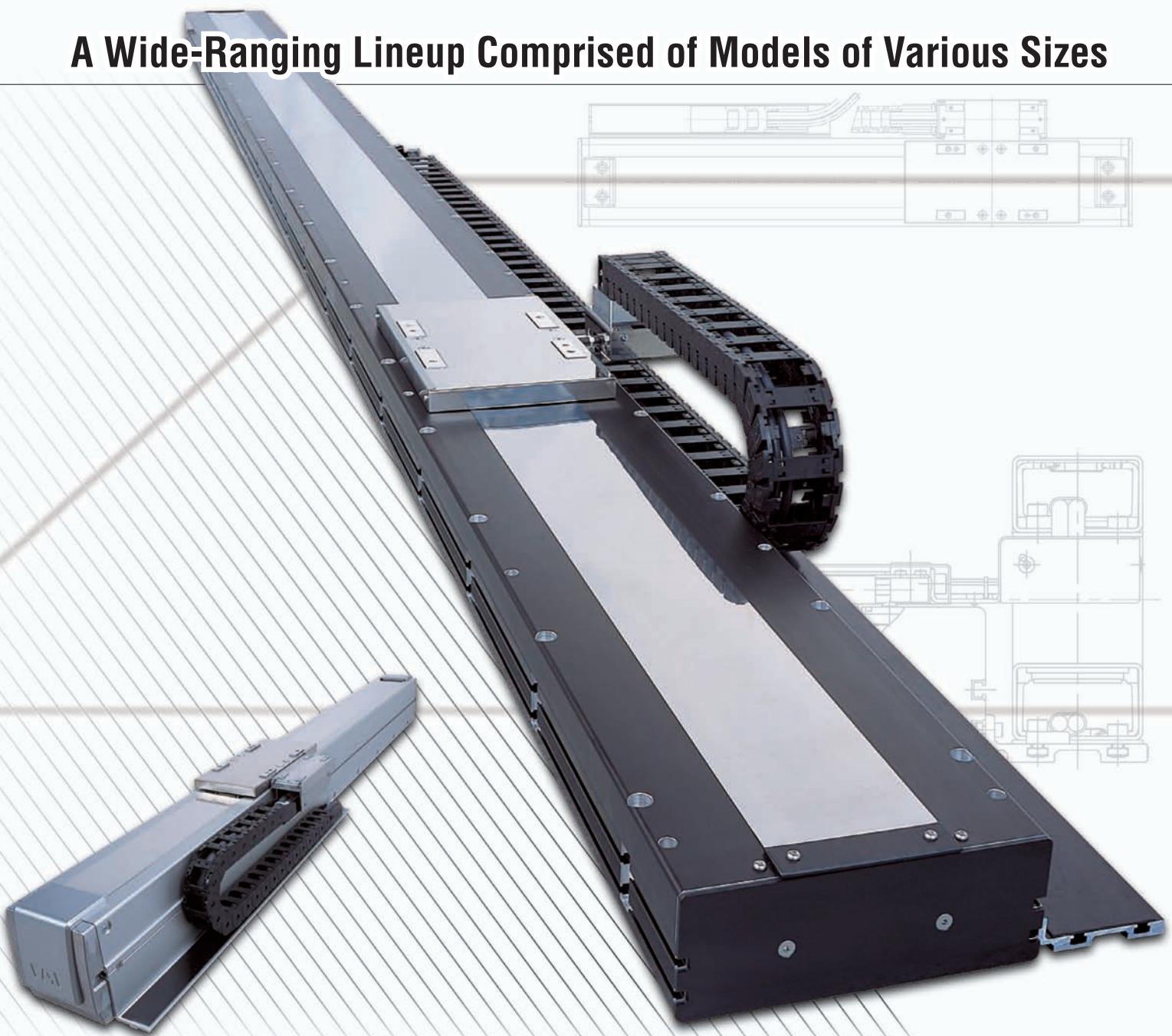


LINEAR MOTOR **LSA**

A Wide-Ranging Lineup Comprised of Models of Various Sizes



A Full Lineup of Models Designed for

**Maximum speed of 2500 mm/s, maximum acceleration/deceleration of 3 G,
load capacity of 120 kg, and maximum stroke of 4 m**

- Compact, lightweight shaft type
- Small, flat-motor type that achieves high thrust with a slim body
- Flat type ideal for installation in a vertically limited space
- Medium type offering high moment rigidity
- Large type capable of transferring loads of up to 120 kg for as far as 4 m



Various Applications



Controllers supporting three different control modes: positioner, pulse-train and program control.
SSEL/XSEL controllers include a new multi-slider collision prevention function.



1-axis controller that can be operated in both the positioner mode and pulse-train mode.



1/2-axis program controller that achieves high cost performance.



High-performance program controller capable of simultaneously controlling up to six axes.

S_{CON} **S_{SEL}**

X-SEL

Features

Performance / Functions

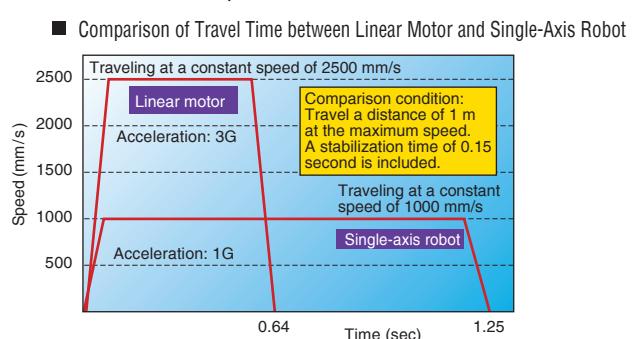
Transferring loads of up to 120 kg for as far as 4.15 m

The large type (W21) adopts a high-density coil with core combined with a flat magnet, to generate a high thrust of 400 N in rating from its compact body. The high thrust translates to an impressive load capacity of 120 kg. The W21 also supports long strokes of up to 4.15 m and is capable of transferring large LCD boards.



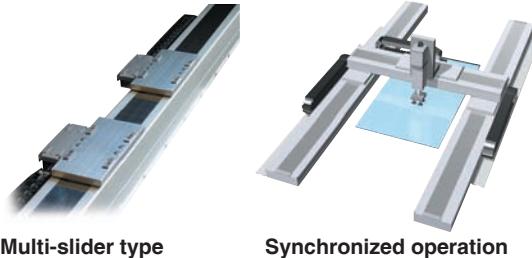
Significant cycle time reduction through high accelerations of up to 3 G and high speeds of up to 2.5 m/s

The high-performance LSA series boasting the maximum acceleration of 3 G and maximum speed of 2.5 m/s can reduce the cycle time significantly over the level achievable with a ball-screw, single-axis robot. Even when the stroke is long, the maximum speed does not drop to avoid reaching dangerous speeds, which is the case with ball-screw actuators. This means that the LSA can transfer loads at high speed at all time.



Multi-slider type and synchronizing function

The multi-slider type allows multiple sliders to be operated on a single actuator, thereby contributing to considerable space saving and tact time reduction. The LSA can also transfer glass boards that are becoming increasingly larger, and perform a wide range of high-speed transfer operations, if combined with the synchronizing function-a popular feature of the XSEL controller series.



Multi-slider type

Synchronized operation

Variations / Structure

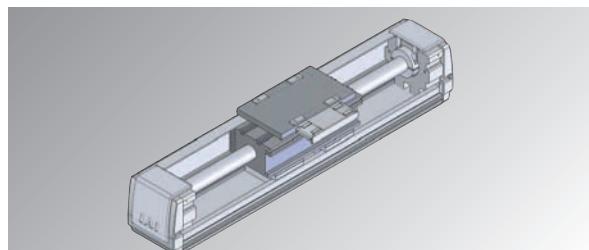
A wide-ranging lineup comprised of models of various sizes

The LSA series is comprised of many different types: the compact, lightweight shaft type; small type suitable for use in a narrow space; flat type ideal for installation in a vertically limited space; medium type providing excellent moment rigidity; and large type capable of transferring loads of up to 120 kg. Choose from the wide selection a model that best suits your specific application.



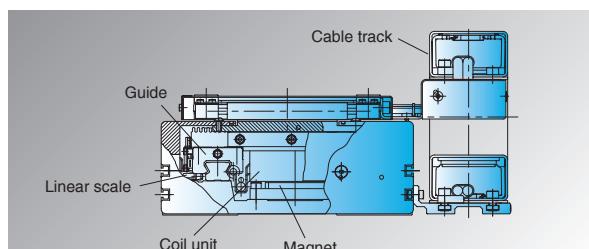
Compact, low-cost shaft type

Coils are positioned around a built-in magnet in the shaft to allow the magnetic flux to be used in all directions. This structure is the secret behind the high thrust generated from the small body. Since this design reduces the required magnet size, the cost has also been reduced.



Large, high-thrust type for supporting large loads

The large, high-thrust type adopts a roller-type guide structure to support large loads of up to 120 kg. Since the roller guide is subject to less elastic deformation than the ball-type guide under load, the large, high-thrust type achieves quiet, smooth traveling motion while ensuring high moment rigidity.



Cross-section view of large type

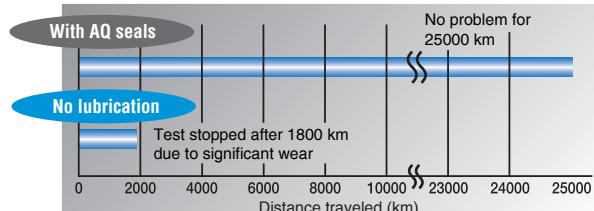
Linear Servo Actuator **LSA**

Maintainability / Low Cost

AQ Seals Achieving Maintenance-free Operation for a Long Time

With linear servo motors, the magnet is not contacting the coil, which means these motors do not need maintenance. Also, all shaft models come with AQ seals installed on their guide. AQ seals supply lubricating oil to the guide over a long period, so the guide need not be oiled for years.

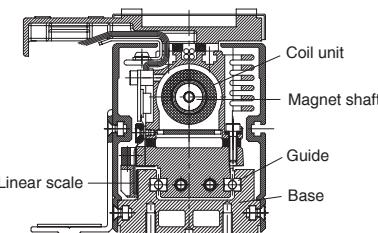
■ Traveling Test Data (with/without AQ Seals)



Low Cost

A majority of parts and components comprising IAI's linear servo actuators, such as the base, guide, linear motor and linear scale, have been developed internally by IAI. Use of in-house parts and components means that the costs of these actuators are kept to a minimum.

■ Section View of Shaft Type



Controller

Easy Control

Just like single-axis robots and motorized cylinders, operation of IAI's linear servo actuators is very easy. All you need is to connect the actuator to a controller using a dedicated cable and supply the power. The actuator is now ready to go without cumbersome settings or adjustments. You can also select a desired controller from three different types according to your specific application.

Multi-slider Collision Prevention Function

A new function has been added to prevent two sliders from colliding with each other when operated independently in the multi-slider operation mode.



S SEL

Program/Positioner Control

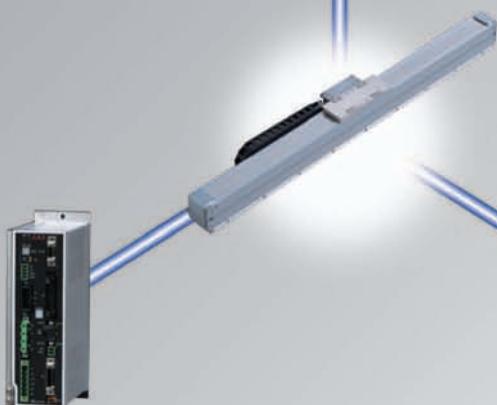
A program controller capable of controlling up to two axes using a simple program (SEL language). The SSEL controller can be used standalone without any external device (PLC). You can also switch to the positioner mode to use the SSEL as a positioner controller.



X-SEL

Program Control of Up to 6 Axes

A high-function, multi-axis controller capable of controlling up to six axes simultaneously. You can also control a combination of linear servo actuators and single-axis robots using the X-SEL.



SCON

Positioner/Pulse-train Control

A dedicated single-axis controller offering both the positioner function and pulse-train input function. Low price is also an attractive feature of the SCON controller.

■ List of Actuator Specifications

Type	Exterior view	Model	Width (mm)	Thrust design	Number of sliders	Stroke (mm)	Rated Thrust (N)	Load Capacity (kg)	Max. Speed (mm/s)	Reference page	
Shaft Type		S6SS	60	Standard	Single	48~1248	15	3	2500	P15~16	
		S6SM			Multi	40~1048				P17	
		S8SS	80	Standard	Single	60~1620	25	5		P18~19	
		S8SM			Multi	60~1440				P20	
		S8HS		High	Single	60~1620	35	7		P21~22	
		S8HM			Multi	60~1380				P23	
		S10SS	100	Standard	Single	90~2070	65	15		P24~25	
		S10SM			Multi	60~1860				P26	
		S10HS		High	Single	90~2070	80	20		P27~28	
		S10HM			Multi	105~1815				P29	
Small Type		H8SS	80	Standard	Single	50~1650	30	5		P30~31	
		H8SM			Multi	130~1430				P32	
		H8HS		High	Single	50~1550	60	8		P33~34	
		H8HM			Multi	130~1230				P35	
Flat Type		L15SS	145	Standard	Single	150~1650	30	5		P36	
		L15SM			Multi	50~1450				P37	
Medium Type		N10SS	100	Standard	Single	100~4100	54	15		P39	
		N10SM			Multi	100~3900				P40	
		N15SS	150	Standard	Single	150~4150	86	20		P41	
		N15SM			Multi	150~3950				P42	
		N15HS	150	High	Single	100~4100	125	30		P43	
		N15HM			Multi	150~3850				P44	
		N19SS	193	Standard	Single	144~2592	100	30		P45	
		N19SM			Multi	72~2232				P46	
Large Type		W21SS	210	Standard	Single	1050~4155	200	60		P47	
		W21SM			Multi	730~3835				P48	
		W21HS	210	High	Single	895~4000	400	120		P49	
		W21HM			Multi	420~3525				P50	

■ List of Controller Specifications

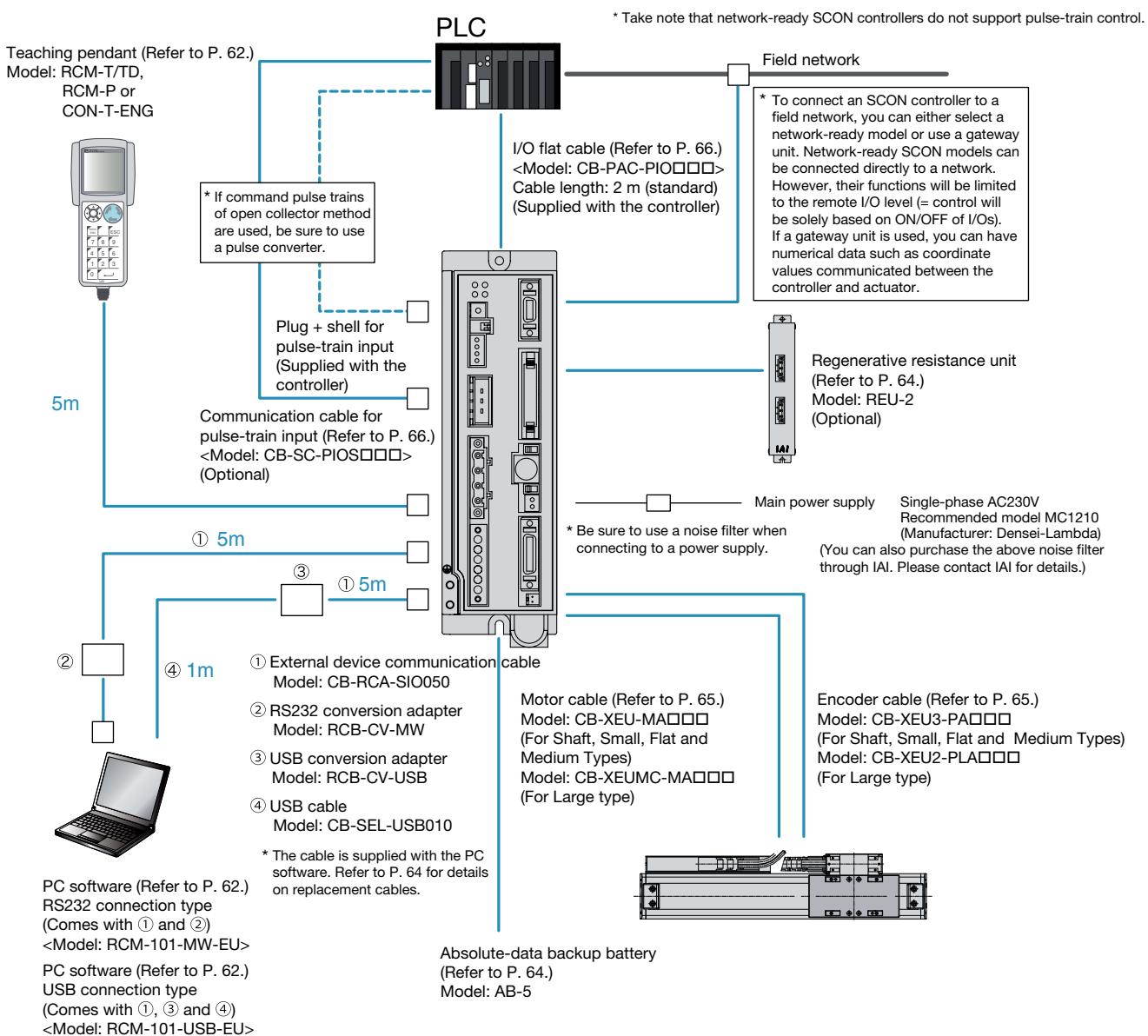
Exterior view	Features	Number of controllable axes	Number of programs	Number of positions	Input power supply	Model (series-type)	Reference page
	A low-cost, 1-axis positioner that supports both positioner operation and pulse-train control. Can be connected to field networks.	1 axis	—	512	Single-phase 100VAC 230VAC	SCON-C	p51
	A low-cost, 2-axis controller capable of interpolated operation by means of program control. Can be connected to field networks.	1 axis 2 axes	128 programs 9999 steps	20000		SSEL-C	p52
	A high-functional, multi-axis controller that can control up to six axes simultaneously. Can be connected to field networks.	1 axis 2 axes 3 axes 4 axes 5 axes 6 axes	128 programs 9999 steps	20000	Single-phase 230VAC Three-phase 230VAC	XSEL-P XSEL-Q	p53

■ Actuator/Controller Operation Correspondence Table

Actuator	Controller		
	SCON-C	SSEL-C	XSEL-P/Q
Shaft type	○	○	○
Small type	○	○	○
Flat type	○	○	○
Medium type	○	○	○
Large type (Standard)	○	○	○
Large type (High thrust)	—	—	○
Single-axis robot	○	○	○

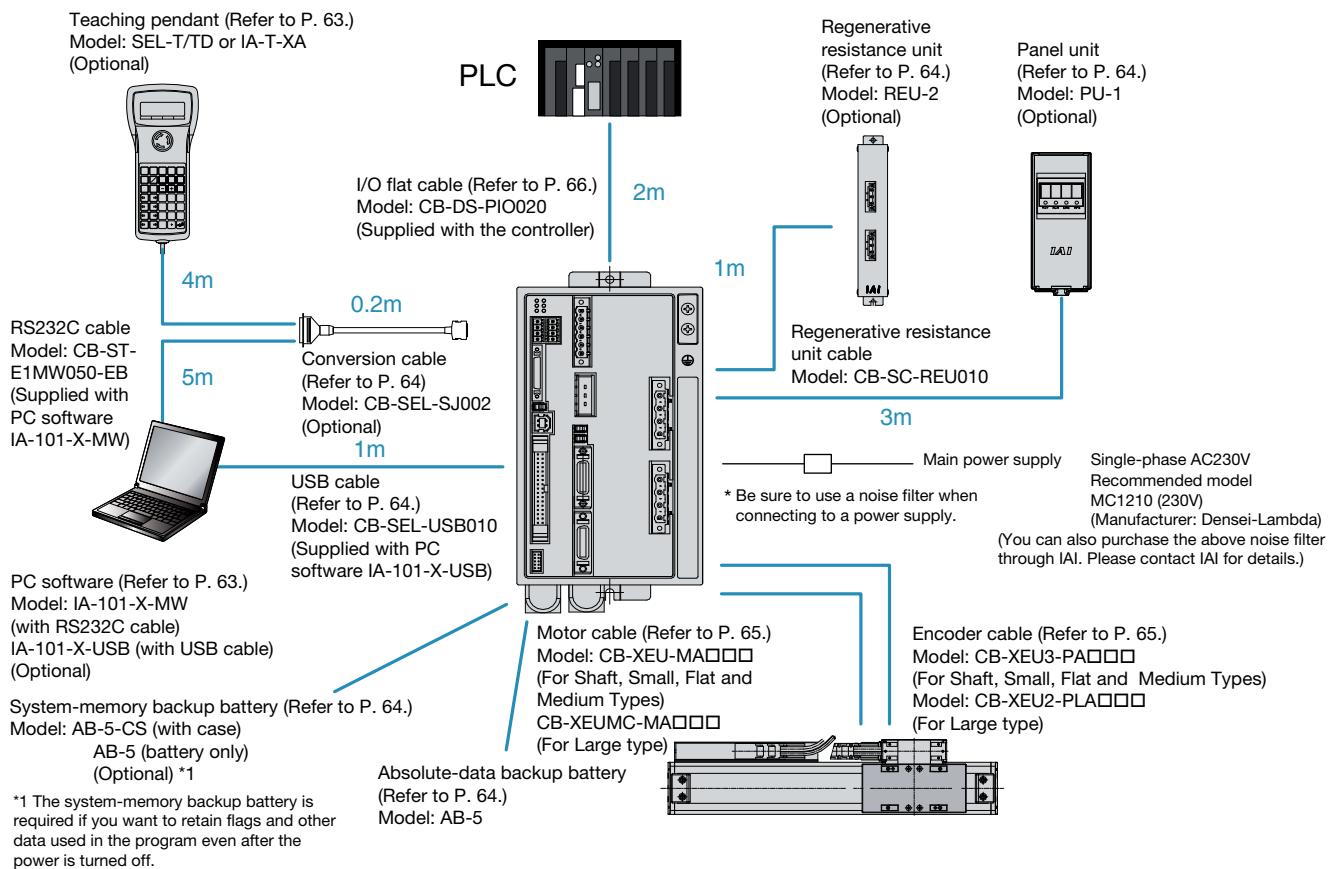
■ System Configuration

SCON Controller

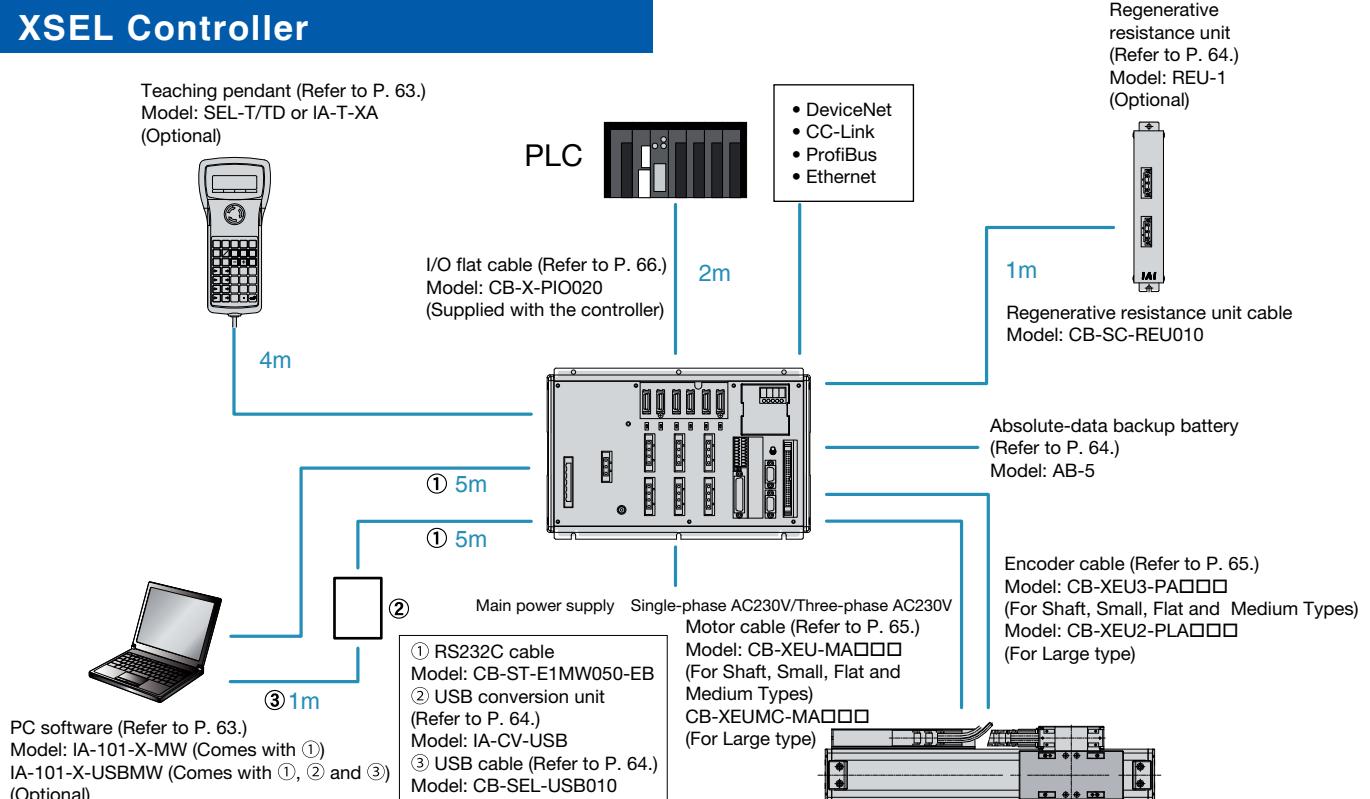


■ System Configuration

SSEL Controller



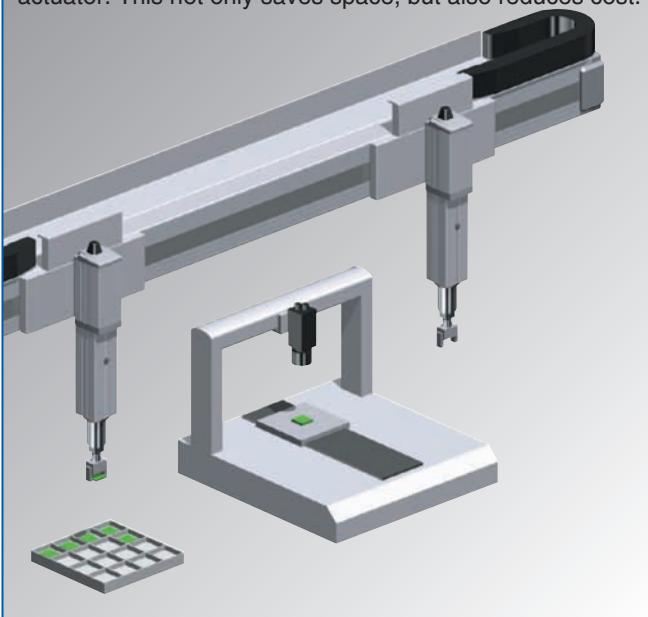
XSEL Controller



■ Examples of Use

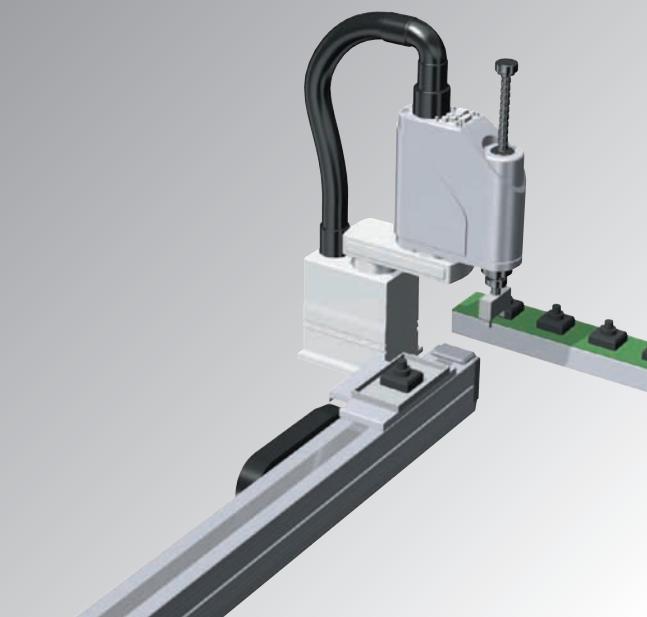
Loader/Unloader

By using the multi-slider type, operations that traditionally required two actuators can be completed only with a single actuator. This not only saves space, but also reduces cost.



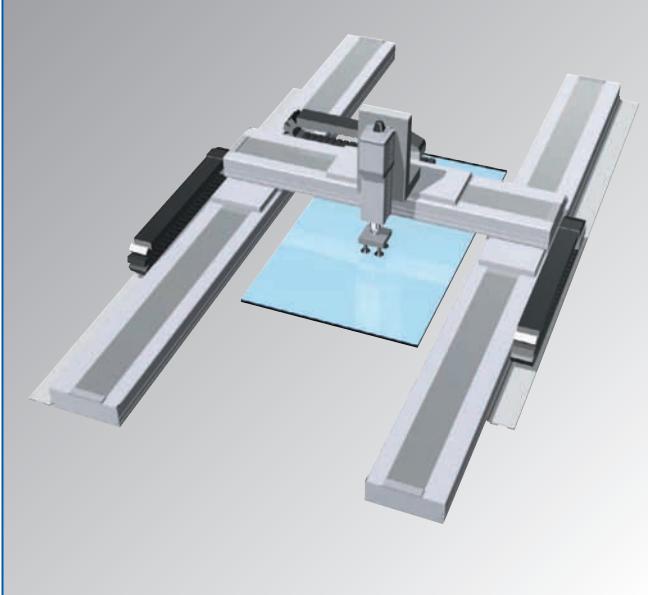
Transferring Parts between Processes

High accelerations of up to 3 G and high speeds of up to 2.5 m/s achieve cycle time reduction.



Glass-Board Transfer System

Two large linear motors, each capable of transferring loads of up to 120 kg, can be synchronized to transfer large glass boards.



Glass-Board Inspection System

Combination of a large linear motor supporting a maximum stroke of 4155 mm, with a small linear motor, permits high-speed inspection over a wide range.

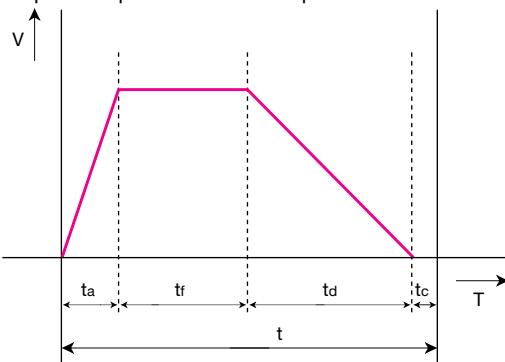


■ Model Selection

When selecting an appropriate linear motor, remember that your actuator must meet the following two conditions.

- The thrust required for acceleration is equal to or less than the maximum thrust of the linear motor.**
- The thrust during continuous operation is equal to or less than the rated thrust of the linear motor.**

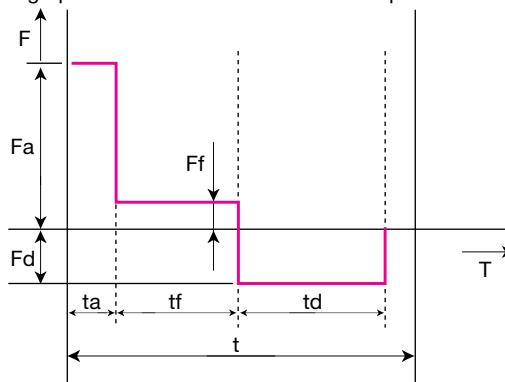
The above conditions are explained using the trapezoid operation pattern as an example.



In the above graph:

t : Operation time per cycle (sec) t_f : Time traveled at constant speed (sec)
 t_a : Acceleration time (sec) t_d : Deceleration time (sec)
 t_c : Settling time (sec)

The operation pattern shown to the left can be converted to the graph below where the vertical axis represents thrust:



In the above graph:

F_a : Thrust required for acceleration (N) F_d : Thrust required for deceleration (N)
 F_f : Traveling resistance (N)

Selection method

Condition ① Maximum Thrust

For the slider to accelerate according to the command, the thrust required for acceleration, or F_a must be smaller than the maximum thrust of the linear motor.

