}The deadman switch is a safety switch that cuts off the drive source when released to disable operation.

■ PC Software

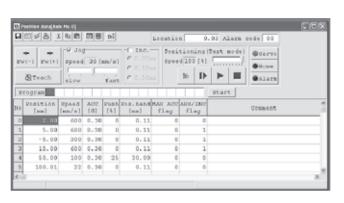
A software program that helps input position data and perform test operation.

It significantly facilitates debugging operation by offering wide-ranging functions including jogging, inching, step operation and continuous operation.

■ RS232 Communication Type Model RCM-101-MW

<Content>PC software (CD-ROM), PC cable (communication cable + RS232 conversion unit)





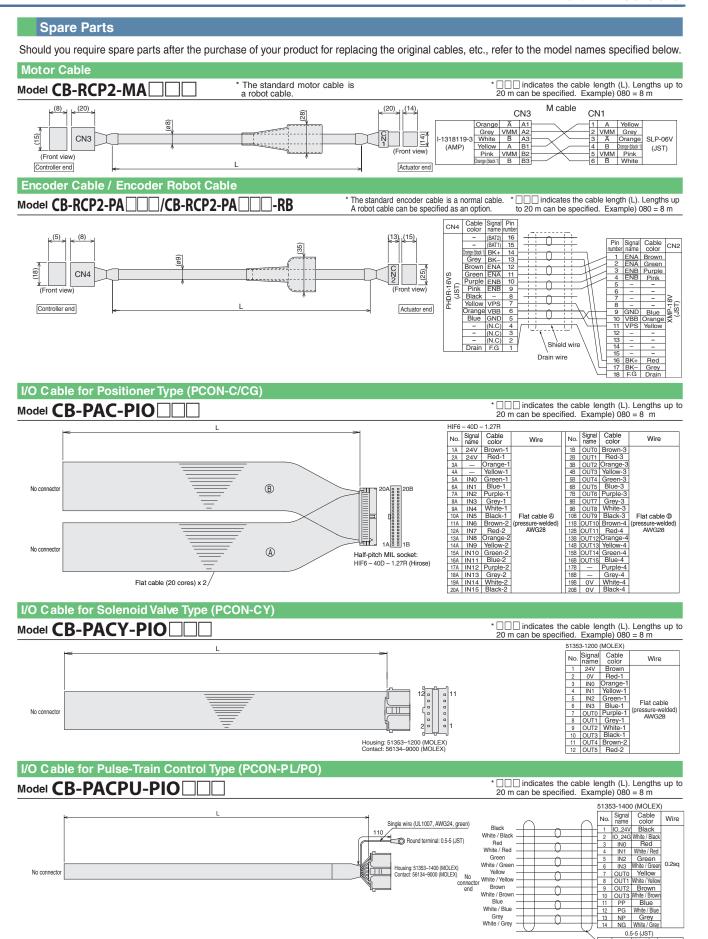
■ USB Communication Type Model RCM-101-USB

<Content>PC software (CD-ROM),
PC cable
(communication cable + USB
conversion unit + USB cable)



	100	THE RESERVE OF THE PARTY OF THE			
001F-02		内部755		电点	_
概在位置[00]	500.01	主電源 5-4°D		電流道(nA) 11	
成在速度[00/	d 1.00			宝雪電流社の	D 4.1
11-63-1"	10	(予約)	MANU		
入力4*++(#10	(810-218)	出力#*-+(#104	*9-340)	特殊入力は、	+
老件	000	名称	SCMI .	名称	批聯
PCI	0FF	Pet	OFF	単点がす	OFF
PCZ	OFF	P#2	OFF	75-7"101	OFF
PC4	OFF.	P#4	OFF	#+#*+90t0#	OFF
PCS	OFF	Pet	OFF	(予約)	OFF
PC16	OFF	PRIG	OFF	(子約)	OFF
PC32	OFF	P#12	OFF	(予約)	OFF
	QFF.	BOYE	OFF	(手約)	OFF.
	OFF.	ZONET	ON	(2-7'428	OFF
• (5.0	OFF	PZONE.	OFF	1-1-38	DN:
911.1	0FF	ANDO	ON	(予約)	OFF.
AWCO	OFF	HEND	ON	(子約)	OFF
HOME	OFF	PEND	ON	(予約)	0FF
*ETP	OFF.	TV .	ON	(予約)	OFF
CSTR	OFF.	*EWGT	ON	(予約)	OFF
RED	OFF	*ALM	ON	(予約)	OFF
204	OFF	+GAL#	ON	(予約)	OFF.

PCON Controller



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Slider Type

Rod Type

PCON

Controller -Integrated Type

Slider

Rod























SSEL

PSEL Controller

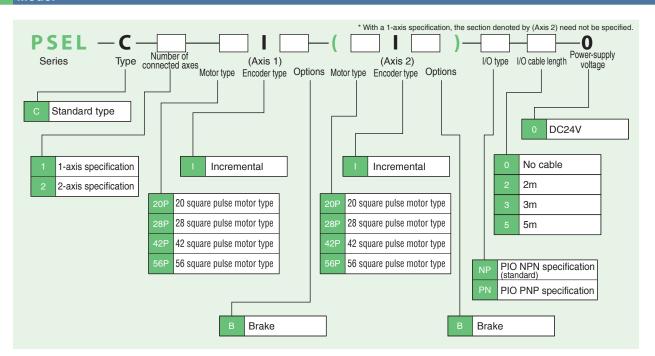


Type List

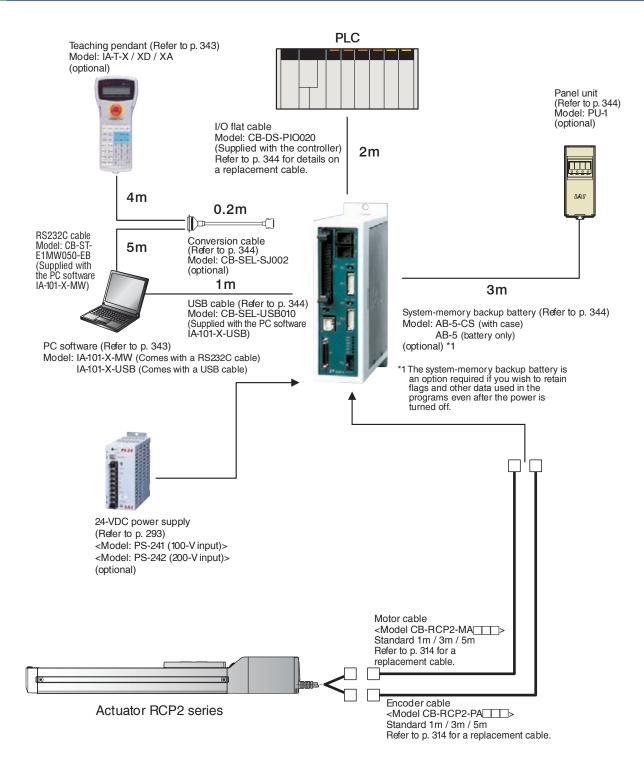
Program controller capable of operating RCP2 series actuator. Various control functions are combined into a single unit.

Туре	С		
Name	Program mode	Positioner mode	
External view			
Description	Both actuator operation and communication with external equipment can be handled by a single controller. When two axes are connected, arc interpolation and path operation can be performed. Up to 1,500 positioning points are supported. Push-mot operation and teaching operation are also possible.		
Number of position points	1500	points	

Model



System Configuration



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PSEL Controller

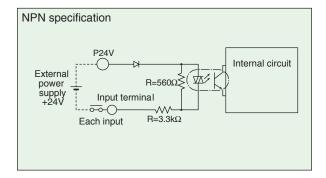
I/O Specifications

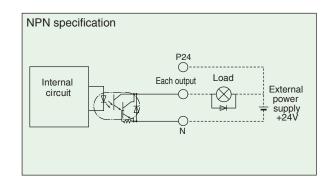
■ Input Part External input specifications

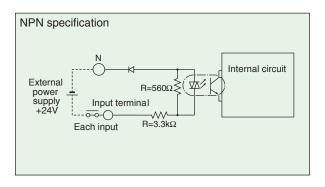
Item	Specification
Input voltage	24VDC ± 10%
Input current	7mA/circuit
ON/OFF voltage	ON voltage (Min) NPN: DC16V / PNP: DC8V OFF voltage (Max) NPN: DC5V / PNP: DC19V
Insulation method	Photocoupler

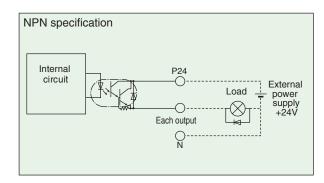
■ Output Part External output specifications

Item	Specification
Load voltage	DC24V
Maximum load current	100mA/point 400mA/8 points
Residual voltage	Max 0.1mA/point
Insulation method	Photocoupler









Explanation of I/O Functions

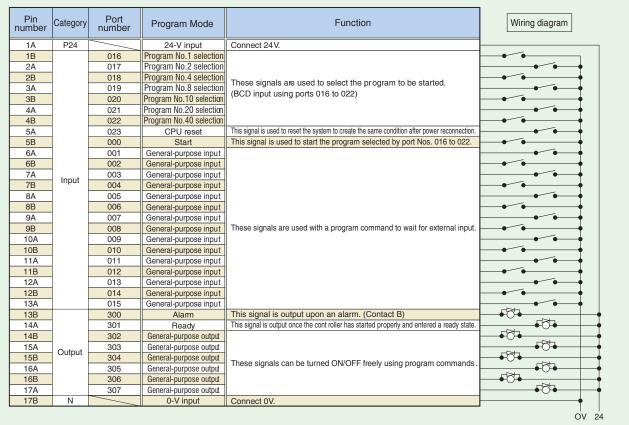
The PSEL controller lets you select either the "program mode" in which the actuator is operated by programs input to the controller, or the "positioner mode" in which the actuator moves to the positions specified by PLC signals received from the host

The positioner mode provides the following five input patterns each supporting different applications.

■ Controller Functions by Type

- Controller	runctions by	type
Operation	on mode	Features
Program mode		Various operations including linear/arc interpolation operation, path operation ideal for coating processes, etc., arch-motion operation and palletizing operation can be performed using the Super SEL language that lets you program complex control actions using simple commands.
	Standard mode	A basic operation mode in which a position number is specified and then a start signal is input to start operation. Push-motion operation and 2-axis linear interpolation operation are also supported.
	Product-type switchover mode	Multiple works of the same shape with slightly different hole positions can be handled using movement commands to the same position numbers by simply changing the product type numb er.
Positioner mode	2-axis independent mode	With a 2-axis controller, each axis can be commanded and operated separately.
	Teaching mode	The slider (rod) can be moved via an external signal to store the achieved position as position data.
	DS-S-C1 compatible mode	If you were using a DS-S-C1 controller before, you can replace it with a PSEL controller without having to change the host programs. * This mode does not ensure actuator compatibility.

Program Mode



Positioner, Standard Mode

Pin number	Category	Port number	Positioner, Standard Mode	Function	Wiring diagram
1A	P24		24-V input	Connect 24V.	
1B		016	Position input 10	Port Nos. 007 to 019 are used to specify a target position number.	•••
2A] [017	Position input 11	Numbers can be specified either as BCD or binary codes .	
2B		018	Position input 12	· · · · ·	
ЗА] [019	Position input 13	<u> </u>	
3B] [020	_	-	
4A	1 [021	_	_	
4B		022	_	_	-
5A	1 [023	Error reset	This signal is used to reset minor errors. (The power must be reconnected to reset serious errors.)	
5B		000	Start	This signal is used to cause the actuator to start moving to the selected position.	-
6A] [001	Home return	This signal is used to perform home return.	•••
6B		002	Servo ON	This signal is used to switch the servo on/o ff.	-
7A	1	003	Push	This signal is used to perform push-motion operation.	
7B	Input	004	Pause	When this signal is turned OFF while the actuator is moving, the actuator will pause. When the signal is turned ON, the actuator will resume and complete the remaining operation.	—
8A	1 [005	Cancellation	When this signal is turned OFF while the actuator is moving, the actuator will stop and the remaining operation will be cancel led.	
8B	1	006	Interpolation setting	With a 2-axis specification, tu ming ON this signal causes the actuator to move via linear interpolation.	—
9A	1 [007	Position input 1		
9B		800	Position input 2		—
10A	1 [009	Position input 3		
10B		010	Position input 4	Port Nos. 007 to 019 are used to specify a target position number.	—
11A	1 1	011	Position input 5	Numbers can be specified either as BCD or binary codes .	
11B		012	Position input 6		—
12A		013	Position input 7		
12B		014	Position input 8		—
13A	1 1	015	Position input 9	<u> </u>	
13B		300	Alam	This signal is output upon an alarm. (Contact B)	→ 5 →
14A	1 1	301	Ready	This signal is output once the cont roller has started properly and entered a ready state.	
14B	1	302	Position complet e	This signal is output upon completion of movement to the specified position .	
15A] [303	Home return complete	This signal is output upon completion of home return.	
15B	Output	304	Servo ON output	This signal is output while the servo is on.	→ 5
16A	1 1	305	Push motion complete	This signal is output upon completion of push-motion operation.	
16B	1 1	306	System-memory backup battery error	This signal is output when the system-memory backup battery voltage has dr opped (to the warning level).	-5
17A	1	307	Absolute-data backup battery error	This signal is output when the absolute-data backup battery voltage has dr opped (to the warning level).	
17B	N		0-V input	Connect 0V.	

Rod Type

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PSEL 338

Controller Splash Cleanroom Gripper/ Arm/Flat Rod Type Type Type Type

PSEL Controller

Explanation of I/O Functions

Positioner, Product-Type Switchover Mode

Pin number	Category	Port number	Positioner, Product-Type Switchover Mode	Function	Wiring diagram
1A	P24		24-V input	Connect 24V.	
1B		016	Position/product type input10		•
2A	1 1	017	Position/product type input12	Port Nos. 007 to 022 are used to specify a target position number	
2B	1	018	Position/product type input12	and a product type number.	•••
3A	1	019	Position/product type input13	Position numbers and product type numbers are assigned by	•••
3B	1	020	Position/product type input14	parameter settings.	•••
4A	1 1	021	Position/product type input15	Numbers can be specified either as BCD or binary codes.	
4B	1	022	Position/product type input16	·	•••
5A]	023	Error reset	This signal is used to reset minor errors. (The power must be reconnected to reset serious errors.)	•••
5B	1	000	Start	This signal is used to cause the actuator to start moving to the selected position.	• •
6A	1	001	Home return	This signal is used to perform home return.	• • •
6B]	002	Servo ON	This signal is used to switch the servo on/off.	•
7A] ,,,,,,,	003	Push	This signal is used to perform push-motion operation.	• • •
7B	Input	004	Pause	When this signal is turned OFF while the actuator is moving, the actuator will pause. When the signal is turned ON, the actuator will resume and complete the remaining operation.	•••
8A	1	005	Cancellation	When this signal is turned OFF while the actuator is moving, the actuator will stop and the remaining operation will be cancel led.	•••
8B	1	006	Interpolation setting	With a 2-axis specification, turming ON this signal causes the actuator to move via linear interpolation.	•••
9A	1	007	Position/product type input1		
9B	1	008	Position/product type input2	Det Nee 007 to 000 and week to a serific a toward and the series	•••
10A] [009	Position/product type input3	Port Nos. 007 to 022 are used to specify a target position number	•••
10B		010	Position/product type input4	and a product type number.	•••
11A] [011	Position/product type input5	Position numbers and product type numbers are assigned by	•••
11B		012	Position/product type input6	parameter settings.	•••
12A	1 [013	Position/product type input7	Numbers can be specified either as BCD or binary codes.	•••
12B		014	Position/product type input8		•••
13A		015	Position/product type input9		
13B		300	Alarm	This signal is output upon an alarm. (Contact B)	
14A] [301	Ready	This signal is output once the cont roller has started properly and entered a ready state.	
14B] [302	Position complet e	This signal is output upon completion of movement to the specified position.	
15A	Output	303	Home return complete	This signal is output upon completion of home r eturn.	
15B	Juipul	304	Servo ON output	This signal is output while the servo is on.	
16A] [305	Push motion complet e	This signal is output upon completion of push-motion operation.	
16B] [306	System-memory backup battery err or	This signal is output when the system-memory backup battery voltage has dr opped (to the warning level).	-5
17A		307	Absolute-data backup battery er ror	This signal is output when the absolute-data backup battery voltage has dr opped (to the warning level).	- O
17B	N		0-V input	Connect 0V.	•