Calculate the thrust required for acceleration (F_a) using the formula below:

$$F_a = (M+m) \cdot a + F_f$$

M : Weight of slider (kg)

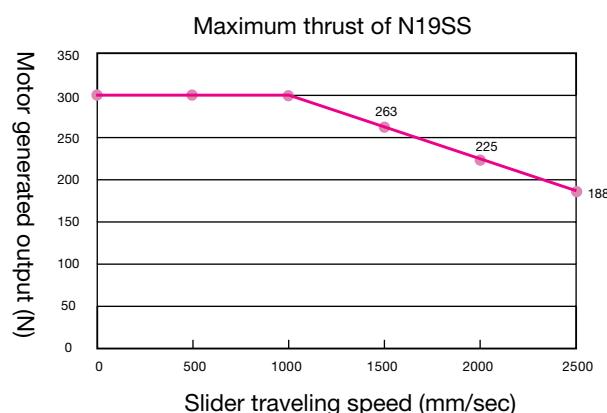
m : Slider load (kg)

a : Command acceleration (m/sec^2)

F_f : Traveling resistance (N)

	Weight of slider (kg)	Traveling resistance F_f (N)	Maximum thrust (N)
S6SS	1.4	$5V + 5$	60
S8SS	1.7	$9V + 7$	100
S8HS	2.0	$9V + 7$	140
S10SS	3.5	$20V + 13.5$	260
S10HS	4.0	$20V + 13.5$	320
H8SS	1.5	$2V + 10$	90
H8HS	2.0	$2V + 10$	180
L15SS	1.5	$2V + 10$	90
N19SS	5.5	$16V + 12$	Refer to the graph on the right.
W21SS	10.0	$20V + 70$	600
W21HS	20.0	$20V + 70$	1200

* V: Slider traveling speed (m/sec)
(The attained speed is used under the triangle operating condition.)



If the obtained value of F_a is smaller than the maximum thrust of the linear motor, condition ① is satisfied.

Thrust required for acceleration (F_a) \leq Maximum thrust of linear motor

If the thrust required for acceleration (F_a) exceeds the maximum thrust of the linear motor, the slider load or acceleration must be reduced.

Check the maximum payload and maximum acceleration using the following formulas, respectively:

Maximum payload

Maximum acceleration

$$m = (F_a - F_f) / a - M$$

$$a = (F_a - F_f) / (M + m)$$

Condition ② Thrust during Continuous Operation

After considering the load and duty, the thrust during continuous operation, or F_t , must be smaller than the rated thrust of the linear motor.

Calculate the thrust during continuous operation using the formula below:

$$F_t = \sqrt{\frac{F_a^s \cdot t_a + F_f^s \cdot t_f + F_d^s \cdot t_d}{t}}$$

F_a : Thrust required for acceleration (N)
 t_a : Acceleration time (sec)

F_d : Thrust required for deceleration (N)
 t_d : Deceleration time (s)
 F_f : Traveling resistance (N)
 t_f : Operation time per cycle (sec)

($t = t_a + t_f + t_d + \text{settling time} + \text{stationary time}$)

Thrust during continuous operation (F_t) ≤ Rated thrust of linear motor

■ t_a represents the acceleration time. Here, how to calculate t_a varies depending on whether the actuator is operated in the ① trapezoid pattern or ② triangle pattern.

Whether a given operation pattern is trapezoid or triangle can be determined by whether the speed attained by the actuator when operated over the specified travel at the specified speed is greater or smaller than the specified speed.

$$\text{Attained speed } (V_{\max}) = \sqrt{\text{Travel (m)} \times \text{Specified acceleration } (\text{m/sec}^2)}$$

Specified speed < Attained speed → ① Trapezoid pattern

Specified speed > Attained speed → ② Triangle pattern

① Trapezoid pattern

$$t_a = V_s / a$$

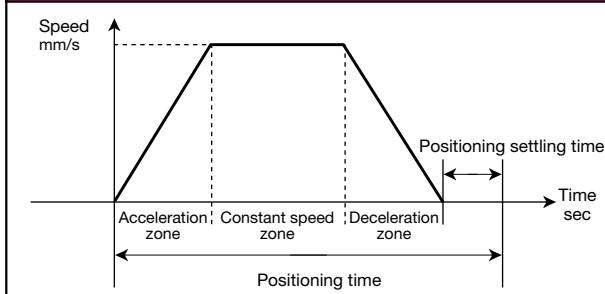
V_s : Specified speed (m/sec) a : Command acceleration (m/sec²)

② Triangle pattern

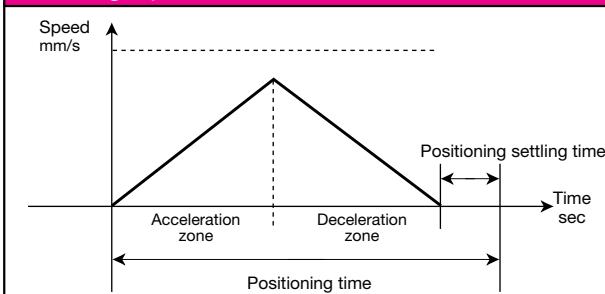
$$t_a = V_t / a$$

V_t : Specified speed (m/sec) a : Command acceleration (m/sec²)

① Trapezoid pattern



② Triangle pattern



■ t_f represents the time traveled at constant speed. Calculate t_f by calculating the distance traveled at constant speed, as follows:

$$t_f = L_c / V$$

L_c : Time traveled at constant speed (m)

V : Command speed (m/sec)

* Distance traveled at constant speed = Travel – Acceleration distance – Deceleration distance
 Acceleration distance (deceleration distance) = $V^2 / 2a$

■ F_d represents the thrust required for deceleration. Calculate F_d using the formula below:

$$F_d = (M + m) \cdot a - F_r$$

■ t_d represents the deceleration time. If the acceleration is the same as the deceleration, t_d should be the same as the acceleration time.
 $t_d = V/a$ V : Speed (m/sec) a : Acceleration (m/sec²)

■ t represents the operation time per cycle and is calculated as a total sum of the acceleration time (t_a), constant speed time (t_f), deceleration time (t_d), settling time (refer to the table below), and stationary time.

Models	Settling time
S6SS, S6SM, H8SS, H8SM, H8HS, H8HM, W21SS, W21SM, W21HS, W21HM	0.15s
S8SS, S8SM, S8HS, S8HM, S10SS, S10SM, S10HS, S10HM, N19SS, N19SM	0.2s

If the thrust during continuous operation (F_t) obtained as above is smaller than the rated thrust, condition ② is satisfied.

	Rated thrust (N)		Rated thrust (N)
S6SS	15	H8SS	30
S8SS	25	H8HS	60
S8HS	35	L15SS	30
S10SS	65	N19SS	100
S10HS	80	W21SS	200
		W21HS	400

If you want to use the maximum acceleration obtained in the test of condition ① to calculate the cycle time that allows for continuous operation, check if the calculated result is viable using the formula below:

$$t = \frac{F_a^s \cdot t_a + F_f^s \cdot t_f + F_d^s \cdot t_d}{F_t^s}$$

The actuator can be operated under conditions where both conditions ① and ② above are satisfied.

If either condition is not satisfied, reduce the slider load, acceleration or duty (*) or take other appropriate measures.

* To reduce the duty, the ratio of traveling time (acceleration + constant speed + deceleration) to cycle time must be lowered.

Exercise

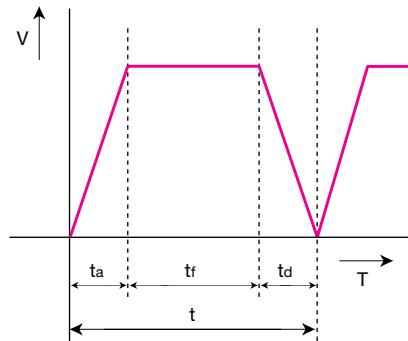
Let's select a linear motor using the selection method explained in the preceding section.

★ Operating conditions

- Actuator model LSA-H8SS
- Speed 2.5m/sec
- Acceleration 19.6m/sec² (The deceleration is assumed to be the same.) *1G = 9.8m/s²
- Travel distance 1.5m
- Slider load 3kg
- Settling time 0.15sec
- Stroke 1.5 m The actuator will move back and forth under the above conditions.

The above operation pattern is illustrated by the graph shown to the right.

Now, let's start calculation according to the selection method.



Condition ① Calculate the maximum thrust

Apply the above operation pattern to the formula for maximum thrust explained earlier:

$$F_a = (M + m) \cdot a + F_f$$

Where,

M : Weight of slider (kg): 1.5 kg for the H8SS

m : Slider load (kg): 3 kg is used in this exercise.

a : Command acceleration (m/sec²) : 19.6 m/sec² is used in this exercise.

F_f : Traveling resistance: 15 N is used in this exercise.

Based on the above conditions, the formula is rephrased as follows:

$$F_a = 4.5 \times 19.6 + 15 \rightarrow 103.2N$$

Since the maximum thrust of the H8SS is 90 N,

this actuator cannot be used under these conditions.

Accordingly, either the slider load or acceleration must be changed.

If the slider load is to be changed without changing the acceleration, the maximum load is calculated as follows:
 $m = (90 - 15) \div 19.6 - 1.5 \rightarrow 2.32 \text{ kg}$

If the acceleration is to be changed without changing the slider load (3 kg), the maximum acceleration is calculated as follows:
 $a = (90 - 15) \div (1.5 + 3) \rightarrow \text{Approx. } 16.6 \text{ m/sec}^2$

In this exercise, the acceleration is changed to 16.6 m/sec².

$$F_a = 4.5 \times 16.6 + 15 \rightarrow 89.7N < 90N \text{ (maximum thrust)}$$

Next, t_f is calculated.

$$\text{Distance traveled at constant speed} = 1.5 - \{(2.5 \times 2.5) \div (2 \times 16.6)\} \times 2 \rightarrow 1.12\text{m}$$

$$t_f = 1.12 \div 2.5 \rightarrow 0.45\text{s}$$

$$\text{Thrust required for deceleration } F_d = (1.5+3) \times 16.6 - 15 \rightarrow 59.7\text{N}$$

$$\text{Since } t_d = t_a, t = t_a + t_f + t_d + 0.15 \rightarrow 0.9 \text{ sec.}$$

When the above values are applied, the earlier formula is rephrased as follows:

$$F_t = \sqrt{(89.7 \times 89.7) \times 0.15 + (15 \times 15) \times 0.45 + (59.7 \times 59.7) \times 0.15} \div 0.9 \rightarrow 45.25N$$

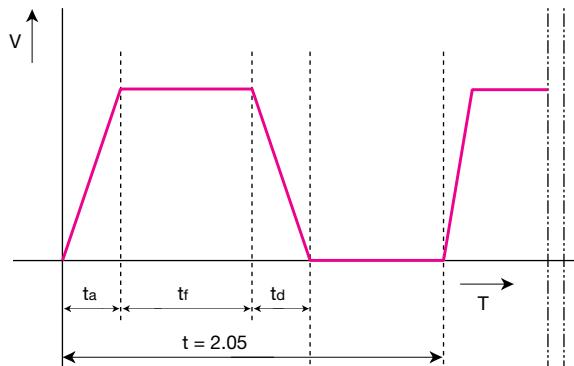
Since the result exceeds the rated thrust of the H8SS, or 30 N,
this actuator cannot be used in this operation pattern.

Now, let's calculate the cycle time that allows for continuous operation:

$$t = \{(89.7 \times 89.7) \times 0.15 + (15 \times 15) \times 0.45 + (59.7 \times 59.7) \times 0.15\} \div (30 \times 30) \rightarrow 2.05\text{s}$$

As evident from the result, continuous operation can be performed if the cycle time is increased from 0.9 sec to 2.05 sec.

So, let's recalculate by assuming t = 2.05.



Condition ② Calculate the thrust during continuous operation

Apply the above operation pattern to the formula for thrust during continuous operation explained earlier. For your reference, the command acceleration is assumed to be 16.6 m/sec² based on the examination result of maximum thrust:

$$F_t = \sqrt{\frac{F_a^2 \cdot t_a + F_f^2 \cdot t_f + F_d^2 \cdot t_d}{t}}$$

Now, when the operation pattern at t_a is checked, the following is revealed:

$$\text{Attained speed (Vmax)} = \sqrt{1.5 \times 16.6} \rightarrow 4.9 \text{ m/sec}$$

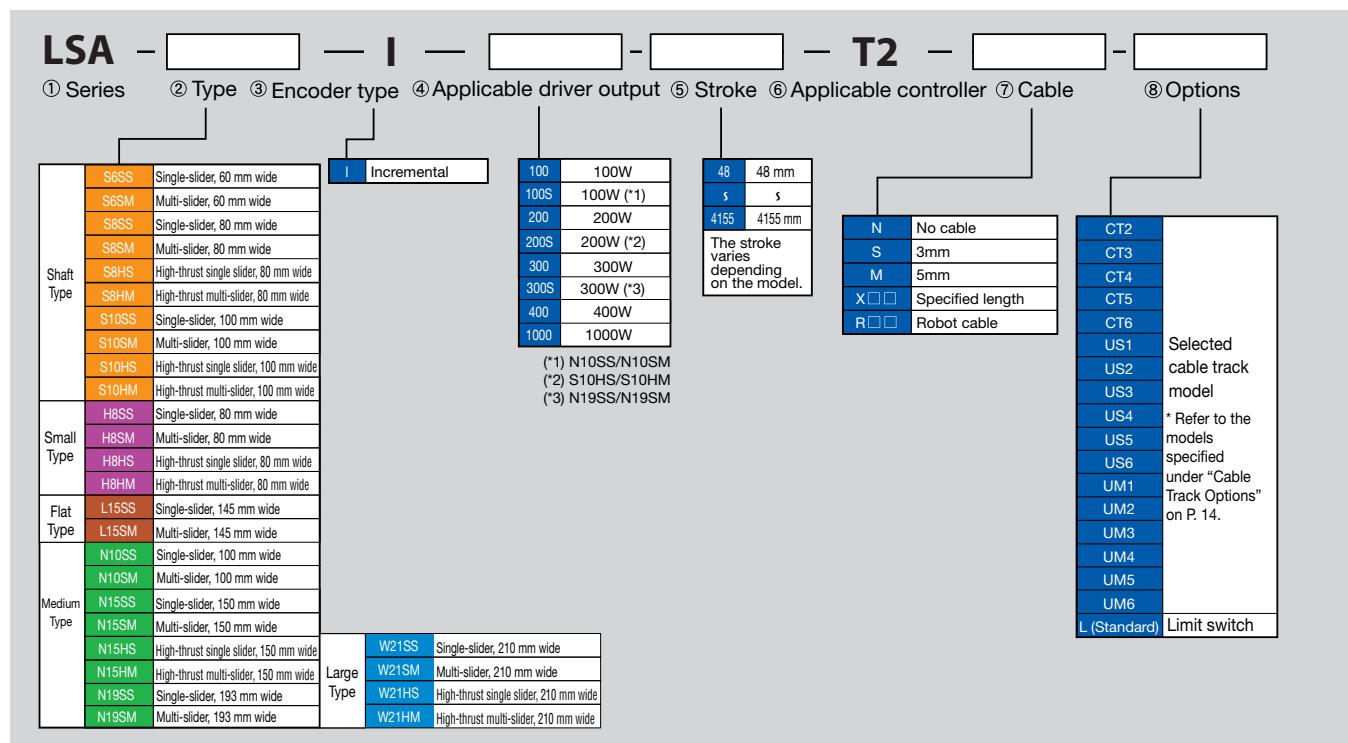
Since this value is greater than the specified speed of 2.5 m/sec, the operation pattern is determined to be trapezoid.

$$\text{Accordingly, } t_a = 2.5 \div 1.6 \rightarrow 0.15\text{s}$$

$$F_t = \sqrt{(89.7 \times 89.7) \times 0.15 + (15 \times 15) \times 0.45 + (59.7 \times 59.7) \times 0.15} \div 2.05 \rightarrow 30N$$

Now, the actuator can be operated.

■ Model



① Series

Indicate the name of each series.

② Type

Indicate the type, actuator width, motor type and slider type.

(Example) S 10 S M

Type S: Shaft Type H: Small Type L: Flat Type N: Medium Type W: Large Type
 Actuator width 6: 60mm 8: 80mm 10: 100mm 15: 145/150mm 19: 193mm 21: 210mm
 Motor type S: Standard type / H: High-thrust type
 Slider type S: Single-slider type / M: Multi-slider type

③ Encoder type

Indicate the type of the encoder installed in the actuator.

I: Incremental type

Since the slider position data is lost every time the power is turned off, home return must be performed every time the power is turned on.

④ Applicable driver output

Indicate the driver wattage of the controller to be connected.

⑤ Stroke

Indicate the stroke (range of operation) of the actuator (unit: mm).

⑥ Applicable controller

Indicate the types of controllers with which the actuator can be operated.

T2: SCON/SSEL/XSEL-P/Q

⑦ Cable length

Indicate the length of the motor/encoder cable connecting the actuator and controller.

N: No Cable

S: 3m

M: 5m

* The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL.

X□□: Select this option if you want to specify a length other than 1, 3 and 5 m

(Example: X08 = 8 m) (*) The standard cables are robot cables.

⑧ Options

Indicate the options to be installed on the actuator.

Refer to the facing page for details on CT2 to UM6.

* With the large type, the limit switch is a standard feature (required option). However, you must still specify "L" in the model name.

■ Cable Track Options

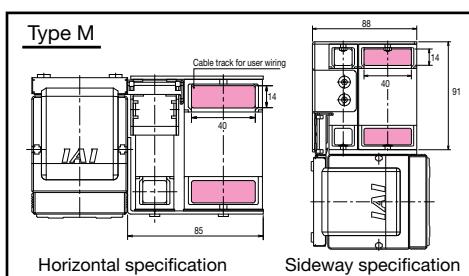
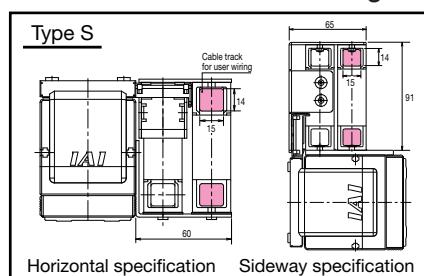
The cable track that comes standard with the shaft type and small type is designed exclusively for wiring a linear motor and provides no space for additional cables the customer may require.

If you must wire additional cables, specify a cable track for user wiring by selecting an appropriate model from the right.

Cable tracks are available in two sizes of S and M, and you can select the installation direction from the six types illustrated below.

* Although cable tracks for user wiring are not available for the flat type, medium type and large type, you can still specify a desired installation direction for the standard cable track (excluding the sideway specification.)

【Cable Track for User Wiring】



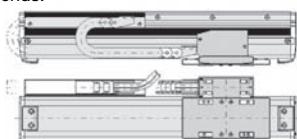
【Model】

Model	Installation direction	Cable track for user wiring
—	1 (Standard)	None
CT2	2	
CT3	3	
CT4	4	
CT5	5	
CT6	6	
US1	1	Type S
US2	2	
US3	3	
US4	4	
US5	5	
US6	6	
UM1	1	Type M
UM2	2	
UM3	3	
UM4	4	
UM5	5	
UM6	6	

【Installation direction】

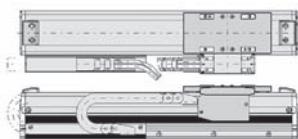
Cable track direction 1 (standard)

This is the standard installation direction that applies when a cable track direction is not specified. With a single-slider model, the cable track is installed in the direction shown below. With a multi-slider model, one cable track is installed on both ends.



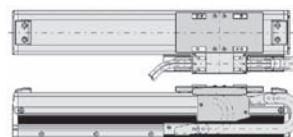
Cable track direction 2 (opposite): CT2

The cable track is installed on the opposite side compared to the standard specification.



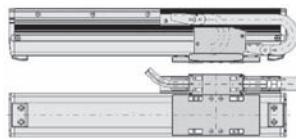
Cable track direction 3 CT3

The home is reversed from the standard specification (cable track direction 1).



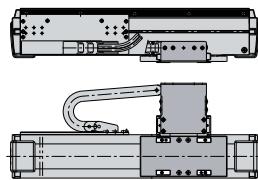
Cable track direction 4 CT4

The home is reversed from the CT2 specification (cable track direction 2).



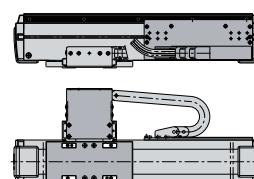
Cable track direction 5 (sideway, standard): CT5

This is the standard installation direction for actuators specified for sideway installation. With a single-slider model, the cable track is installed in the direction shown below. With a multi-slider model, one cable track is installed on both ends.



Cable track direction 6 (opposite specification): CT6

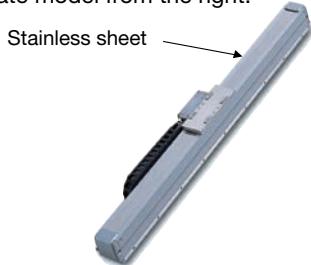
The cable track is installed on the opposite side compared to the sideway specification.



■ Stainless Sheet (Replacement Sheet)

This stainless sheet is a dustproof sheet that prevents foreign objects from entering the actuator.

If the sheet has broken or become damaged, order a replacement sheet by selecting an appropriate model from the right.



Type	Type code	Stainless sheet model	Type	Type code	Stainless sheet model
Shaft Type	S6SS	ST-S6SS- (stroke)	Flat Type	L15SS	-
	S6SM	ST-S6SM- (stroke)		L15SM	-
	S8SS	ST-S8SS- (stroke)	Medium Type	N10SS	ST-N10SS- (stroke)
	S8SM	ST-S8SM- (stroke)		N10SM	ST-N10SM- (stroke)
	S8HS	ST-S8HS- (stroke)		N15SS	ST-N15SS- (stroke)
	S8HM	ST-S8HM- (stroke)		N15SM	ST-N15SM- (stroke)
	S10SS	ST-S10SS- (stroke)		N15HS	ST-N15HS- (stroke)
	S10SM	ST-S10SM- (stroke)		N15HM	ST-N15HM- (stroke)
	S10HS	ST-S10HS- (stroke)		N19SS	ST-N19SS- (stroke)
	S10HM	ST-S10HM- (stroke)		N19SM	ST-N19SM- (stroke)
Small Type	H8SS	ST-H8SS- (stroke)	Large Type	W21SS	ST-W21SS- (stroke)
	H8SM	ST-H8SM- (stroke)		W21SM	ST-W21SM- (stroke)
	H8HS	ST-H8HS- (stroke)		W21HS	ST-W21HS- (stroke)
	H8HM	ST-H8HM- (stroke)		W21HM	ST-W21HM- (stroke)

LSA-S6SS

Shaft type, 60 mm wide
Standard type, single-slider

■ Model Name	LSA-S6SS	I	— 100 —	□	T2	□	□
Series	—	Type	— Encoder type	— Applicable drive output	Stroke	— Applicable controller	— Cable length
I: Incremental specification	100 : 100W	48:48mm	T2 : SCON SSEL XSEL-P/Q	1248:1248mm	N: None S: 3m M: 5m	X□□: Specified length	Options

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 48-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S6SS-I-100-①-T2-②-③	I: Incremental	100	48~1248	2500	3	—	15	60	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2-6	→P14	Installation directions 2 to 6
Cable track for user wiring, type S	US1-6	→P14	Installation directions 1 to 6
Cable track for user wiring, type M	UM1-6	→P14	Installation directions 1 to 6

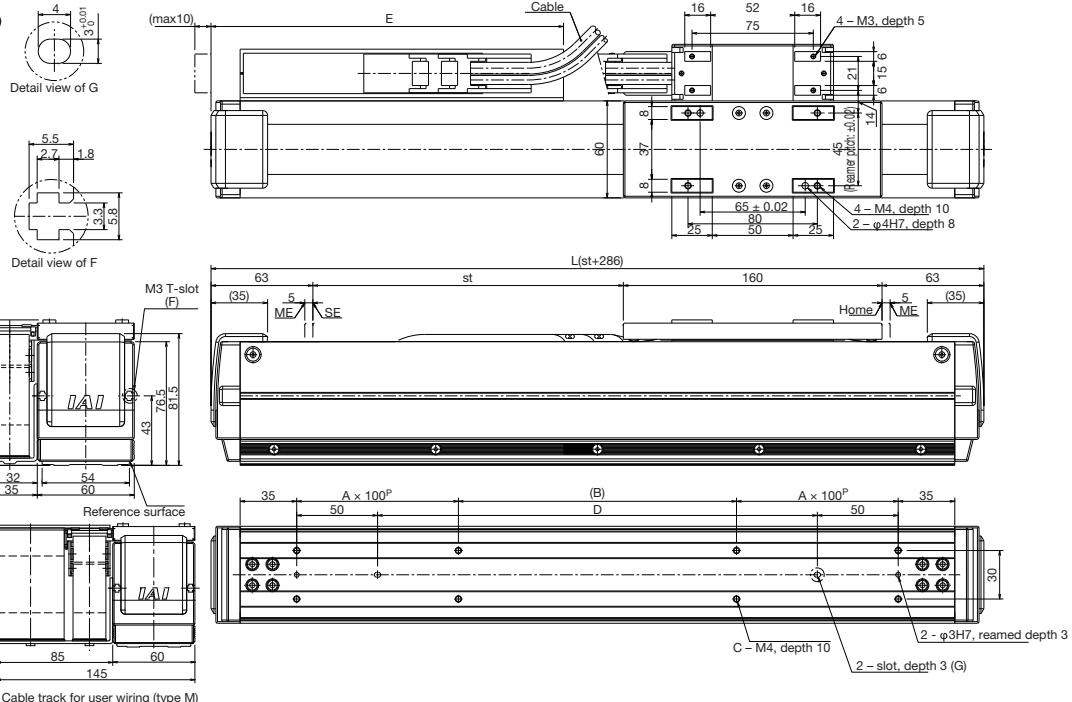
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 28.9N • m Mb: 41.2 • m Mc: 22.5N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD



Stroke	48	96	144	192	240	288	336	384	432	480	528	576	624	672	720	768	816	864	912	960	1008	1056	1104	1152	1200	1248
L	334	382	430	478	526	574	622	670	718	766	814	862	910	958	1006	1054	1102	1150	1198	1246	1294	1342	1390	1438	1486	1534
A	1	1	1	1	2	2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7
B	28	76	124	172	20	68	116	164	12	60	108	156	204	52	100	148	196	44	92	140	188	36	84	132	180	28
C	8	8	8	8	12	12	12	12	16	16	16	16	16	20	20	20	24	24	24	28	28	28	28	28	32	
D	128	176	224	272	320	368	416	464	512	560	608	656	704	752	800	848	896	944	992	1040	1088	1136	1184	1232	1280	1328
E	143	168	193	218	243	268	293	318	343	368	393	418	443	468	493	518	543	568	593	618	643	668	693	718	743	768
Weight (kg)	3.1	3.3	3.5	3.7	3.9	4.1	4.3	4.5	4.7	5.0	5.2	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.3	7.5	7.7	7.9	8.1	8.3

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC230V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC230V	→P51

(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.

(Example: X08 = 8 m)

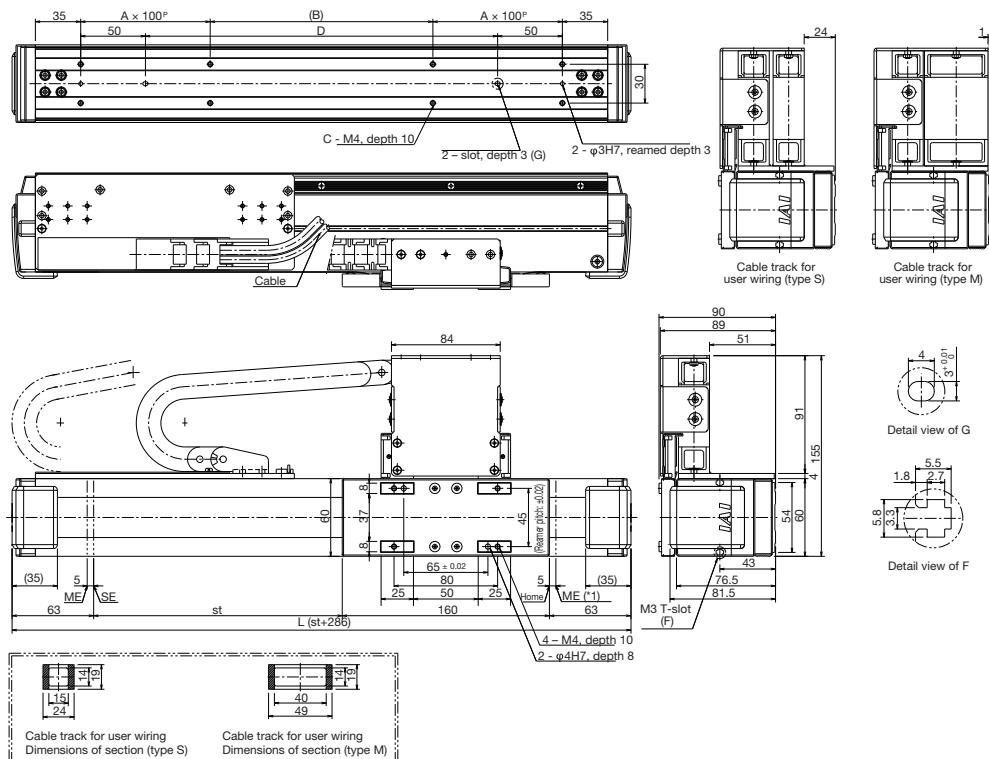


Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



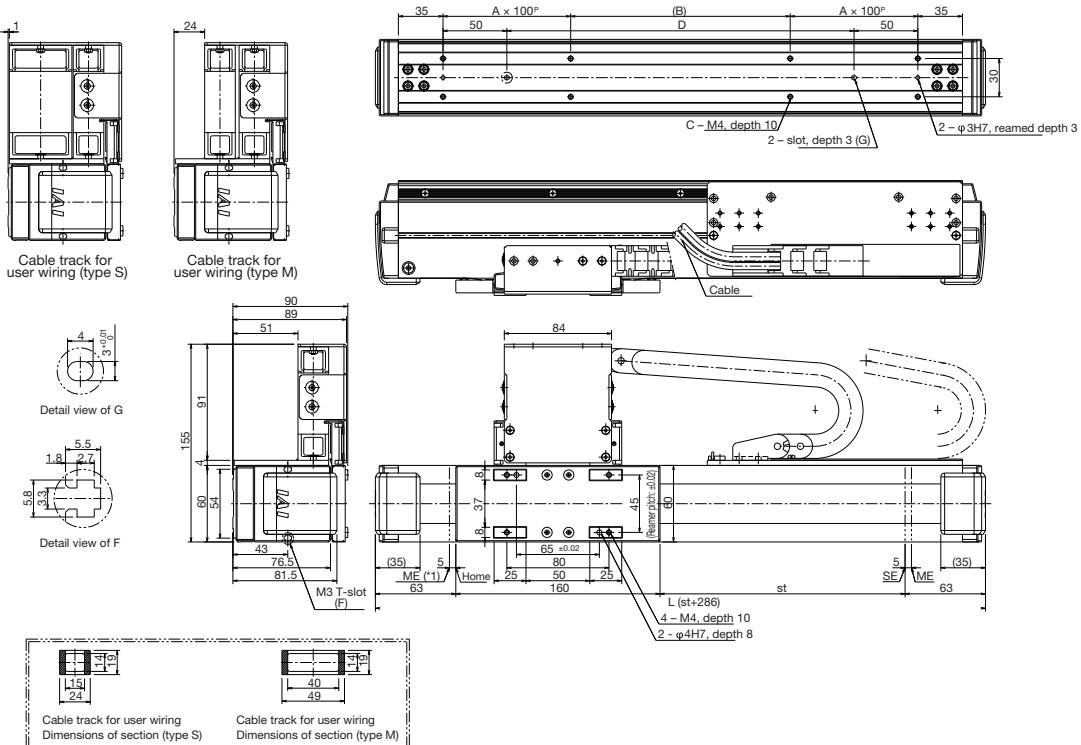
Stroke	48	96	144	192	240	288	336	384	432	480	528	576	624	672	720	768	816	864	912	960	1008	1056	1104	1152	1200	1248
L	334	382	430	478	526	574	622	670	718	766	814	862	910	958	1006	1054	1102	1150	1198	1246	1294	1342	1390	1438	1486	1534
A	1	1	1	1	2	2	2	2	3	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7
B	28	76	124	172	20	68	116	164	12	60	108	156	204	52	100	148	196	44	92	140	188	36	84	132	180	28
C	8	8	8	8	12	12	12	12	16	16	16	16	16	16	20	20	20	20	24	24	24	24	28	28	28	32
D	128	176	224	272	320	368	416	464	512	560	608	656	704	752	800	848	896	944	992	1040	1088	1136	1184	1232	1280	1328
Weight (kg)	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.5	5.7	5.9	6.1	6.3	6.5	6.7	6.9	7.1	7.3	7.5	7.8	8.0	8.2	8.4	8.6	8.8

Dimensions – Sideway Specification (Cable Track, Opposite)

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	48	96	144	192	240	288	336	384	432	480	528	576	624	672	720	768	816	864	912	960	1008	1056	1104	1152	1200	1248
L	334	382	430	478	526	574	622	670	718	766	814	862	910	958	1006	1054	1102	1150	1198	1246	1294	1342	1390	1438	1486	1534
A	1	1	1	1	2	2	2	2	3	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7
B	28	76	124	172	20	68	116	164	12	60	108	156	204	52	100	148	196	44	92	140	188	36	84	132	180	28
C	8	8	8	8	12	12	12	12	16	16	16	16	16	16	20	20	20	20	24	24	24	24	28	28	28	32
D	128	176	224	272	320	368	416	464	512	560	608	656	704	752	800	848	896	944	992	1040	1088	1136	1184	1232	1280	1328
Weight (kg)	3.6	3.8	4.0	4.2	4.4	4.6	4.8	5.0	5.2	5.5	5.7	5.9	6.1	6.3	6.5	6.7	6.9	7.1	7.3	7.5	7.8	8.0	8.2	8.4	8.6	8.8

LSA-S6SM

Shaft Type, 60 mm wide
Standard type, multi-slider

■ Model Name	LSA-S6SM	-	I	-	100	-	<input type="checkbox"/>	-	T2	-	<input type="checkbox"/>	-	<input type="checkbox"/>
Series	—	Type	—	Encoder type	—	Applicable drive output	—	Stroke	—	Applicable controller	—	Cable length	— Options
I:	Incremental specification	100 : 100W	100 : 100W	100 : 100W	100 : 100W	100 : 100W	100 : 100W	100 : 100W	100 : 100W	T2 :	SCON	N: None	Refer to the options table below.
											SSEL	S: 3m	
											XSEL-P/Q	M: 5m	
											XSEL-P/Q	X□□: Specified length	

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 48-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S6SM-I-100- <input type="checkbox"/> -T2- <input type="checkbox"/> - <input type="checkbox"/>	I: Incremental	100	40~1048	2500	3	-	15	60	3

* In the above model names, indicates the stroke, indicates the cable length, and indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UM1/UM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 28.9N • m Mb: 41.2N • m Mc: 22.5N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website. (*)

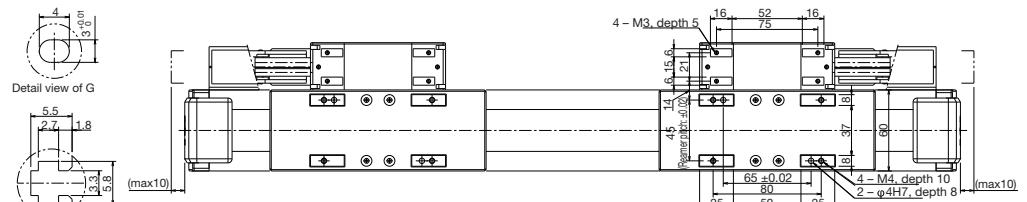
(*) Also with dimensions of sideway specification.