Positioner, 2-axis Independent Mode

Pin number	Category	Port number	Positioner, Product-Type Switchover Mode	Function	Wiring diagram
1A	P24		24-V input	Connect 24V.	
1B		016	Position input 7		•
2A] [017	Position input 8		•••
2B	1	018	Position input 9	Port Nos. 010 to 022 are used to specify a target position number.	•••
ЗА] [019	Position input 10	Position numbers for axis 1 and those for axis 2 are assigned by	•••
3B	1	020	Position input 11	parameter settings.	•••
4A	1 [021	Position input 12		•••
4B	1	022	Position input 13	-	•••
5A] [023	Error reset	This signal is used to reset minor errors. (The power must be reconnected to reset serious errors.)	
5B		000	Start 1	This signal is used to cause axis 1 to start moving to the selected position.	-
6A] [001	Home return 1	This signal is used to move axis 1 to the home.	
6B	1	002	Servo ON 1	This signal is used to switch on/off the servo for axis 1.	•••
7A] ,,,,,,,	003	Pause 1	When this signal is turned OFF while axis 1 is moving, the actuator will pause. When the signal is turned ON, the actuator will resume and complete the remaining operation.	•••
7B	Input	004	Cancellation 1	This signal is used to cancel the movement of axis 1.	•••
8A	1	005	Start 2	This signal is used to cause axis 2 to start moving to the selected position.	•••
8B	1	006	Home return 2	This signal is used to move axis 2 to the home.	•••
9A	1	007	Servo ON 2	This signal is used to switch on/off the servo for axis 2.	•••
9B	1	008	Pause 2	When this signal is turned OFF while axis 2 is moving, the actuator will pause. When the signal is turned ON, the actuator will resume and complete the remaining operation.	•••
10A	1	009	Cancellation 2	This signal is used to cancel the movement of axis 2.	•••
10B	1	010	Position input 1		•••
11 A] [011	Position input 2	Don't No. 2000 to 2000 and to a solid to a toward and it is a solid to a soli	•••
11B	1	012	Position input 3	Port Nos. 010 to 022 are used to specify a target position number. Position numbers for axis 1 and those for axis 2	•••
12A] [013	Position input 4		•••
12B		014	Position input 5	parameter settings.	•••
13A		015	Position input 6		
13B		300	Alam	This signal is output upon an alarm. (Contact B)	-FOT-
14A		301	Ready	This signal is output once the controller has started properly and entered a ready state.	
14B		302	Position complete 1	This signal is output upon completion of movement of axis 1 to the specified position.	-FÖT-
15A	Output	303	Home return complete 1	This signal is output upon complet ion of home return of axis 1.	
15B	Juiput	304	Servo ON output 1	This signal is output while the servo for axis 1 is on.	
16A] [305	Position complete 2	This signal is output upon completion of movement of axis 2 to the specified position.	
16B		306	Home return complete 2	This signal is output upon complet ion of home return of axis 2.	- O
17A		307	Servo ON output 2	This signal is output while the servo for axis 2 is on.	
17B	N		0-V input	Connect 0V.	-

Explanation of I/O Functions

Positioner, Teach Mode

Pin number	Category	Port number	Positioner, Product-Type Switchover Mode	Function	Wiring diagram
1A	P24		24-V input	Connect 24V.	
1B		016	Axis 1 JOG-	While this signal is input, axis 1 moves in the negative direction.	•
2A] [017	Axis 2 JOG+	While this signal is input, axis 2 moves in the positive direction.	•••
2B]	018	Axis 2 JOG-	While this signal is input, axis 2 moves in the negative direction.	•••
3A		019	Inching specification (0.01mm)		•••
3B		020	Inching specification (0.1mm)	These signals are used to specify an inching travel distance.	
4A		021	Inching specification (0.5mm)	(The travel distance is the sum of values specified by port Nos. 019 to 022.)	•••
4B		022	Inching specification (1mm)		•••
5A		023	Error reset	This signal is used to reset minor errors. (The power must be reconnected to reset serious errors.)	•••
5B		000	Start	This signal is used to cause the actuator to start moving to the selected position.	• • •
6A] [001	Servo ON	This signal is used to switch the servo on/off.	• • •
6B]	002	Pause	This signal is used to switch the servo on/off. When this signal is turned OFF while the actuator is moving, the actuator will pause. When the signal is turned ON, the actuator will resume and complete the remaining operation.	•
7A	Innut	003	Position input 1		• •
7B	Input	004	Position input 2		•••
8A		005	Position input 3		•••
8B		006	Position input 4	Dant No. 2004 - 240	•••
9A] [007	Position input 5	Port Nos. 003 to 013 are used to specify a target position number	•••
9B		008	Position input 6	and a position number under which to input the current position.	-
10A		009	Position input 7	When the teaching mode specification signal at port No. 014 is ON, the current value will be written under the specified position number	•••
10B		010	Position input 8	· · ·	
11 A		011	Position input 9	upon turning ON of the start signal at port No. 000.	•••
11B		012	Position input 10		•••
12A		013	Position input 11		•••
12B		014	Teaching mode specification	-	•
13A		015	Axis 1 JOG+	While this signal is input, axis 1 moves in the positive direction.	
13B		300	Alarm	This signal is output upon an alarm. (Contact B)	•0•
14A]	301	Ready	This signal is output once the controller has started properly and entered a ready state.	
14B		302	Position complete	This signal is output upon complet ion of movement to the specified position.	
15A	Output	303	Home return complete	This signal is output upon complet ion of home return.	•0•
15B	Output	304	Servo ON output	This signal is output while the servo is on.	
16A	j l	305	_	_	
16B		306	System-memory backup battery error	This signal is output when the system-memory backup battery voltage has dropped (to the warning level).	
17A		307	Absolute-data backup battery error	This signal is output when the absolute-data backup battery voltage has dropped (to the warning level).	
17B	N		0-V input	Connect 0V.	—

Positioner, DS-S-C1 Interchangeable Mode

Pin umber	Category	Port number	Positioner, Standard Mode	Function	Wiring diagram
1A	P24		24-V input	Connect 24V.	
1B		016	Position No. 1000	(Same as port Nos. 004 to 015)	
2A	1	017	_		——
2B		018	_	_	—
ЗА	1	019	_	_	———
3B		020	_	_	—
4A	1	021	_	_	———
4B		022	_	_	—
5A	1	023	CPU reset	This signal is used to reset the system to create the same condition after power reconnection.	•••
5B		000	Start	This signal is used to cause the actuator to start moving to the selected position.	
6A		001	Hold (pause)	When this signal is turned OFF while the actuator is moving, the actuator will pause. When the signal is turned ON, the actuator will resume the remaining operation.	
6B		002	Cancellation	When this signal is turned OFF while the actuator is moving, the actuator will stop and the remaining operation will be cancelled.	—
7A]	003	Interpolation setting	With a 2-axis specification, turning ON this signal causes the actuator to move via linear interpolation.	—
7B	Input	004	Position No. 1		—
8A		005	Position No. 2		——
8B	1	006	Position No. 4	-	—
9A		007	Position No. 8		——
9B	1	800	Position No. 10	-	—
10A		009	Position No. 20		——
10B		010	Position No. 40	Port Nos. 004 to 016 are used to specify a target position number.	—
11A		011	Position No. 80	Numbers can be specified as BCD.	——
11B		012	Position No. 100		
12A		013	Position No. 200		•••
12B		014	Position No. 400	-	•••
13A		015	Position No. 800		
13B		300	Alarm	This signal is output upon an alarm. (Contact A)	
14A		301	Ready	This signal is output once the cont roller has started properly and entered a ready state.	
14B		302	Position complete	This signal is output upon completion of movement to the specified position.	
15A	Output	303	_	_	
15B	Output	304	_	_	
16A		305	_		
16B		306	System-memory backup battery err or	This signal is output when the system-memory backup battery voltage has dr opped (to the warning level).	
17A		307	Absolute-data backup battery er ror	This signal is output when the absolute-data backup battery voltage has dr opped (to the warning level).	
17B	N		0-V input	Connect 0V.	

Rod Type

PSEL

PSEL Controller

Specification Table

	Item	Specification		
	Connectable actuators	RCP2 series actuator (Note 1)		
ţi	Input power supply	DC24V±10%		
Basic specifications	Power-supply capacity	5.5A max. 5.5A		
	Dielectric strength voltage	500VDC, 10M Ω or above		
	Breakdown resistance	500VAC, 1 minute		
	Rush current	30A max.		
	Vibration resistance	XYZ directions 10~57Hz One-side amplitude 0.035mm (continuous), 0.075mm (intermittent) 58~150Hz 4.9m/s2 (continuous), 9.8m/s2 (intermittent)		
တ	Number of controlled axes	1 axis/2 axes		
Control specifications	Maximum total output of connected axes	-		
Sontrol	Position detection method	Incremental encoder		
<u>S</u> :≣	Speed setting	From 1mm/s. The maximum limit varies depending on the actuator.		
ede	Acceleration setting	From 0.01G. The maximum limit varies depending on the actuator.		
•	Operation method	Program operation / Positioner operation (switchable)		
	Programming language	Super SEL language		
	Number of programs	64 programs		
Program	Number of program steps	2,000 steps		
ogr	Number of multi-tasking programs	8 programs		
Ā	Number of positioning points	1,500 points		
	Data storage device	Flash ROM (A system-memory backup battery can be added as an option)		
	Data input method	Teaching pendant or PC software		

24 input points / 8 output points (NPN or PNP selectable)

Externally supplied 24VDC ± 10%

CB-DS-PIO (supplied with the controller)

RS232C (D-sub, half-pitch connector) / USB connector

(To be supported in the future)

CB-RCP2-MA (20m max.)