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end

2D CAD

Cable track for user wiring Dimensions of section (type S)

Cable track for user wiring Dimensions of section (type M)

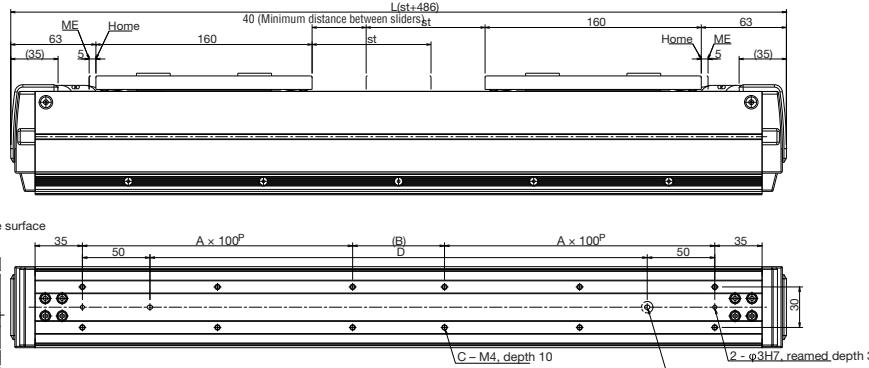


Detail view of G

Detail view of F

M3 T-slot (F)

Reference surface



Stroke	40	88	136	184	232	280	328	376	424	472	520	568	616	664	712	760	808	856	904	952	1000	1048
L	526	574	622	670	718	766	814	862	910	958	1006	1054	1102	1150	1198	1246	1294	1342	1390	1438	1486	1534
A	2	2	2	2	3	3	3	3	3	4	4	4	4	5	5	5	5	6	6	6	6	7
B	20	68	116	164	12	60	108	156	204	52	100	148	196	44	92	140	188	36	84	132	180	28
C	12	12	12	12	16	16	16	16	16	20	20	20	24	24	24	24	28	28	28	28	32	32
D	320	368	416	464	512	560	608	656	704	752	800	848	896	944	992	1040	1088	1136	1184	1232	1280	1328
Weight (kg)	5.4	5.6	5.8	6.0	6.2	6.4	6.6	6.8	7.0	7.2	7.5	7.7	7.9	8.1	8.3	8.5	8.7	8.9	9.1	9.3	9.5	9.8

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

Caution	(Note 1) The maximum speed may not be attained if the stroke is short.
	(Note 2) The maximum acceleration varies depending on the operating conditions.
	(Note 3) When the travelling life is assumed as 10000 km.
	(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters. (Example: X08 = 8 m)

Shaft type

Small type

Flat type

Medium type

Large type

LSA-S8SS

Shaft type, 80 mm wide
Standard type, single-slider

■ Model Name	LSA-S8SS	I	- 100 -	[]	T2	- [] - []	
Series	—	Type	—	Encoder type	—	Applicable drive output	— Stroke
							— Applicable controller
I:	Incremental specification	100 :	60:60mm 100W 1620:1620mm	T2 :	SCON SSEL XSEL-P/Q	N: None S: 3m M: 5m X□□: Specified length	Cable length Options

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 60-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S8SS-I-100-[①]-T2-[②]-[③]	I: Incremental	100	60~1620	2500	5	-	25	100	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2-6	→P14	Installation directions 2 to 6
Cable track for user wiring, type S	US1-6	→P14	Installation directions 1 to 6
Cable track for user wiring, type M	UM1-6	→P14	Installation directions 1 to 6

Common Specifications

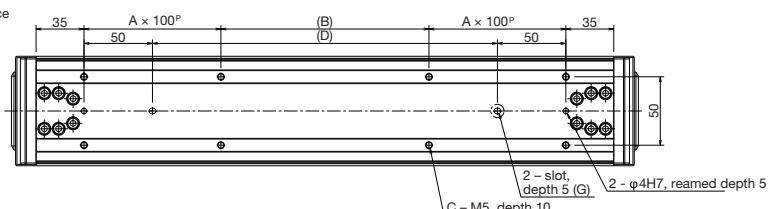
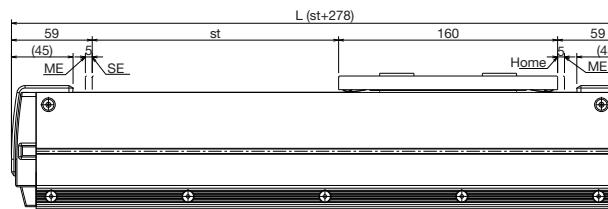
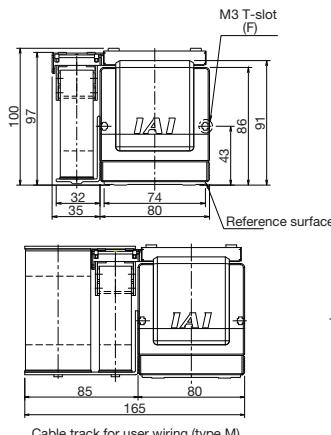
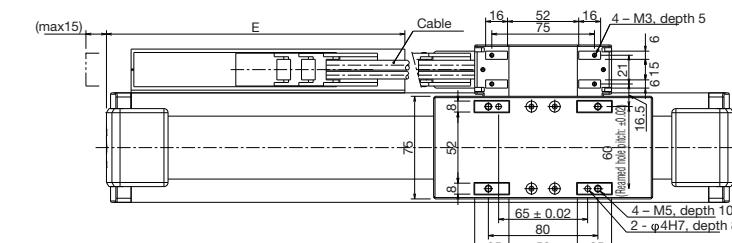
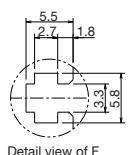
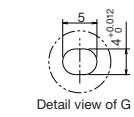
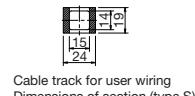
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 42.2N • m Mb: 60.3 • m Mc: 37.6N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Cable track for user wiring (type S)

Cable track for user wiring (type M)

Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620
L	338	398	458	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898
A	1	1	1	2	2	2	2	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7	7	8	8	8	8
B	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	28	28	28	32	32	32	36	36	36	36	36
D	132	192	252	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692
E	168	193	218	243	268	293	318	343	393	418	443	468	493	543	568	593	618	643	693	718	743	768	793	843	868	893	918
Weight (kg)	4.4	4.7	5.1	5.4	5.8	6.1	6.5	6.9	7.2	7.6	7.9	8.3	8.7	9.0	9.4	9.7	10.1	10.4	10.8	11.2	11.5	11.9	12.2	12.6	12.9	13.3	13.7

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



- (Note 1) The maximum speed may not be attained if the stroke is short.
- (Note 2) The maximum acceleration varies depending on the operating conditions.
- (Note 3) When the travelling life is assumed as 10000 km.
- (Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

Shaft type

Small type

Medium type

Large type

Shaft type

Small type

Flat type

Medium type

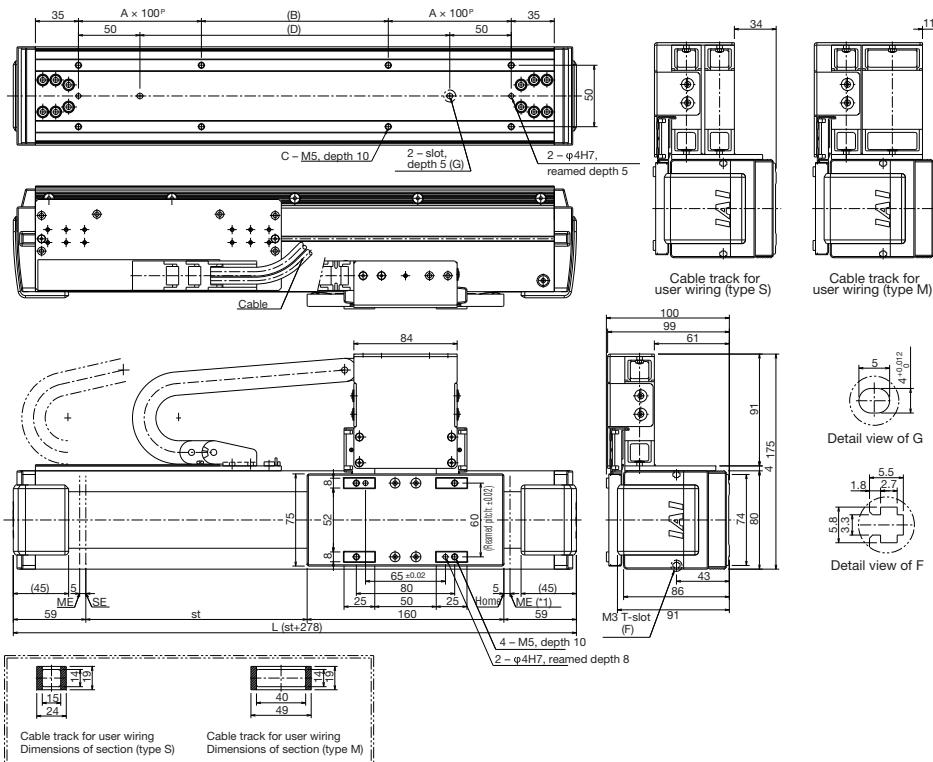
Large type

Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



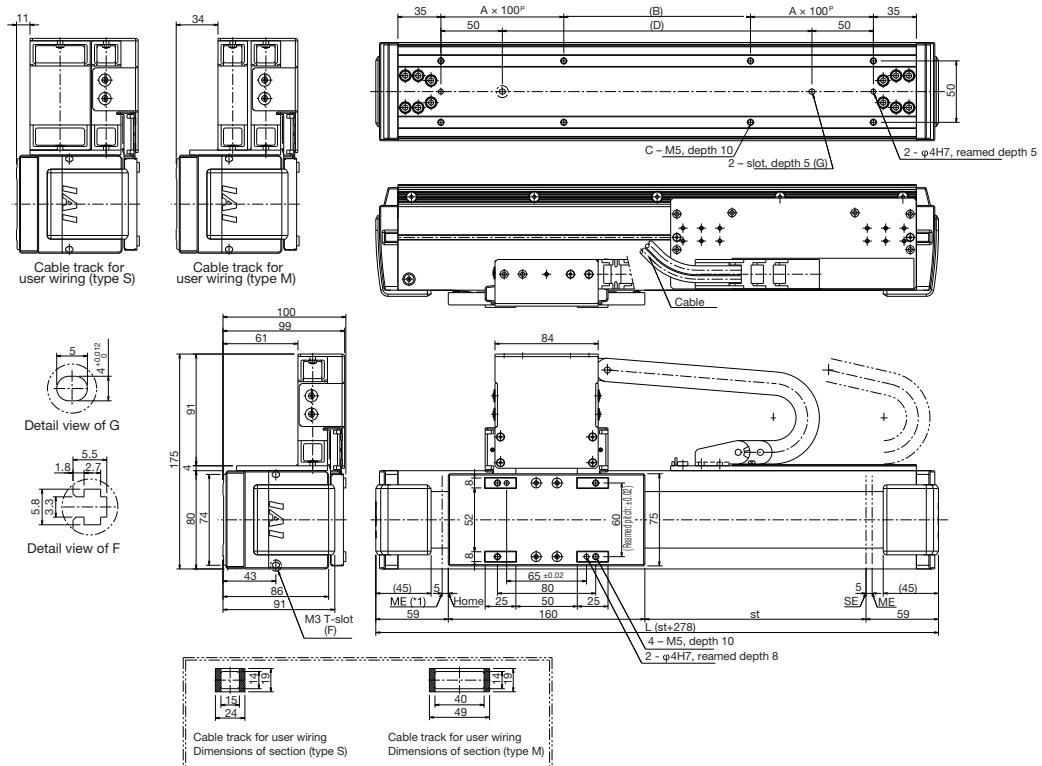
Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620
L	338	398	458	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898
A	1	1	1	2	2	2	2	3	3	3	4	4	4	5	5	5	6	6	6	7	7	7	8	8	8	8	
B	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	28	28	28	32	32	32	36	36	36	36	36
D	132	192	252	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692
Weight(kg)	4.9	5.2	5.6	5.9	6.3	6.6	7.0	7.4	7.7	8.1	8.4	8.8	9.2	9.5	9.9	10.2	10.6	10.9	11.3	11.7	12.0	12.4	12.7	13.1	13.4	13.8	14.2

Dimensions – Sideway Specification (Cable Track, Opposite)

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620
L	338	398	458	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898
A	1	1	1	2	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	8	8	8	
B	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	28	28	28	32	32	32	36	36	36	36	36
D	132	192	252	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692
Weight(kg)	4.9	5.2	5.6	5.9	6.3	6.6	7.0	7.4	7.7	8.1	8.4	8.8	9.2	9.5	9.9	10.2	10.6	10.9	11.3	11.7	12.0	12.4	12.7	13.1	13.4	13.8	14.2

LSA-S8SM

Shaft type, 80 mm wide
Standard type, multi-slider



* Refer to P. 13 for details on each item comprising the model name.

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 60-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S8SM-I-100-①-T2-②-③	I: Incremental	100	60~1440	2500	5	–	25	100	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UM1/UM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

Common Specifications

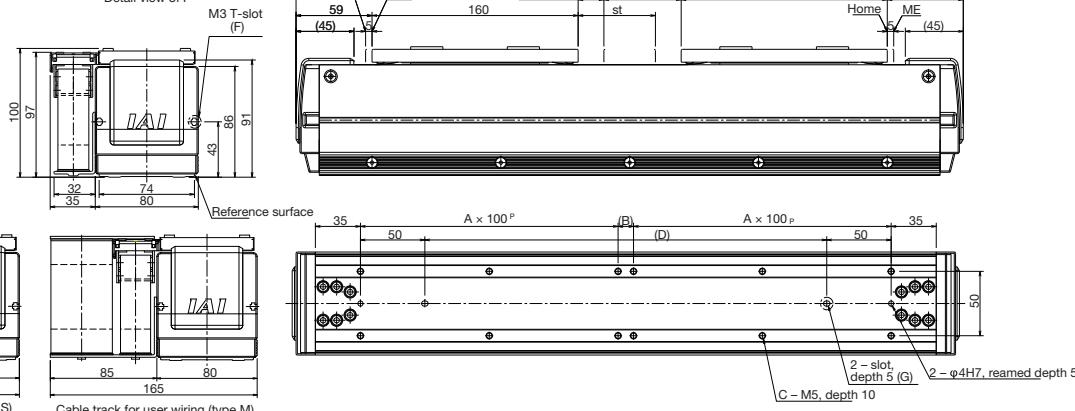
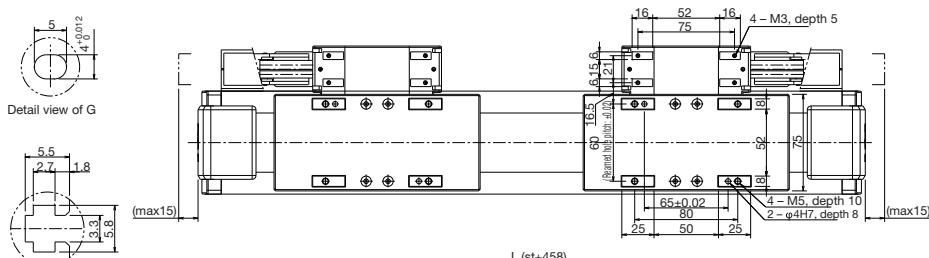
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 42.2N • m Mb: 60.3 • m Mc: 37.6N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

(*) Also with dimensions of

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end

SE: Stroke end



Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440
L	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898
A	2	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	8	8	8	8
B	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192
C	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32	36	36	36	36
D	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692
Weight(kg)	7.4	7.7	8.1	8.4	8.8	9.1	9.5	9.9	10.2	10.6	10.9	11.3	11.6	12.0	12.4	12.7	13.1	13.4	13.8	14.1	14.5	14.9	15.2	15.6

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

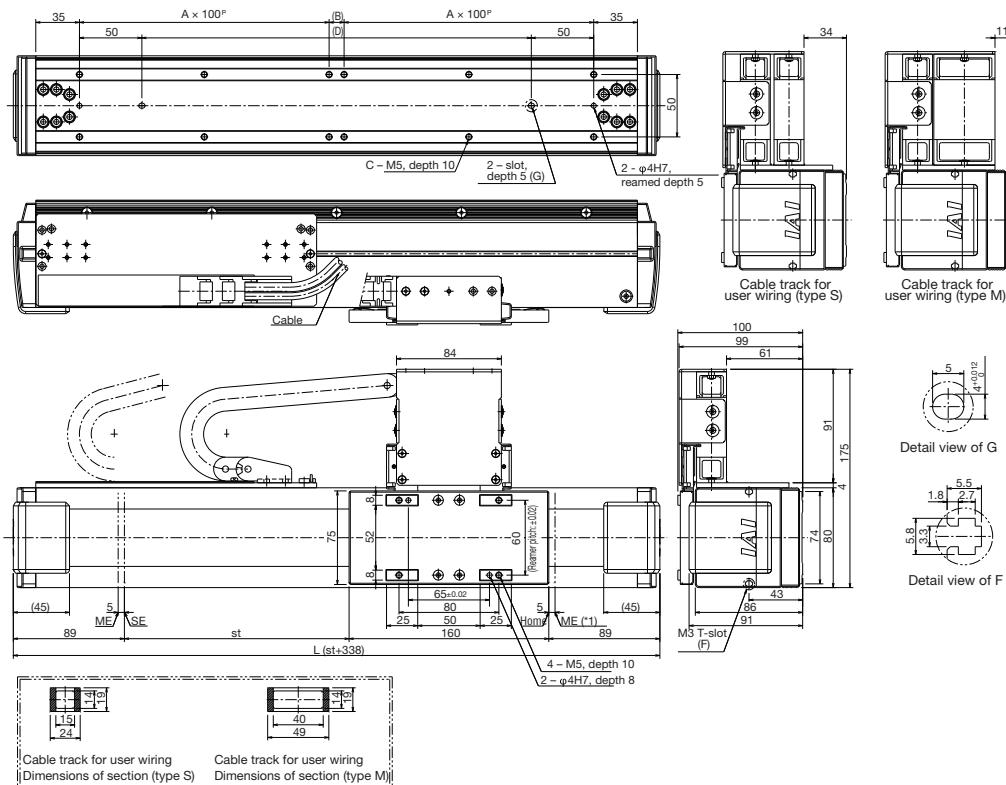
(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Enter values 1000-8000.)

Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



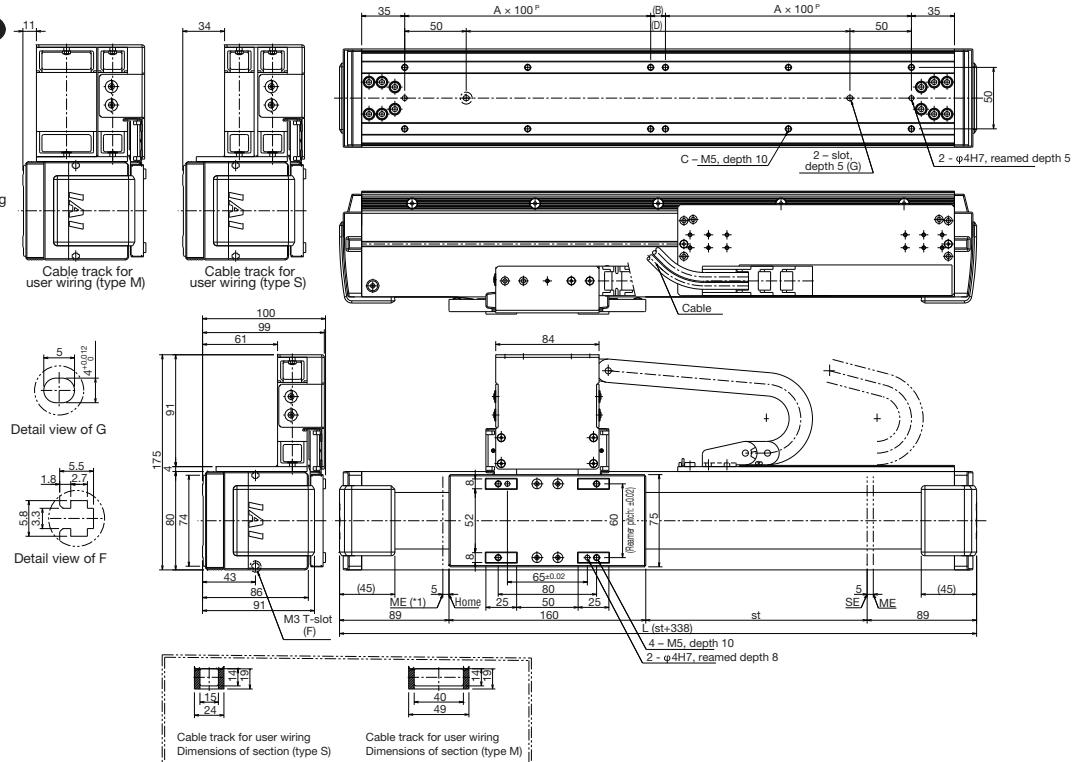
Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620
L	398	458	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898	1958
A	1	1	2	2	2	3	3	3	4	4	4	5	5	5	5	5	6	6	7	7	7	8	8	8	8	9	
B	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52
C	8	8	12	12	12	16	16	16	20	20	20	24	24	24	24	24	28	28	28	32	32	36	36	36	36	40	
D	192	252	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692	1752
Weight(kg)	5.5	5.9	6.2	6.6	6.9	7.3	7.6	8.0	8.4	8.7	9.1	9.4	9.8	10.1	10.5	10.9	11.2	11.6	11.9	12.3	12.6	13.1	13.4	13.7	14.1	14.4	14.8

Dimensions – Sideway Specification (Cable Track, Opposite)

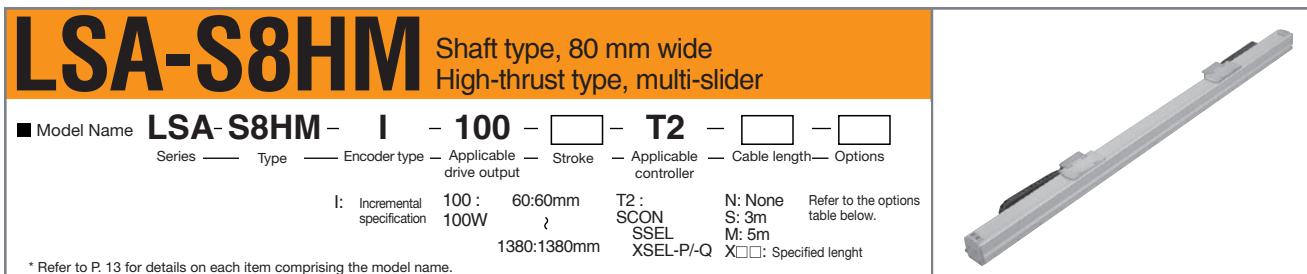
You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380	1440	1500	1560	1620
L	398	458	518	578	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898	1958
A	1	1	2	2	2	3	3	3	4	4	4	5	5	5	5	5	6	6	6	7	7	8	8	8	8	9	
B	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52
C	8	8	12	12	12	16	16	16	20	20	20	24	24	24	24	24	28	28	28	32	32	36	36	36	36	40	
D	192	252	312	372	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692	1752
Weight(kg)	5.5	5.9	6.2	6.6	6.9	7.3	7.6	8.0	8.4	8.7	9.1	9.4	9.8	10.1	10.5	10.9	11.2	11.6	11.9	12.3	12.6	13.1	13.4	13.7	14.1	14.4	14.8



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 60-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S8HM-I-100-[①]-T2-[②]-[③]	I: Incremental	100	60~1380	2500	7	-	35	140	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UIM1/UIM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

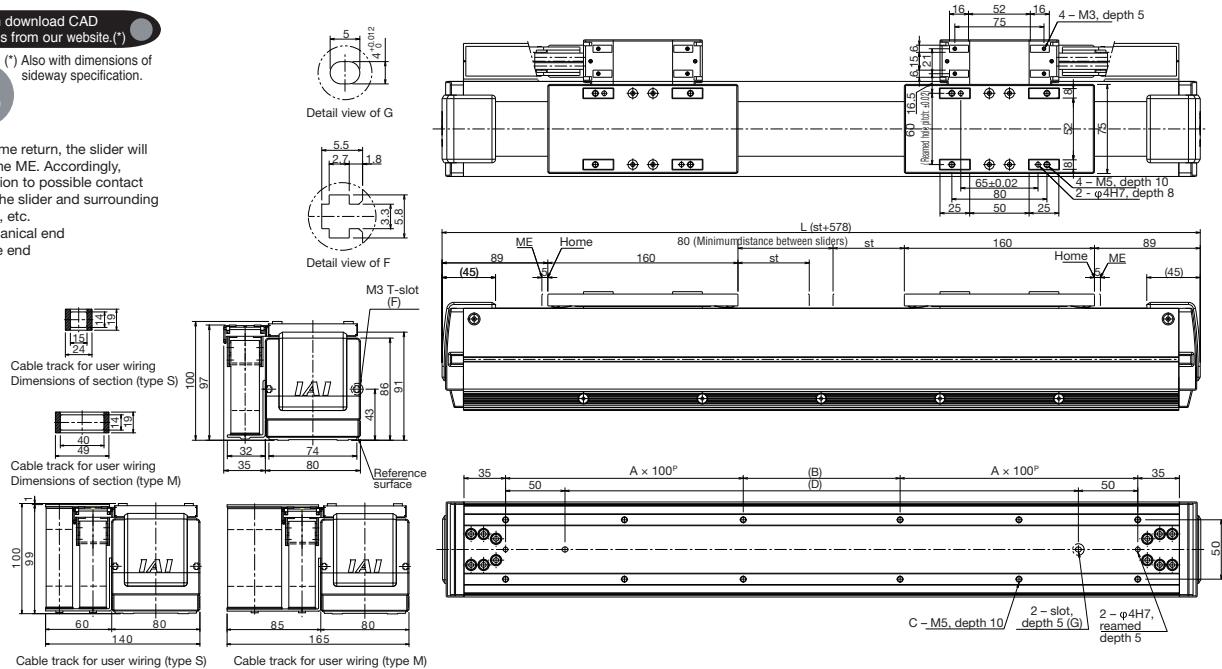
Common Specifications

Drive method	Linear motor
Positioning repeatability	$\pm 0.005\text{mm}$
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: $42.2\text{N} \cdot \text{m}$ Mb: $60.3 \cdot \text{m}$ Mc: $37.6\text{N} \cdot \text{m}$
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C , 85% RH or below (non-condensing)

Dimensions



- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	60	120	180	240	300	360	420	480	540	600	660	720	780	840	900	960	1020	1080	1140	1200	1260	1320	1380
L	638	698	758	818	878	938	998	1058	1118	1178	1238	1298	1358	1418	1478	1538	1598	1658	1718	1778	1838	1898	1958
A	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	8	8	8	8	9
B	132	192	52	112	172	32	92	152	12	72	132	192	52	112	172	32	92	152	12	72	132	192	52
C	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32	36	36	36	40	46
D	432	492	552	612	672	732	792	852	912	972	1032	1092	1152	1212	1272	1332	1392	1452	1512	1572	1632	1692	1752
Weight(kg)	8.6	9.0	9.3	9.7	10.1	10.4	10.8	11.1	11.5	11.9	12.2	12.6	12.9	13.3	13.6	14.0	14.4	14.7	15.1	15.4	15.8	16.1	16.5

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.
(Note 2) The maximum acceleration varies depending on the operating

(Note 3) When the travelling life is assumed as 10000 km

(Note 4) The maximum cable length is 20 m for the SCON.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA-S10SS

Shaft type, 100 mm wide
Standard type, single-slider

■ Model Name **LSA-S10SS-I-200-T2-**

Series — Type — Encoder type — Applicable drive output — Stroke — Applicable controller — Cable length — Options

I: Incremental specification 200 : 90:90mm
200W 2070:2070mm T2 : SCON SSEL XSEL-P/Q N: None Refer to the options table below.
S: 3m M: 5m X□□: Specified length



* Refer to P. 13 for details on each item comprising the model name.

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 90-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S10SS-I-200-①-T2-②-③	I: Incremental	200	90-2070	2500	15	-	65	260	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2-6	→P14	Installation directions 2 to 6
Cable track for user wiring, type S	US1-6	→P14	Installation directions 1 to 6
Cable track for user wiring, type M	UM1-6	→P14	Installation directions 1 to 6

Common Specifications

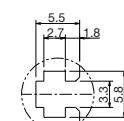
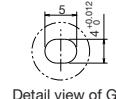
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 57.4N • m Mb: 81.9 • m Mc: 60.8N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end

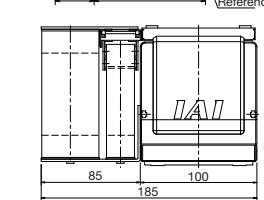
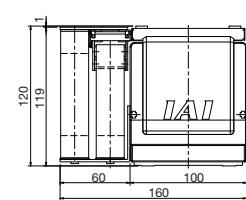


M3 T-slot (F)

Cable track for user wiring
Dimensions of section (type S)



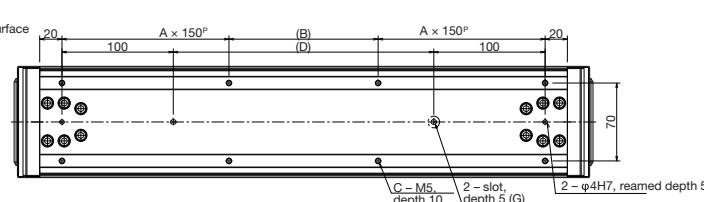
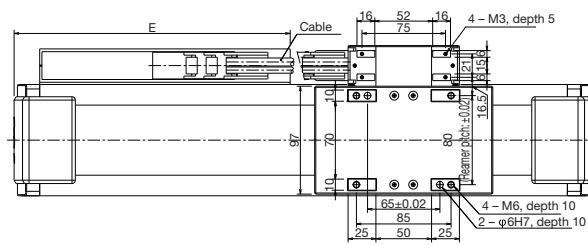
Cable track for user wiring
Dimensions of section (type M)



Reference surface

Cable track for user wiring (type S)

Cable track for user wiring (type M)



Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	430	520	610	700	790	880	970	1060	1150	1240	1330	1420	1510	1600	1690	1780	1870	1960	2050	2140	2230	2320	2410
A	1	1	1	2	2	2	2	3	3	3	4	4	4	4	5	5	5	5	6	6	6	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
E	198	248	273	323	373	423	473	498	548	598	648	698	723	773	823	873	923	948	998	1048	1098	1148	1173
Weight(kg)	8.4	9.2	10.1	10.9	11.7	12.6	13.4	14.2	15.1	15.9	16.7	17.6	18.4	19.2	20.1	20.9	21.7	22.6	23.4	24.2	25.1	25.9	26.7

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.
(Note 2) The maximum acceleration varies depending on the operating conditions.
(Note 3) When the travelling life is assumed as 10000 km.
(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

Shaft type

Small type

Medium type

Large type

Shaft type

Small type

Flat type

Medium type

Large type

Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end

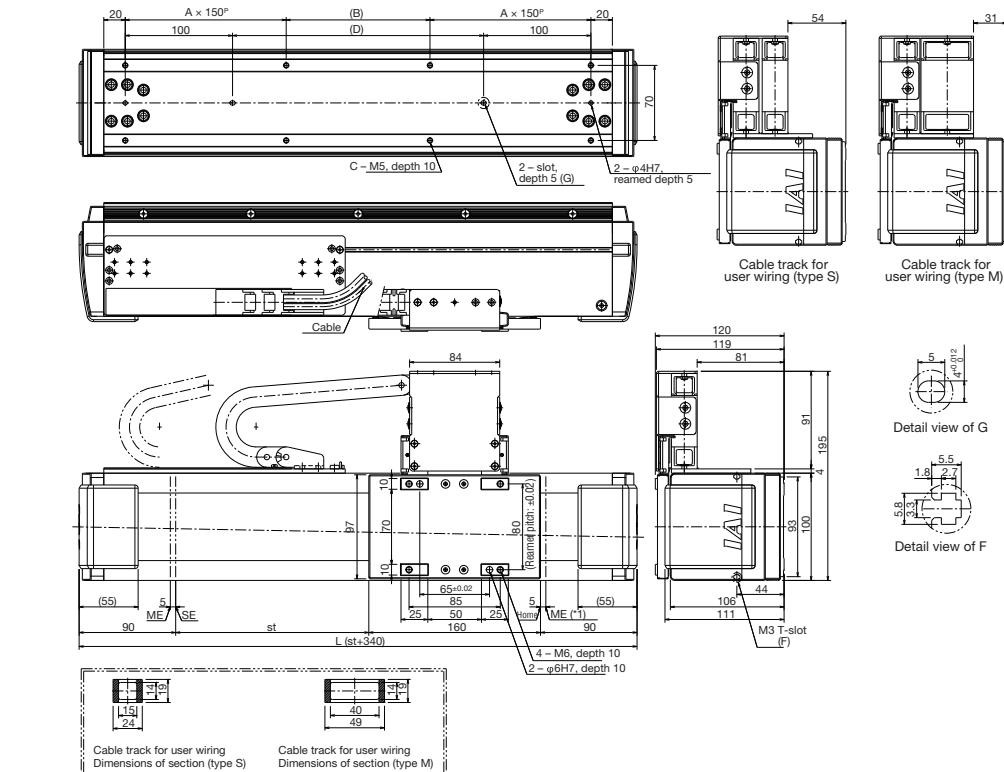
Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	430	520	610	700	790	880	970	1060	1150	1240	1330	1420	1510	1600	1690	1780	1870	1960	2050	2140	2230	2320	2410
A	1	1	1	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	32	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
Weight(kg)	8.9	9.7	10.6	11.4	12.3	13.1	13.9	14.7	15.6	16.4	17.2	18.1	18.9	19.7	20.6	21.4	22.2	23.1	23.9	24.7	25.6	26.4	27.2

Dimensions – Sideway Specification (Cable Track, Opposite)

You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SF: Stroke end

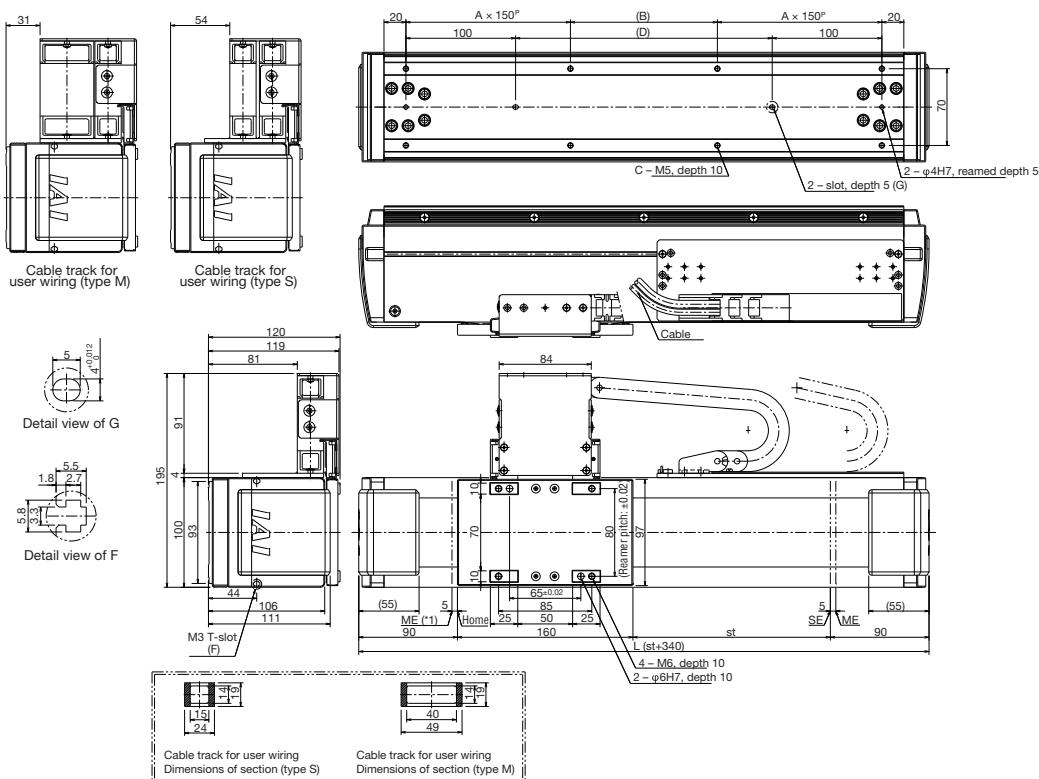


Dimensions – Sideway Specification (Cable Track, Opposite)

You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SF: Stroke end



Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	430	520	610	700	790	880	970	1060	1150	1240	1330	1420	1510	1600	1690	1780	1870	1960	2050	2140	2230	2320	2410
A	1	1	1	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	32	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
Weight(kg)	8.9	9.7	10.6	11.4	12.3	13.1	13.9	14.7	15.6	16.4	17.2	18.1	18.9	19.7	20.6	21.4	22.2	23.1	23.9	24.7	25.6	26.4	27.2

LSA-S10HS

Shaft type, 100 mm wide
High-thrust type, single-slider

■ Model Name	LSA-S10HS	I	- 200S -	[]	T2	[]	[]
Series	—	Type	Encoder type	Applicable drive output	Stroke	Applicable controller	Cable length Options
I:	Incremental specification	200S:	90:90mm 200W	2070:2070mm	T2:	SCON SSEL XSEL-P/Q	N: None S: 3m M: 5m X□□: Specified length
(*)	Although the controller driver is 200W, the frame size of the SCON controller is that of the 400W specification or more.						Refer to the options table below.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 90-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S10HS-I-200S-[①]-T2-[②]-[③]	I: Incremental	200	90~2070	2500	20	—	80	320	3

* In the above model names, [①] indicates the stroke, [②] indicates the cable length, and [③] indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2-6	→P14	Installation directions 2 to 6
Cable track for user wiring, type S	US1-6	→P14	Installation directions 1 to 6
Cable track for user wiring, type M	UM1-6	→P14	Installation directions 1 to 6

Common Specifications

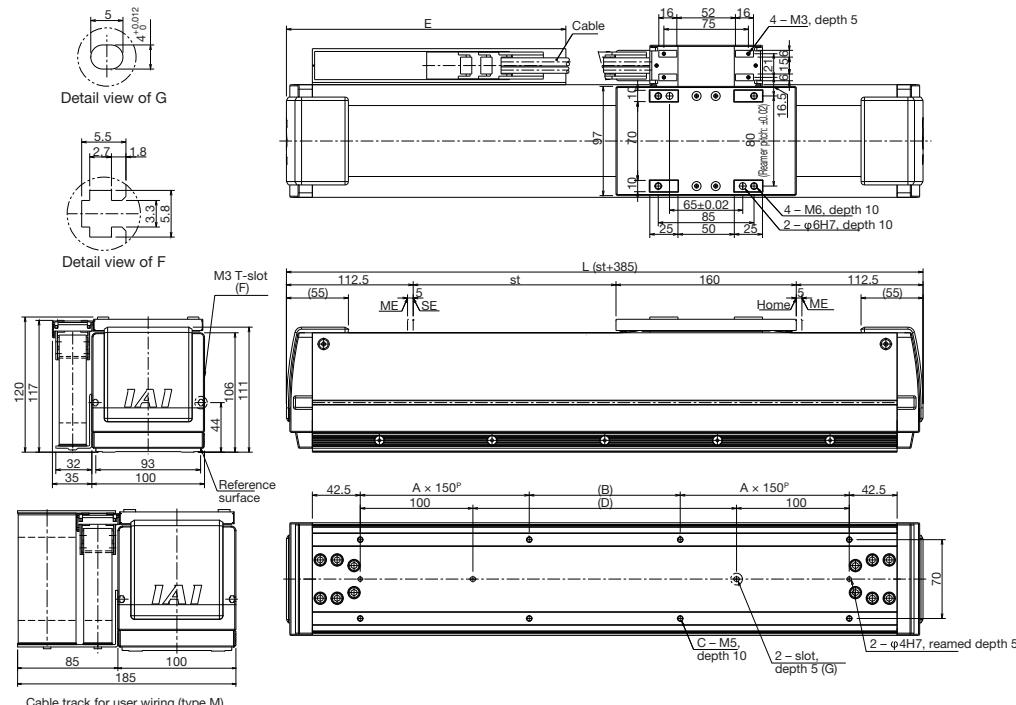
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 57.4N • m Mb: 81.9 • m Mc: 60.8N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	475	565	655	745	835	925	1015	1105	1195	1285	1375	1465	1555	1645	1735	1825	1915	2005	2095	2185	2275	2365	2455
A	1	1	1	2	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
E	198	248	298	348	398	448	473	523	573	673	698	748	798	848	898	923	973	1023	1073	1123	1148	1198	
Weight(kg)	9.2	10.0	10.9	11.7	12.5	13.4	14.2	15.0	15.9	16.7	17.6	18.4	19.2	20.1	20.9	21.7	22.6	23.4	24.2	25.1	25.9	26.7	27.6

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

(Note 1) The maximum speed may not be attained if the stroke is short.
 (Note 2) The maximum acceleration varies depending on the operating conditions.
 (Note 3) When the travelling life is assumed as 10000 km.
 (Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
 (Example: X08 = 8 m)

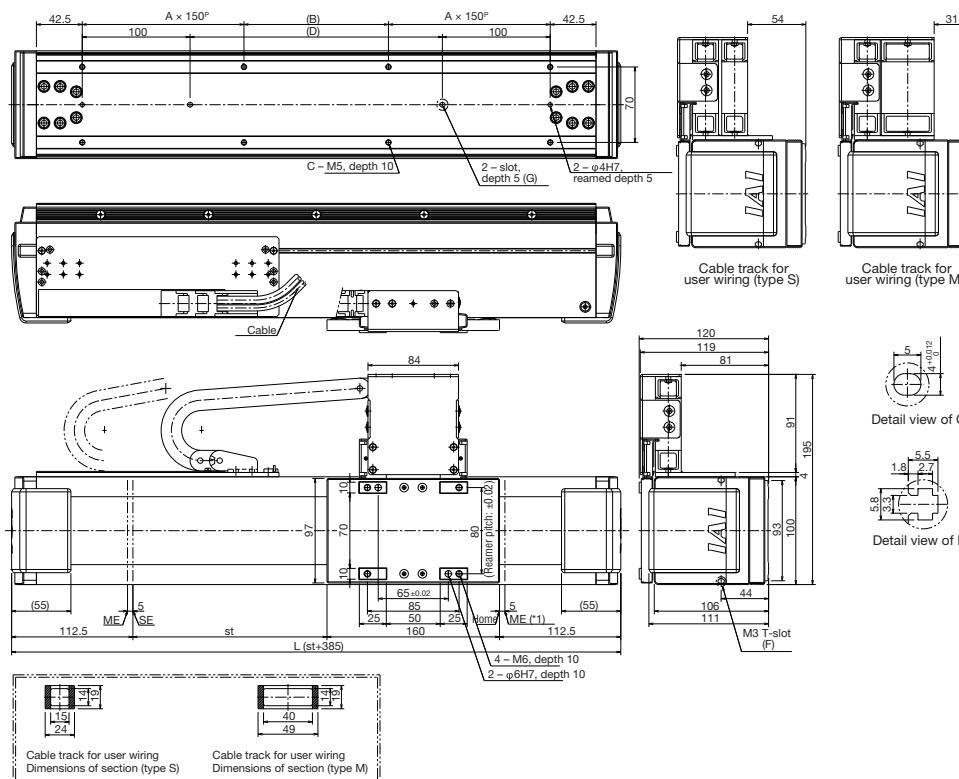
Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.

ME: Mechanical end
SE: Stroke end



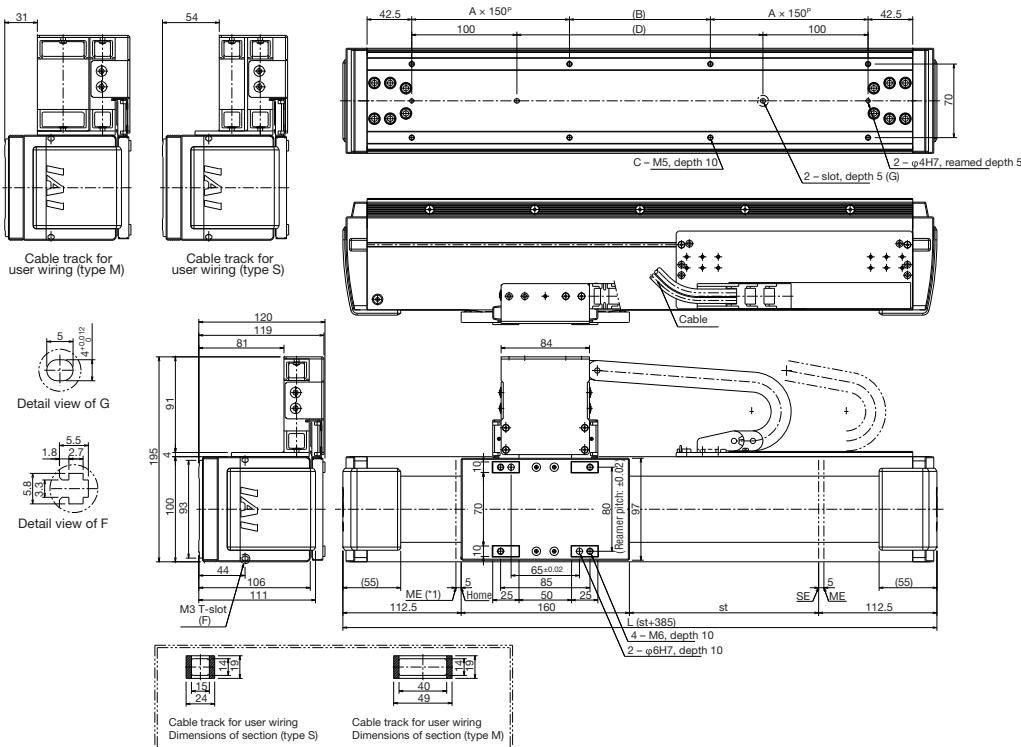
Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	475	565	655	745	835	925	1015	1105	1195	1285	1375	1465	1555	1645	1735	1825	1915	2005	2095	2185	2275	2365	2455
A	1	1	1	2	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
Weight(kg)	9.7	10.5	11.4	12.2	13.0	13.9	14.7	15.5	16.4	17.2	18.1	18.9	19.7	20.6	21.4	22.2	23.1	23.9	24.7	25.6	26.4	27.2	28.1

Dimensions – Sideway Specification (Cable Track, Opposite)

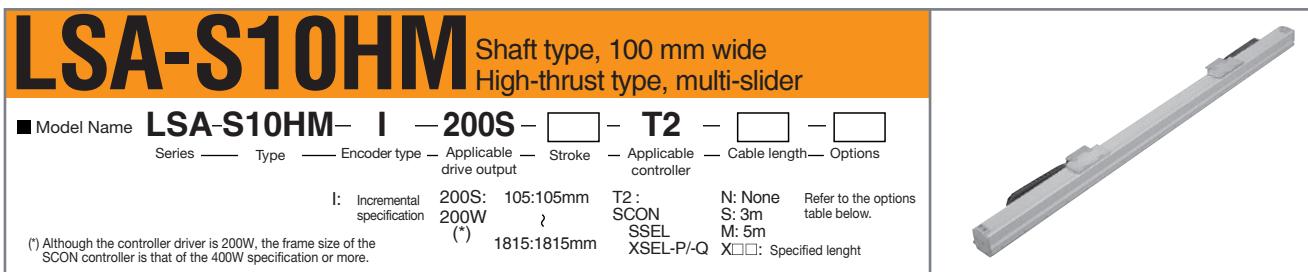
You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	90	180	270	360	450	540	630	720	810	900	990	1080	1170	1260	1350	1440	1530	1620	1710	1800	1890	1980	2070
L	475	565	665	745	835	925	1015	1105	1195	1285	1375	1465	1555	1645	1735	1825	1915	2005	2095	2185	2275	2365	2455
A	1	1	1	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7	7
B	44	134	224	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	8	8	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32	32
D	144	234	324	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
Weight(kg)	9.7	10.5	11.4	12.2	13.0	13.9	14.7	15.5	16.4	17.2	18.1	18.9	19.7	20.6	21.4	22.2	23.1	23.9	24.7	25.6	26.4	27.2	28.1



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 90-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-S10HM-I-200S-①-T2-②-③	I: Incremental	200	105~1815	2500	20	—	80	320	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UIM1/UIM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

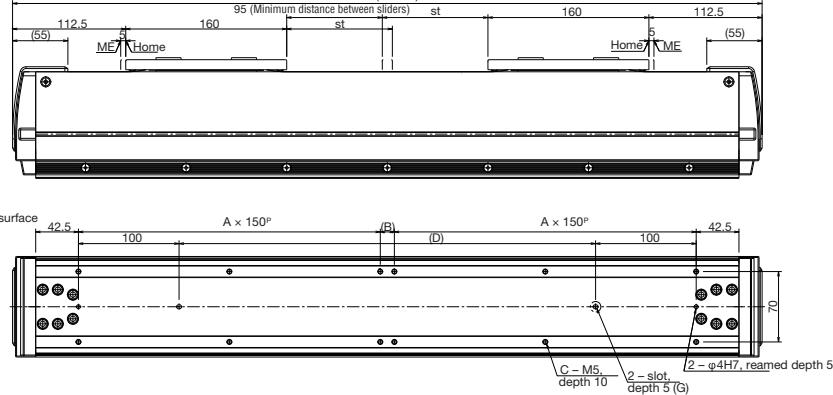
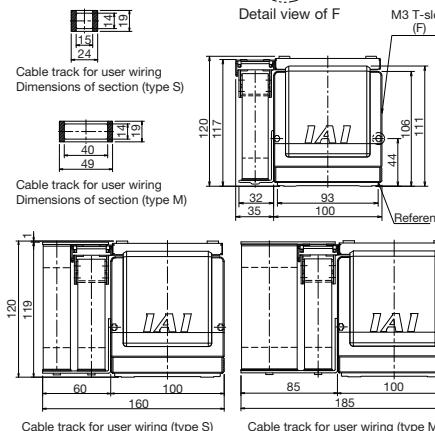
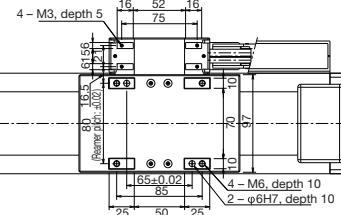
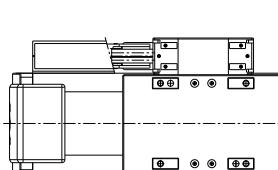
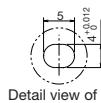
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 57.4N • m Mb: 81.9 • m Mc: 60.8N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X <input type="checkbox"/> : Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions



- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	105	195	285	375	465	555	645	735	825	915	1005	1095	1185	1275	1365	1455	1545	1635	1725	1815
L	745	835	925	1015	1105	1195	1285	1375	1465	1555	1645	1735	1825	1915	2005	2095	2185	2275	2365	2455
A	2	2	2	2	3	3	3	4	4	4	5	5	5	5	6	6	6	7	7	7
B	14	104	194	284	74	164	254	44	134	224	14	104	194	284	74	164	254	44	134	224
C	12	12	12	12	16	16	16	20	20	20	24	24	24	24	28	28	28	32	32	32
D	414	504	594	684	774	864	954	1044	1134	1224	1314	1404	1494	1584	1674	1764	1854	1944	2034	2124
Weight(kg)	15.6	16.4	17.3	18.1	18.9	19.8	20.6	21.4	22.3	23.1	23.9	24.8	25.6	26.4	27.3	28.1	28.9	29.8	30.6	31.4

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.
(Note 2) The maximum acceleration varies depending on the operating

(Note 3) When the travelling life is assumed as 10000 km

(Note 4) The minimum value of H is 20, for the SGSN.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA-H8SS

Small type, 80 mm wide
Standard type, single-slider

■ Model Name	LSA-H8SS	I	— 200 —	□	T2	□	□
Series	—	Type	— Encoder type	— Applicable drive output	Stroke	— Applicable controller	— Cable length
I: Incremental specification	200 : 200W	50:50mm	T2 : SCON SSEL XSEL-P/Q	1650:1650mm	N: None S: 3m M: 5m	X□□: Specified length	Refer to the options table below.



* Refer to P. 13 for details on each item comprising the model name.

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-H8SS-I-200-①-T2-②-③	I: Incremental	200	50~1650	2500	5	—	30	90	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2-6	→P14	Installation directions 2 to 6
Cable track for user wiring, type S	US1-6	→P14	Installation directions 1 to 6
Cable track for user wiring, type M	UM1-6	→P14	Installation directions 1 to 6

Common Specifications

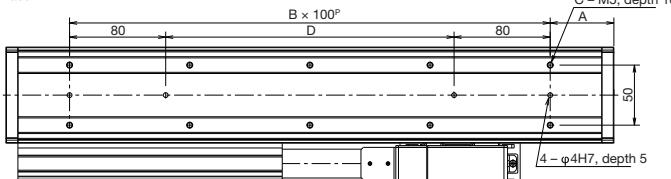
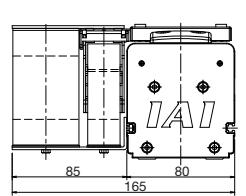
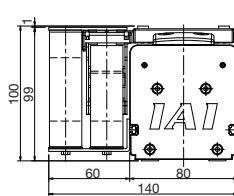
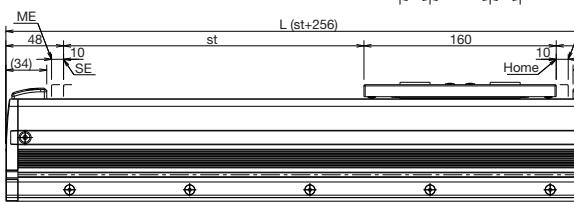
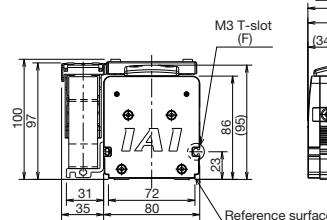
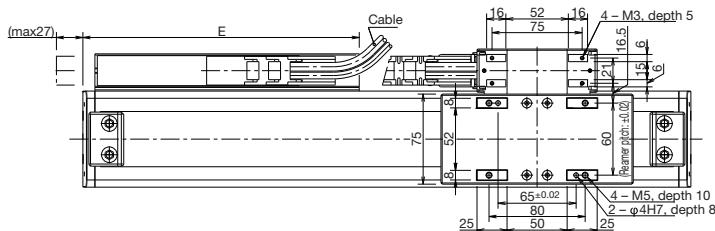
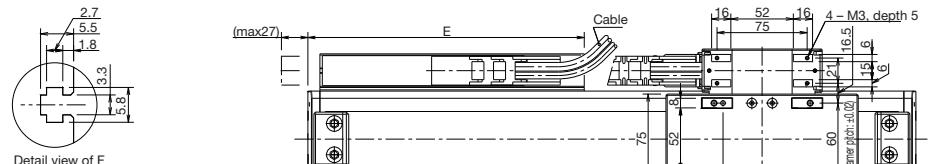
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 8.65N • m Mb: 8.65 • m Mc: 8.65N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550	1650
L	306	406	506	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	40	140	240	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
E	130	180	230	280	330	380	430	480	530	580	630	680	730	780	830	880	930
Weight(kg)	5.0	6.2	7.4	8.6	9.8	11.0	12.2	13.4	14.6	15.8	17.0	18.2	19.4	20.6	21.8	23.0	24.2

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



- (Note 1) The maximum speed may not be attained if the stroke is short.
- (Note 2) The maximum acceleration varies depending on the operating conditions.
- (Note 3) When the travelling life is assumed as 10000 km.
- (Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

Shaft type

Small type

Flat type

Medium type

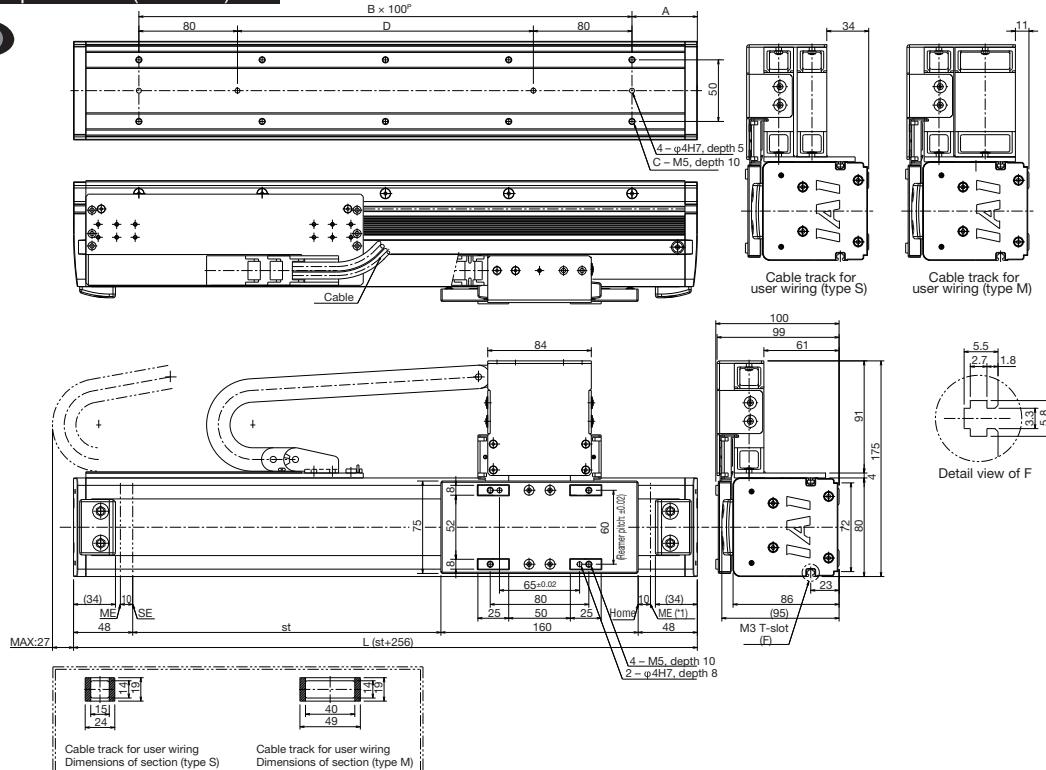
Large type

Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website.

2D
CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



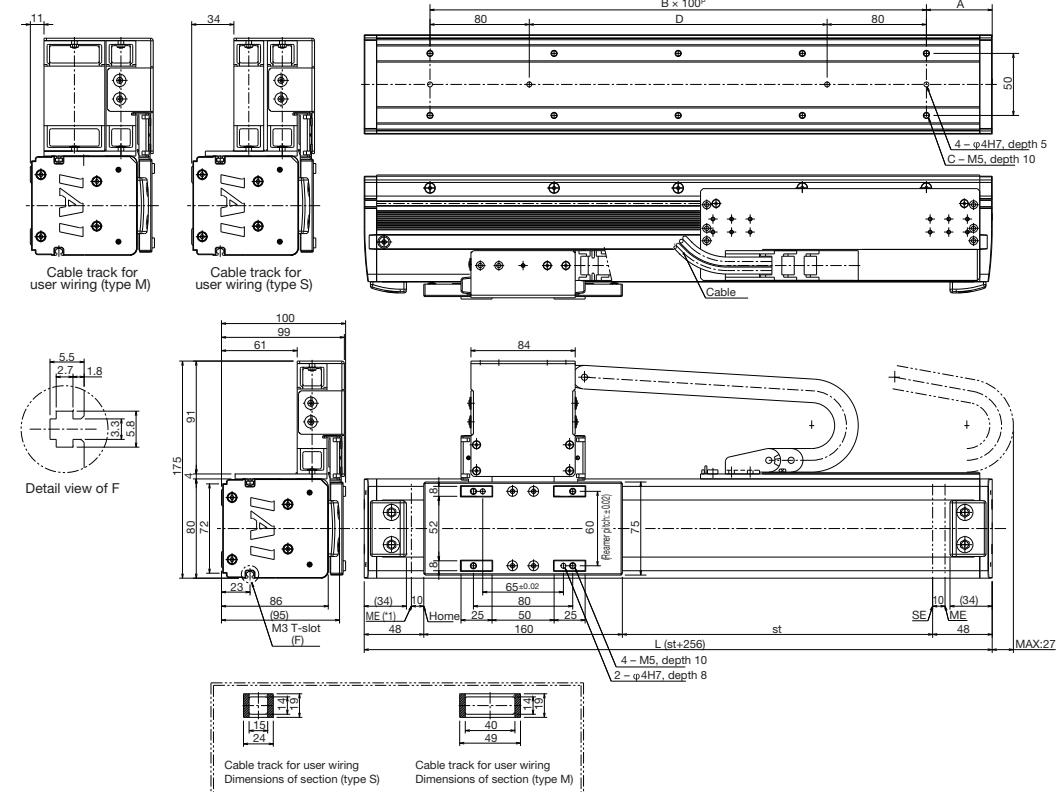
Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550	1650
L	306	406	506	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	40	140	240	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
Weight(kg)	5.5	6.7	7.9	9.1	10.3	11.5	12.7	13.9	15.1	16.3	17.5	18.7	19.9	21.1	22.3	23.5	24.7

Dimensions – Sideway Specification (Cable Track, Opposite)

You can download CAD drawings from our website.