MoCB-RCP2-PA (20m max.) Motor overcurrent, motor driver temperature check, overload check, encoder open-circuit check, soft limit

over, system error, battery error, etc.

0~40°C, 10~95% (non-condensing)

Free from corrosive gases. In particular, there shall be no significant powder dust.

IP20

General specifications Weight Approx. 450g External dimensions 43mm W ×159mm H ×110mm D (Note 1) The high-thrust type (RA10C), high-speed type (HS8C/HS8R) and waterproof type (RCP2W-SA16) cannot be operated.

External Dimensions

Data input method Number of I/O points

I/O power supply

Serial communication function

Ambient operating temperature, humidity

PIO cable

Field network

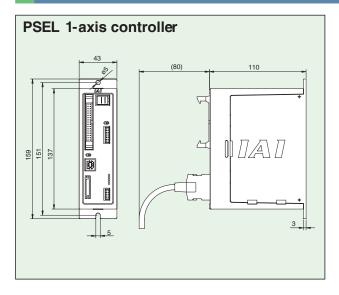
Encoder cable

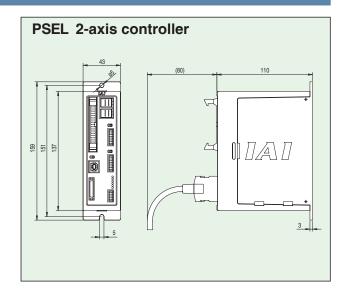
Protective functions

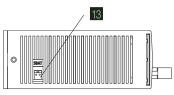
Operating ambience

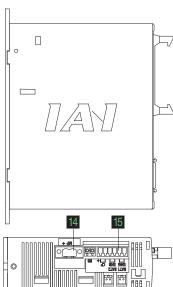
Protection class

Motor cable









Motor connector for axis 1
Connect the motor cable of the axis 1 actuator.

2 Motor connector for axis 2 Connect the motor cable of the axis 2 actuator.

Brake switch for axis 1

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake, while setting it to the right position (NOM side) causes the controller to automatically control the brake.

Encoder connector for axis 1
Connect the encoder cable of the axis 1 actuator.

Brake switch for axis 2

This switch is used to release the axis by

This switch is used to release the axis brake. Setting it to the left position (RLS side) forcibly releases the brake, while setting it to the right position (NOM side) causes the controller to automatically control the brake.

Encoder connector for axis 2
Connect the encoder cable of the axis 2 actuator.

7 Status indicator LEDs

These LEDs are used to indicate the operating condition of the controller.

Indication details are as follows:

PWR: This LED indicates that the controller is receiving power.

RDY: This LED indicates that the controller is ready to perform program operation.

ALM: This LED indicates that the controller is abnormal.

EMG: This LED indicates that an emergency stop is actuated and the drive source is cut off.

SV1: This LED indicates that the axis 1 actuator servo is on.

SV2: This LED indicates that the axis 2 actuator servo is on.

8 Panel unit connector

A connector for the panel unit (optional) that displays the controller status and error numbers.

9 I/O connector

A connector for interface I/Os.

A 34-pin flat connector is used for the DIO (24 IN/8 OUT) interface.

The I/O power is also supplied to the controller through this connector (pins 1 and 34).

Mode switch

This switch is used to specify the running mode of the controller.

The left position indicates the MANU (manual operation) mode, while the right position indicates the AUTO (automatic operation) mode. Teaching can only be performed as manual operation, and automatic operation using external I/Os is not possible in the MANU mode.

USB connector

A connector for PC connection via USB. If the USB connector is connected, the TP connector is disabled and all communication inputs to the TP connector are cut off.

Teaching pendant (TP) connector
A half-pitch I/O 26-pin connector that connects a
teaching pendant when the running mode is MANU.
A special conversion cable is needed to connect a
conventional D-sub, 25-pin connector.

System-memory backup battery connector If you wish to retain the various data recorded in the SRAM of the controller even after the power is cut off, connect the necessary battery to this connector. This battery is installed externally to the unit. The controller does not come standard with the battery (it must be specified as an option).

14 Motor power input connector

This connector is used to input the motor power. It consists of a 2-pin, 2-piece connector by Phoenix

15 Control power/system input connector This connector is used to connect the control power input, emergency stop switch, and enable switch. It consists of a 6-pin, 2-piece connector by Phoenix

Contact.

Controller -Integrated Type

Slide Type

Rod Type

> Arm / Fla Type

Gripper Rotary Ty

Cleanroo Type

Splas Proof Tv

Controller Models

unit

...

P

ACO

SCON

PSEL

ASEL

SSEL

PSEL Controller

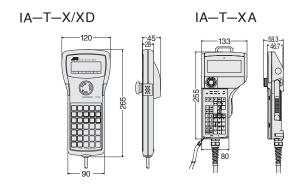
Options

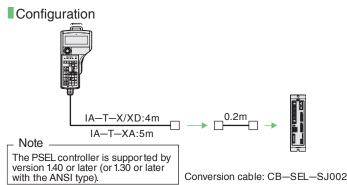
Teaching pendant

Features A teaching device providing program/ position input function, test operation function, monitoring function, and more.

Model

Model	Description	
IA—T—X—J	Standard type with connector conversion cable	_
IA—T—X	Standard type	_
IA—T—XD—J	Deadman switch type with connector conversion cable	_
IA—T—XD	Deadman switch type	_
IA—T—XA—J	ANSI type with connector conversion cable	_
IA—T—XA	ANSI type	_





Specific ations

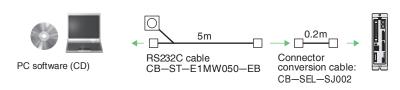
Item	IA—T—X/XD	IA—T—XA
Ambient operating temperature, humidity	Temperature 0~40°C, Hur	midity 85% RH or below
Operating ambience	Free from corrosive gases. In particular, there shall be no significant powder dust.	Protective structure conforming to IP54
Weight	Approx. 650g	Approx. 600g (excluding cable)
Cable length	4m	5m
Display	LCD with 20 characters x 4 lines	LCD with 32 characters x 8 lines

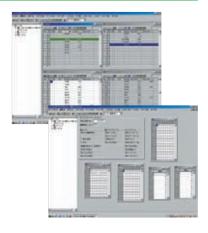
PC Software (Windows Only)

Features A startup support software program offering program/position input function, test operation function, monitoring function, and more. The functions needed for debugging have been enhanced to help reduce the startup time.

■Model IA-101-X-MW-J (with RS232C Cable + Connector Conversion Cable)

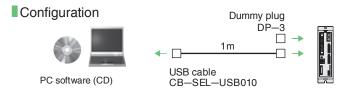
Configuration





Note The PSEL controller is supported by version 7.0.0.0 or later.

■ Model IA—101—X—USB (with USB Cable)



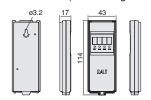
Controller

Options

Panel Unit

Features A display for checking controller error codes and active program numbers.

Model PU--1 (Cable Length 3m)



USB Cable

Features Use this cable to connect your controller with USB port to a PC. If your controller has no USB port (XSEL), connect a RS232C cable to a USB cable via a USB conversion adapter and connect the USB cable to the USB port on the PC. (Refer to the PC software IA-101-X-USBMW.)

■ Model CB—SEL—USB010 (Cable Length 1m)



System-Memory Backup Battery

Features If your programs use global flags, etc., you need this battery to retain data even after the power is turned off.

■ Model AB-5-CS (with Case) AB-5 (Battery Only)



Connector Conversion Cable

Features This conversion cable is used to connect a D-sub, 25-pin connector for teaching pendant or PC software to the teaching connector (half-pitch) on the PSEL controller.

■ Model CB—SEL—SJ002 (Cable Length 0.2m)



Dummy plug

Features When connecting your PSEL controller to a PC using a USB cable, install this plug on the teaching port to cut off the enable circuit. (This plug comes with the PC software IA-101-X-USB.)

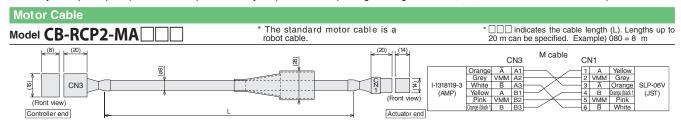
■ Model DP-3



Rod

Spare Parts

Should you require spare parts after the purchase of your product for replacing the original cables, etc., refer to the model names specified below.

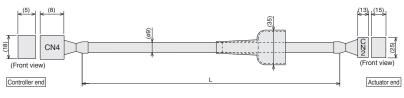


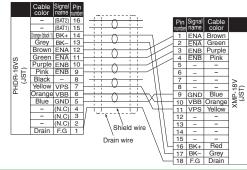
Encoder Cable / Encoder Robot Cable

Model CB-RCP2-PA // CB-RCP2-PA // -- RB

* The standard encoder cable is a normal cable. A robot cable can be specified as an option.

* \square indicates the cable length (L). Lengths up to 20 m can be specified. Example) 080 = 8 m

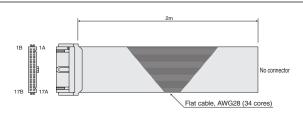




I/O Flat Cable

Model CB-DS-PIO

* □□□ indicates the cable length (L). Lengths up to 10 m can be specified. Example) 080 = 8 m

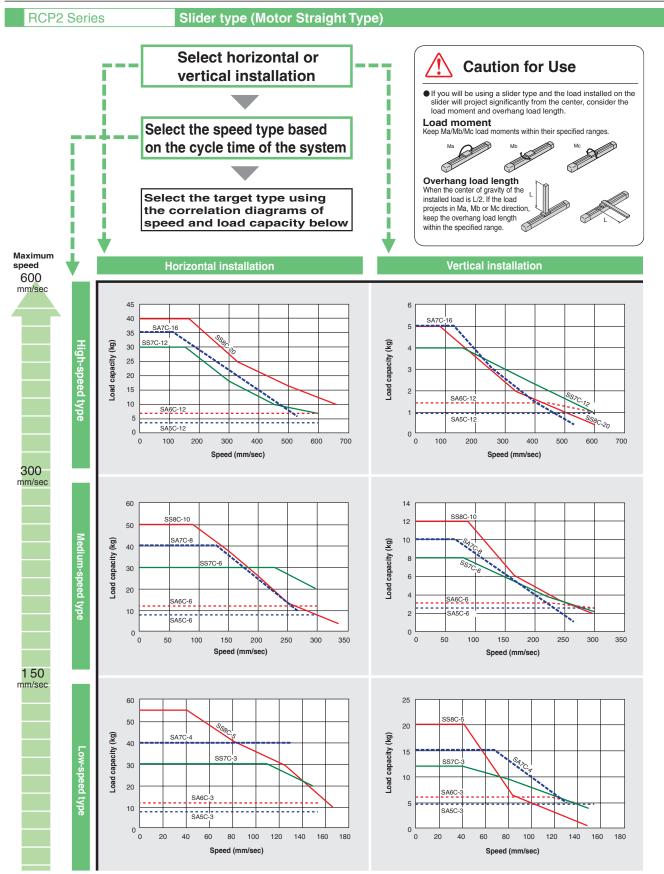


No.	Color	Wire	No.	Color	Wire
1A	Brown 1		9B	Grey 2	
1B	Red 1		10A	White 2	
2A	Orange 1		10B	Black 2	
2B	Yellow 1		11A	Brown 3	
3A	Green 1		11B	Red 3	
3B	Blue 1		12A	Orange 3	
4A	Purple 1		12B	Yellow 3	
4B	Grey 1	Flat	13A	Green 3	Flat
5A	White 1	cable	13B	Blue 3	cable
5B	Black 1	(pressure- welded)	14A	Purple 3	(pressure- welded)
6A	Brown 2	weided)	14B	Grey 3	weided)
6B	Red 2		15A	White 3	
7A	Orange 2		15B	Black 3	
7B	Yellow 2		16A	Brown 4	
8A	Green 2		16B	Red 4	
8B	Blue 2		17A	Orange 4	
9A	Purple 2		17B	Yellow 4	

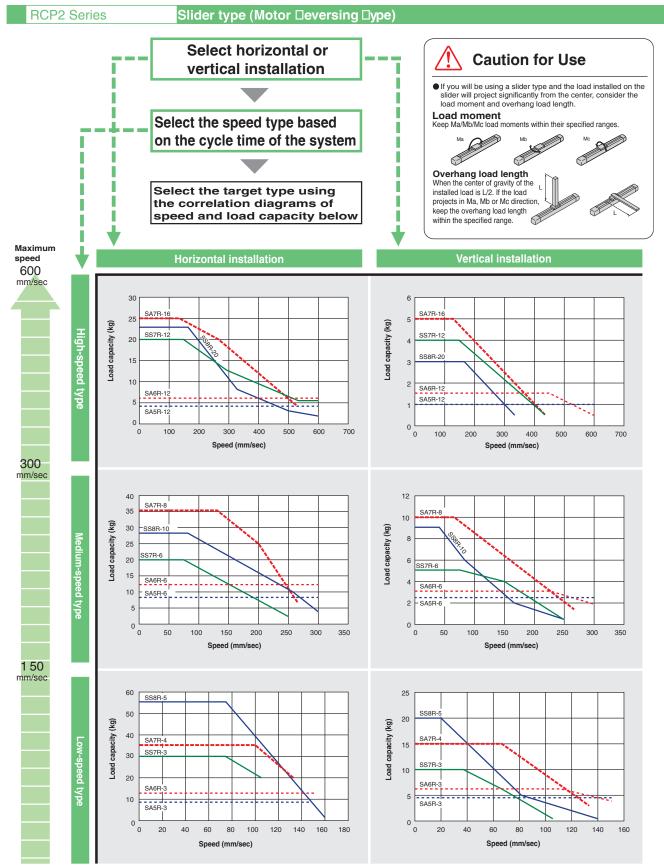
器

Model Selection Information (Correlation Diagram of Speed and Load Capacity)

Selection Guide (Correlation Diagram of Speed and Load Capacity)



(Note) In the above diagrams, the figure after the type code indicates the lead.



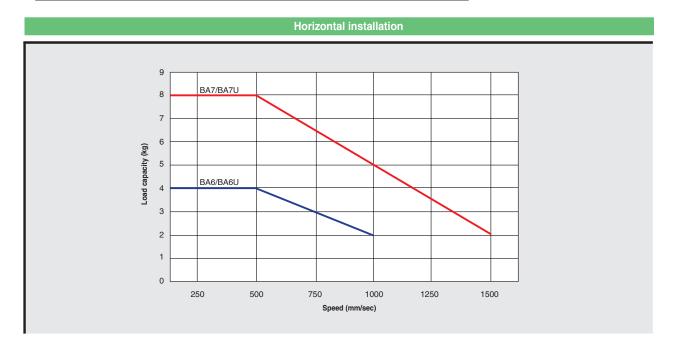
(Note) In the above diagrams, the figure after the type code indicates the lead.

Selection Guide (Correlation Diagram of Speed and Load Capacity)