2D
CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550	1650
L	306	406	506	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	2	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	40	140	240	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
Weight(kg)	5.5	6.7	7.9	9.1	10.3	11.5	12.7	13.9	15.1	16.3	17.5	18.7	19.9	21.1	22.3	23.5	24.7

LSA-H8SM

Small type, 80 mm wide
Standard type, multi-slider

■ Model Name **LSA-H8SM - I - 200 - □ - T2 - □ - □**

Series — Type — Encoder type — Applicable drive output — Stroke — Applicable controller — Cable length — Options

I: Incremental specification 200W 200 : 130:130mm T2: SCON SSEL XSEL-P/Q N: None S: 3m M: 5m X□□: Specified length

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-H8SM-I-200-□-T2-□-□	I: Incremental	200	130~1430	2500	5	-	30	90	3

* In the above model names, □ indicates the stroke, □ indicates the cable length, and □ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UM1/UM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

Common Specifications

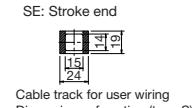
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 8.65N • m Mb: 8.65 • m Mc: 8.65N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

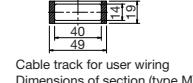
You can download CAD drawings from our website. (*)
(*) Also with dimensions of sideway specification.

2D CAD

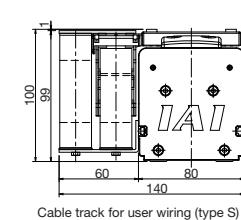
*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



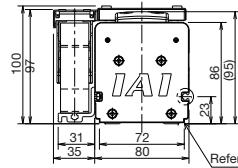
Cable track for user wiring
Dimensions of section (type S)



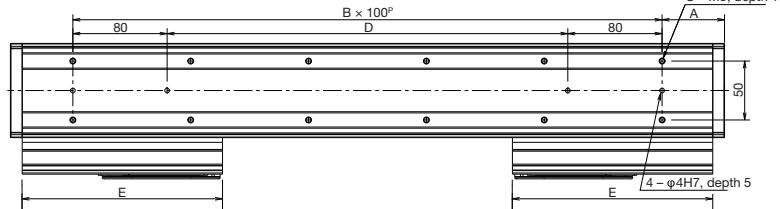
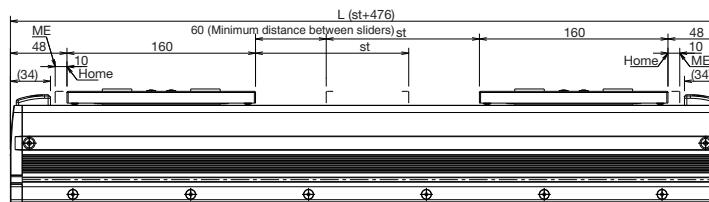
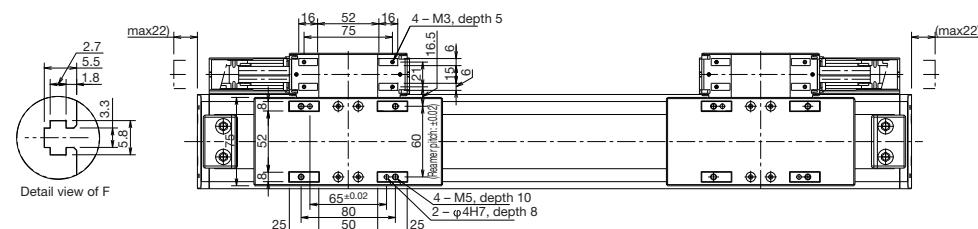
Cable track for user wiring
Dimensions of section (type M)



Cable track for user wiring (type S)



Cable track for user wiring (type M)



Stroke	130	230	330	430	530	630	730	830	930	1030	1130	1230	1330	1430
L	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
E	180	230	280	330	380	430	480	530	580	630	680	730	780	830
Weight(kg)	10.7	11.9	13.1	14.3	15.5	16.7	17.9	19.1	20.3	21.5	22.7	23.9	25.1	26.3

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

Caution	(Note 1) The maximum speed may not be attained if the stroke is short.
	(Note 2) The maximum acceleration varies depending on the operating conditions.
	(Note 3) When the travelling life is assumed as 10000 km.
	(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters. (Example: X08 = 8 m)

Shaft type

Small type

Flat type

Medium type

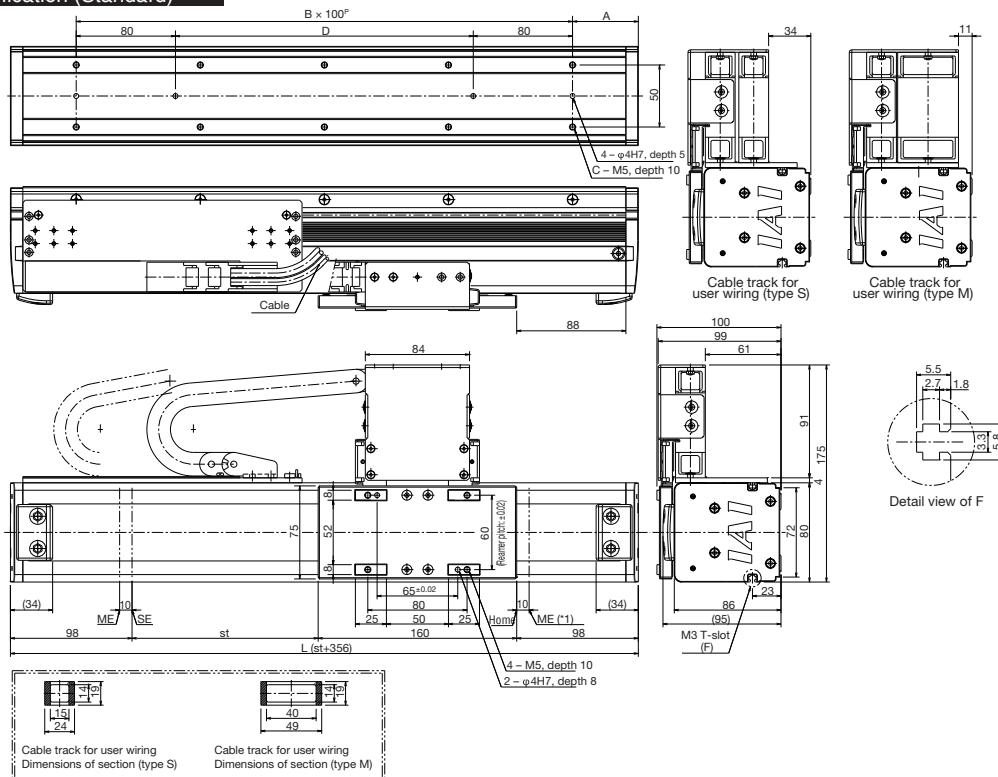
Large type

Dimensions – Sideway Specification (Standard)

You can download CAD drawings from our website

2D
CAD

- * During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



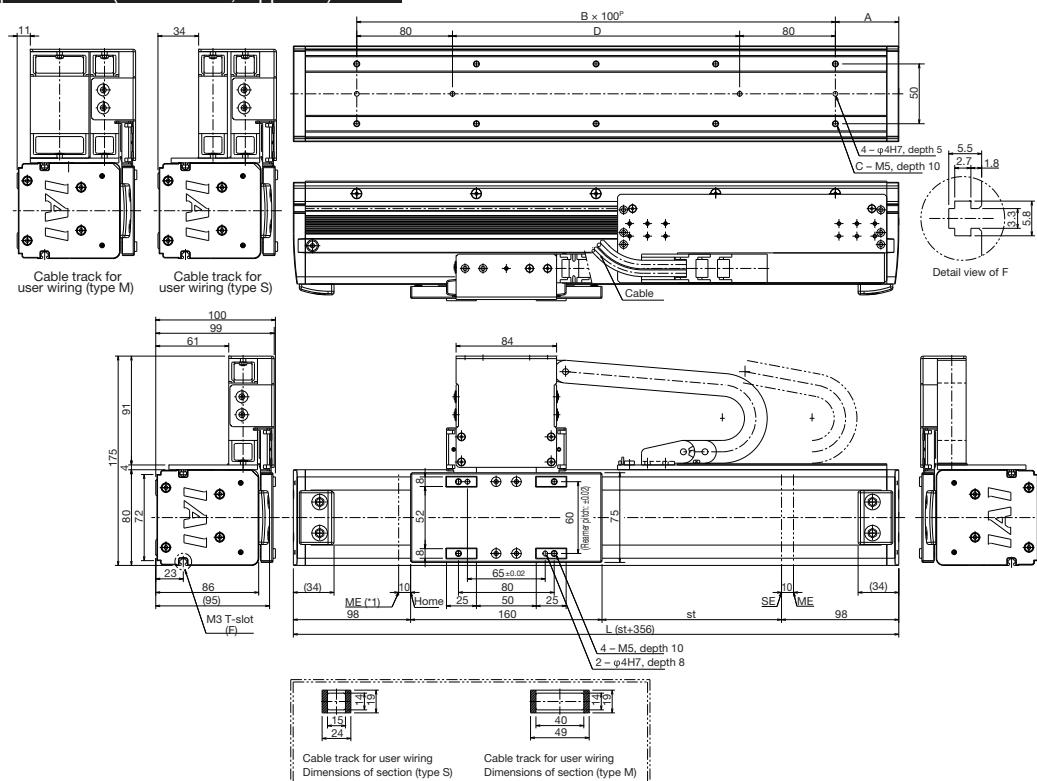
Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550
L	406	506	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	140	240	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
Weight(kg)	7.0	8.2	9.4	10.6	11.8	13.0	14.2	15.4	16.6	17.8	19.0	20.2	21.4	22.6	23.8	25.0

Dimensions – Sideway Specification (Cable Track, Opposite)

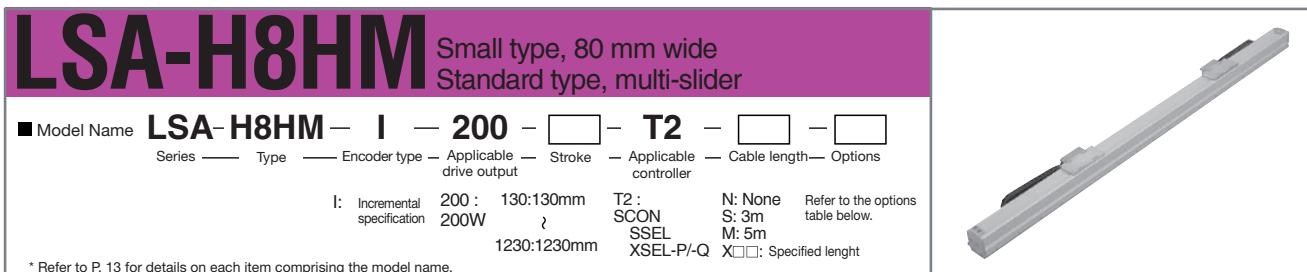
You can download CAD drawings from our website.

2D
CAD

- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550
L	406	506	606	706	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53	53
B	3	4	5	6	7	8	9	10	11	12	13	14	15	16	17	18
C	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
D	140	240	340	440	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
Weight(kg)	7.0	8.2	9.4	10.6	11.8	13.0	14.2	15.4	16.6	17.8	19.0	20.2	21.4	22.6	23.8	25.0



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-H8SM-I-200-[①]-T2-[②]-[③]	I: Incremental	200	130~1230	2500	8	—	60	180	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT5	→P14	Sideway specification
Cable track for user wiring, type S	US1/US5	→P14	Standard specification/ sideway specification
Cable track for user wiring, type M	UM1/UM5	→P14	Standard specification/ sideway specification

Note) To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 8.65N • m Mb: 8.65 • m Mc: 8.65N • m
Overhang load length	300 mm or less in Ma direction / 300 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

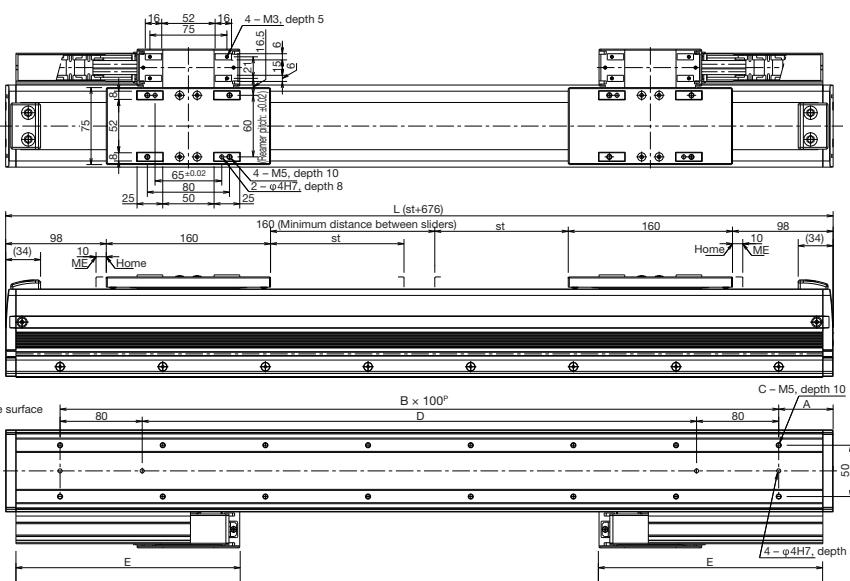
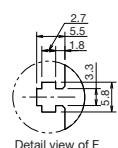


(*) Also with dimensions of sideway specification.



- *1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.

ME: Mechanical end
SE: Stroke end



Stroke	130	230	330	430	530	630	730	830	930	1030	1130	1230
L	806	906	1006	1106	1206	1306	1406	1506	1606	1706	1806	1906
A	53	53	53	53	53	53	53	53	53	53	53	53
B	7	8	9	10	11	12	13	14	15	16	17	18
C	16	18	20	22	24	26	28	30	32	34	36	38
D	540	640	740	840	940	1040	1140	1240	1340	1440	1540	1640
E	180	230	280	330	380	430	480	530	580	630	680	730
Weight(kg)	13.8	15.0	16.2	17.4	18.6	19.8	21.0	22.2	23.4	24.6	25.8	27.0

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

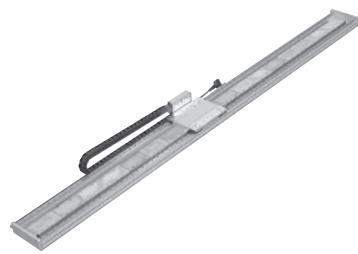
(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA-L15SS

Flat type, 145 mm wide
Standard type, single-slider

■ Model Name	LSA-L15SS-I-200-T2-	I	200	T2	-	-
Series	—	Type	Encoder type	Applicable drive output	Stroke	Applicable controller
I: Incremental specification	200 : 200W	200 : 200W	200 : 200W	150:150mm 1650:1650mm	T2 : SCON SSEL XSEL-P/Q	Cable length Options N: None S: 3m M: 5m X□□: Specified length
						Refer to the options table below.

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-L15SS-I-200-①-T2-②-③	I: Incremental	200	150~1650	2500	5	—	30	90	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2	→P14	Installation directions 2
	CT3	→P14	Installation directions 3
	CT4	→P14	Installation directions 4

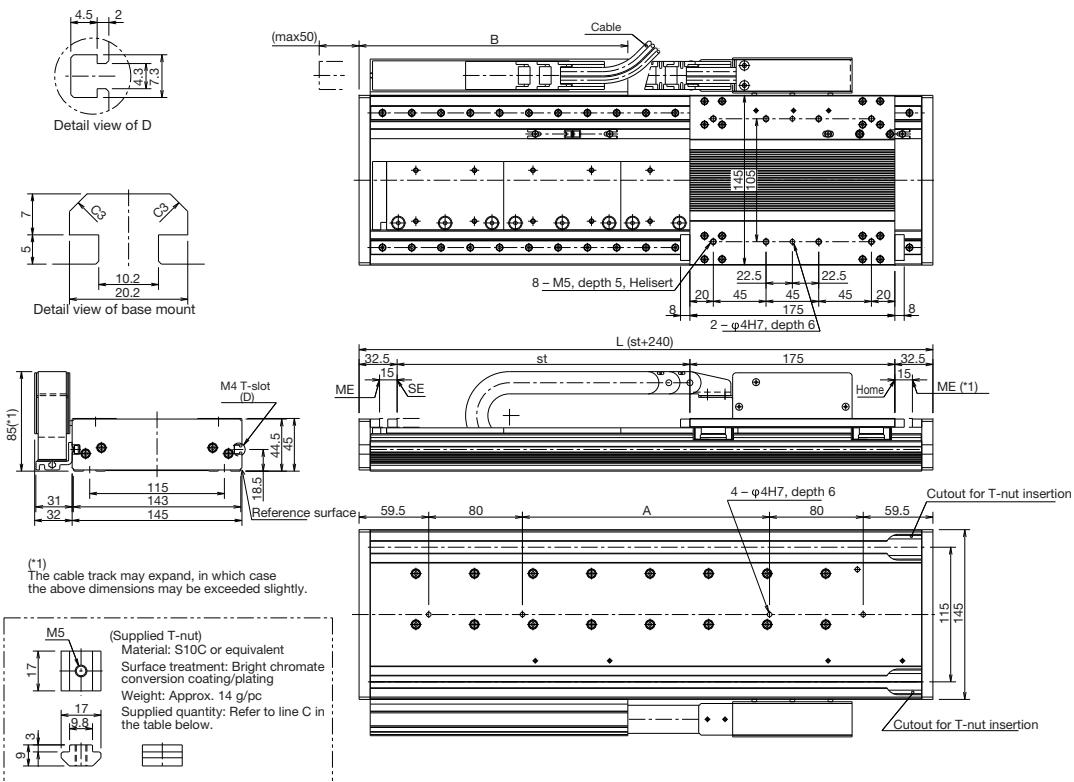
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 24.2 N·m Mb: 24.2 N·m Mc: 24.2 N·m
Overhang load length	525 mm or less in Ma direction / 525 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD



Stroke	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450	1550	1650
L	390	490	590	690	790	890	990	1090	1190	1290	1390	1490	1590	1690	1790	1890
A	111	211	311	411	511	611	711	811	911	1011	1111	1211	1311	1411	1511	1611
B	179.5	229.5	279.5	329.5	379.5	429.5	479.5	529.5	579.5	629.5	679.5	729.5	779.5	829.5	879.5	929.5
C	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
Weight(kg)	6.5	7.9	9.3	10.6	12.0	13.4	14.8	16.2	17.5	18.9	20.3	21.7	23.1	24.4	25.8	27.2

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

Caution	(Note 1) The maximum speed may not be attained if the stroke is short.
	(Note 2) The maximum acceleration varies depending on the operating conditions.
	(Note 3) When the travelling life is assumed as 10000 km.
	(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters. (Example: X08 = 8 m)

LSA-L15SM

Flat type, 145 mm wide
Standard type, multi-slider

■ Model Name **LSA-L15SM-I-200-T2**

Series — Type — Encoder type — Applicable drive output — Stroke — Applicable controller — Cable length — Options

I: Incremental 200 : 200W 50:50m T2: SCON SSEL XSEL-P/Q N: None S: 3m M: 5m X□□: Specified length

* Refer to P. 13 for details on each item comprising the model name.

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-L15SM-I-200-T2	I: Incremental	200	50~1450	2500	5	-	30	90	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
No options are available.			

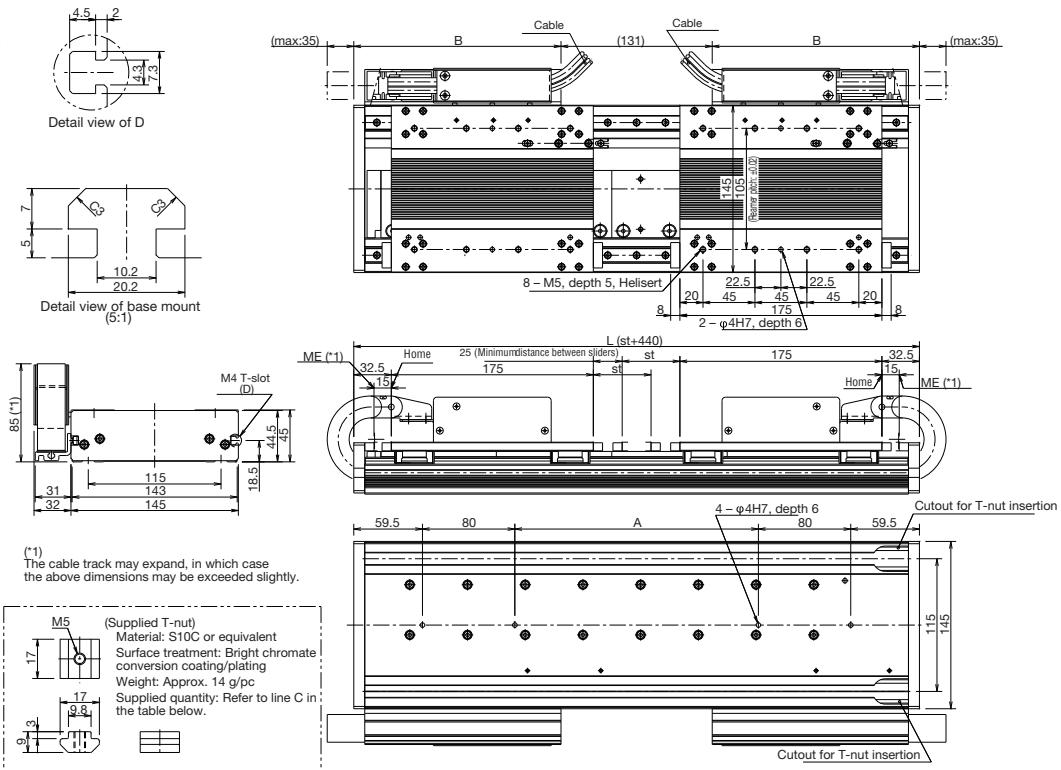
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 24.2N • m Mb: 24.2 • m Mc: 24.2N • m
Overhang load length	525 mm or less in Ma direction / 525 mm or less in Mb/Mc directions
Base	Material: Aluminum with white alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD



Stroke	50	150	250	350	450	550	650	750	850	950	1050	1150	1250	1350	1450
L	490	590	690	790	890	990	1090	1190	1290	1390	1490	1590	1690	1790	1890
A	211	311	411	511	611	711	811	911	1011	1111	1211	1311	1411	1511	1611
B	179.5	229.5	279.5	329.5	379.5	429.5	479.5	529.5	579.5	629.5	679.5	729.5	779.5	829.5	879.5
C	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38
Weight(kg)	10.0	11.4	12.8	14.2	15.6	17.0	18.4	19.8	21.2	22.6	24.0	25.4	26.8	28.3	29.7

Applicable Controller Specifications

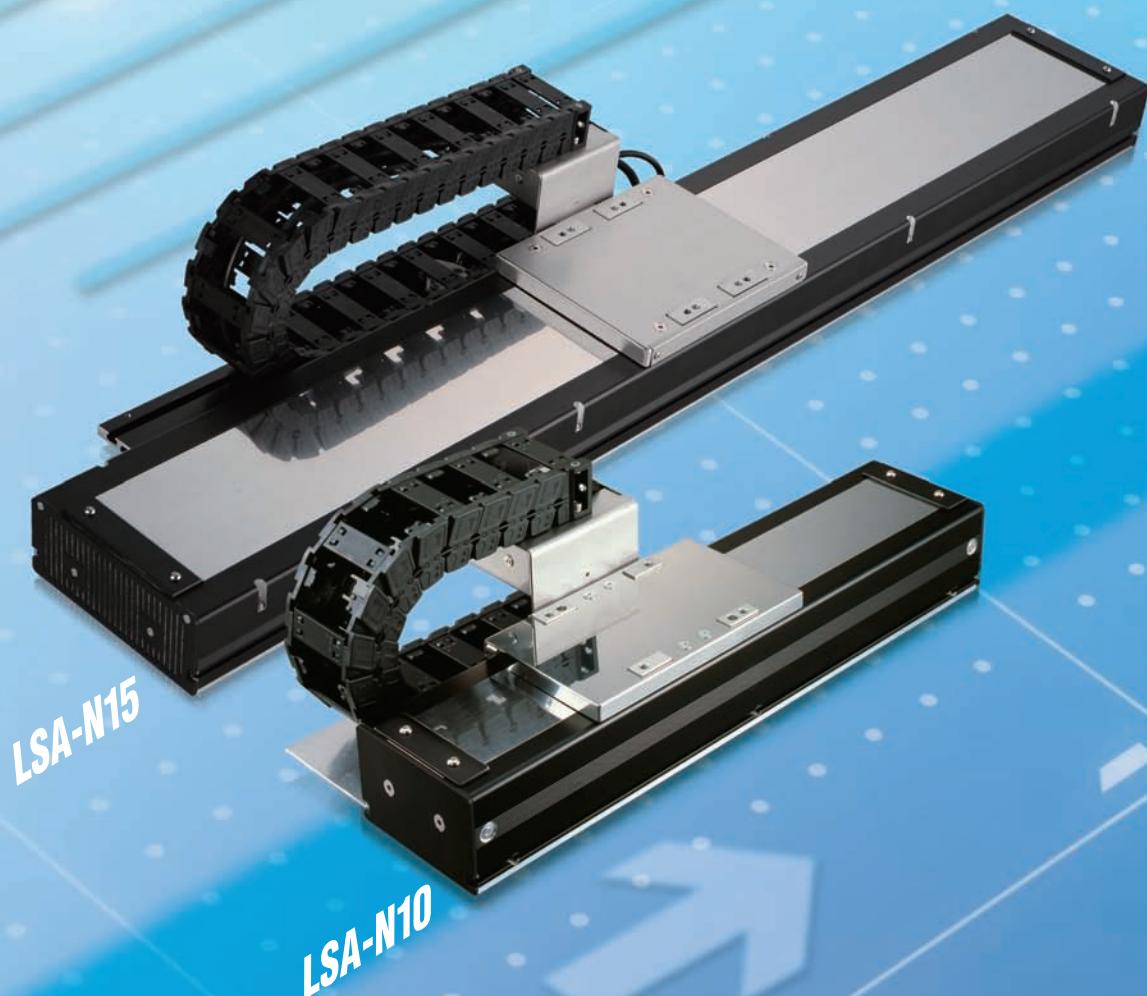
Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

 Caution	(Note 1) The maximum speed may not be attained if the stroke is short.
	(Note 2) The maximum acceleration varies depending on the operating conditions.
	(Note 3) When the travelling life is assumed as 10000 km.
	(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters. (Example: X08 = 8 m)

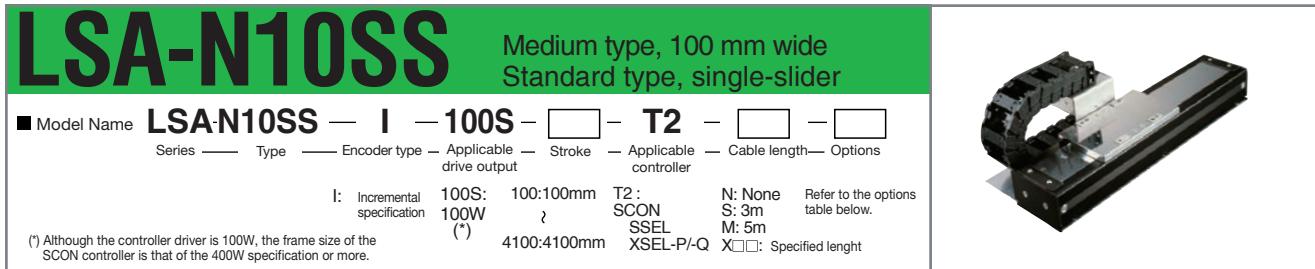
New Development: LSA Medium Type with Shallow Pattern and Core



NEW MODELS



Medium type



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-N10SS-I-100S-①-T2-②-③	I: Incremental	100	100–4100	2500	15	–	54	162	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

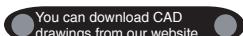
Name	Model	Reference page	Remarks
Cable track installation direction	CT2~4	→P14	Installation directions 2~4
Cable track for user wiring, type S	US1~US4	→P14	Installation directions 1~4
Cable track for user wiring, type M	UM1~UM4	→P14	Installation directions 1~4

* This actuator cannot be installed horizontally on its side or installed vertically.

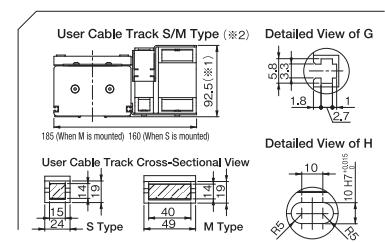
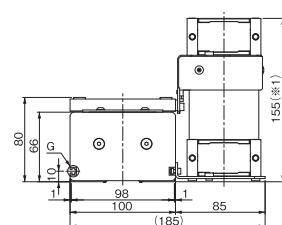
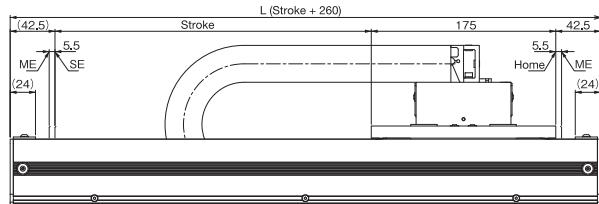
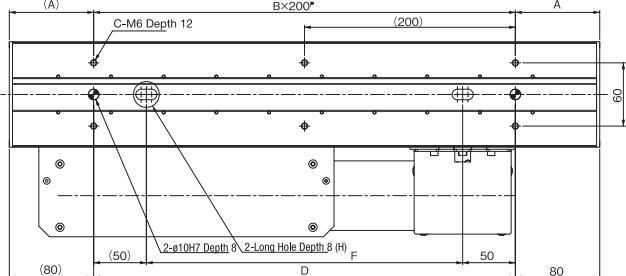
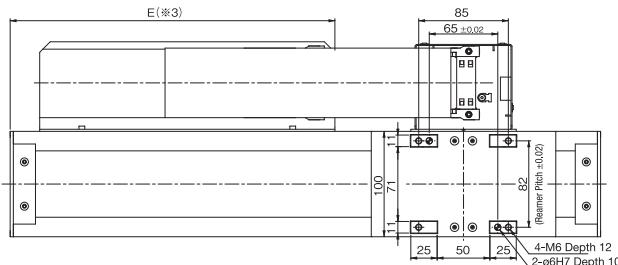
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 76.4N・m Mb: 46.3N・m Mc: 25.7N・m
Overhang load length	340 mm or less in Ma direction / 340 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions



2D
CAD



Stroke	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100		
L	360	460	560	660	760	860	960	1060	1160	1260	1360	1460	1560	1660	1760	1860	1960	2060	2160	2260	2360	2460	2560	2660	2780	2860	2960	3060	3160	3260	3360	3460	3560	3660	3760	3860	3960	4060	4160	4260	4360		
A	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80	30	80				
B	1	2	3	4	5	6	7	8	9	10	11	11	12	13	13	14	14	15	15	16	17	17	18	18	19	19	20	21	21	21	21	21	21	21	21	21	21	21	21	21			
C	4	6	8	10	12	14	16	18	20	22	24	24	26	28	28	30	32	32	34	34	36	38	38	40	40	42	42	44	44	44	44	44	44	44	44	44	44	44	44				
D	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100	4200		
E	230	280	330	380	430	480	530	580	630	680	730	780	830	880	930	980	1030	1080	1130	1180	1230	1280	1330	1380	1430	1480	1530	1580	1630	1680	1730	1780	1830	1880	1930	1980	2030	2080	2130	2180	2230	2280	
F	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100	4200	
Weight (kg)	8.0	9.1	10.2	11.3	12.3	13.4	14.5	15.6	16.7	17.8	18.9	19.9	21.0	22.1	23.2	24.3	25.4	26.5	27.5	28.6	29.7	30.8	31.9	33.0	34.1	35.1	36.2	37.3	38.4	39.5	40.6	41.7	42.8	43.9	44.9	45.9	46.9	47.9	48.9	49.9	50.9	51.4	51.4

(※2) A user cable track can be used only when the stroke is 2000mm or less.

(※3) If an optional or user cable track is used, dimension E is adjusted to "80 mm less than the applicable dimension in the table."