RCP2 Series

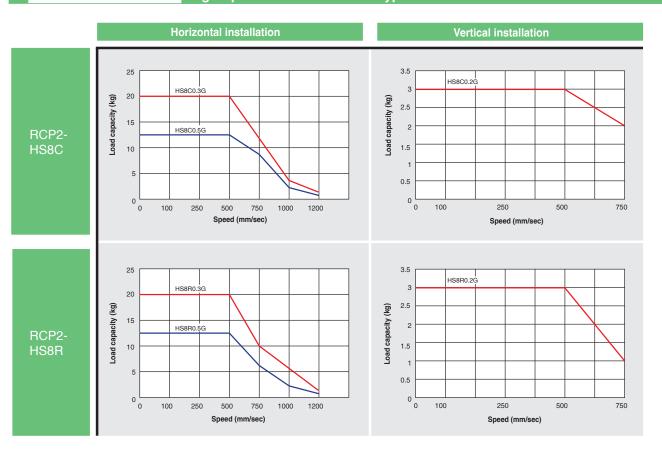
Belt Slider Type

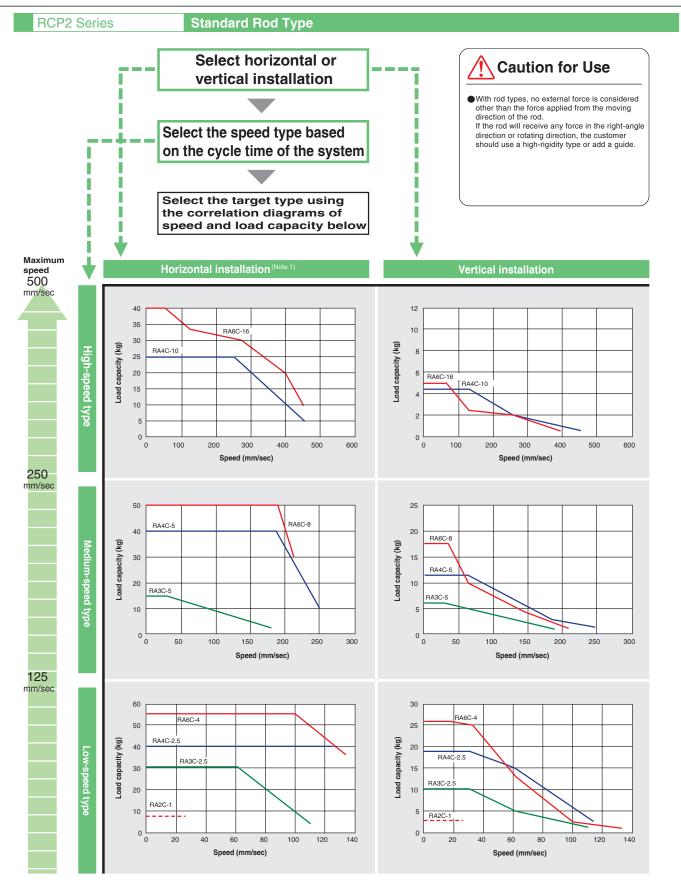
Select the target type using the correlation diagrams of speed and load capacity below.



RCP2 Series

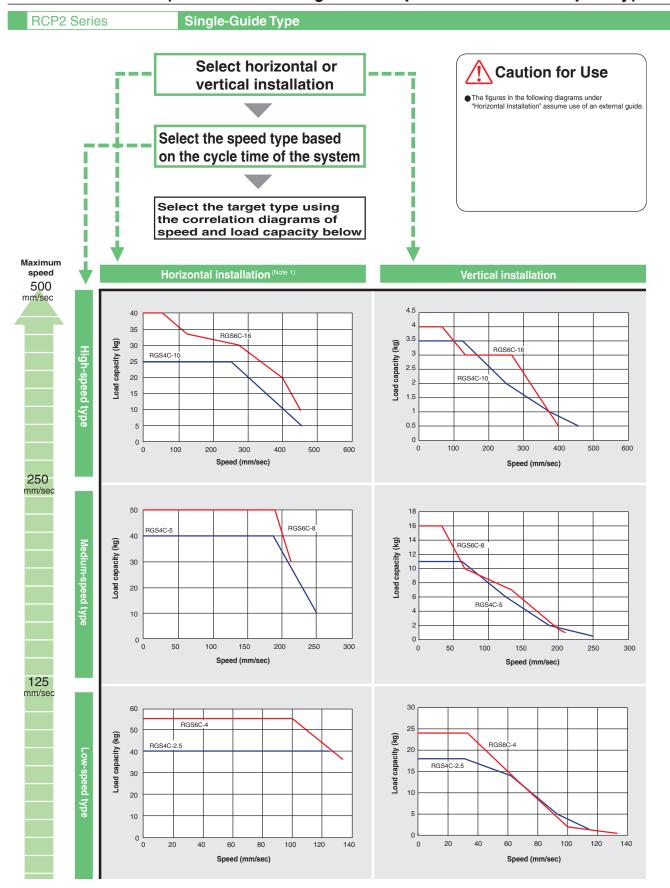
High-Speed Ball-Screw Slider Type



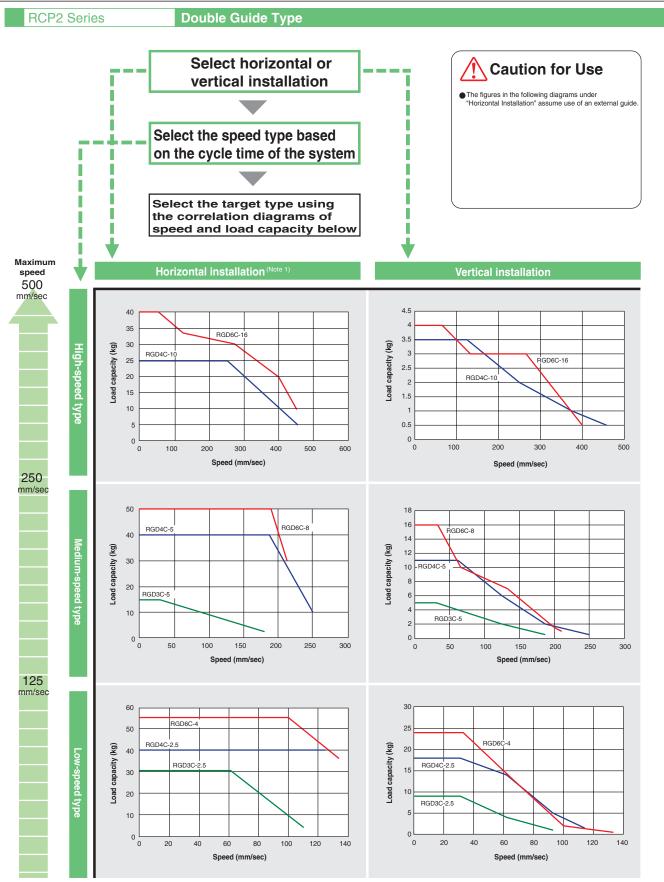


(Note) In the above diagrams, the figure after the type code indicates the lead. (Note 1) The figures in the diagrams under "Horizontal Installation" assume use of an external guide.

Selection Guide (Correlation Diagram of Speed and Load Capacity)



(Note) In the above diagrams, the figure after the type code indicates the lead. (Note 1) The figures in the diagrams under "Horizontal Installation" assume use of an external guide.



(Note) In the above diagrams, the figure after the type code indicates the lead. (Note 1) The figures in the diagrams under "Horizontal Installation" assume use of an external guide.

Selection Guide (Correlation Diagram of Speed and Load Capacity)