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA-N15HS

Medium type, 150 mm wide
High-thrust type, single-slider

■ Model Name	LSAN15HS	I	200	□	T2	□	□
Series	—	Type	—	Encoder type	—	Applicable drive output	—
						Stroke	—
						Applicable controller	Cable length— Options

I: Incremental specification 200 : 200W 200 : 100:100mm T2 : SCON SSEL XSEL-P/Q 4100:4100mm N: None S: 3m M: 5m X□: Specified length

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 100-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-N15HS-I-200- □ -T2- □ - □	I: Incremental	200	100-4100	2500	30	—	125	Refer to P. 10	3

* In the above model names, **□** indicates the stroke, **□** indicates the cable length, and **□** indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2~4	→P14	Installation directions 2~4
Cable track for user wiring, type S	US1~US4	→P14	Installation directions 1~4
Cable track for user wiring, type M	UM1~UM4	→P14	Installation directions 1~4

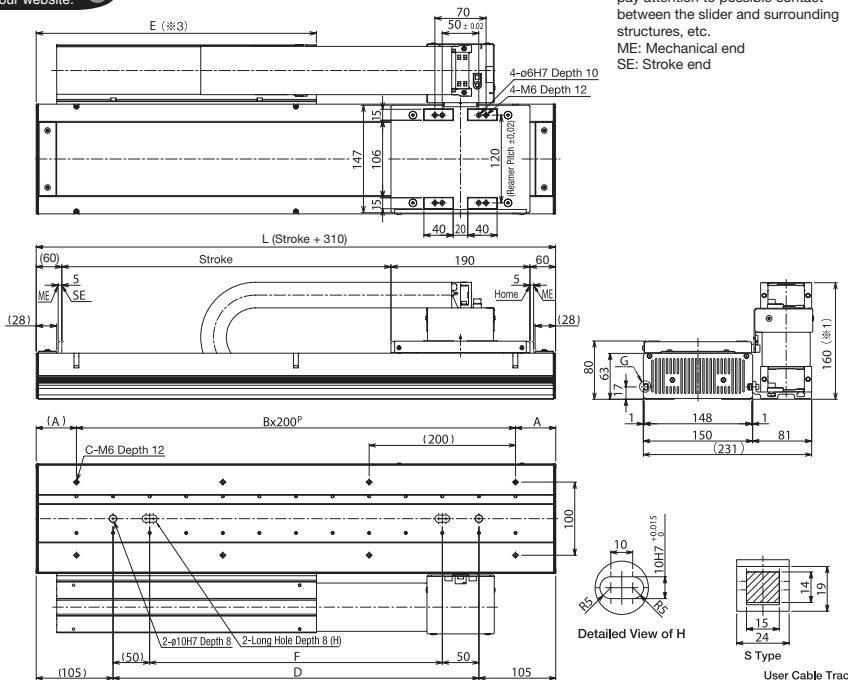
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 155.8N・m Mb: 91.1N・m Mc: 71.5N・m
Overhang load length	450 mm or less in Ma direction / 450 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

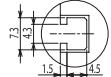


*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end

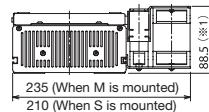
(※1) The cable track may bulge to a size slightly larger than the above dimensions.

(※2) A user cable track can be used only when the stroke is 2000mm or less.

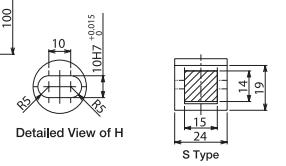
(※3) If an optional or user cable track is used, dimension E is adjusted to "55mm less than the applicable dimension in the table."



Detailed View of G



User Cable Track S/M Type (※2)



User Cable Track Cross-Sectional View

Stroke	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100		
L	410	510	610	710	810	910	1010	1110	1210	1310	1410	1510	1610	1710	1810	1910	2010	2110	2210	2310	2410	2510	2610	2710	2810	2910	3010	3110	3210	3310	3410	3510	3610	3710	3810	3910	4010	4110	4210	4310	4410		
A	105	155	205	255	305	355	405	455	505	555	605	655	705	755	805	855	905	955	1005	1055	1105	1155	1205	1255	1305	1355	1405	1455	1505	1555	1605	1655	1705	1755	1805	1855	1905	1955	2055	2105	2155	2205	2255
B	1	2	2	3	3	4	4	5	5	6	6	7	7	8	8	9	9	10	10	11	11	12	12	13	13	14	14	15	15	16	16	17	17	18	18	19	19	20	20	21	21	21	21
C	4	6	6	8	8	10	10	12	12	14	14	16	16	18	18	20	20	22	22	24	24	26	26	28	28	30	30	32	32	34	34	36	36	38	38	40	40	42	42	44	44	44	
D	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100	4200		
E	258	308	358	408	458	508	558	608	658	708	758	808	858	908	958	1008	1058	1108	1158	1208	1258	1308	1358	1408	1458	1508	1558	1608	1658	1708	1758	1808	1858	1908	1958	2058	2108	2158	2208	2258			
F	100	200	300	400	500	600	700	800	900	1000	1100	1200	1300	1400	1500	1600	1700	1800	1900	2000	2100	2200	2300	2400	2500	2600	2700	2800	2900	3000	3100	3200	3300	3400	3500	3600	3700	3800	3900	4000	4100		
Weight (kg)	10.3	11.6	13.0	14.3	15.6	16.9	18.2	19.5	20.8	22.2	23.5	24.8	26.1	27.4	28.7	30.0	31.4	32.7	34.0	35.3	36.6	37.9	39.2	40.6	41.9	43.2	44.5	45.8	47.1	48.4	49.8	51.1	52.4	53.7	55.0	56.3	57.6	59.0	60.3	61.6	62.9		

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)



LSA-N19SS

Medium type, 193 mm wide
Standard type, single-slider

■ Model Name **LSA-N19SS** — I — 300S — — T2 — —

Series — Type — Encoder type — Applicable drive output — Stroke — Applicable controller — Cable length — Options

I: Incremental specification 300S: 144:144mm T2: SCON SSEL XSEL-P/Q N: None S: 3m M: 5m Refer to the options table below.

(*) Although the controller driver is 300W, the frame size of the SCON controller is that of the 400W specification or more.

Shaft type

Small type

Flat type

Medium type

Large type

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 144-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-N19SS-I-300S- <input type="text"/> -T2- <input type="text"/> - <input type="text"/>	I: Incremental	300	144-2592	2500	30	-	100	Refer to P. 10	3

* In the above model names, indicates the stroke, indicates the cable length, and indicates the options.**Options**

Name	Model	Reference page	Remarks
Cable track installation direction	CT2	→P14	Installation directions 2
	CT3	→P14	Installation directions 3
	CT4	→P14	Installation directions 4

Common Specifications

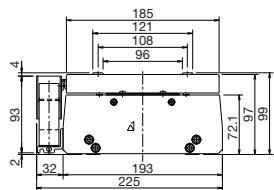
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 61.94N • m Mb: 61.94 • m Mc: 61.94N • m
Overhang load length	700 mm or less in Ma direction / 700 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X <input type="checkbox"/> : Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



LSA-N19SM

Medium type, 193 mm wide
Standard type, multi-slider

■ Model Name	LSA-N19SM	- I -	300S	- []	- T2	- [] - []
Series	—	Type	Encoder type	Applicable drive output	Stroke	Applicable controller
I: Incremental specification	300S: 300W	72:72mm	T2: SCON	N: None	Refer to the options table below.	
(*)	300W	?	SSEL	S: 3m		
	(*)	2232:2232mm	XSEL-P/Q	M: 5m	X[]: Specified length	

(*) Although the controller driver is 300W, the frame size of the SCON controller is that of the 400W specification or more.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 144-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-N19SM-I-300S-[1]-T2-[2]-[3]	I: Incremental	300	144-2592	2500	30	-	100	Refer to P. 10	3

* In the above model names, [1] indicates the stroke, [2] indicates the cable length, and [3] indicates the options.

Options

Name	Model	Reference page	Remarks
No options are available.			

Common Specifications

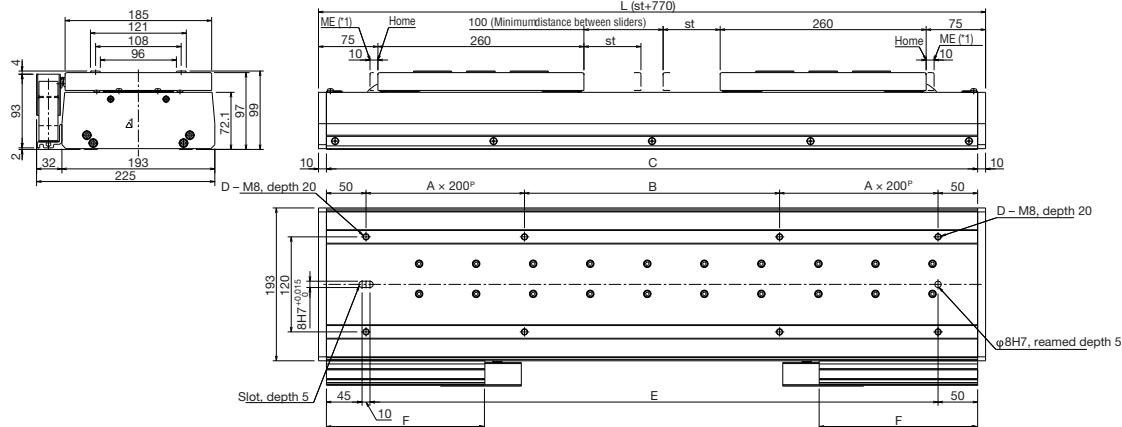
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 61.94N • m Mb: 61.94 • m Mc: 61.94N • m
Overhang load length	700 mm or less in Ma direction / 700 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X[]: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	72	216	360	504	648	792	936	1080	1224	1368	1512	1656	1800	1944	2088	2232
L	842	986	1130	1274	1418	1562	1706	1850	1994	2138	2282	2426	2570	2714	2858	3002
A	1	2	2	2	3	3	3	4	4	5	5	5	6	6	6	7
B	322	66	210	354	98	242	386	130	274	18	162	306	50	194	338	82
C	822	966	1110	1254	1398	1542	1686	1830	1974	2118	2262	2406	2550	2694	2838	2982
D	4	6	6	6	8	8	8	10	10	12	12	12	14	14	14	16
E	717	861	1005	1149	1293	1437	1581	1725	1869	2013	2157	2301	2445	2589	2733	2877
F	200	275	350	425	500	575	650	725	800	875	950	1025	1100	1175	1250	1325
Weight(kg)	28.7	31.5	34.4	37.2	40.1	42.9	45.8	48.6	51.5	54.3	57.2	60.0	62.8	65.7	68.5	71.4

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

 Caution	(Note 1) The maximum speed may not be attained if the stroke is short.
	(Note 2) The maximum acceleration varies depending on the operating conditions.
	(Note 3) When the travelling life is assumed as 10000 km.
	(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters. (Example: X08 = 8 m)

LSA-W21SS

Large type, 210 mm wide
Standard type, single-slider

■ Model Name	LSA-W21SS	- I -	400	- [] -	T2	- [] - []		
Series	I	Type	Encoder type	Applicable drive output	Stroke	Applicable controller	Cable length	Options
			I: Incremental specification	400W	400 : 1050:1050mm 4155:4155mm	T2: SCON SSEL XSEL-P/Q	N: None S: 3m M: 5m <input checked="" type="checkbox"/> X: Specified length	Refer to the options table below.

* Refer to P. 13 for details on each item comprising the model name.

Shaft type

Small type

Flat type

Medium type

Large type

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 135-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-W21SS-I-400-[①]-T2-[②]-[③]-L	I: Incremental	400	1050~4155	2500	60	-	200	600	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2	→P14	Installation directions 2
	CT3	→P14	Installation directions 3
	CT4	→P14	Installation directions 4
Home limit switch	L	-	Standard feature

* With the large type, the home limit switch (L) is a standard feature.

Caution

Take note that the home direction cannot be changed on the W21SS after delivery.

Common Specifications

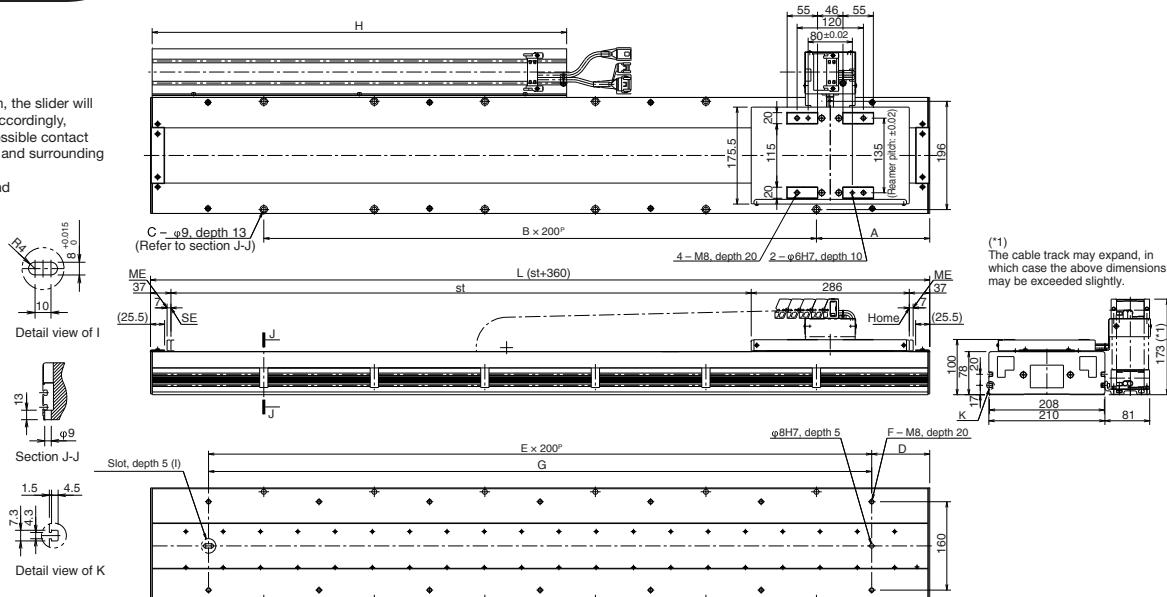
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 128.7N・m Mb: 128.7・m Mc: 128.7N・m
Overhang load length	500 mm or less in Ma direction / 500 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	1050	1185	1320	1455	1590	1725	1860	1995	2130	2265	2400	2535	2670	2805	2940	3075	3210	3345	3480	3615	3750	3885	4020	4155
L	1410	1545	1680	1815	1950	2085	2220	2355	2490	2625	2760	2895	3030	3165	3300	3435	3570	3705	3840	3975	4110	4245	4380	4515
A	205	72.5	140	207.5	75	142.5	210	77.5	145	212.5	80	147.5	215	82.5	150	217.5	85	152.5	220	87.5	155	222.5	90	157.5
B	5	7	7	7	9	9	9	11	11	11	13	13	13	15	15	15	17	17	17	19	19	19	21	21
C	12	16	16	16	20	20	20	24	24	24	28	28	28	32	32	32	36	36	36	40	40	40	44	44
D	105	172.5	40	107.5	175	42.5	110	177.5	45	112.5	180	47.5	115	182.5	50	117.5	185	52.5	120	187.5	55	122.5	190	57.5
E	6	6	8	8	8	10	10	10	12	12	12	14	14	14	16	16	16	18	18	18	20	20	20	22
F	14	14	18	18	18	22	22	22	26	26	26	30	30	34	34	34	38	38	38	42	42	42	46	46
G	1200	1200	1600	1600	1600	2000	2000	2000	2400	2400	2400	2800	2800	3200	3200	3600	3600	3600	4000	4000	4000	4000	4400	
H	760	830	900	970	1040	1120	1160	1240	1310	1380	1450	1500	1570	1640	1720	1790	1840	1910	1980	2050	2120	2200	2240	2320
Weight(kg)	46.0	50.0	54.0	58.0	62.0	66.0	70.0	74.0	78.0	82.0	86.0	90.0	94.0	98.0	102.0	106.0	110.0	114.0	118.0	122.0	126.0	130.0	134.0	138.0

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SSEL	2 axes	Program/positioner	Single-phase AC 230 V	→P52
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51



- (Note 1) The maximum speed may not be attained if the stroke is short.
- (Note 2) The maximum acceleration varies depending on the operating conditions.
- (Note 3) When the travelling life is assumed as 10000 km.
- (Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA-W21SM

Large type, 210 mm wide
Standard type, multi-slider

■ Model Name	LSA-W21SM	-	I	-	400	-	<input type="checkbox"/>	-	T2	-	<input type="checkbox"/>	-	<input type="checkbox"/>
Series	—	Type	—	Encoder type	—	Applicable drive output	—	Stroke	—	Applicable controller	—	Cable length	— Options
I:	Incremental specification	400 : 400W	400 : 400W	730:730mm	730:730mm	T2 :	SCON	N: None	S: 3m	M: 5m	X <input type="checkbox"/> : Specified length	Refer to the options table below.	
					3835:3835mm		XSEL-P/Q						



* Refer to P. 13 for details on each item comprising the model name.

Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 135-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-W21SM-I-400-[①]-T2-[②]-[③]-L	I: Incremental	400	730-3835	2500	60	-	200	600	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Home limit switch	L	-	Standard feature

* To change the cable track position to the opposite side, install the actuator by rotating it 180 degrees horizontally because the actuator is bilaterally symmetrical.

* With the large type, the home limit switch (L) is a standard feature.

Common Specifications

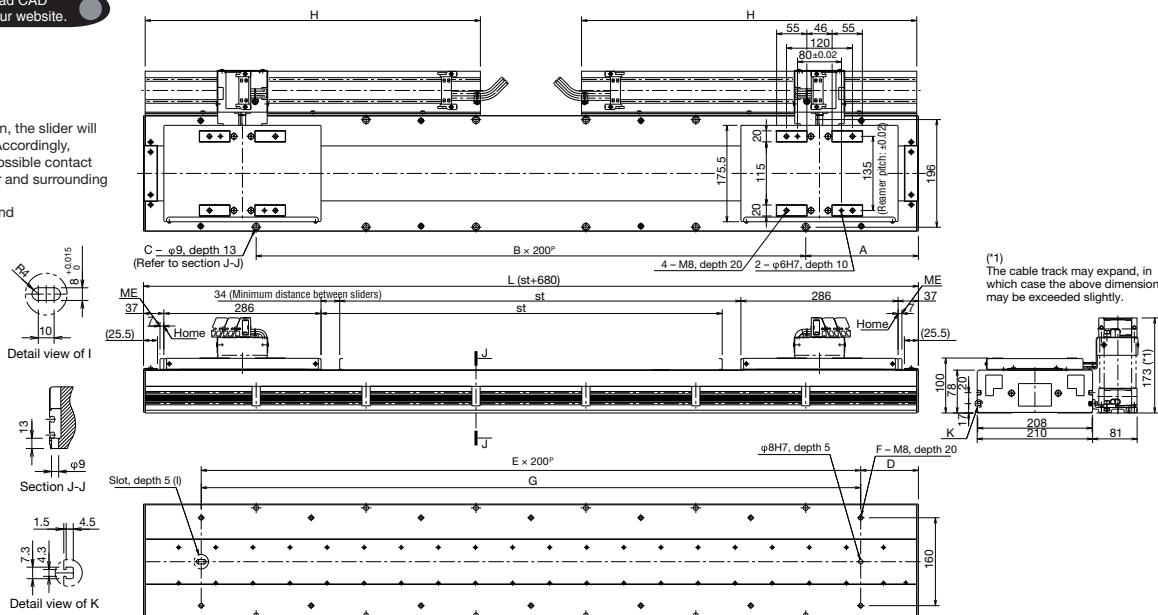
Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 128.7N・m Mb: 128.7・m Mc: 128.7N・m
Overhang load length	500 mm or less in Ma direction / 500 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: SCON, SSEL, XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X <input type="checkbox"/> : Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD

*1 During home return, the slider will move to the ME. Accordingly, pay attention to possible contact between the slider and surrounding structures, etc.
ME: Mechanical end
SE: Stroke end



Stroke	730	865	1000	1135	1270	1405	1540	1675	1810	1945	2080	2215	2350	2485	2620	2755	2890	3025	3160	3295	3430	3565	3700	3835
L	1410	1545	1680	1815	1950	2085	2220	2355	2490	2625	2760	2895	3030	3165	3300	3435	3570	3705	3840	3975	4110	4245	4380	4515
A	205	72.5	140	207.5	75	142.5	210	77.5	145	212.5	80	147.5	215	82.5	150	217.5	85	152.5	220	87.5	155	222.5	90	157.5
B	5	7	7	7	9	9	9	11	11	11	13	13	13	15	15	15	17	17	19	19	19	21	21	21
C	12	16	16	16	20	20	20	24	24	24	28	28	32	32	32	36	36	36	40	40	40	44	44	44
D	105	172.5	40	107.5	175	42.5	110	177.5	45	112.5	180	47.5	115	182.5	50	117.5	185	52.5	120	187.5	55	122.5	190	57.5
E	6	6	8	8	8	10	10	10	12	12	12	14	14	14	16	16	16	18	18	18	20	20	20	22
F	14	14	18	18	18	22	22	22	26	26	26	30	30	34	34	34	38	38	42	42	42	42	46	46
G	1200	1200	1600	1600	2000	2000	2000	2400	2400	2400	2800	2800	3200	3200	3200	3600	3600	3600	4000	4000	4000	4000	4400	
H	610	680	760	830	900	970	1040	1120	1160	1240	1310	1380	1450	1500	1570	1640	1720	1790	1840	1910	1980	2050	2120	2200
Weight(kg)	57.0	61.0	65.0	69.0	73.0	77.0	81.0	85.0	89.0	93.0	97.0	101.0	105.0	109.0	113.0	117.0	121.0	125.0	129.0	133.0	137.0	141.0	145.0	149.0

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53
SCON	1 axis	Pulse train/positioner	Single-phase AC 230 V	→P51

(Note 1) The maximum speed may not be attained if the stroke is short.
(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)



LSA-W21HS

Large type, 210 mm wide
High-thrust type, single-slider

■ Model Name	LSA-W21HS	I	— 1000 —	□	T2	□	□
Series	—	Type	Encoder type	Applicable drive output	Stroke	Applicable controller	Cable length Options
I:	Incremental specification	1000:	895:895mm	T2:	N: None	S: 3m	Refer to the options table below.
		1000W	4000:4000mm	XSEL-P/Q	M: 5m	X□□: Specified length	

* Refer to P. 13 for details on each item comprising the model name.



Model Specifications

Model	Encoder type	Applicable drive output per slider (W)	Stroke Specified in 135-mm steps (mm)	Speed (Note 1) (mm/sec)	Payload (Note 2)		Rated thrust (N)	Maximum thrust (N)	Maximum acceleration (G) (Note 2)
					Horizontal (kg)	Vertical (kg)			
LSA-W21HS-I-1000-①-T2-②-③-L	I: Incremental	1000	895~4000	2500	120	—	400	1200	3

* In the above model names, ① indicates the stroke, ② indicates the cable length, and ③ indicates the options.

Options

Name	Model	Reference page	Remarks
Cable track installation direction	CT2	→P14	Installation directions 2
	CT3	→P14	Installation directions 3
	CT4	→P14	Installation directions 4
Home limit switch	L	—	Standard feature

* With the large type, the home limit switch (L) is a standard feature.

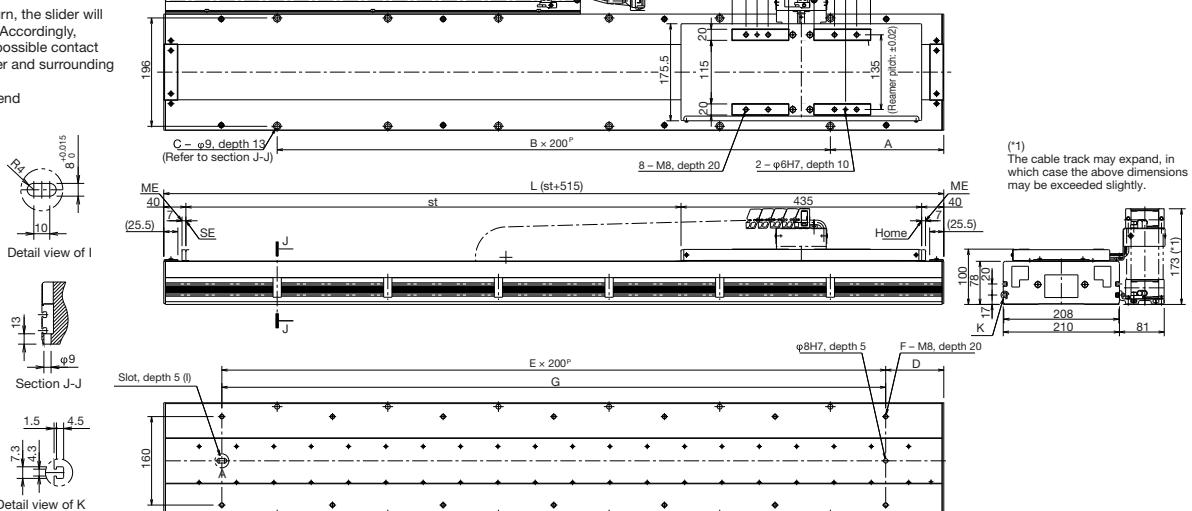
Common Specifications

Drive method	Linear motor
Positioning repeatability	±0.005mm
Guide	Built-in linear guide
Permissible load moment (Note 3)	Ma: 275.2N • m Mb: 275.2 • m Mc: 275.2N • m
Overhang load length	750 mm or less in Ma direction / 750 mm or less in Mb/Mc directions
Base	Material: Aluminum with black alumite treatment
Applicable controller	T2: XSEL-P/Q
Cable length (Note 4)	N: No Cable S: 3m M: 5m X□□: Specified length
Ambient operating temperature	0 to 40°C, 85% RH or below (non-condensing)

Dimensions

You can download CAD drawings from our website.

2D CAD



(*) The cable track may expand, in which case the above dimensions may be exceeded slightly.

Stroke	895	1030	1165	1300	1435	1570	1705	1840	1975	2110	2245	2380	2515	2650	2785	2920	3055	3190	3325	3460	3595	3730	3865	4000
L	1410	1545	1680	1815	1950	2085	2220	2355	2490	2625	2760	2895	3030	3165	3300	3435	3570	3705	3840	3975	4110	4245	4380	4515
A	205	72.5	140	207.5	75	142.5	210	77.5	145	212.5	80	147.5	215	82.5	150	217.5	85	152.5	220	87.5	155	222.5	90	157.5
B	5	7	7	7	9	9	9	11	11	11	13	13	13	15	15	15	17	17	17	19	19	19	21	21
C	12	16	16	16	20	20	20	24	24	24	28	28	28	32	32	36	36	36	40	40	40	44	44	44
D	105	172.5	40	107.5	175	42.5	110	177.5	45	112.5	180	47.5	115	182.5	50	117.5	185	52.5	120	187.5	55	122.5	190	57.5
E	6	6	8	8	10	10	10	12	12	12	12	14	14	14	16	16	16	18	18	18	20	20	20	22
F	14	14	18	18	18	22	22	22	26	26	26	30	30	30	34	34	38	38	38	42	42	42	46	46
G	1200	1200	1600	1600	1600	2000	2000	2400	2400	2400	2800	2800	2800	3200	3200	3200	3600	3600	3600	4000	4000	4000	4400	
H	760	830	900	970	1040	1120	1160	1240	1310	1380	1450	1500	1570	1640	1720	1790	1840	1910	1980	2050	2120	2200	2240	2320
Weight(kg)	50.0	54.0	58.0	62.0	66.0	70.0	74.0	78.0	82.0	86.0	90.0	94.0	98.0	102.0	106.0	110.0	114.0	118.0	122.0	126.0	130.0	134.0	138.0	142.0

Applicable Controller Specifications

Applicable controller	Maximum controlled axes	Operating method	Power-supply voltage	Reference page
XSEL	6 axes	Program	Single-phase/three-phase AC 230 V	→P53



(Note 1) The maximum speed may not be attained if the stroke is short.

(Note 2) The maximum acceleration varies depending on the operating conditions.

(Note 3) When the travelling life is assumed as 10000 km.

(Note 4) The maximum cable length is 20 m for the SCON/SSEL and 30 m for the XSEL. Specify a desired length in units of meters.
(Example: X08 = 8 m)

LSA Position Controller

S*c***o****n**

- 1-axis position controller that lets you operate linear motors, single-axis robots and RoboCylinders with ease
- Pulse-train control is also supported



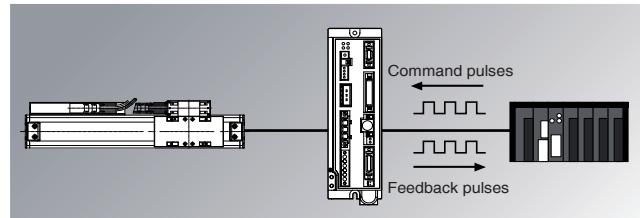
Easy Operation of Linear Motors, Single-axis Robots and RoboCylinders (RCS2)

In addition to linear motors, the SCON also lets you operate single-axis robots and RoboCylinders (RCS2 series) of varying output levels from 20 to 750 W with ease. Operation is very simple - all you need is to store various stopping positions in the controller, and then specify each desired position using an I/O signal from a host PLC. Up to 512 points can be stored for stopping positions.



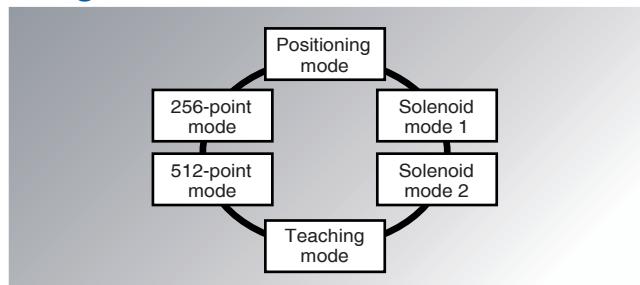
At-will Operation Using Pulse-train Control

In addition to the positioner function where the actuator is operated according to specified positions, the SCON also lets you freely control the stopping position, speed and acceleration using pulses from the host positioning unit. This feature is ideal in applications where the target position changes every time or if you want to change the speed and acceleration freely.



Select from 6 Functions via I/O Pattern Switching

You can select six different functions including the solenoid mode where 3-point or 7-point positioning can be performed using control actions similar to when solenoid signals are used to move an air cylinder, and the teaching mode where the actuator can be jogged to a desired position for registration of the position where the actuator has stopped.

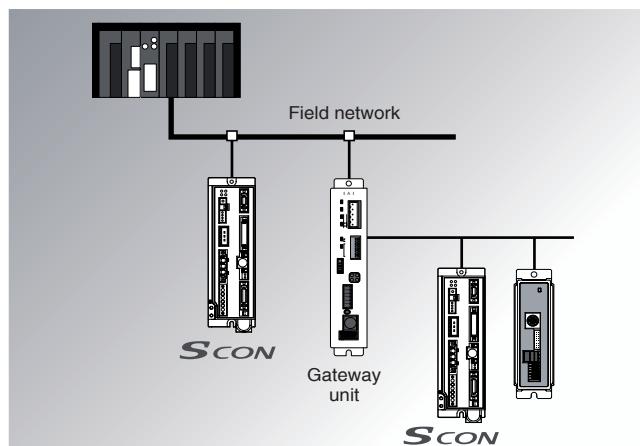


Direct Connection to DeviceNet, CC-Link and ProfiBus

If you select an optional network specification, the SCON can be connected directly to DeviceNet, CC-Link and ProfiBus (*1).

In addition to connecting directly to a field network, you can also connect your SCON to a field network via a gateway unit. This way, the SCON can receive stopping position data via the network or send the current position data to a PLC.

(*1) If the SCON is connected to a field network directly, its functions will be limited to the remote I/O level.



LSA Program Controller**S SEL**

- Very affordable 2-axis controller that can be program-operated or used as a positioner
- Easy operation of linear motors



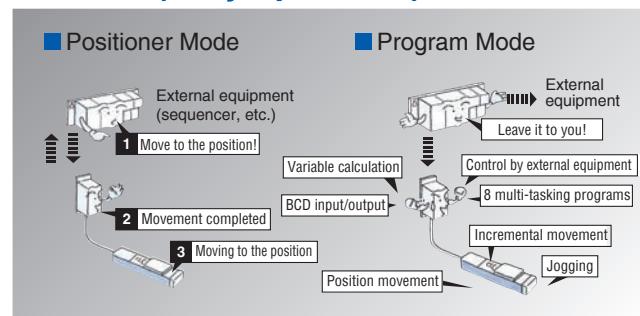
Operating not only linear motors, but also single-axis robots and RoboCylinders (RCS2 series)

The SSEL controller can operate not only linear motors, but also single-axis robots and RoboCylinders (RCS2 series) of 20 to 750 W. Up to two axes can be controlled simultaneously, which means that you can combine a large linear motor with a single-axis robot, etc., to perform a wide range of transfer/coating operations.



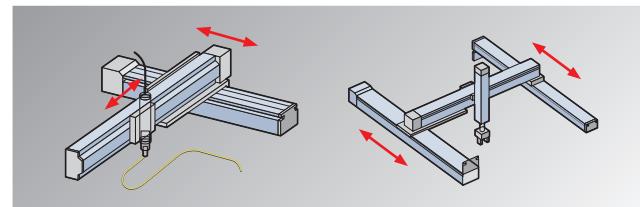
Program mode (high function) and positioner mode (easy operation)

You can select the "program mode" in which the actuator can be operated by the controller alone without using a PLC or other host equipment, or the "positioner mode" in which desired position numbers are specified from among the positions input to the controller from a PLC via I/O signals. Use the program mode for coating operations, path movements and other interpolated operations, or applications where the controller must exchange I/O signals frequently with external equipment. Choose the positioner mode for simple positioning operations.



Interpolated/synchronized operation of 2 axes

Two actuator axes can be interpolated, which is ideal for coating and sealing operations, among others. Also, the SSEL controller boasts excellent path precision and speed uniformity comparable to the levels achievable with the XSEL, which is a higher model of the SSEL. The SSEL also supports synchronized operation where two axes, even high-speed actuators such as linear motors, can be controlled simultaneously without delays.



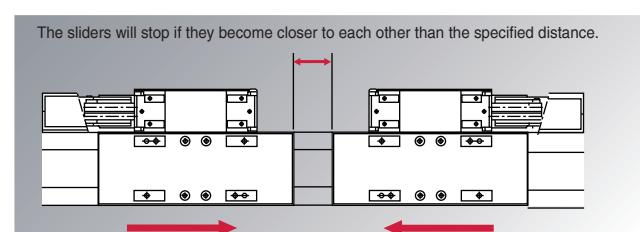
Standard USB port

The USB port has become a standard interface technology between PCs and peripherals. The SSEL controller comes standard with a USB port, so you can connect the controller's standard USB cable to a PC with no RS232C terminal to communicate data between the controller and PC.



Multi-slider Collision Prevention Function

A new function has been added to prevent two sliders from colliding with each other when operated independently in the multi-slider operation mode. This function is effective not only during automatic operation, but also while the actuators are manually jogged. With the collision prevention function, you can be assured of safety at all time.



LSA Program Controller

X-SEL

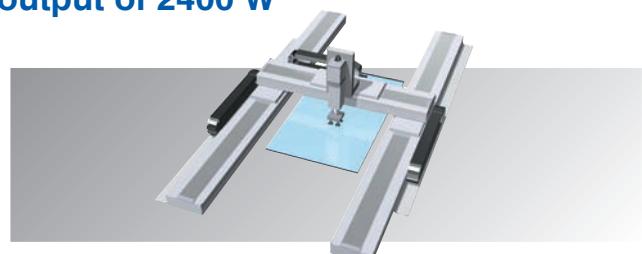
- A high-functional, multi-axis controller capable of simultaneously controlling up to six axes (*1)
- Directly connectable to ProfiBus, DeviceNet and other standard field networks

*1 Up to 4 axes if all axes are linear motors.



Controlling up to 6 axes with a combined output of 2400 W (3-phase type) or 1600 W (1-phase type)

The XSEL can control up to six axes of linear motors, single-axis robots and RoboCylinders (RCS2 series). For example, you can operate two synchronized linear motors (X-axis), one single-axis robot (Y-axis) and one RoboCylinder (Z-axis) with a single controller.



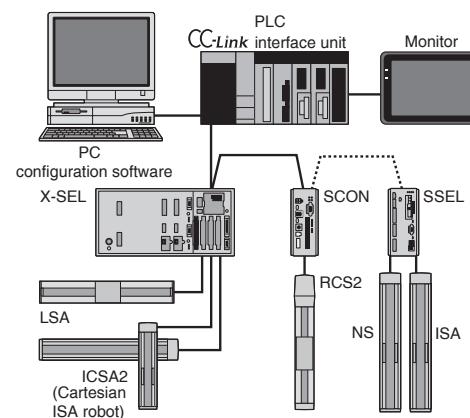
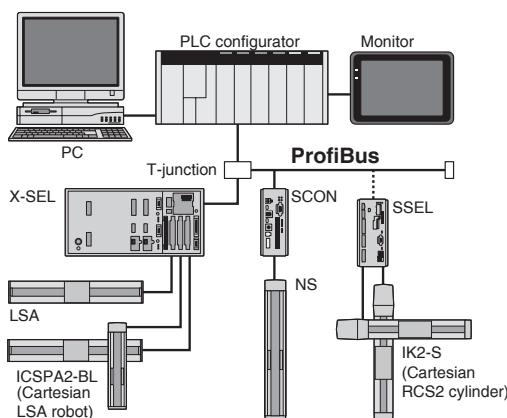
"Global type" conforming to safety category 4

The "global type" has no built-in drive cutoff circuit in the controller, because the drive power is cut off using an externally connected safety circuit. This construction meets the requirements of safety category 4 under ISO 13849-1.

Wide network options

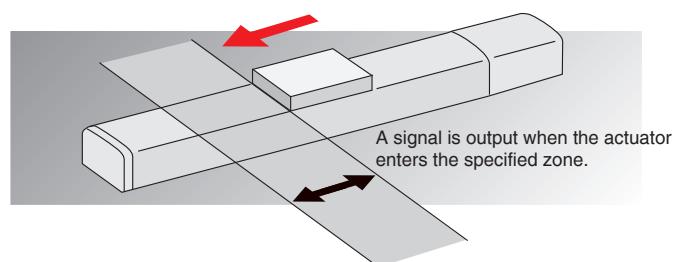
Supporting ProfiBus, DeviceNet, CC-Link, Ethernet

In addition to standard PIOs, the XSEL controller can also be configured to support expanded PIOs (maximum 192 input points and 192 output points) and various field networks (ProfiBus, DeviceNet, CC-Link and Ethernet) by adding applicable options. The XSEL also comes standard with a two-channel RS232C interface to support different communication patterns.



Zone signals

The zone signal function allows the user to set a desired zone within the stroke range and cause a signal to be output whenever the slider enters the specified zone. This function is useful in coating or other operations where you want to output a signal at a desired position. (Up to four zone signals can be set per axis.)



Conforming to the CE Mark standard

The standard XSEL controller conforms to the CE Mark standard. The global XSEL controller additionally conforms to the ANSI standard, so this XSEL based equipment can be exported to overseas countries.

Multi-slider collision prevention function

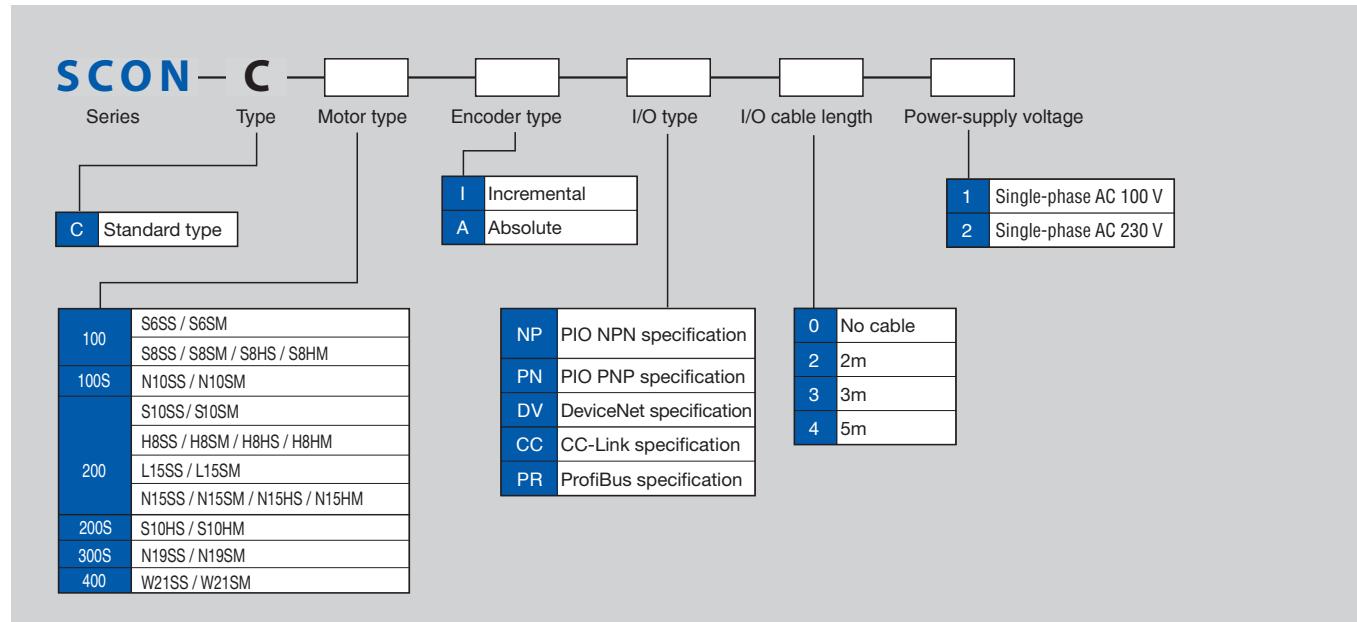
A function has been added to prevent two sliders from colliding with each other.

■ Controller Specifications

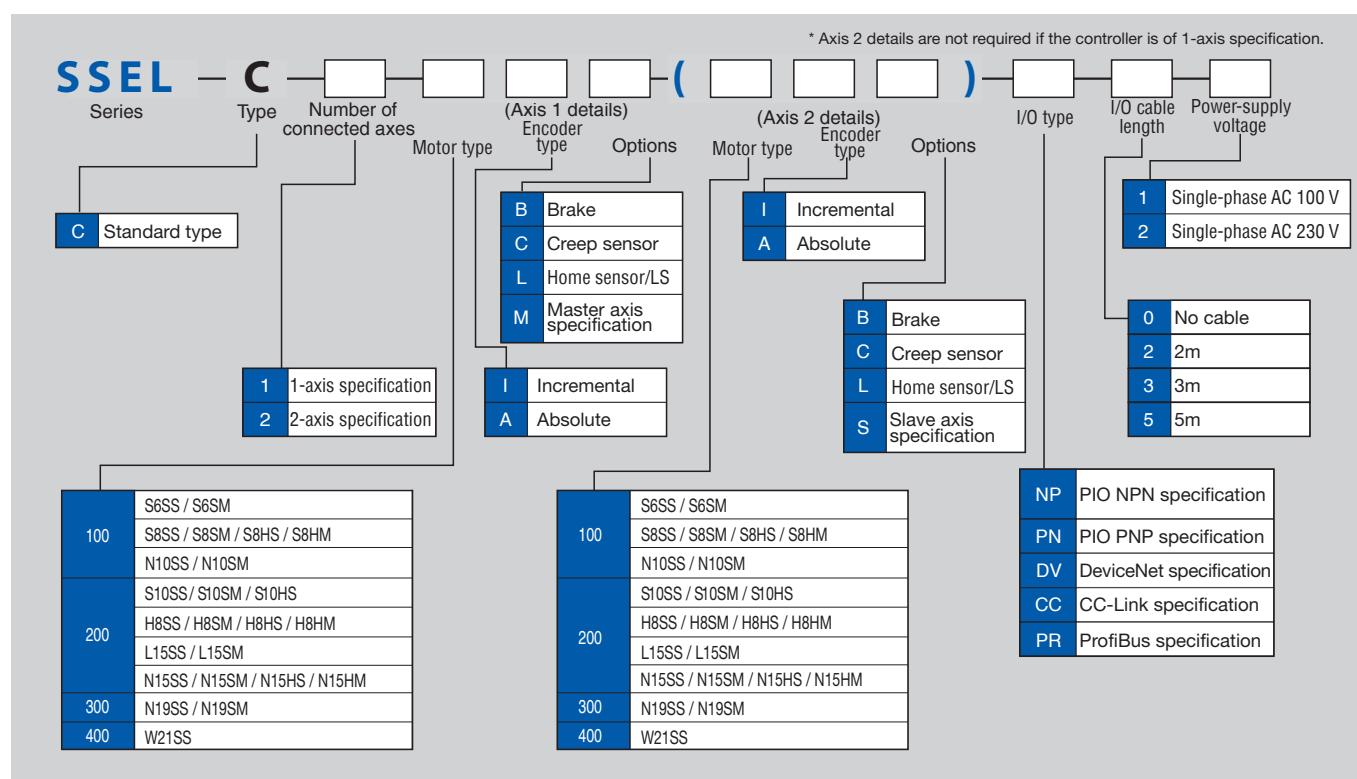
	Controller series/type	SCON	SSEL	XSEL			
				P (standard) type	Q (global) type		
Basic specifications	Connected actuators	Linear motors (excluding W21HS/W21HM) Single-axis robots (20 to 750 W)			Linear motors (all models) Single-axis robots (20 to 750 W)		
	Power-supply capacity	844 VA max.		1652 VA max. 3735 VA max.			
	Insulation resistance	DC 500 V, 100 MΩ or more			DC 500 V, 10 MΩ or more		
	Withstand voltage	AC 1500 V, 1 minute			AC 2500 V, 1 minute AC 1500 V, 1 minute		
	Input power supply	Single-phase AC 100 V Single-phase AC 230 V	Single-phase AC 100 V Single-phase AC 230 V	Single-phase AC 230 V Three-phase AC 230 V			
	Operating power-supply voltage range	±10%					
Control specifications	Total maximum output of connected axes (W)	300W (100 V power-supply specification) 750W (230 V power-supply specification)	400W (100 V power-supply specification) 800W (230 V power-supply specification)	1600W (230 V single-phase) 2400W (230 V three-phase)			
	Maximum number of controlled axes	1 axis	2 axes	6 axes (or up to 4 axes of linear servo actuators)			
	Position detection method	Incremental encoder/absolute encoder					
	Safety circuit configuration	Redundancy not supported			Redundancy not supported Redundancy supported		
	Cutoff of drive source	Cut off by an internal relay			Cut off by an internal relay External safety circuit		
	Enable input	Contact B input (Internal power feed)			Contact B input (External power feed, redundant)		
	Speed setting	1 mm/sec ~ (The maximum limit varies depending on the actuator.)					
	Acceleration setting	0.01G ~ (The maximum limit varies depending on the actuator.)					
	Operation method	Positioner operation Pulse-train control	Program operation Positioner operation (Switchable)	Program operation only			
Program	Program language	—	Super SEL language				
	Number of programs	—	128				
	Number of program steps	—	9999	9999			
	Number of multi-tasking programs	—	8	16			
	Number of positions	512 max.	20000	20000			
	Data storage device	EEPROM	FLASHROM (+ SRAM battery backup option)	FLASHROM + SRAM battery backup			
	Data input method	Teaching pendant or PC software					
I/O & communication	Standard I/Os	16 input points/16 output points (NPN/PNP selectable)	24 input points/8 output points (NPN/PNP selectable)	32 input points/16 output points (NPN/PNP selectable)			
	Expansion I/Os	Not supported		Up to 192 input points/192 output points			
	Serial communication function	Teaching port (RS485)	Teaching port (RS232C) USB connector	Teaching port (RS232C) 2-channel RS232C port			
	Other I/Os	System I/Os (Emergency stop input, brake power)	System I/Os (Emergency stop input, enable input, brake power)	System I/Os (Emergency stop input, enable input, ready output)			
	Field networks	DeviceNet, CC-Link, ProfiBus	DeviceNet, CC-Link, ProfiBus	DeviceNet, CC-Link, ProfiBus, Ethernet			
General specifications	Protective functions	Motor overcurrent, motor driver temperature check, overload check, encoder open check, soft limit overtravel, system error, battery error, etc.					
	Surrounding air temperature/humidity	0 to 40°C, 10 to 95% (non-condensing)					
	Surrounding ambient	Free from corrosive gases. Not subject to significant powder dust.					
	External dimensions	58(W)×200.5(H)×121(D) (Less than 400 W) 72(W)×200.5(H)×121(D) (400 W or more)	100(W)×202.6(H)×126(D) (When the absolute battery is installed)	340(W)×195(H)×125.3(D) (6-axis absolute specification)			
	Weight	0.8kg	1.1kg	1.4kg	5.7kg (6-axis absolute specification)		
	Accessory	I/O flat cable (40 cores)		I/O flat cable (34 cores)			
		I/O flat cable (50 cores)					

Controller Model / Specifications

■ Controller Model



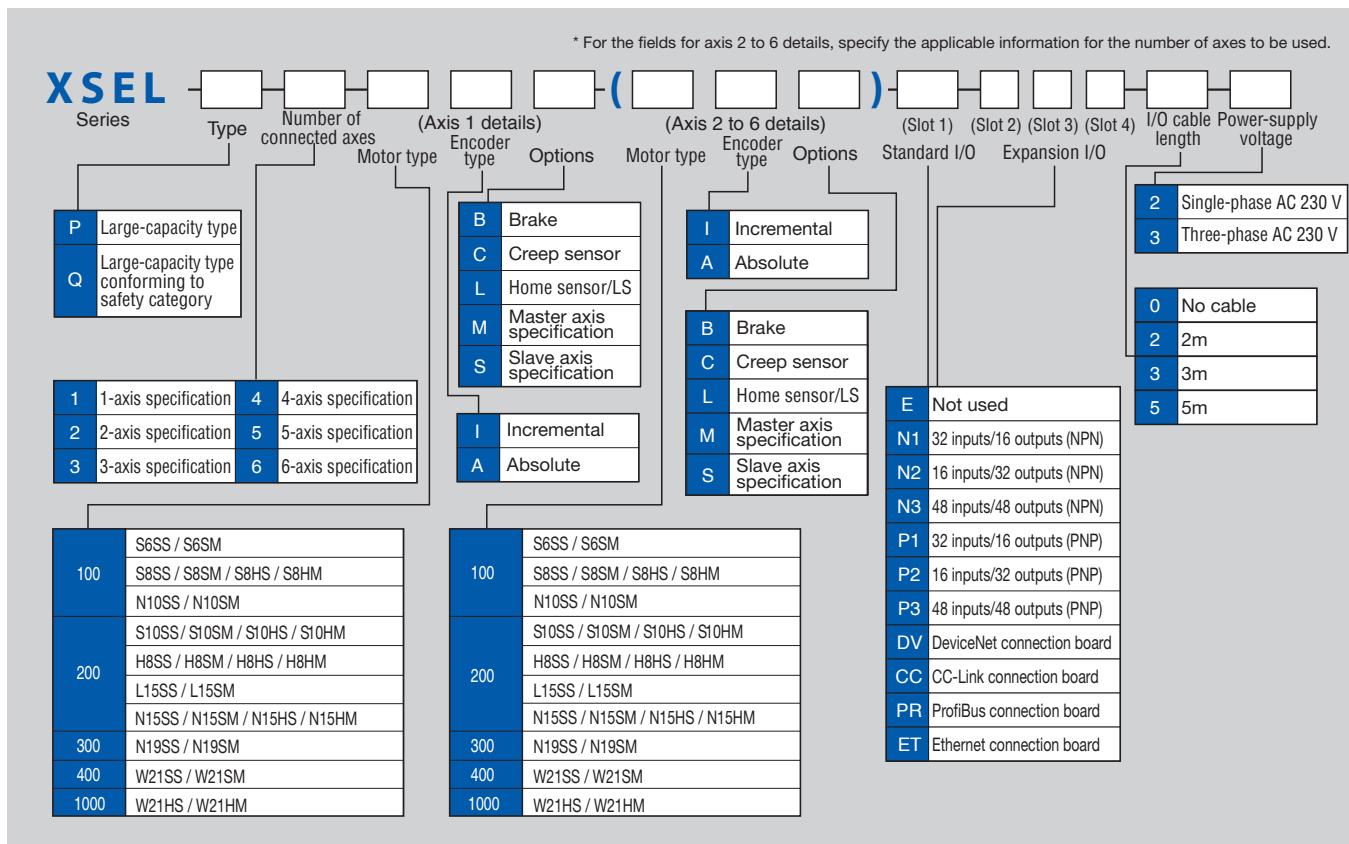
(Note) ● All linear motor models are of incremental specification. Accordingly, absolute controllers cannot be used with linear motors.



(Note) ● Large high-thrust actuators (W21H□) cannot be operated with the SSEL. Use an XSEL controller.

● If large actuators (W21□□) are to be operated, specify "L" in the options field.

● All linear motor models are of incremental specification. Accordingly, absolute controllers cannot be used with linear motors.



- (Note)**
- Although the XSEL controller can control up to six axes, take note that only up to four axes are accepted if all axes are linear motors. In other words, axes 5 and 6 should always be single-axis robots.
 - If large high-thrust actuators (W21H□) are to be operated, take note that one large axis occupies the space for two axes (axes 1 and 2, or axes 3 and 4).
 - If large high-thrust actuators (W21□□) are to be operated, specify "L" in the options field.
 - All linear motor models are of incremental specification. Accordingly, absolute controllers cannot be used with linear motors.

I/O Signal Table

I/O Signal Table [SCON Controller]

* Take note that network-ready controllers do not support pulse-train control.

The SCON controller basically operates actuators using I/O signals from a PLC. However, you can change the functions pre-assigned to respective I/Os. Select a desired I/O signal assignment pattern according to the specific conditions of use, from a total of seven modes including six positioner modes and one pulse-train mode.

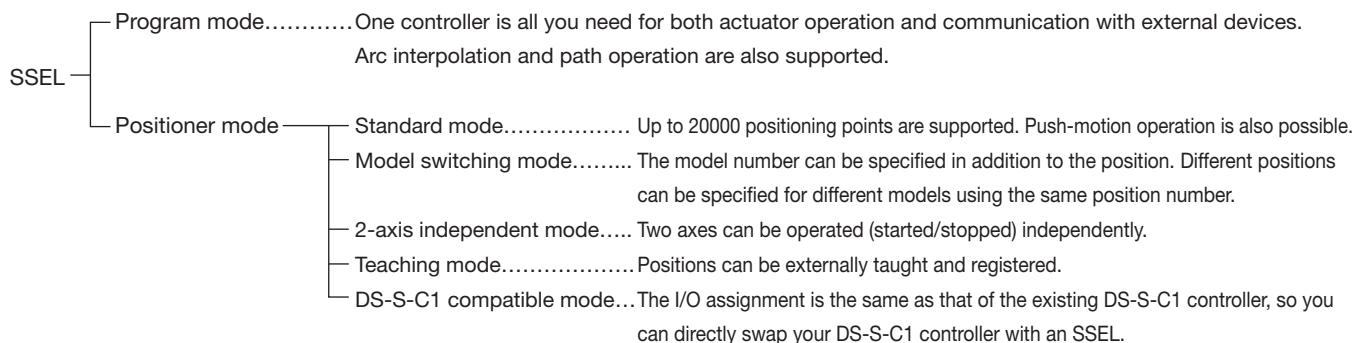
SCON	Positioner mode		Positioning mode Standard specification with 64 positioning points Teaching mode Jog the slider to a desired position and input the position into the controller. 256-point mode Up to 256 positioning points are supported (with PZONE signal). 512-point mode Up to 512 positioning points are supported (without PZONE signal). Solenoid mode 1 Up to seven positioning points are supported using signals resembling solenoid control actions Solenoid mode 2 Up to three positioning points are supported using signals resembling solenoid control actions					
	Pulse-train mode.....The slider can be moved freely using pulses sent from a PLC or positioning unit.							

Pin No.	Category		Parameter (PIO pattern) selection						Pulse-train mode
			0	1	2	3	4	5	
		Number of positioning points	Positioning mode	Teaching mode	256-point mode	512-point mode	Solenoid mode 1	Solenoid mode 2	Pulse-train mode
		64 points	64 points	256 points	512 points	7 points	3 points	—	
		Zone signal	o	—	—	—	o	o	—
		P zone signal	o	o	o	—	o	o	—
1A	24V				P24				P24
2A	24V				P24				P24
3A	—				NC				NC
4A	—				NC				NC
5A	Input	IN0	PC1	PC1	PC1	ST0	ST0	SON	
6A		IN1	PC2	PC2	PC2	ST1	ST1 (JOG+)	RES	
7A		IN2	PC4	PC4	PC4	ST2	ST2	HOME	
8A		IN3	PC8	PC8	PC8	ST3	—	TL	
9A		IN4	PC16	PC16	PC16	ST4	—	CSTP	
10A		IN5	PC32	PC32	PC32	ST5	—	DCLR	
11A		IN6	—	MODE	PC64	ST6	—	BKRL	
12A		IN7	—	JISL	PC128	PC128	—	RMOD	
13A		IN8	—	JOG+	—	PC256	—	—	—
14A		IN9	BKRL	JOG-	BKRL	BKRL	BKRL	—	
15A		IN10	RMOD	RMOD	RMOD	RMOD	RMOD	—	
16A		IN11	HOME	HOME	HOME	HOME	HOME	—	—
17A		IN12	*STP	*STP	*STP	*STP	*STP	—	—
18A		IN13	CSTR	CSTR/PWRT	CSTR	CSTR	—	—	—
19A		IN14	RES	RES	RES	RES	RES	RES	—
20A		IN15	SON	SON	SON	SON	SON	SON	—
1B	Output	OUT0	PM1	PM1	PM1	PE0	LS0	PWR	
2B		OUT1	PM2	PM2	PM2	PE1	LS1 (TRQS)	SV	
3B		OUT2	PM4	PM4	PM4	PE2	LS2	INP	
4B		OUT3	PM8	PM8	PM8	PE3	—	HEND	
5B		OUT4	PM16	PM16	PM16	PE4	—	TLR	
6B		OUT5	PM32	PM32	PM32	PE5	—	*ALM	
7B		OUT6	MOVE	MOVE	PM64	PE6	—	*EMGS	
8B		OUT7	ZONE1	MODES	PM128	ZONE1	ZONE1	RMDS	
9B		OUT8	PZONE	PZONE	PN256	PZONE	PZONE	ALM1	
10B		OUT9	RMDS	RMDS	RMDS	RMDS	RMDS	ALM2	
11B		OUT10	HEND	HEND	HEND	HEND	HEND	ALM4	
12B		OUT11	PEND	PEND/WEND	PEND	PEND	PEND	ALM8	
13B		OUT12	SV	SV	SV	SV	SV	—	
14B		OUT13	*EMGS	*EMGS	*EMGS	*EMGS	*EMGS	—	
15B		OUT14	*ALM	*ALM	*ALM	*ALM	*ALM	—	
16B		OUT15	*BALM	*BALM	*BALM	*BALM	*BALM	—	
17B					—			—	
18B					—			—	
19B	0V				N			N	
20B	0V				N			N	

* Signals with an asterisk (*) are negative-logic signals.

■ I/O Signal Table [SSEL Controller]

With the SSEL controller, you can select the "Program Mode" where a program is input to operate the actuator, or the "Positioner Mode" where the actuator moves to the position specified by a signal received from a host PLC. The positioner mode includes five input patterns suitable for different applications, so you can select a desired pattern to match the specific operation of your equipment. (Please contact IAI for details.)



Pin No.	Category	Board No.	Program mode	Positioner mode				
				Standard mode	Model switching mode	2-axis independent mode	Teaching mode	DS-S-C1 compatible mode
1A	24 V			24 V input				
1B	Input	016	Program No. 1 selection	Position input 10	Input 10	Position input 7	Axis 1 jog -	Position No. 1000
2A		017	Program No. 2 selection	Position input 11	Input 11	Position input 8	Axis 2 jog +	-
2B		018	Program No. 4 selection	Position input 12	Input 12	Position input 9	Axis 2 jog -	-
3A		019	Program No. 8 selection	Position input 13	Input 13	Position input 10	Inching specification (0.01 mm)	-
3B		020	Program No. 10 selection	-	Input 14	Position input 11	Inching specification (0.1 mm)	-
4A		021	Program No. 20 selection	-	Input 15	Position input 12	Inching specification (0.5 mm)	-
4B		022	Program No. 40 selection	-	Input 16	Position input 13	Inching specification (1 mm)	-
5A		023	CPU reset	Error reset	Error reset	Error reset	Error reset	CPU reset
5B		000	Start	Start	Start	Axis 1 start	Start	Start
6A		001	General-purpose input	Home return	Home return	Axis 1 home return	Servo ON	Hold (pause)
6B		002	General-purpose input	Servo ON	Servo ON	Axis 1 servo ON	Pause	Cancellation
7A		003	General-purpose input	Push	Push	Axis 1 pause	Position input 1	Interpolation setting
7B		004	General-purpose input	Pause	Pause	Axis 1 cancellation	Position input 2	Position No. 1
8A		005	General-purpose input	Cancel	Cancel	Axis 2 start	Position input 3	Position No. 2
8B		006	General-purpose input	Interpolation setting	Interpolation setting	Axis 2 home return	Position input 4	Position No. 4
9A		007	General-purpose input	Position input 1	Input 1	Axis 2 servo ON	Position input 5	Position No. 8
9B		008	General-purpose input	Position input 2	Input 2	Axis 2 pause	Position input 6	Position No. 10
10A		009	General-purpose input	Position input 3	Input 3	Axis 2 cancellation	Position input 7	Position No. 20
10B		010	General-purpose input	Position input 4	Input 4	Position input 1	Position input 8	Position No. 40
11A		011	General-purpose input	Position input 5	Input 5	Position input 2	Position input 9	Position No. 80
11B		012	General-purpose input	Position input 6	Input 6	Position input 3	Position input 10	Position No. 100
12A		013	General-purpose input	Position input 7	Input 7	Position input 4	Position input 11	Position No. 200
12B		014	General-purpose input	Position input 8	Input 8	Position input 5	Teaching mode specification	Position No. 400
13A		015	General-purpose input	Position input 9	Input 9	Position input 6	Axis 1 jog +	Position No. 800
13B	Output	300	Alarm	Alarm	Alarm	Alarm	Alarm	Alarm
14A		301	Ready	Ready	Ready	Ready	Ready	Ready
14B		302	General-purpose input	Positioning complete	Positioning complete	Axis 1 positioning complete	Positioning complete	Positioning complete
15A		303	General-purpose input	Home return complete	Home return complete	Axis 1 home return complete	Home return complete	-
15B		304	General-purpose input	Servo ON output	Servo ON output	Axis 1 servo ON output	Servo ON output	-
16A		305	General-purpose input	Push complete	Push complete	Axis 2 positioning complete	-	-
16B		306	General-purpose input	System battery error	System battery error	Axis 2 home return complete	System battery error	System battery error
17A		307	General-purpose input	Absolute battery error	Absolute battery error	Axis 2 servo ON output	Absolute battery error	Absolute battery error
17B	0 V			0V input				

* Positions can be input as either binary data or BCD data by switching the applicable setting.

I/O Signal Table & External Dimensions

I/O Signal Table [XSEL Controller]

With the XSEL controller, the number of I/O points can be increased by installing up to three expansion I/O boards in addition to the standard I/O board.

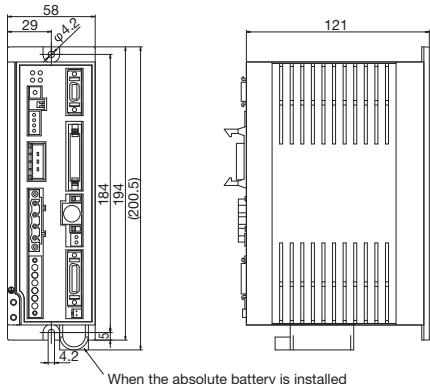
You can select a desired type of expansion I/O board offering ① 32 input points/16 output points (model N1/P1), ② 16 input points/32 output points (model N2/P2), or ③ 48 input points/48 output points (model N3/P3).