RCP2 Series

High-Thrust Type

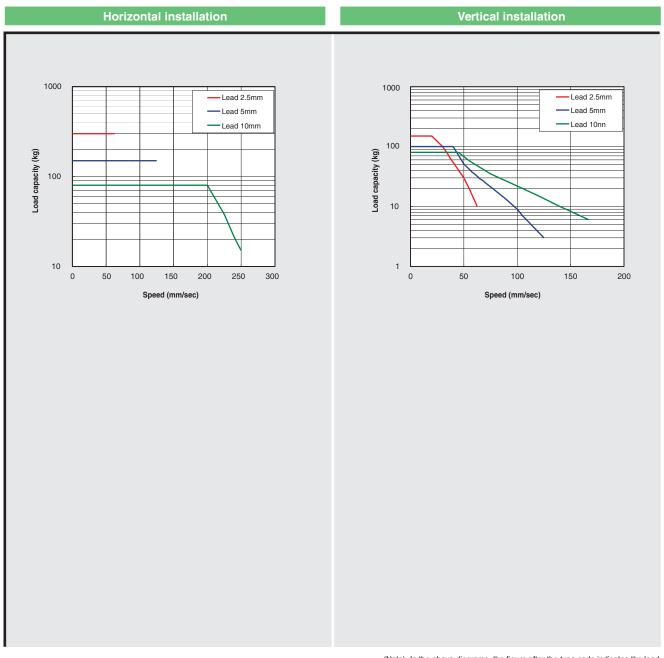


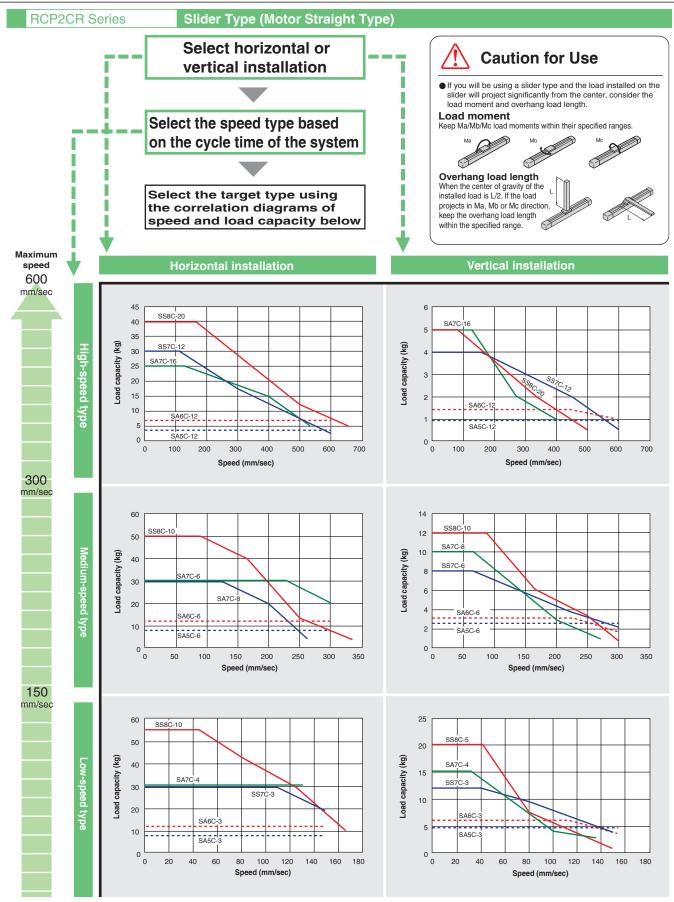
Caution for Use

- With rod types, no external force is considered other than the force applied from the moving direction of the rod.

 If the rod will receive any force in the right-angle direction
 or rotating direction, the customer should add a guide.
- ●The figures in the following diagrams under "Horizontal Installation" assume use of an external guide

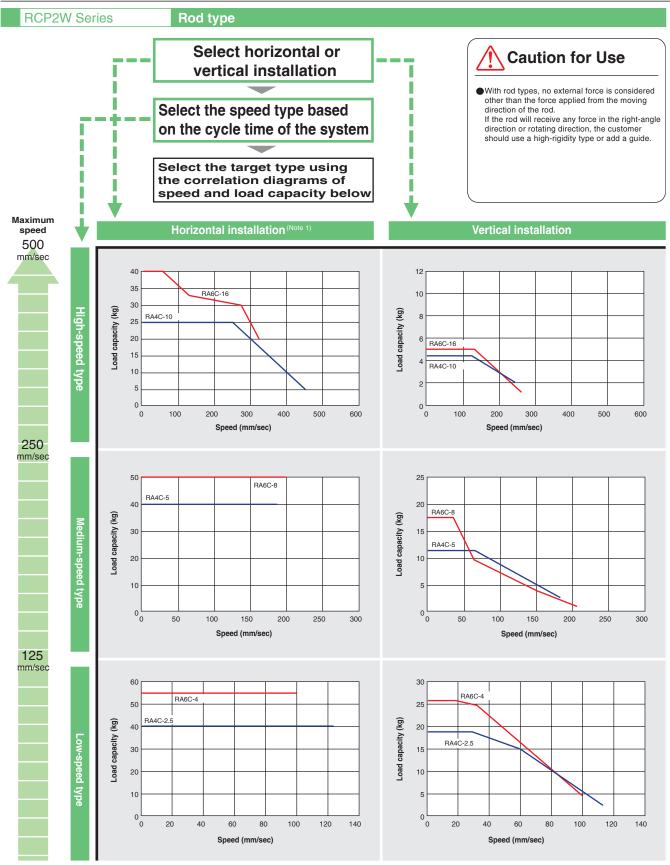
Select horizontal or vertical installation





(Note) In the above diagrams, the gure after the type code indicates the lead. (Note 1) If the actual load is equal to the maximum load capacity at the applicable speed, vibration overshoot may occur. Select a model that provides an allowance of approx. 70%.

Selection Guide (Correlation Diagram of Speed and Load Capacity)

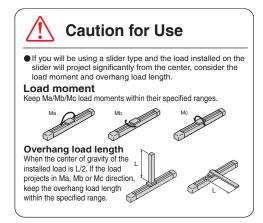


(Note 1) If the actual load is equal to the maximum load capacity at the applicable speed, vibration overshoot may occur. Select a model that provides an allowance of approx. 70%.

RCP2W Series

Waterproof Slider Type

Horizontal installation only





(Note) The RCP2W-SA16 is not available with brake, so it cannot be used vertically. (Note) In the above diagrams, the figure after the type code indicates the lead.

(Note 1) If the actual load is equal to the maximum load capacity at the applicable speed, vibration overshoot may occur. Select a model that provides an allowance of approx. 70%.

Selection Guide Correlation (Diagrams of Push Force and Current-Limiting Value)

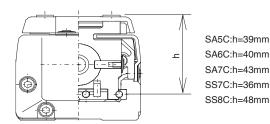
RCP2 Series

Slider type

When performing push-motion operation using a slider type, limit the push current to prevent the reactive moment generated by the push force from exceeding 80% of the rated moment (Ma, Mb) specified in the catalog.

The position where guide moment is applied is illustrated below to facilitate moment calculation. Calculate the moment by considering an offset required at the position where push force is applied.

Since applying an excessive force exceeding the rated moment may damage the guide and shorten the service life of the actuator, set sufficient push current by considering a safety factor.



Note
Push-motion operation cannot be performed on belt types (BA6/BA7).
The travel speed is fixed to 20 mm/s during push-motion operation.

Calculation example)

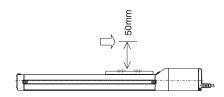
If a push force of 100 N is applied at the position shown to the right on the RCP2-SS7C type, the moment received by the guide is calculated as follows:

Ma=(36+50)x100

-8600(Nemm)

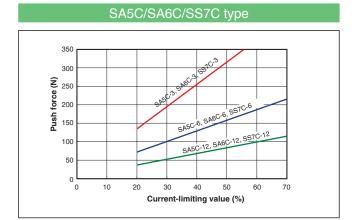
=8600(N•mm) =8.6(N•m)

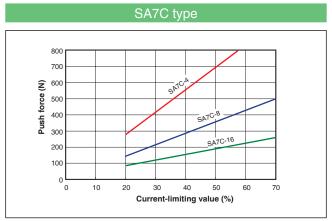
Since the rated moment of the SS7 (Ma) is $14.7 \, (N^{\bullet}m)$, $14.7 \, x \, 0.8 = 11.76 > 8.6$. Accordingly, the requirement is satisfied. If Mb moment generates as a result of push motion, follow the same procedure to calculate the actual moment based on the overhang load and confirm that it is within 80% of the rated moment.



Correlation Diagrams of Push Force and Current-Limiting Value

*The figures in the following diagrams are reference values and may differ slightly from actual values.





SS8C type

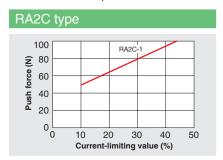


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RCP2 Series

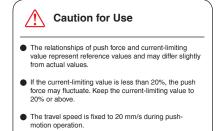
Rod type

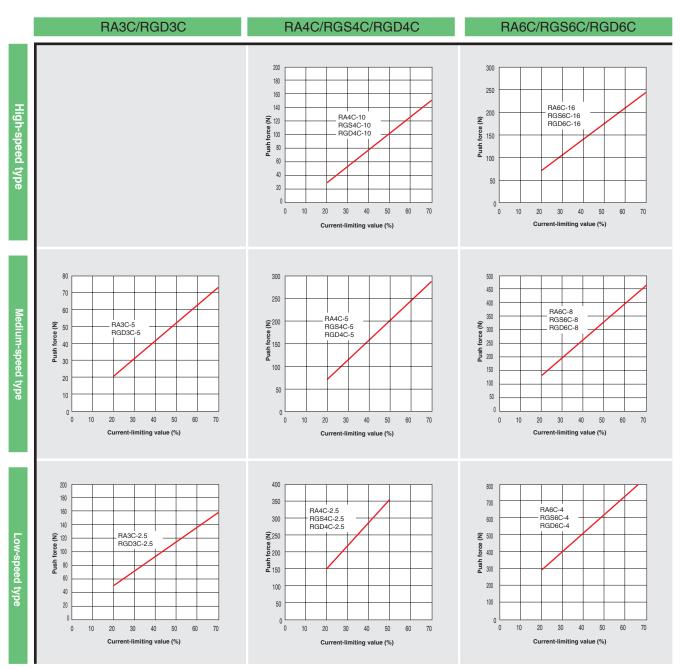
The push force applied in push-motion operation can be changed freely by changing the current-limiting value in the controller. Since the maximum push force varies from one model to another, use the diagrams below to check the required push force and select a type that satisfies the force requirement.



* With the RPA type, the maximum push force is determined by the stroke.