Standard I/O Assignment Table (Model N1/P1)				Expansion I/O Assignment Table (Model N1/P1)				Expansion I/O Assignment Table (Model N2/P2)				Expansion I/O Assignment Table (Model N3/P3)			
Pin No.	Category	Board No.	Standard setting	Pin No.	Category	Board No.	Standard setting	Pin No.	Category	Board No.	Standard setting	Pin No.	Category	Board No.	Standard setting
1	24 V		24 V input	1	24 V		24 V input	1	24 V		24 V input	1	24 V		24 V input (pin Nos. 2 to 25/51 to 74)
2			Program start	2			General-purpose input	2			General-purpose input	2			General-purpose output
3			General-purpose input	3			General-purpose input	3			General-purpose input	3			General-purpose output
4			General-purpose input	4			General-purpose input	4			General-purpose input	4			General-purpose output
5			General-purpose input	5			General-purpose input	5			General-purpose input	5			General-purpose output
6			General-purpose input	6			General-purpose input	6			General-purpose input	6			General-purpose output
7			General-purpose input	7			General-purpose input	7			General-purpose input	7			General-purpose output
8			General-purpose input	8			General-purpose input	8			General-purpose input	8			General-purpose output
9			Program setting (No.1)	9			General-purpose input	9			General-purpose input	9			General-purpose output
10			Program setting (No.2)	10			General-purpose input	10			General-purpose input	10			General-purpose output
11			Program setting (No.4)	11			General-purpose input	11			General-purpose input	11			General-purpose output
12			Program setting (No.8)	12			General-purpose input	12			General-purpose input	12			General-purpose output
13			Program setting (No.10)	13			General-purpose input	13			General-purpose input	13			General-purpose output
14			Program setting (No.20)	14			General-purpose input	14			General-purpose input	14			General-purpose output
15			Program setting (No.40)	15			General-purpose input	15			General-purpose input	15			General-purpose output
16			General-purpose input	16			General-purpose input	16			General-purpose input	16			General-purpose output
17			General-purpose input	17			General-purpose input	17			General-purpose input	17			General-purpose output
18			General-purpose input	18			General-purpose input	18			General-purpose output	18			General-purpose output
19			General-purpose input	19			General-purpose input	19			General-purpose output	19			General-purpose output
20			General-purpose input	20			General-purpose input	20			General-purpose output	20			General-purpose output
21			General-purpose input	21			General-purpose input	21			General-purpose output	21			General-purpose output
22			General-purpose input	22			General-purpose input	22			General-purpose output	22			General-purpose output
23			General-purpose input	23			General-purpose input	23			General-purpose output	23			General-purpose output
24			General-purpose input	24			General-purpose input	24			General-purpose output	24			General-purpose output
25			General-purpose input	25			General-purpose input	25			General-purpose output	25			General-purpose output
26			General-purpose input	26			General-purpose input	26			General-purpose output	26			0 V
27			General-purpose input	27			General-purpose input	27			General-purpose output	27			0 V input (pin Nos. 2 to 25/51 to 74)
28			General-purpose input	28			General-purpose input	28			General-purpose output	28			General-purpose output
29			General-purpose input	29			General-purpose input	29			General-purpose output	29			General-purpose output
30			General-purpose input	30			General-purpose input	30			General-purpose output	30			General-purpose output
31			General-purpose input	31			General-purpose input	31			General-purpose output	31			General-purpose output
32			General-purpose input	32			General-purpose input	32			General-purpose output	32			General-purpose output
33			General-purpose input	33			General-purpose input	33			General-purpose output	33			General-purpose output
34			Alarm output	34			General-purpose output	34			General-purpose output	34			General-purpose output
35			Ready output	35			General-purpose output	35			General-purpose output	35			General-purpose output
36			Emergency stop output	36			General-purpose output	36			General-purpose output	36			General-purpose output
37			General-purpose output	37			General-purpose output	37			General-purpose output	37			General-purpose output
38			General-purpose output	38			General-purpose output	38			General-purpose output	38			General-purpose output
39			General-purpose output	39			General-purpose output	39			General-purpose output	39			General-purpose output
40			General-purpose output	40			General-purpose output	40			General-purpose output	40			General-purpose output
41			General-purpose output	41			General-purpose output	41			General-purpose output	41			General-purpose output
42			General-purpose output	42			General-purpose output	42			General-purpose output	42			General-purpose output
43			General-purpose output	43			General-purpose output	43			General-purpose output	43			General-purpose output
44			General-purpose output	44			General-purpose output	44			General-purpose output	44			General-purpose output
45			General-purpose output	45			General-purpose output	45			General-purpose output	45			General-purpose output
46			General-purpose output	46			General-purpose output	46			General-purpose output	46			General-purpose output
47			General-purpose output	47			General-purpose output	47			General-purpose output	47			General-purpose output
48			General-purpose output	48			General-purpose output	48			General-purpose output	48			General-purpose output
49			General-purpose output	49			General-purpose output	49			General-purpose output	49			General-purpose output
50	0 V		0 V input	50	0 V		0 V input	50	0 V		0 V input	50	0 V		0 V input (pin Nos. 27 to 50/76 to 99)

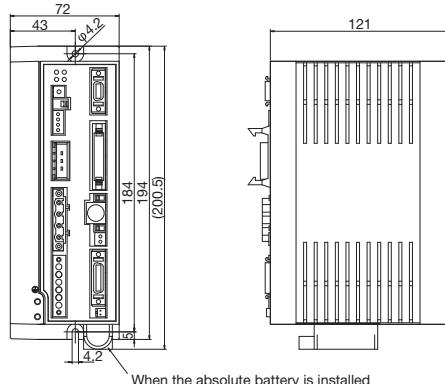
■ External Dimensions

[SCON]

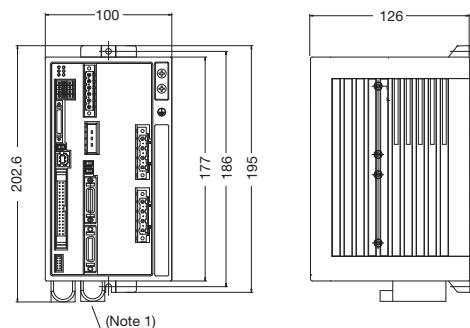
Less than 400 W



400 W or more



[SSEL] (Common to 1-axis and 2-axis Specifications)



(Note 1) Absolute-data backup battery. This battery is not installed if the controller is of incremental specification.

[XSEL]

	Axes 1 to 4	Axes 5, 6	Side view (common)
Type P [Standard specification]			
Type Q [Global specification] <small>* The single-phase 230V AC specification conforms to the dimensions of type P.</small>			

Options**■ Options**

Item	Model	Remarks	SCON	SSEL	XSEL
Teaching pendant (standard)	RCM-T	No CE mark	○	—	—
	CON-T-ENG		○	—	—
	SEL-T-J	With connector conversion cable	—	○	○
	SEL-T		—	—	○
Teaching pendant (with deadman switch)	RCM-TD	No CE mark	○	—	—
	SEL-TD-J	With connector conversion cable	—	○	○
	SEL-TD		—	—	○
Teaching pendant (ANSI type)	IA-T-XA-J	With connector conversion cable	—	○	○
	IA-T-XA		—	—	○
Data setting unit	RCM-P	No CE mark	○	—	—
PC software (with RS232 cable)	RCM-101-MW		○	—	—
	IA-101-X-MW-J	With connector conversion cable	—	○	○
	IA-101-X-MW	D-sub, 9-pin connector on PC end	—	—	○
PC software (safety category 4)	IA-101-XA-MW	D-sub, 9-pin connector on PC end	—	—	○
PC software (with USB cable)	IA-101-X-USB	USB connector on PC end	—	○	—
PC software (USB conversion specification)	IA-101-X-USBMW	USB connector on PC end	—	—	○
	RCM-101-USB-EU		○	—	—
Regenerative resistance unit	REU-1	For XSEL controller	—	—	○
	REU-2	For SSEL controller or SCON controller	○	○	—
Panel unit	PU-1	Cable length: 3 m	—	○	—
Expansion I/O board	IA-103-X-32	32 input points/16 output points, NPN specification	—	—	○
Expansion I/O board	IA-103-X-32-P	32 input points/16 output points, PNP specification	—	—	○
Expansion I/O board	IA-103-X-16	16 input points/32 output points, NPN specification	—	—	○
Expansion I/O board	IA-103-X-16-P	16 input points/32 output points, PNP specification	—	—	○
Expansion I/O board	IA-IO-3204-NP	48 input points/48 output points, NPN specification	—	—	○
Expansion I/O board	IA-IO-3204-PN	48 input points/48 output points, PNP specification	—	—	○
Absolute-data backup battery	AB-5		○	○	○
Dummy plug	DP-3		—	○	—
USB conversion adapter	IA-CV-USB		—	—	○
	RCB-CV-USB		○	—	—
USB cable	CB-SEL-USB010	Cable length: 1 m	—	○	○
Connector conversion cable	CB-SEL-SJ002	Cable length: 0.2 m	—	○	—

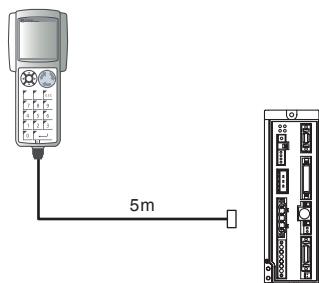
■ Options

Teaching Pendant (for SCON)

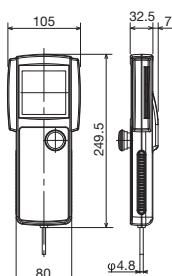
Feature Teaching device offering functions for position input, test operation, monitoring, and more.

Model **RCM-T** (standard type)
RCM-TD (deadman switch type)
CON-T-ENG (splash-proof ANSI type)
RCM-P (data setting unit)

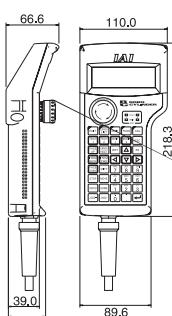
Configuration



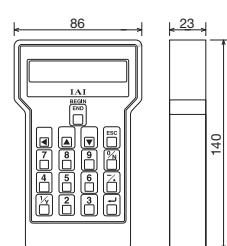
RCM-T/TD



CON-T-ENG



RCM-P



Specifications

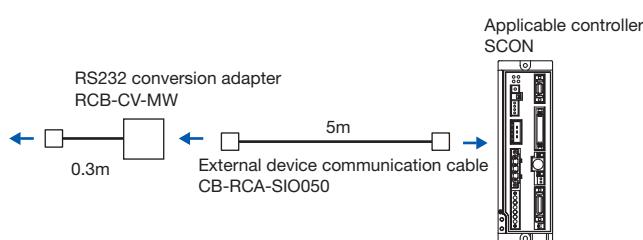
Item	RCM-T-TD	RCM-E	RCM-P
Surrounding air temperature/humidity	Temperature 0 to 40°C / Humidity 85% RH or below		
Protection structure	-	IP54	-
Weight	Approx. 650g	Approx. 400g	Approx. 360g
Cable length	5m		
Display	LCD display with 21 characters x 16 lines	LCD display with 16 characters x 2 lines	LCD display with 16 characters x 2 lines

PC Software (for SCON, Windows only)

Feature Startup support software equipped with functions for program/position input, test operation, monitoring, and more. Improved debugging functions help you reduce the time required for initial startup.

Model **RCM-101-MW-EU**
 (with external device communication cable + RS232 conversion unit)

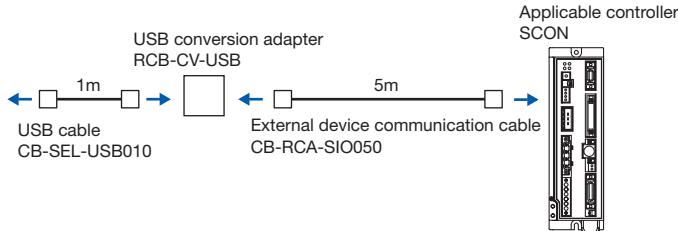
Configuration



Model

RCM-101-USB-EU
 (with external device communication cable + USB conversion unit + USB cable)

Configuration



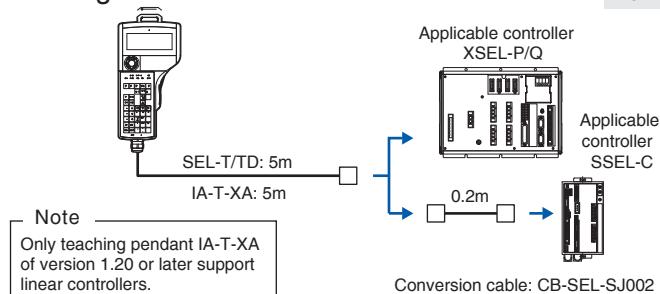
Options

■ Options

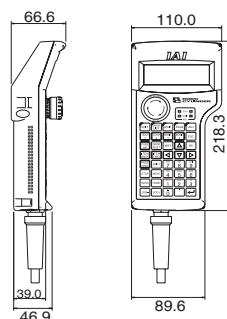
Teaching Pendant (for SSEL/XSEL)

- Feature Teaching device offering functions for program/position input, test operation, monitoring, and more.
- Model **SEL-T-J** (standard type with connector conversion cable)
SEL-T (standard type)
SEL-TD-J (ANSI deadman switch type with conn. conv. cable)
SEL-TD (ANSI deadman switch type)
IA-T-XA-J (ANSI type with connector conversion cable)
IA-T-XA (ANSI type)

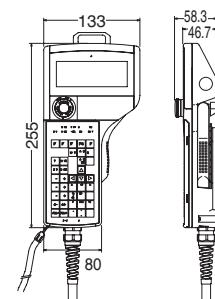
■ Configuration



SEL-T/TD



IA-T-XA



■ Specification

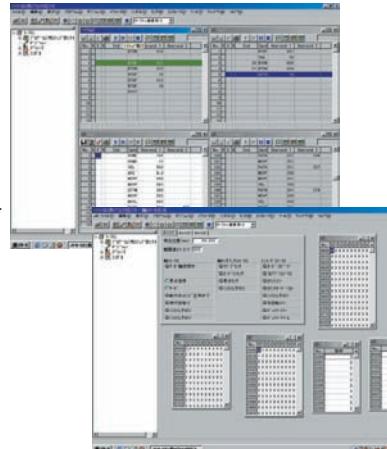
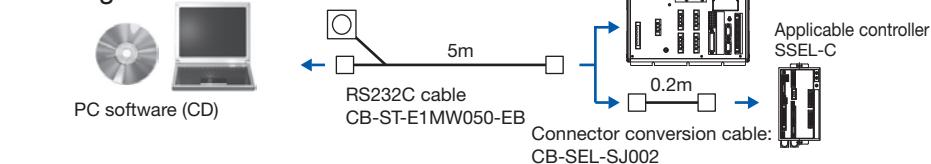
Item	SEL-T/TD	IA-T-XA
Surrounding air temperature/humidity	Temperature 0 to 40°C / Humidity 85% RH or below	
Surrounding ambience	Protected structure conforming to IP54	
Weight	Approx. 400 g	Approx. 600 g (excluding cable)
Cable length	5m	5m
Display	LCD display with 20 characters x 4 lines	LCD display with 32 characters x 8 lines

PC Software (for SSEL//XSEL, Windows only)

- Feature Startup support software equipped with functions for program/position input, test operation, monitoring, and more. Improved debugging functions help you reduce the time required for initial startup.

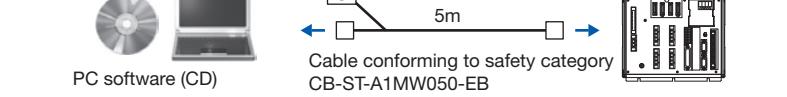
- Model **IA-101-X-MW-J** (with RS232C cable + connector conversion cable)
IA-101-X-MW (with RS232C cable)

■ Configuration



- Model **IA-101-XA-MW** (with cable conforming to safety category 4)

■ Configuration



- Model **IA-101-X-USB** (with USB cable)

■ Configuration

- Configuration

■ Configuration

- Model **IA-101-X-USBMW** (with USB conversion adapter + cable)

■ Configuration

- Configuration

<h4

Regenerative Resistance Unit

Feature This unit returns to heat the regenerative current produced by the motor during deceleration. Use the table on the right to check the total wattage of the actuators you want to operate, and provide one or more regenerative resistance units as required.

Model **REU-1 (XSEL)**

REU-2 (SCON/SSEL)

Specifications

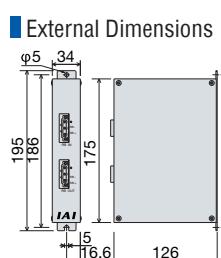
Weight	0.9kg
Built-in regenerative resistor	220Ω 80W
Unit-controller connection cable (supplied)	CB-ST-REU010 (XSEL) CB-SC-REU010 (SSEL)

Reference for Determining the Necessary Number of Regenerative Resistance Units

	Horizontal			Vertical		
	XSEL	SSEL	SCON	XSEL	SSEL	SCON
0	~200W	~800W	~200W	~100W	~200W	~100W
1	~1000W			~750W	~800W	~600W
2	~1500W				~1200W	~800W
3	~2000W				~1600W	
4					~2000W	
5					~2400W	

* Depending on the operating conditions, more regenerative resistance may be required than what is specified above.

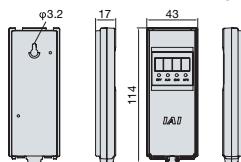
* If you are using an SCON/SSEL, and the total wattage suggests that you need two regenerative resistance units, use an REU-1 for the second unit.



Panel Unit

Feature Display unit for checking controller error codes and the program number of the current program.

Model **PU-1** (Cable length: 3 m)



System-memory Backup Battery

Feature Use this battery if you are using global flags, etc., in your programs and thus want to retain the data even after the power is turned off. (This battery is used with the SSEL.)

Model **AB-5-CS** (with case)
AB-5 (battery only)



Absolute-data Backup Battery

Feature This battery backs up absolute data when an actuator of absolute specification is operated. The absolute-data backup battery is not required for linear servo actuators because all linear servo actuator models are of incremental specification.

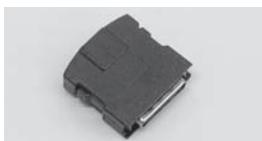
Model **AB-5**



Dummy Plug

Feature This plug is connected to the teaching port on an SSEL controller to short the enable circuit, so that the controller can be connected to a PC via a USB cable. (The dummy plug is supplied with PC software IA-101-X-USB.)

Model **DP-3**



USB conversion adapter

Feature This adapter is used to convert signals received through the RS232 cable or external device communication cable to the format supported by the USB cable.

Model **IA-CV-USB**
(supplied with IA-101-X-USB)
RCB-CV-USB
(supplied with RCM-101-USB-EU)



RS232 conversion adapter

Feature This adapter is used to convert signals received through the external device communication cable (RS485 communication) to the format supported by the RS232 terminal.

Model **RCB-CV-MW**
(supplied with RCM-101-MW-EU)



USB Cable

Feature This cable is used to connect a controller with USB port (SSEL) to a PC. To connect a controller without USB port (XSEL) to a PC, use the USB conversion adapter to connect the RS232C cable to the USB cable, and connect the USB cable to the USB port on the PC. (Refer to the explanation of PC software IA-101-X-USBMW.)

Model **CB-SEL-USB010**
(Cable length: 1 m)



External Device Communication Cable

Feature This cable is used to connect an SCON controller to a PC. (The RS232 conversion adapter is needed to connect to the PC.)

Model **CB-RCA-SIO050 (5m)**
(supplied with RCM-101-MW-EU)



Connector Conversion Cable

Feature This conversion cable is used to connect the D-sub, 25-pin connector for teaching pendant or PC software to the teaching connector (half-pitch) on an SSEL controller.

Model **CB-SEL-SJ002**
(Cable length: 0.2 m)



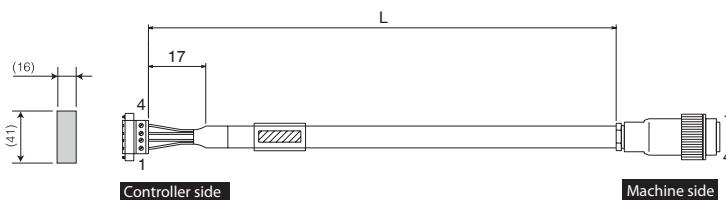
Cables

Cables

Motor Cable

- Model **CB-XEU-MA□□□** (for shaft type, small type, flat type, medium type)
CB-XEUMC-MA□□□ (for large type)

* Specify the cable length (L) in □□□. Example) 080 = 8 m
The maximum length is 20 m for the SCON/SSEL and 30 m for the XSEL.

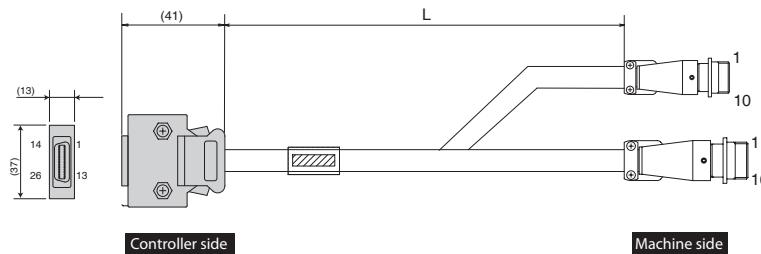


Wire	Color	Signal	No.	No.	Signal	Color	Wire
0.75sq	Green	PE	1	1	U	Red	0.75sq
	Red	U	2	2	V	White	(press fit)
	White	V	3	3	W	Black	
	Black	W	4	4	PE	Green	

Encoder Cable (for Large Type)

- Model **CB-XEU2-PLA□□□**

* Specify the cable length (L) in □□□. Example) 080 = 8 m
The maximum length is 20 m for the SCON/SSEL and 30 m for the XSEL.



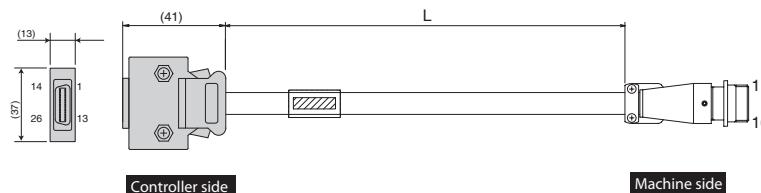
Wire	Color	Signal	No.	No.	Signal	Color	Wire
—	—	—	10	1	E24V	White/orange	AWG26
—	—	—	—	2	0V	White/green	(press fit)
White/orange	—	E24V	12	3	LS	brown/blue	
White/green	—	0V	13	4	CLEEP	brown/yellow	
Brown/blue	—	LS	26	5	OT	brown/red	
Brown/yellow	—	CLEEP	25	6	RSV	brown/black	
Brown/red	—	OT	24	—	—	—	
Brown/black	—	RSV	23	—	—	—	
—	—	—	—	—	—	—	
—	—	—	9	—	—	—	
—	—	—	18	—	—	—	
—	—	—	19	—	—	—	
White/blue	—	A+	1	1	A	White/blue	AWG26
White/yellow	—	A-	2	2	A	White/yellow	(press fit)
White/red	—	B+	3	3	B	White/red	
White/black	—	B-	4	4	B	White/black	
White/purple	—	Z+	5	5	Z	White/purple	
White/gray	—	Z-	6	6	Z	White/gray	
Orange	—	SRD+	7	—	—	—	
Green	—	SRD-	8	—	—	—	
Purple	—	B A T +	14	7	FG	Drain	AWG26
Gray	—	B A T -	15	8	S D	Orange	(soldered)
Red	—	V C C	16	9	S D	Green	
Black	—	G N D	17	10	B A T +	Purple	
Blue	—	BKR-	20	11	B A T -	Gray	
Yellow	—	BKR+	21	12	V C C	Red	
—	—	—	22	13	G N D	Black	

The shield is clamped to the hood.
Drain line and shield braid
(The wire colors white/blue show the band color/insulation color.)

Encoder Cable (for Shaft Type, Small Type, Flat Type, Medium Type)

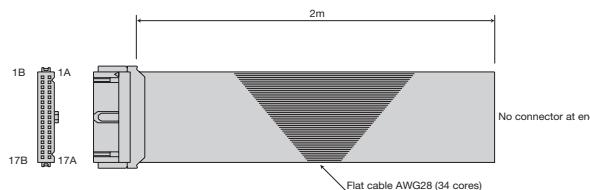
- Model **CB-XEU3-PA□□□**

* Specify the cable length (L) in □□□. Example) 080 = 8 m
The maximum length is 20 m for the SCON/SSEL and 30 m for the XSEL.



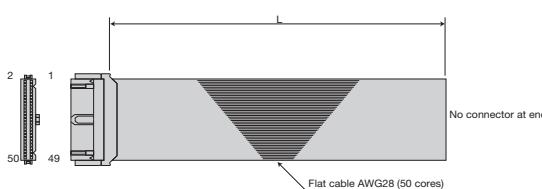
Wire	Color	Signal	No.	No.	Signal	Color	Wire
—	—	—	10	1	A	White/blue	AWG26
—	—	—	—	2	A	White/yellow	(press fit)
—	—	—	—	3	B	White/red	
White/blue	—	B+	4	4	B	White/black	
White/red	—	B-	5	5	Z	White/purple	
White/black	—	—	6	6	Z	White/gray	
White/purple	—	Z+	—	—	—	—	
White/gray	—	Z-	—	—	—	—	
Orange	—	SRD+	7	—	—	—	
Green	—	SRD-	8	—	—	—	
Purple	—	B A T +	14	7	FG	Drain	
Gray	—	B A T -	15	8	S D	Orange	
Red	—	V C C	16	9	S D	Green	
Black	—	G N D	17	10	B A T +	Purple	
Blue	—	BKR-	20	11	B A T -	Gray	
Yellow	—	BKR+	21	12	V C C	Red	
—	—	—	22	13	G N D	Black	

The shield is clamped to the hood.
Drain line and shield braid
(The wire colors white/blue show the band color/insulation color.)

I/O Flat Cable (for SSEL)**Model CB-DS-PIO□□□**

No.	Color	Wire	No.	Color	Wire
1A	Brown 1	9B	Gray 2		
1B	Red 1	10A	White 2		
2A	Orange 1	10B	Black 2		
2B	Yellow 1	11A	Brown -3		
3A	Green 1	11B	Red 3		
3B	Blue 1	12A	Orange 3		
4A	Purple 1	12B	Yellow 3		
4B	Gray 1	13A	Green 3		
5A	White 1	13B	Blue 3		
5B	Black 1	14A	Purple 3		
6A	Brown -2	14B	Gray 3		
6B	Red 2	15A	White 3		
7A	Orange 2	15B	Black 3		
7B	Yellow 2	16A	Brown -4		
8A	Green 2	16B	Red 4		
8B	Blue 2	17A	Orange 4		
9A	Purple 2	17B	Yellow 4		

*Specify the cable length (L) in □□□. A desired length up to 10 m can be specified. Example) 080 = 8 m

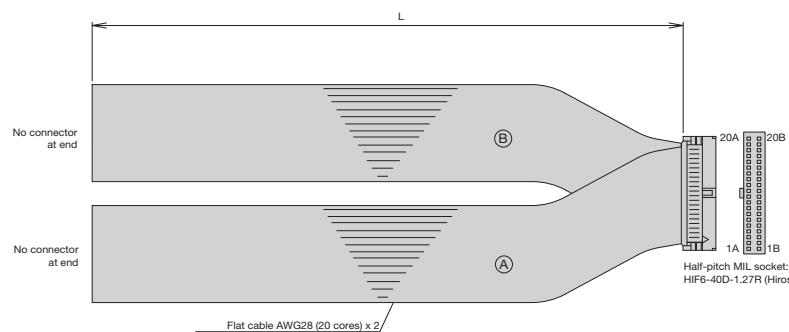
I/O Flat Cable (for XSEL)**Model CB-X-PIO□□□**

No.	Color	Wire	No.	Color	Wire	No.	Color	Wire
1	Brown 1	18	Gray 2	35	Green 4			
2	Red 1	19	White 2	36	Blue 4			
3	Orange 1	20	Black 2	37	Purple 4			
4	Yellow 1	21	Brown -3	38	Gray 4			
5	Green 1	22	Red 3	39	White 4			
6	Blue 1	23	Orange 3	40	Black 4			
7	Purple 1	24	Yellow 3	41	Brown -5			
8	Gray 1	25	Green 3	42	Red 5			
9	White 1	26	Blue 3	43	Orange 5			
10	Black 1	27	Purple 3	44	Yellow 5			
11	Brown -2	28	Gray 3	45	Green 5			
12	Red 2	29	White 3	46	Blue 5			
13	Orange 2	30	Black 3	47	Purple 5			
14	Yellow 2	31	Brown -4	48	Gray 5			
15	Green 2	32	Red 4	49	White 5			
16	Blue 2	33	Orange 4	50	Black 5			
17	Purple 2	34	Yellow 4					

*Specify the cable length (L) in □□□. A desired length up to 10 m can be specified. Example) 080 = 8 m

I/O Flat Cable (for SCON)**Model CB-PAC-PIO□□□**

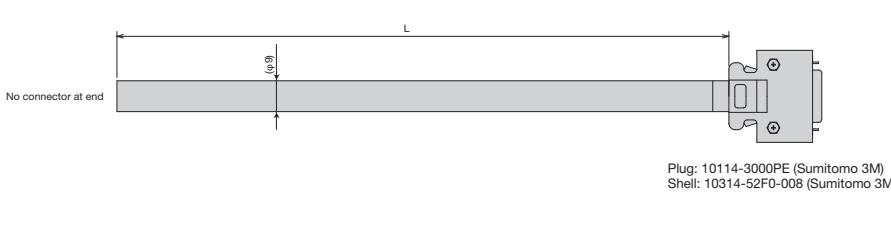
*Specify the cable length (L) in □□□. A desired length up to 10 m can be specified. Example) 080 = 8 m



No.	Signal name	Cable color	Wire	No.	Signal name	Cable color	Wire
1A	24V	Brown -1		1B	OUT0	Brown -3	
2A	24V	Red -1		2B	OUT1	Red -3	
3A	-	Orange -1		3B	OUT2	Orange -3	
4A	-	Yellow -1		4B	OUT3	Yellow -3	
5A	IN0	Green -1		5B	OUT4	Green -3	
6A	IN1	Blue -1		6B	OUT5	Blue -3	
7A	IN2	Purple -1		7B	OUT6	Purple -3	
8A	IN3	Gray -1		8B	OUT7	Gray -3	
9A	IN4	White -1		9B	OUT8	White -3	
10A	IN5	Black -1		10B	OUT9	Black -3	
11A	IN6	Brown -2		11B	OUT10	Brown -4	
12A	IN7	Red -2		12B	OUT11	Red -4	
13A	IN8	Orange -2		13B	OUT12	Orange -4	
14A	IN9	Yellow -2		14B	OUT13	Yellow -4	
15A	IN10	Green -2		15B	OUT14	Green -4	
16A	IN11	Blue -2		16B	OUT15	Blue -4	
17A	IN12	Purple -2		17B	-	Purple -4	
18A	IN13	Gray -2		18B	-	Gray -4	
19A	IN14	White -2		19B	0V	White -4	
20A	IN15	Black -2		20B	0V	Black -4	

Flat cable (Ⓐ) (pressure-welded)
Flat cable (Ⓑ) (pressure-welded)
AWG28**SCON Pulse-train Control Cable****Model CB-SC-PIOS□□□**

*Specify the cable length (L) in □□□. A desired length up to 10 m can be specified. Example) 080 = 8 m



Wire	Color	Signal	No.
Black	Black	Not used	1
White/black	White/black	Not used	2
Red	Red	PP	3
White/red	White/red	/PP	4
Green	Green	NP	5
White/green	White/green	/NP	6
Yellow	Yellow	AFB	7
White/yellow	White/yellow	/AFB	8
Brown	Brown	BFB	9
White/brown	White/brown	/BFB	10
Blue	Blue	ZFB	11
White/blue	White/blue	/ZFB	12
Gray	Gray	GND	13
White/gray	White/gray	/GND	14

0.2 Sq., soldered
Shielded cable
Connect the shielded cable to a cable clamp

LSA Series
Catalogue No. 0409-E

Errors excepted - the information contained in this catalogue is subject to change without notice for the purpose of product improvement



Providing quality products
since 1986

Precautions for Use

- ◆ This product uses a high-performance rare-earth metal permanent magnet, and may cause malfunction of pacemakers and other medical devices. A person using a pacemaker or other medical device must not come close to this product. Also note that mobile phones, watches, credit cards and other precision devices may also be damaged if brought near the magnet.
- ◆ The location where this product is installed must satisfy the following conditions:
Away from direct sunlight / Not subject to irradiated heat from a heat treatment furnace or other large heat source / Ambient temperature of 0° to 40°C / Ambient humidity of 85% or below / Non-condensing / Free from corrosive or flammable gases / Not dusty / Not exposed to oil mist or cutting fluid / Not subject to vibration exceeding 0.3 G / Not exposed to significant electromagnetic waves, UV ray or radiation
- ◆ Do not apply an excessive force on the stainless sheet on top of the product, as it may damage the stainless sheet. The product may also suffer damage if dropped or hit. Exercise due caution when handling the product.
- ◆ This product cannot be used in a vertical position or in push-motion applications.



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