25-50 stroke : 100N 75 stroke : 75N 100 stroke : 55N





Selection Guide Correlation (Diagrams of Push Force and Current-Limiting Value)

RCP2 Series

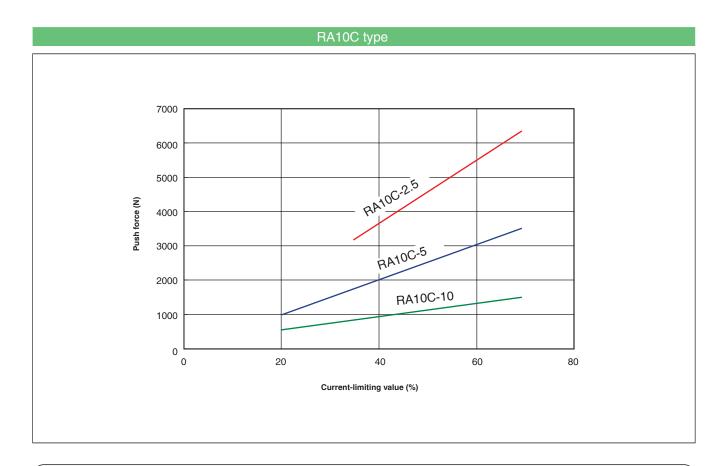
High-Thrust Rod Type

The push force applied in push-motion operation can be changed freely by changing the current-limiting value in the controller. Since the maximum push force varies from one model to another, use the diagrams below to check the required push force and select a type that satisfies the force requirement.



Caution for Use

- The relationships of push force and current-limiting value represent reference values and may differ slightly from actual values.
- If the current-limiting value is less than 20%, the push force may fluctuate. Keep the current-limiting value to 20% or above.



Note

Use the table below as a guide when determining the maximum push count when the type having each lead is operated at the maximum push force for a push-motion travel distance of 1 mm.

Lead (type)	2.5	5	10	,
Push count	1.4 million times	25 million times	157.6 million times	

* The maximum push count varies depending on the operating conditions such as shock and vibration. The figures shown to the left assume absence of shock or vibration.

RCP2 Series

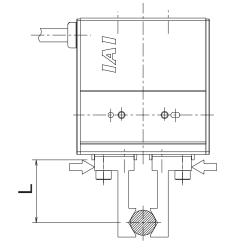
Gripper

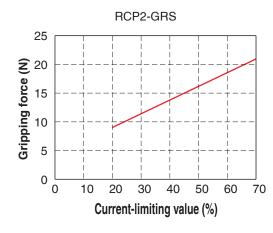
Gripping Force Adjustment

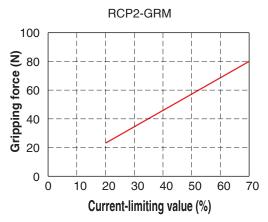
In accordance with the push-motion operation, the gripping force (push force) can be adjusted freely within the range of current-limiting values of 20% to 70%.

Since the gripping force varies from one model to another, use the graphs below to check the required gripping force and select a type that satisfies the force requirement.

* The gripping forces in the following diagrams indicate the sums of gripping forces of both fingers.







Guide for Selecting Model from Weight of Work

Although the weight of a work that can be physically transferred varies depending on the friction coefficient determined by the finger material and work material, as well as on the shape of the work, a rough guide is that normally the work weight should not exceed 1/10 to 1/20 of the gripping force. Also, an additional allowance must be considered if the work is subject to high acceleration/deceleration or shock during transfer (1/30 to 1/50).

Finger (Attachment) Shape

The distance (L) from the finger attachment surface to the gripping point should be kept to or below the dimensions below.



Minimize the size and weight of fingers installed on the actuator. If the fingers are long, large or heavy, the actuator performance may drop or the guide may be negatively affected due to the inertial force and bending moment that generates when the fingers are opened/closed.



- * The relationships of push force (gripping force) and current-limiting value represent reference values and may differ slightly from actual values.
- * Take note that if the push force is too small, the push force may fluctuate or malfunction may occur due to slide resistance, etc. Keep the current-limiting value to 20% or above.
- * Minimize the size and weight of fingers installed on the actuator. If the fingers are long, large or heavy, the actuator performance may drop or the guide may be negatively affected.

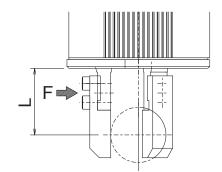
Selection Guide Correlation (Diagrams of Push Force and Current-Limiting Value)

RCP2 Series

3-Finger Gripper

Correlation Diagram of Gripping Force and Current-Limiting Value

Lever Type



* The values in the graphs below indicate gripping forces at a gripping point of 10 mm. The actual gripping force decreases in inverse proportion to the distance from the opening/closing fulcrum

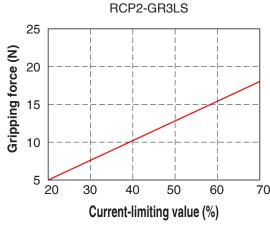
Calculate the actual gripping force using the formulas below:

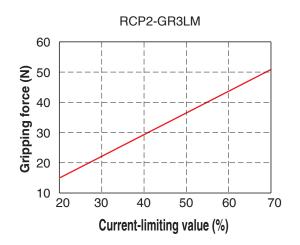
Effective gripping force (S type)=PX24/(L+14)

Effective gripping force (M type)=PX28.5/(L+18.5)

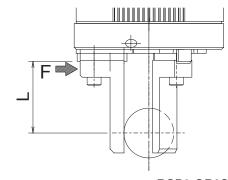
P = Gripping force determined from the graph

L = Distance from the finger attachment surface to the gripping point





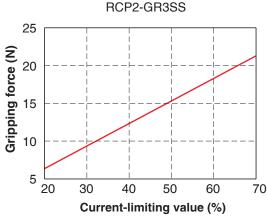
Slide Type (GR3SS/GR3SM)

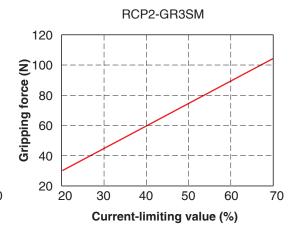


- * Keep the distance (L) from the finger attachment surface to the gripping point to the following dimensions or less.
- Calculate the actual gripping force using the formulas below:

GR3SS - 50mm Max.

GR3SM - 80mm Max.





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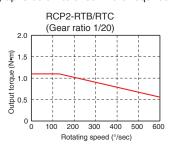
RCP2 Series

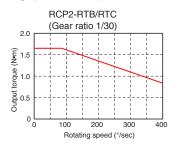
Rotary

Output Torque

The output torque will decrease as the rotating speed increases.

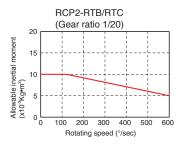
Use the graphs below to check if the required operating speed and torque can be achieved.

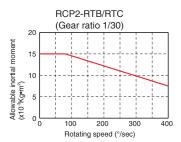




Allowable Inertial Moment

The allowable inertial moment of a rotatable work varies depending on the rotating speed. Check the operating conditions and the inertial moment of the work to be rotated (refer to p. 16) to select an appropriate model.





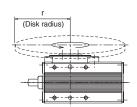
When a rotating axis is used horizontally, load torque will generate due to gravity if the center of gravity of the work is away from the center of rotation. In this case, either the rotating speed or the inertial moment of the work must be reduced.

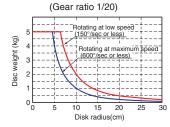
Model Selection Guide

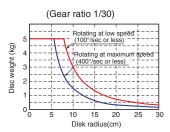
Select an appropriate model from the shape and weight of the load installed on the output shaft by using the figures and tables below as a reference.

* The weight that can be rotated varies depending on the rotating speed. (The higher the rotating speed, the less the rotatable weight becomes.)

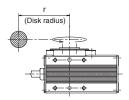
A. Disc-shaped load at the center of the output shaft

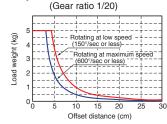


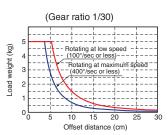




B. Load offset from the center of the output shaft







* When a rotating axis is used horizontally, load torque will generate due to gravity if the center of gravity of the work is away from the center of rotation. In this case, either the rotating speed or the inertial moment of the work must be reduced.



- If the load exceeds the allowable value, the actuator may malfunction, its service life may be shortened, or damage may occur.
 The load must be set so that the allowable value will not be exceeded.
- If a rotating axis is used horizontally, the work structure must be such that the load torque can be minimized.

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RCP2 Series Extract Cat. No. 0707-E

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Providing quality products since 1986



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